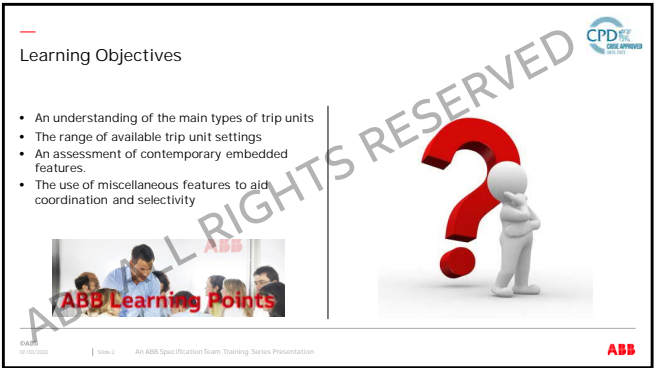
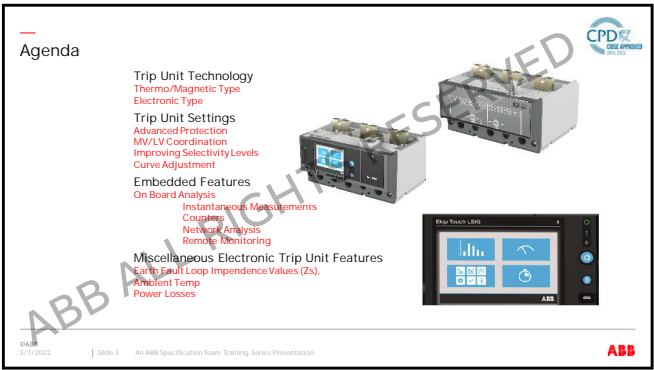




1



2



3

Trip Unit Technology

Thermal/Magnetic & Electronic Trip Units

4

Knowledge Check


How many generic types of trip unit are there on the main UK brand circuit breakers?

A. 3

B. 5

C. 2

D. 1



5

Thermal/Magnetic Trip Units

Two Functions & Typical Setting Ranges

Two Functions

Overload Protection (Thermal)

Short Circuit Protection (Magnetic)

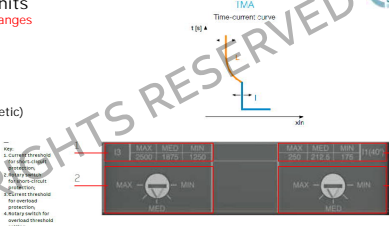
Typical Setting Ranges

Thermal (I_n) 0.7 to 1 x In

Magnetic (I_m) 5 to 10 x In or fixed

Rotary switch

Depending on the version it is possible to set the desired thresholds for protection by turning the front rotary switch.



6

2

Thermal/Magnetic Trip Units

Advantages & Disadvantages

Advantages

Low Cost

Simple to set up

Can be used for AC and DC Protection

Disadvantages


Not very accurate

Basic Protection Only - No Advanced Settings

Limited Applications - Distribution (G Trips for Generators - MA for Motors)

Poor Discrimination (compared to Electronic Trips)

No Embedded Metering / Communications facilities



CPD
CIRCUIT PROTECTION
DESIGN

ABB

7

Electronic Trip Units

Advantages

Extended Setting Range

More Accurate Settings - allowing precise protection to be set

Advanced Protection Settings

Better Discrimination (Including HV/LV Grading)

Multi Applications



Metering & Communication Functions

Trip Histories & Event Logging

Remote Setting

Load Profiles & Contact Wear Indication

Simple Connection to BMS/EMS Systems

CPD
CIRCUIT PROTECTION
DESIGN

ABB

8

Trip Unit Settings

Advanced Protection



CPD
CIRCUIT PROTECTION
DESIGN

ABB

9

Advanced Protection Settings
Function I²t ON/OFF

Protection functions L-S-I

Protection function G

I²t function is used to assist grading with different types of characteristic curves such as fuses or relays.
Used with Functions S & G

ABB

10

Advanced Protection Settings
Functions & Extended Range

Functions
L – Long Time
S – Short Time (c/w time delay)
I – Instantaneous
G – Ground Fault

Extended Setting Range
L – $I_1 = (0.4 \text{ to } 1 \times I_n)$ $t_1 = (0.5 \text{ to } 16 \text{ s}) @ 6 \times I_r$
S – $I_2 = (1.5 \text{ to } 10 \times I_n)$ $t_2 = (0.1 \text{ to } 0.4 \text{ s}) I^2t \text{ ON/OFF}$
I – $I_3 = (1.5 \text{ to } 15 \times I_n)$
G – $I_4 = (0.2 \text{ to } 0.8 \times I_n)$ $t_4 = (0.1 \text{ to } 0.4 \text{ s}) I^2t \text{ ON/OFF}$

More incremental steps between setting values

ABB

11

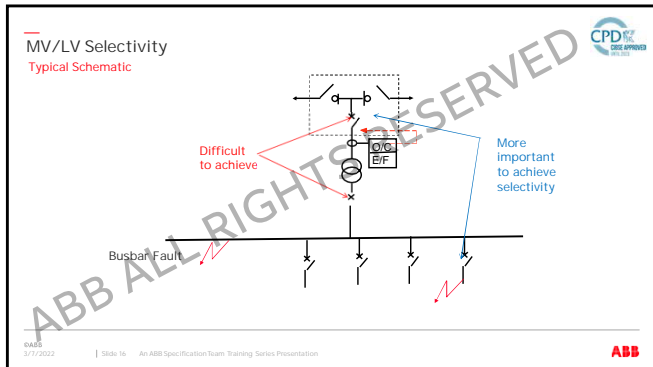
Knowledge Check
What is a benefit of backup protection?

☒ A. Full selectivity is achieved

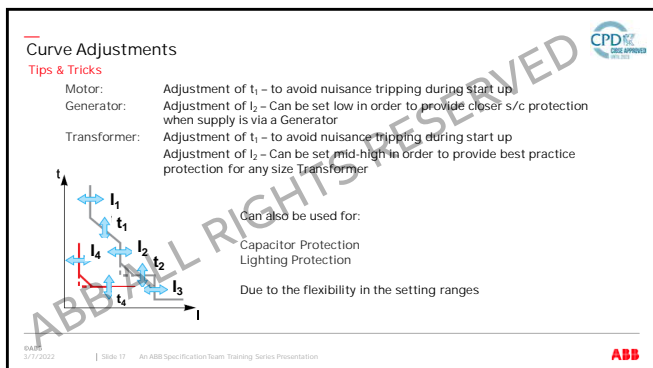
☐ B. Cost reduction of installation is lower fault ratings of protection devices

ABB

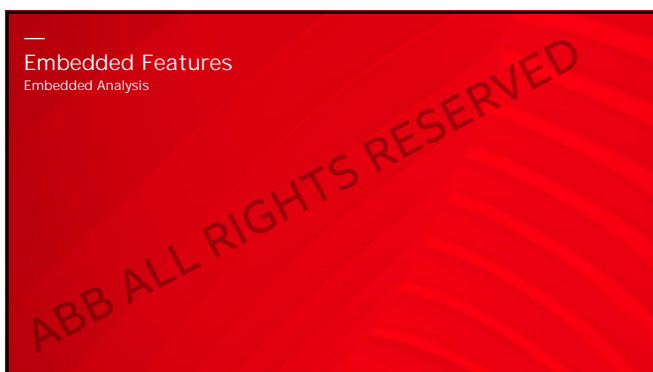
12



16



17



18

19

[illegible]

Embedded Metering / On-Board Analysis – Instantaneous Measurements

Electronic trip units can be equipped with embedded meters - no external meters & CTs, fuses, etc.

Current

Earth fault current

Phase-phase voltage

Phase neutral voltage

Phase sequence

Frequency

Active power

Reactive power

Apparent power

Power factor.

Instantaneous measurements	Parameters
Currents (RMS)	[A] L1, L2, L3, N0
Earth fault current (RMS)	[A] Ig
Phase-phase voltage (RMS)	[V] U12, U23, U31
Phase-neutral voltage (RMS)	[V] U1, U2, U3
Phase sequence	
Frequency	[Hz] f
Active power	[kW] P1, P2, P3, Ptot
Reactive power	[kVAr] Q1, Q2, Q3, Qtot
Apparent power	[kVA] S1, S2, S3, Stot
Power factor	total
Power factor	L1, L2, L3, N0

20

Embedded Metering / On-Board Analysis – Counters

Electronic trip units can be equipped with embedded meters - no external meters & CTs, fuses, etc.

Active energy

Reactive energy


Apparent energy.

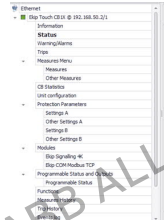
Counters recorded from installation or from the last reset	Parameters
Active energy	[kWh] Ep total, Ep positive, Ep negative
Reactive energy	[kVarh] Eq total, Ep positive, Ep negative
Apparent energy	[kVAh] Es total

21

Communications

Metering & Asset Management Data can be communicated to BMS/EMS Systems





Status

GLOBAL	Closed	ACCESSORIES	SERIAL LINK
CB Status	Exp. Signaling On	Present	
CB Tripped	Exp. Signaling On		
Ready To Close Status	Not Ready	Exp. Signaling On	
Operating Mode Status	Normal	Exp. Signaling On	
Test Unit Status	Completed	Exp. Signaling On	
Test Command	OK	Exp. Signaling On	

CB POSITION


CB Position	No	CB ACTIONS
Exp. Position	Connected	Open CB, Close CB, Reset CB, Open CB
Close CB		Request
Reset		Close CB Request

BMS/EMS SOURCES

Supply from Unit	Other ACTIONS
Supply from Test connector <td>On</td>	On
Supply from Voltage Module <td>Off</td>	Off

SLUTCH COMMANDS


Set Catch 1	Set Catch 16
Set Catch 1	Set Catch 16
Set Catch 2	Set Catch 2



04/04

3/7/2022

| Slide 24 | An ABS Specification/Exam Training Series Presentation



Supervision Platforms – ABB Ability [EDCS]

Example: EDCS (Electrical Distribution Control System)

Embedded solution

Plug-in the Ekip Com Hub module and start Ekip Connect wizard.

Plug & play:

- ACBs
- MCCBs
- MCBs
- Energy and Power meters

25

Asset Management

Predictive Maintenance (EDCS)

Remote supervision - single or multi-site Facility Manager or Service Provider access

data storage (historical analysis)

- Base of use: interactive images through tags & markers
- Alert management reduce downtime
- Scheduled reports
- Power quality (PQ)

Asset	Model	Status
101	101-001	OK
102	102-001	OK
103	103-001	OK
104	104-001	OK
105	105-001	OK
106	106-001	OK
107	107-001	OK
108	108-001	OK
109	109-001	OK
110	110-001	OK

26

Asset Management

Predictive Maintenance (EDCS)

Essential Maintenance Data

Contact wear

Load profiles Trip/alarm/ maintenance histories

Information on last 30 trips/200 events

Operating times

Circuit breaker I.D.

Milestone dates.

Maintenance Indicators	Parameters
Information on last 30 trips	Type of protection, last values and time stamping
Information on last 200 events	Type of event, time stamping
Number of mechanical operations ¹⁰	Can be associated to alarm
Total number of trips	
Total operating time	
Wear of contacts	
Date of maintenance intervention	
Indication of maintenance intervention needed	
Circuit breaker I.D.	Type of circuit breaker, assigned device name, serial number

Fault finding time is virtually zero

27

Asset Management

Predictive Maintenance (EDCS)

Self-Diagnosis

Internal continuity checks

Operational failures

Abnormal breaker temperature

Self-diagnosis	Parameters
Check of continuity of internal connections	Alarm due to disconnection: rating plug, sensors, trip coil
Failure of circuit-breaker to open (AISI 606F)	Alarm following non-tripping of protection functions
Temperature (PT)	Presalarm and alarm for abnormal temperature

Fault finding time is virtually zero

ABB

28

Organise your services and cut down on down time

Predictive Maintenance (EDCS)

Switchboard Layout

Choose breaker for monitoring

ABB

29

Predictive Maintenance: Organise your services and cut down on down time

Predictive Maintenance (EDCS)

Dashboard Layout

PLANT HEALTH CONDITIONS

Good 70% | Medium 2% | Moderate 21% | Critical 3% | Offline 4%

ABB

30

Organise your services and cut down on down time

Predictive Maintenance (EDCS)

Decision Making

- Overall plant health conditions
- Smart visualization (traffic light) to monitor the system at a glance, with proactive alerts
- Operation and Maintenance cost saving thanks to optimized maintenance schedule
- Spare parts management: you know exactly what you need, no waste of time
- Reduced downtime
- Based on an algorithm that considers:
 - Environmental conditions
 - Utilization conditions
 - Circuit breaker aging
 - Weather
 - Humidity/Vibration/Temperatures

ABB

31

Organise your services and cut down on down time

Predictive Maintenance (EDCS)

Component Health Check

PLANT HEALTH CONDITIONS

Predictive maintenance monitors the health of connected devices by analysing the real time data provided through communication protocols.

Contact wear
Vibration
Faults currents
Tripping operations
Temperature.

EDCS also monitors the product itself and reports vital information that would be required in the event of an electrical fault or service.

ABB

32

Organise your services and cut down on down time

Predictive Maintenance (EDCS)

Component Health Check

RELIABILITY CURVE

Serial number information and part description is vital in changing devices or performing maintenance.

ABB

33

—

Selected General Electronic Trip Unit Features

Earth Fault Loop Impedance Values (Zs), Ambient Temp & Power Losses

ABB ALL RIGHTS RESERVED

34

—

Zs Values

Using Earth Fault Loop Impedance Values (Zs) Comparisons

Earth Fault Loop Impedance Values (Zs) can be easily calculated based on the settings of the Electronic Trip Unit

5s – Check Characteristic Curve

0.4s – Use formulae below

$$Z_s = V_{ph} / (I_m \times 1.2)$$

Where V_{ph} is the phase/neutral voltage

I_m is the magnetic or instantaneous trip setting

1.2 = 20% tolerance of breaker trip characteristics

Example – 100A MCCB set to I₁ = 1, I₂ = 5 thus I₂ = 500

$$Z_s = 230 \sqrt{600 \times 1.2}$$

$$Z_s = 230 \sqrt{720}$$

$$Z_s = 0.38 \text{ ohms}$$

CPD

CPD APPROVED

Megger

LT2015

140

+

-

+

-

← Addition of RCD on breaker if Zs is higher than megger reading

ABB

35

—

Temperature De-Rating

Electronic Trip Units are less sensitive to high ambient temperatures

T _{amb} (°C)	10			20			30			40			45			50			60			70		
	Min	Max	UL	Min	Max	UL	Min	Max	UL	Min	Max	UL	Min	Max	UL	Min	Max	UL	Min	Max	UL	Min	Max	UL
15	13	18	12	18	13	17	11.2	18	10.8	15.9	11	15	10.5	15	10	10	10	10	11	10	10	10	10	10
20	10	23	15	22	14.7	21	14	20	13.0	19.4	13	19	12	18	11	11	11	11	11	11	11	11	11	11
25	20	20	10	19	19.2	20	17.8	20	16.9	24.2	16	20	15	19	14	14	14	14	14	14	14	14	14	14
32	20	37	25	35	23.9	34	22.4	30	21.7	31.0	21	30	20	29	18	18	18	18	18	18	18	18	18	18
40	25	46	31	44	29.4	42	28	40	27.1	38.1	26	36	25	35	23	23	23	23	23	23	23	23	23	23
50	40	59	35	55	37.1	50	35	50	35.8	44	33	47	31	41	28	28	28	28	28	28	28	28	28	28
60	51	72	49	69	49.2	66	44.1	60	44.7	51	41	59	39	55	36	36	36	36	36	36	36	36	36	36
80	64	92	62	88	59.8	84	55.6	80	54.7	67	53	79	49	79	48	65	65	65	65	65	65	65	65	65
100	81	115	77	110	73.9	105	69	100	67.9	87	66	99	61	88	57	81	81	81	81	81	81	81	81	81
125	101	144	96	142	91.7	134	84.7	125	84.7	111	80	127	77	109	71	100	100	100	100	100	100	100	100	100
150	129	184	123	178	117.6	169	109	160	108.4	155	105	150	98	145	91	130	130	130	130	130	130	130	130	130

Electronic Trip Units do not undergo any variations in performance as the temperature varies.

CPD

CPD APPROVED

ABB

36


12

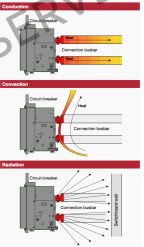
Power Losses

Power Losses are also reduced with Electronic Trip Units

Thermal/Magnetic	
XT2	
F	P/W
100	8.08
	9.50

Electronic	
XT2	
F	P/W
100	4.20
	5.20





CPD
CPE APPROVED
2015-2021

ABB

Slide 37 An ABB Specification Team Training Series Presentation

37

Power Losses

Higher Power Losses increase running costs

Ex. 1x Switchboard having 25 x 3P MCCBs


Th/Mag - 8w/Pole	= 24 w / MCCB	= 600w for Switchboard	
Elect	= 4w/Pole	= 12w / MCCB	= 300w for Switchboard

Based on 365, 24/7 Usage over a 20 year period.
Total Hours = 365x24 = 8760 Using a Kwh rating of £0.15 per unit (Est)

Th/Mag	- 600 x 8760 / 1000 = 5256w/yr	0.15 x 5256 = £788.40/year
Elect	- 300 x 8760 / 1000 = 2628w/yr	0.15 x 2628 = £394.20/year

Th/Mag - £788.40/year over 20 yrs = £15,768
Elect - £394.20/year over 20 yrs = £7,884

TOTAL SAVING OF £7,884 using Electronic Trips



CPD
CPE APPROVED
2015-2021

ABB


Slide 38 An ABB Specification Team Training Series Presentation

38

Knowledge Check

Summary

- ✓ An understanding of the main types of trip units
- ✓ The range of available trip unit settings
- ✓ An assessment of the main contemporary embedded trip unit features.
- ✓ The use of miscellaneous features to aid coordination and selectivity




CPD
CPE APPROVED
2015-2021

ABB

Slide 39 An ABB Specification Team Training Series Presentation

39

Questions



ABB

CPD

100% CREDIT

04/23

02/03/2022

Slide 40

An ABB Specification Team Training Series Presentation

ABB

ABB ALL RIGHTS RESERVED

ABB ALL RIGHTS RESERVED