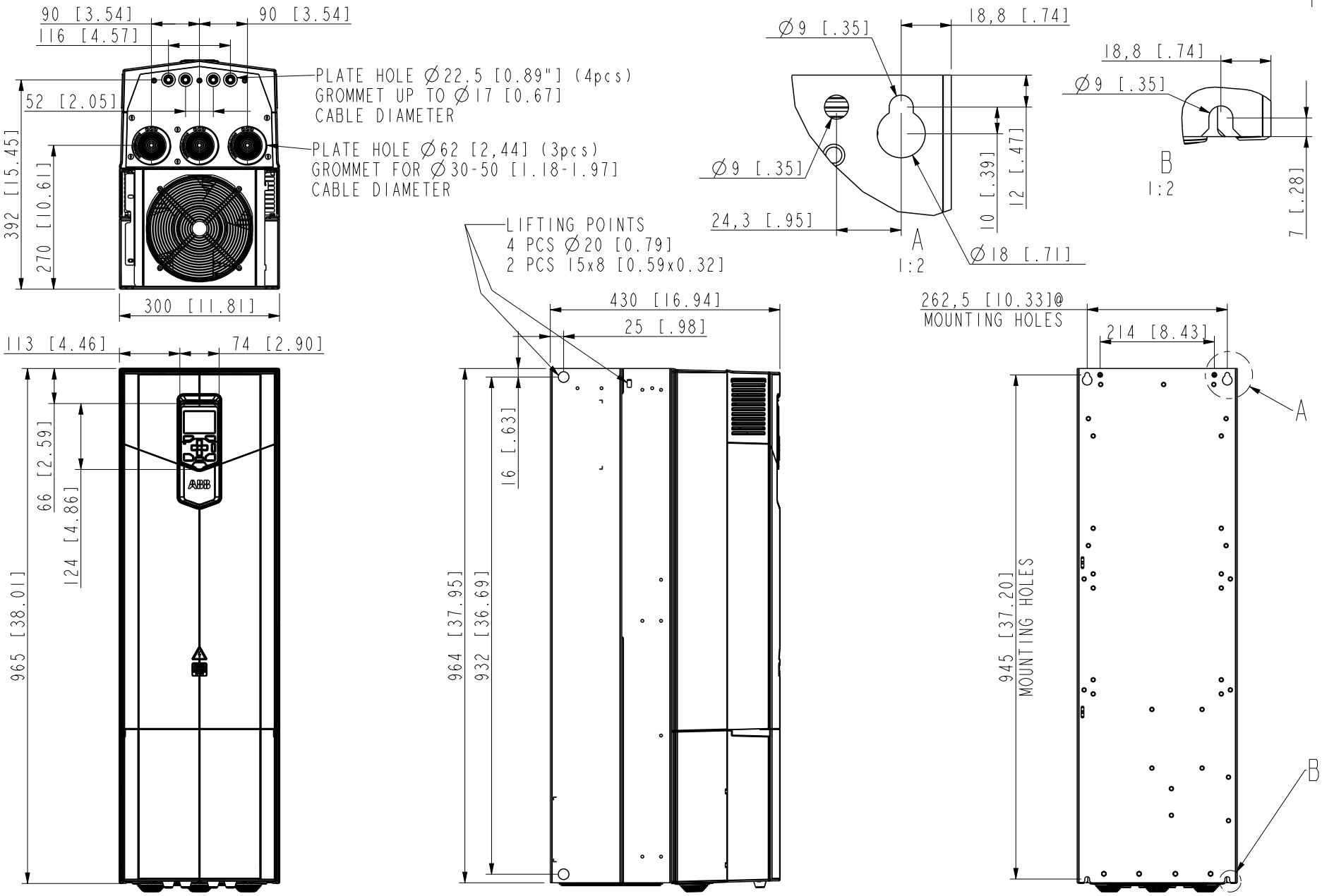
First angle projection. Original drawing made with 3D CAD. Set the correct scale factor when adding dimensions after DWG/DXF conversion.

IP21



C	Updated grommet cable diameter. Added grommet location dimensions	27-Jan-20	J.Savolainen
B	Updated P940 sheet	22-Dec-17	J.Savolainen
		5000008996 93	5000013767 47

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3AXD50000047667 | C.2+
ACXX80-XI_R8_MAIN_ASSEMBLY (ASSEM)102

Based on	Prepared J.Pekkarinen	12-Jun-17
Customer	Check. S.Lilja	12-Mar-20
	Appr. J.Zhuang	12-Mar-20
Cust. Doc. No.	Project name Corinth	
DMS Number 3AXD10000575061	Weight kg	

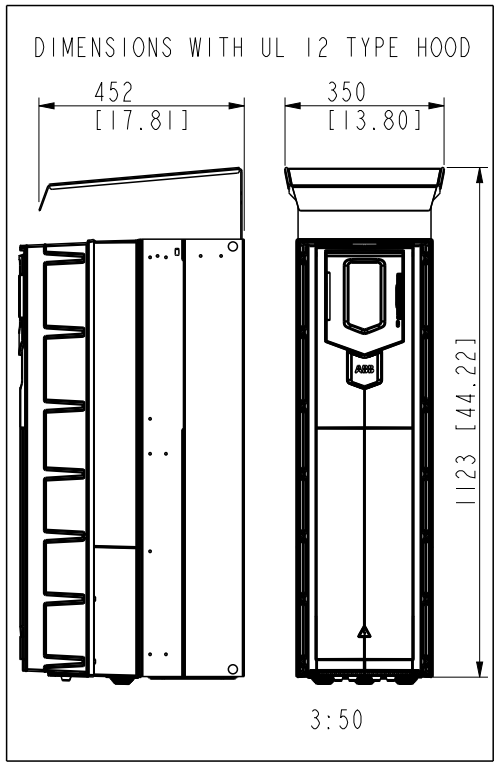
Title DIMENSION DRAWING
ACS880-11/31 R8
ACS880-11/31 R8

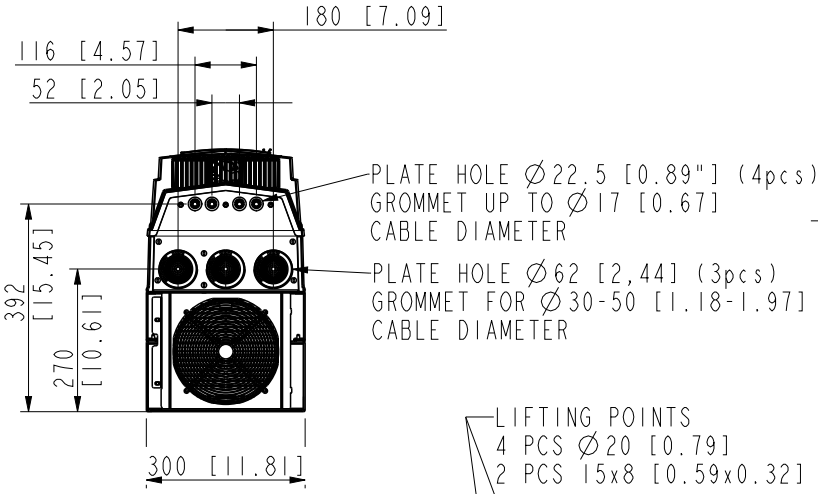
ABB

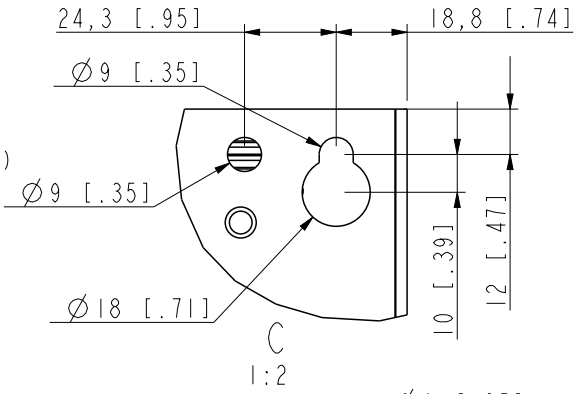
Doc. des. DIMENSION DRAWING	Scale 1:10	Form A4	
Resp.dept. EJO	Rev.ind. C (AP)		Lang. EN
Doc. No. 3AXD50000047667			Sheet 1
			Total 3

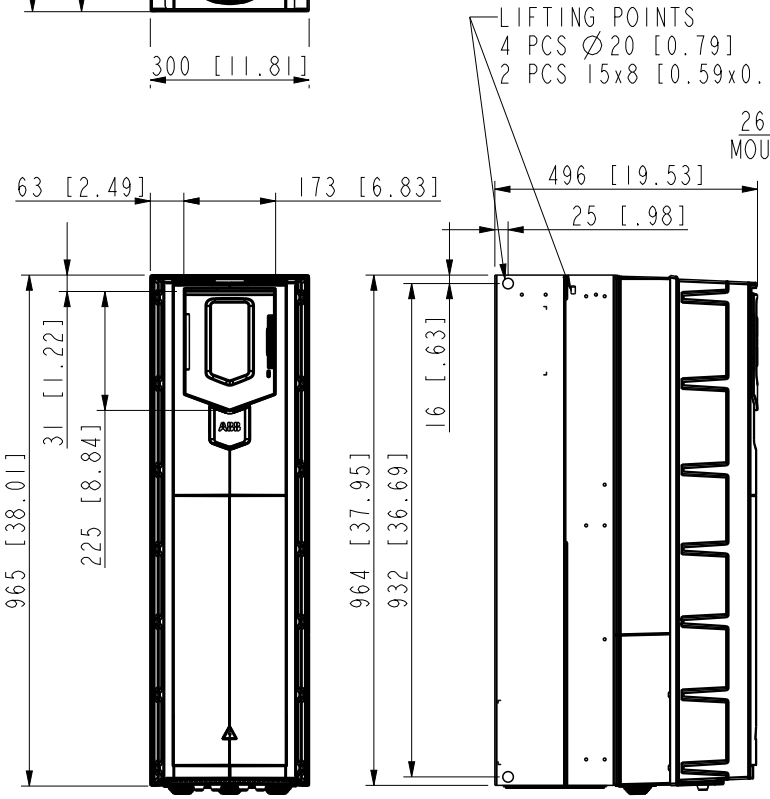
First angle projection. Original drawing made with 3D CAD. Set the correct scale factor when adding dimensions after DWG/DXF conversion.

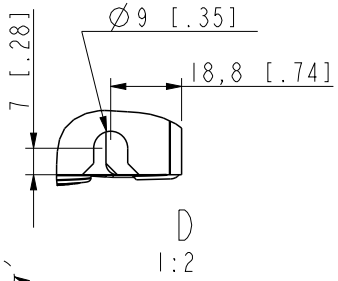
IP55











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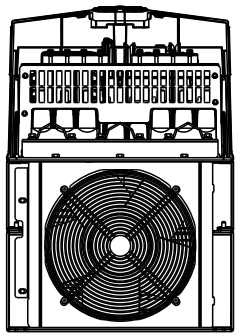
C	Updated grommet cable diameter. Added grommet location dimensions	27-Jan-20	J.Savolainen	5000001376747
B	Updated P940 sheet	22-Dec-17	J.Savolainen	5000008996693

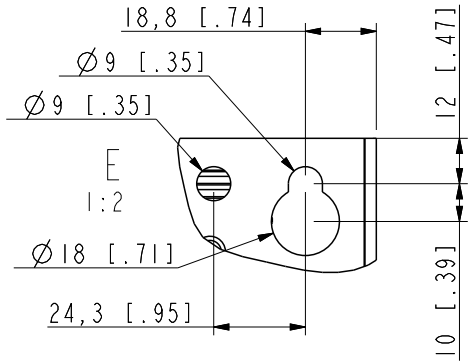
3AXD50000047667 C.2+
ACXX80-XI_R8_MAIN_ASSEMBLY (ASSEM)102

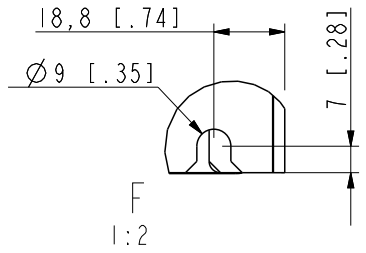
Based on	Prepared J.Pekkarinen 12-Jun-17	Title DIMENSION DRAWING	Doc. des. DIMENSION DRAWING / Scale 7:100 / Form A4
Customer	Check. S.Lilja 12-Mar-20	ACS880-11/31 R8	
	Appr. J.Zhuang 12-Mar-20	ACS880-11/31 R8	Resp.dept. EJO / Rev.ind. C (AP) / Lang. EN
Cust. Doc. No.	Project name Corinth	ABB	Doc. No. 3AXD50000047667 / Sheet 2
DMS Number 3AXD10000575061	Weight kg		Total 3

First angle projection. Original drawing made with 3D CAD. Set the correct scale factor when adding dimensions after DWG/DXF conversion.

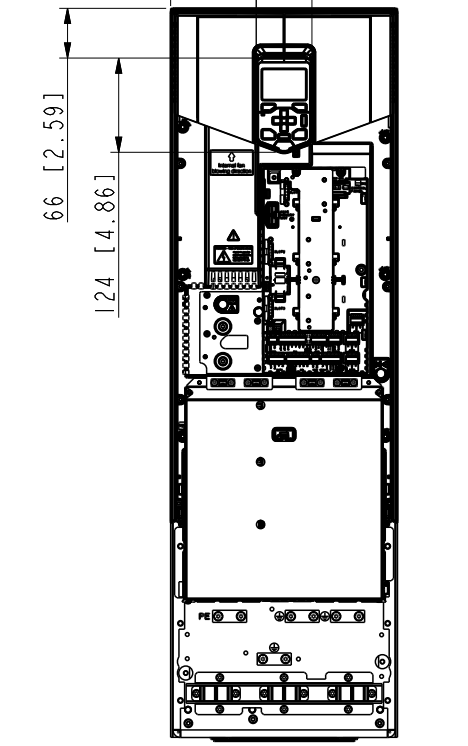
P940

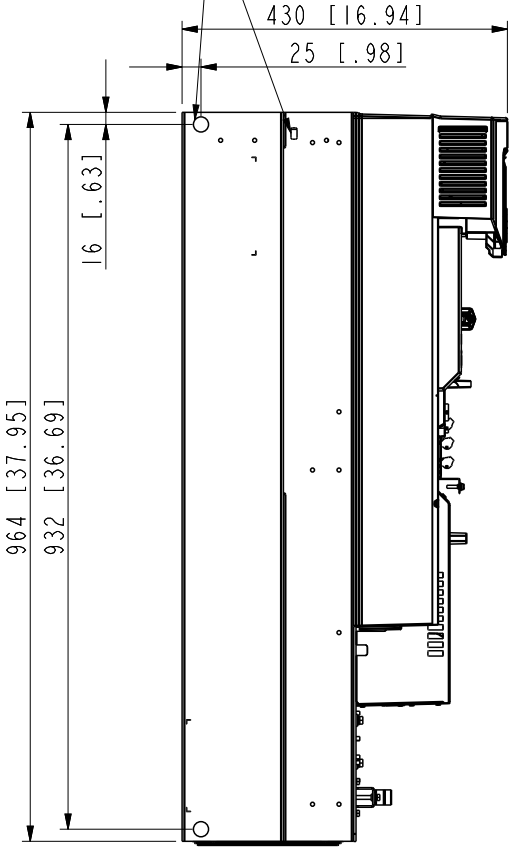


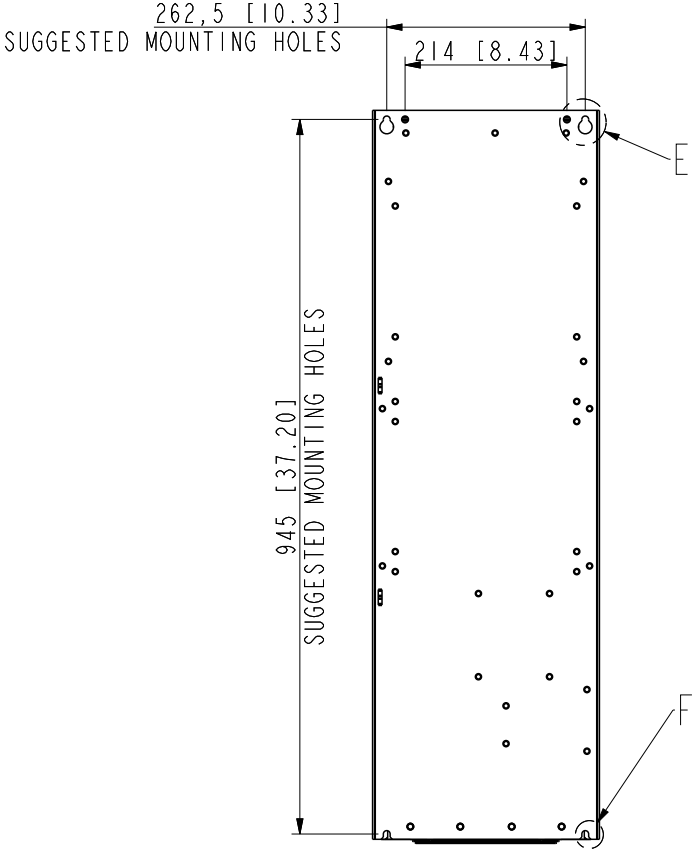




LIFTING POINTS
4 PCS Ø20 [0.79]
2 PCS 15x8 [0.59x0.32]







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ACXX80-XI_R8_MAIN_ASSEMBLY (ASSEM)102				27-Jan-20	J.Savolainen	5000013767 47
B	Updated P940 sheet					
C	Updated grommet cable diameter. Added grommet location dimensions					

Based on		Prepared	J.Pekkarinen	12-Jun-17	Title	DIMENSION DRAWING	
Customer		Check.	S.Lilja	12-Mar-20		ACS880-11/31 R8	
		Appr.	J.Zhuang	12-Mar-20		ACS880-11/31 R8	
Cust. Doc. No.		Project name	Corinth		ABB		
DMS Number	3AXD10000575061	Weight kg					

Doc. des.		Scale	Form	
DIMENSION DRAWING		1:10	A4	
Resp.dept.	EJO	Rev.ind.	C (AP)	Lang. EN
Doc. No.	3AXD50000047667			Sheet 3
				Total 3