

ABB UNIVERSITY - INDIA

T315C&H System 800xA with AC800M

Engineering Using Control Builder



Learn to use Control Builder to engineer a complete control project using System 800xA with AC800M controllers.





Course type and methods

This is an instructor led course with interactive classroom discussions and associated lab exercises. Approximately 50% of the course is hands-on lab.



Student Profile

This training is targeted to system and application engineers, commissioning and maintenance personnel, service engineers and system integrators.



Prerequisites

Students should have fundamental working knowledge of control systems, Windows/Windows Server and networking technologies.



Course objectives

Upon completion of this course the participants will be able to:

- Explain the System 800xA architecture and the function of the different components
- Navigate in the system and create new objects
- Create a new control project and design applications using IEC6113-3 languages
- Configure the AC800M hardware and I/O's
- Use standard library objects and develop project specific libraries and objects
- Setup the OPC connectivity to AC800M
- Configure process graphic displays, navigation links, graphic elements and faceplates
- Configure alarms and events
- Setup basic historical data collection and configure trend displays
- Create and customize operator workplaces
- · Configure user accounts and security
- Create reports using Microsoft Excel data access
- Backup and restore System 800xA data

Y K

7 5

Main topic

- System 800xA architecture
- Engineering Workplace/Plant Explorer
- Project and application structures
- AC800M hardware
- System 800xA backup and restore
- Libraries, variables and data types
- Function Block Diagram and Structured
 Text
- Task assignment and memory
- Control modules
- User defined object types
- Sequential Function Charts (SFC)
- Communication
- OPC connectivity
- Graphic displays, Graphic elements, and faceplates
- Alarms and eventsw
- · Basic history and trends
- Operator Workplace and user security
- Simple reports
- Import/Export Tool



Duration

The duration is 10 days

Course Outline				
Day 1	Day 2	Day 3	Day 4	Day 5
Course overview System 800xA architecture Engineering Workplace /Plant Explorer Project and application structures AC800M hardware	AC800M hardware Project backup Libraries Variables and data types Function Block Diagram Structured Text	Structured Text Task assignment and memory Control modules	User defined object types Sequential Function Chart (SFC)	Communication OPC connectivity
Day 6	Day 7	Day 8	Day 9	Day 10
Plant modeling Graphic displays Graphic elements	Faceplates Alarm and events	Historical data collection Trend displays Workshop "engineering"	Operator Workplace User security Backup and restores Import and export	Simple reports Document manager National Language Support (NLS) Bulk data handling

ABB India Limited Registered Office Plot No. 5 & 6, 2nd Stage Peenya Industrial Area IV Peenya, Bengaluru – 560 058 Karnataka, India

www.abb.com/abbuniversity

800xA is a registered or pending trademark of ABB. All rights to other trademarks reside with their respective owners.

We reserve the right to make technical changes to the products or modify the contents of this document without prior notice. With regard to purchase orders, the agreed particulars shall prevail. ABB does not assume any responsibility for any errors or incomplete information in this document.

We reserve all rights to this document and the items and images it contains. The reproduction, disclosure to third parties or the use of the content of this document – including parts thereof – are prohibited without ABB's prior written permission.

Copyright© 2021 ABB All rights reserved