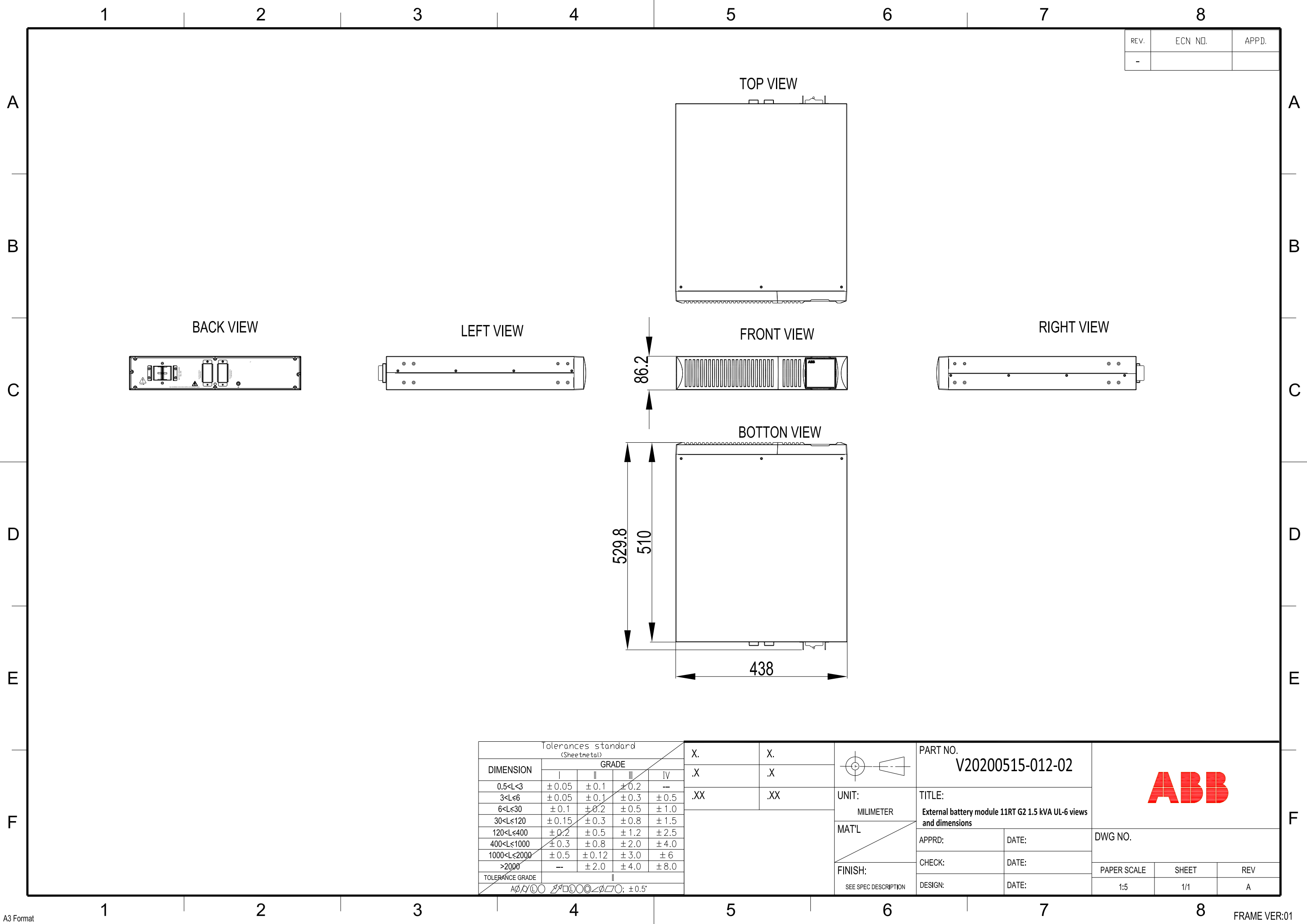


REV.	ECN NO.	APPD.
-		



Tolerances standard (Sheetmetal)				
DIMENSION	GRADE			
	I	II	III	IV
0.5<L<3	±0.05	±0.1	±0.2	--
3<L≤6	±0.05	±0.1	±0.3	±0.5
6<L≤30	±0.1	±0.2	±0.5	±1.0
30<L≤120	±0.15	±0.3	±0.8	±1.5
120<L≤400	±0.2	±0.5	±1.2	±2.5
400<L≤1000	±0.3	±0.8	±2.0	±4.0
1000<L≤2000	±0.5	±0.12	±3.0	±6
>2000	--	±2.0	±4.0	±8.0
TOLERANCE GRADE	II			
A0/A00 2/3 4/5 6/7 8/9 10/11 12/13 14/15 16/17 18/19 20/21 22/23 24/25 26/27 28/29 30/31 32/33 34/35 36/37 38/39 40/41 42/43 44/45 46/47 48/49 50/51 52/53 54/55 56/57 58/59 60/61 62/63 64/65 66/67 68/69 70/71 72/73 74/75 76/77 78/79 80/81 82/83 84/85 86/87 88/89 90/91 92/93 94/95 96/97 98/99 100/101 102/103 104/105 106/107 108/109 110/111 112/113 114/115 116/117 118/119 120/121 122/123 124/125 126/127 128/129 130/131 132/133 134/135 136/137 138/139 140/141 142/143 144/145 146/147 148/149 150/151 152/153 154/155 156/157 158/159 160/161 162/163 164/165 166/167 168/169 170/171 172/173 174/175 176/177 178/179 180/181 182/183 184/185 186/187 188/189 190/191 192/193 194/195 196/197 198/199 200/201 202/203 204/205 206/207 208/209 210/211 212/213 214/215 216/217 218/219 220/221 222/223 224/225 226/227 228/229 230/231 232/233 234/235 236/237 238/239 240/241 242/243 244/245 246/247 248/249 250/251 252/253 254/255 256/257 258/259 260/261 262/263 264/265 266/267 268/269 270/271 272/273 274/275 276/277 278/279 280/281 282/283 284/285 286/287 288/289 290/291 292/293 294/295 296/297 298/299 300/301 302/303 304/305 306/307 308/309 310/311 312/313 314/315 316/317 318/319 320/321 322/323 324/325 326/327 328/329 330/331 332/333 334/335 336/337 338/339 340/341 342/343 344/345 346/347 348/349 350/351 352/353 354/355 356/357 358/359 360/361 362/363 364/365 366/367 368/369 370/371 372/373 374/375 376/377 378/379 380/381 382/383 384/385 386/387 388/389 390/391 392/393 394/395 396/397 398/399 400/401 402/403 404/405 406/407 408/409 410/411 412/413 414/415 416/417 418/419 420/421 422/423 424/425 426/427 428/429 430/431 432/433 434/435 436/437 438/439 440/441 442/443 444/445 446/447 448/449 450/451 452/453 454/455 456/457 458/459 460/461 462/463 464/465 466/467 468/469 470/471 472/473 474/475 476/477 478/479 480/481 482/483 484/485 486/487 488/489 490/491 492/493 494/495 496/497 498/499 500/501 502/503 504/505 506/507 508/509 510/511 512/513 514/515 516/517 518/519 520/521 522/523 524/525 526/527 528/529 530/531 532/533 534/535 536/537 538/539 540/541 542/543 544/545 546/547 548/549 550/551 552/553 554/555 556/557 558/559 560/561 562/563 564/565 566/567 568/569 570/571 572/573 574/575 576/577 578/579 580/581 582/583 584/585 586/587 588/589 590/591 592/593 594/595 596/597 598/599 600/601 602/603 604/605 606/607 608/609 610/611 612/613 614/615 616/617 618/619 620/621 622/623 624/625 626/627 628/629 630/631 632/633 634/635 636/637 638/639 640/641 642/643 644/645 646/647 648/649 650/651 652/653 654/655 656/657 658/659 660/661 662/663 664/665 666/667 668/669 670/671 672/673 674/675 676/677 678/679 680/681 682/683 684/685 686/687 688/689 690/691 692/693 694/695 696/697 698/699 700/701 702/703 704/705 706/707 708/709 710/711 712/713 714/715 716/717 718/719 720/721 722/723 724/725 726/727 728/729 730/731 732/733 734/735 736/737 738/739 740/741 742/743 744/745 746/747 748/749 750/751 752/753 754/755 756/757 758/759 760/761 762/763 764/765 766/767 768/769 770/771 772/773 774/775 776/777 778/779 780/781 782/783 784/785 786/787 788/789 790/791 792/793 794/795 796/797 798/799 800/801 802/803 804/805 806/807 808/809 810/811 812/813 814/815 816/817 818/819 820/821 822/823 824/825 826/827 828/829 830/831 832/833 834/835 836/837 838/839 840/841 842/843 844/845 846/847 848/849 850/851 852/853 854/855 856/857 858/859 860/861 862/863 864/865 866/867 868/869 870/871 872/873 874/875 876/877 878/879 880/881 882/883 884/885 886/887 888/889 890/891 892/893 894/895 896/897 898/899 900/901 902/903 904/905 906/907 908/909 910/911 912/913 914/915 916/917 918/919 920/921 922/923 924/925 926/927 928/929 930/931 932/933 934/935 936/937 938/939 940/941 942/943 944/945 946/947 948/949 950/951 952/953 954/955 956/957 958/959 960/961 962/963 964/965 966/967 968/969 970/971 972/973 974/975 976/977 978/979 980/981 982/983 984/985 986/987 988/989 990/991 992/993 994/995 996/997 998/999 1000/1001 1002/1003 1004/1005 1006/1007 1008/1009 1010/1011 1012/1013 1014/1015 1016/1017 1018/1019 1020/1021 1022/1023 1024/1025 1026/1027 1028/1029 1030/1031 1032/1033 1034/1035 1036/1037 1038/1039 1040/1041 1042/1043 1044/1045 1046/1047 1048/1049 1050/1051 1052/1053 1054/1055 1056/1057 1058/1059 1060/1061 1062/1063 1064/1065 1066/1067 1068/1069 1070/1071 1072/1073 1074/1075 1076/1077 1078/1079 1080/1081 1082/1083 1084/1085 1086/1087 1088/1089 1090/1091 1092/1093 1094/1095 1096/1097 1098/1099 1100/1101 1102/1103 1104/1105 1106/1107 1108/1109 1110/1111 1112/1113 1114/1115 1116/1117 1118/1119 1120/1121 1122/1123 1124/1125 1126/1127 1128/1129 1130/1131 1132/1133 1134/1135 1136/1137 1138/1139 1140/1141 1142/1143 1144/1145 1146/1147 1148/1149 1150/1151 1152/1153 1154/1155 1156/1157 1158/1159 1160/1161 1162/1163 1164/1165 1166/1167 1168/1169 1170/1171 1172/1173 1174/1175 1176/1177 1178/1179 1180/1181 1182/1183 1184/1185 1186/1187 1188/1189 1190/1191 1192/1193 1194/1195 1196/1197 1198/1199 1200/1201 1202/1203 1204/1205 1206/1207 1208/1209 1210/1211 1212/1213 1214/1215 1216/1217 1218/1219 1220/1221 1222/1223 1224/1225 1226/1227 1228/1229 1230/1231 1232/1233 1234/1235 1236/1237 1238/1239 1240/1241 1242/1243 1244/1245 1246/1247 1248/1249 1250/1251 1252/1253 1254/1255 1256/1257 1258/1259 1260/1261 1262/1263 1264/1265 1266/1267 1268/1269 1270/1271 1272/1273 1274/1275 1276/1277 1278/1279 1280/1281 1282/1283 1284/1285 1286/1287 1288/1289 1290/1291 1292/1293 1294/1295 1296/1297 1298/1299 1300/1301 1302/1303 1304/1305 1306/1307 1308/1309 1310/1311 1312/1313 1314/1315 1316/1317 1318/1319 1320/1321 1322/1323 1324/1325 1326/1327 1328/1329 1330/1331 1332/1333 1334/1335 1336/1337 1338/1339 1340/1341 1342/1343 1344/1345 1346/1347 1348/1349 1350/1351 1352/1353 1354/1355 1356/1357 1358/1359 1360/1361 1362/1363 1364/1365 1366/1367 1368/1369 1370/1371 1372/1373 1374/1375 1376/1377 1378/1379 1380/1381 1382/1383 1384/1385 1386/1387 1388/1389 1390/1391 1392/1393 1394/1395 1396/1397 1398/1399 1400/1401 1402/1403 1404/1405 1406/1407 1408/1409 1410/1411 1412/1413 1414/1415 1416/1417 1418/1419 1420/1421 1422/1423 1424/1425 1426/1427 1428/1429 1430/1431 1432/1433 1434/1435 1436/1437 1438/1439 1440/1441 1442/1443 1444/1445 1446/1447 1448/1449 1450/1451 1452/1453 1454/1455 1456/1457 1458/1459 1460/1461 1462/1463 1464/1465 1466/1467 1468/1469 1470/1471 1472/1473 1474/1475 1476/1477 1478/1479 1480/1481 1482/1483 1484/1485 1486/1487 1488/1489 1490/1491 1492/1493 1494/1495 1496/1497 1498/1499 1500/1501 1502/1503 1504/1505 1506/1507 1508/1509 1510/1511 1512/1513 1514/1515 1516/1517 1518/1519 1520/1521 1522/1523 1524/1525 1526/1527 1528/1529 1530/1531 1532/1533 1534/1535 1536/1537 1538/1539 1540/1541 1542/1543 1544/1545 1546/1547 1548/1549 1550/1551 1552/1553 1554/1555 1556/1557 1558/1559 1560/1561 1562/1563 1564/1565 1566/1567 1568/1569 1570/1571 1572/1573 1574/1575 1576/1577 1578/1579 1580/1581 1582/1583 1584/1585 1586/1587 1588/1589 1590/1591 1592/1593 1594/1595 1596/1597 1598/1599 1600/1601 1602/1603 1604/1605 1606/1607 1608/1609 1610/1611 1612/1613 1614/1615 1616/1617 1618/1619 1620/1621 1622/1623 1624/1625 1626/1627 1628/1629 1630/1631 1632/1633 1634/1635 1636/1637 1638/1639 1640/1641 1642/1643 1644/1645 1646/1647 1648/1649 1650/1651 1652/1653 1654/1655 1656/1657 1658/1659 1660/1661 1662/1663 1664/1665 1666/1667 1668/1669 1670/1671 1672/1673 1674/1675 1676/1677 1678/1679 1680/1681 1682/1683 1684/1685 1686/1687 1688/1689 1690/1691 1692/1693 1694/1695 1696/1697 1698/1699 1700/1701 1702/1703 1704/1705 1706/1707 1708/1709 1710/1711 1712/1713 1714/1715 1716/1717 1718/1719 1720/1721 1722/1723 1724/1725 1726/1727 1728/1729 1730/1731 1732/1733 1734/1735 1736/1737 1738/1739 1740/1741 1742/1743 1744/1745 1746/1747 1748/1749 1750/1751 1752/1753 1754/1755 1756/1757 1758/1759 1760/1761 1762/1763 1764/1765 1766/1767 1768/1769 1770/1771 1772/1773 1774/1775 1776/1777 1778/1779 1780/1781 1782/1783 1784/1785 1786/1787 1788/1789 1790/1791 1792/1793 1794/1795 1796/1797 1798/1799 1800/1801 1802/1803 1804/1805 1806/1807 1808/1809 1810/1811 1812/1813 1814/1815 1816/1817 1818/1819 1820/1821 1822/1823 1824/1825 1826/1827 1828/1829 1830/1831 1832/1833 1834/1835 1836/1837 1838/1839 1840/1841 1842/1843 1844/1845 1846/1847 1848/1849 1850/1851 1852/1853 1854/1855 1856/1857 1858/1859 1860/1861 1862/1863 1864/1865 1866/1867 1868/1869 1870/1871 1872/1873 1874/1875 1876/1877 1878/1879 1880/1881 1882/1883 1884/1885 1886/1887 1888/1889 1890/1891 1892/1893 1894/1895 1896/1897 1898/1899 1900/1901 1902/1903 1904/1905 1906/1907 1908/1909 1910/1911 1912/1913 1914/1915 1916/1917 1918/1919 1920/1921 1922/1923 1924/1925 1926/1927 1928/1929 1930/1931 1932/1933 1934/1935 1936/1937 1938/1939 1940/1941 1942/1943 1944/1945 1946/1947 1948/1949 1950/1951 1952/1953 1954/1955 1956/1957 1958/1959 1960/1961 1962/1963 1964/1965 1966/1967 1968/1969 1970/1971 1972/1973 1974/1975 1976/1977 1978/1979 1980/1981 1982/1983 1984/1985 1986/1987 1988/1989 1990/1991 1992/1993 1994/1995 1996/1997 1998/1999 2000/2001 2002/2003 2004/2005 2006/2007 2008/2009 2010/2011 2012/2013 2014/2015 2016/2017 2018/2019 2020/2021 2022/2023 2024/2025 2026/2027 2028/2029 2030/2031 2032/2033 2034/2035 2036/2037 2038/2039 2040/2041 2042/2043 2044/2045 2046/2047 2048/2049 2050/2051 2052/2053 2054/2055 2056/2057 2058/2059 2060/2061 2062/2063 2064/2065 2066/2067 2068/2069 2070/2071 2072/2073 2074/2075 2076/2077 2078/2079 2080/2081 2082/2083 2084/2085 2086/2087 2088/2089 2090/2091 2092/2093 2094/2095 2096/2097 2098/2099 2100/2101 2102/2103 2104/2105 2106/2107 2108/2109 2110/2111 2112/2113 2114/2115 2116/2117 2118/2119 2120/2121 2122/2123 2124/2125 2126/2127 2128/2129 2130/2131 2132/2133 2134/2135 2136/2137 2138/2139 2140/2141 2142/2143 2144/2145 2146/2147 2148/2149 2150/2151 2152/2153 2154/2155 2156/2157 2158/2159 2160/2161 2162/2163 2164/2165 2166/2167 2168/2169 2170/2171 2172/2173 2174/2175 2176/2177 2178/2179 2180/2181 2182/2183 2184/2185 2186/2187 2188/2189 2190/2191 2192/2193 2194/2195 2196/2197 2198/2199 2200/2201 2202/2203 2204/2205 2206/2207 2208/2209 2210/2211 2212/2213 2214/2215 2216/2217 2218/2219 2220/2221 2222/2223 2224/2225 2226/2227 2228/2229 2230/2231 2232/2233 2234/2235 2236/2237 2238/2239 2240/2241 2242/2243 2244/2245 2246/2247 2248/2249 2250/2251 2252/2253 2254/2255 2256/2257 2258/2259 2260/2261 2262/2263 2264/2265 2266/2267 2268/2269 2270/2271 2272/2273 2274/2275 2276/2277 2278/2279 2280/2281 2282/2283 2284/2285 2286/2287 2288/2289 2290/2291 2292/2293 2294/2295 2296/2297 2298/2299 2300/2301 2302/2303 2304/2305 2306/2307 2308/2309 2310/2311 2312/2313 2314/2315 2316/2317 2318/2319 2320/2321 2322/2323 2324/2325 2326/2327 2328/2329 2330/2331 2332/2333 2334/2335 2336/2337 2338/2339 2340/2341 2342/2343 2344/2345 2346/2347 2348/2349 2350/2351 2352/2353 2354/2355 2356/2357 2358/2359 2360/2361 2362/2363 2364/2365 2366/2367 2368/2369 2370/2371 2372/2373 2374/2375 2376/2377 2378/2379 2380/2381 2382/2383 2384/2385 2386/2387 2388/2389 2390/2391 2392/2393 2394/2395 2396/2397 2398/2399 2400/2401 2402/2403 2404/2405 2406/2407 2408/2409 2410/2411 2412/2413 2414/2415 2416/2417 2418/2419 2420/2421 2422/2423 2424/2425 2426/2427 2428/2429 2430/2431 2432/2433 2434/2435 2436/2437 2438/2439 2440/2441 2442/2443 2444/2445 2446/2447 2448/2449 2450/2451 2452/2453 2454/2455 2456/2457 2458/2459 2460/2461 2462/2463 2464/2465 2466/2467 2468/2469 2470/2471 2472/2473 2474/2475 2476/2477 2478/2479 2480/2481 2482/2483 2484/2485 2486/2487 2488/2489 2490/2491 2492/2493 2494/2495 2496/2497 2498/2499 2500/2501 2502/2503 2504/2505 2506/2507 2508/2509 2510/2511 2512/2513 2514/2515 2516/2517 2518/2519 2520/2521 2522/2523 2524/2525 2526/2527 2528/2529 2530/2531 2532/2533 2534/2535 2536/2537 2538/2539 2540/2541 2542/2543 2544/2545 2546/2547 2548/2549 2550/2551 2552/2553 2554/2555 2556/2557 2558/2559 2560/2561 2562/2563 2564/2565 2566/2567 2568/2569 2570/2571 2572/2573 2574/2575 2576/2577 2578/2579 2580/2581 2582/2583 2584/2585 2586/20				