

TECHNICAL DATA SHEET

PMA Accessories - SCA-M - Positioning adapter Metric thread

PMA



Positioning adapter for PMA long thread elbow fittings for easy positioning

CE CA

Applications:

• In connection with PMA fittings with metal thread

Features & Benefits:

- Allows the easy positioning of elbow fittings with metal thread
- High fastening torque
- With thread edge protection

Ingress protection:

• IP69 / IP68

Materials:

• Nickel-plated brass (other materials e.g. stainless steel available on request)

Compatible with:

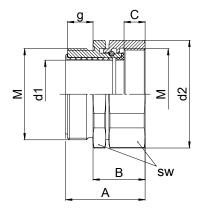
• PMAFIX Pro & PMAFIX long thread metal fittings

Environmental properties:

- Free from halogens and cadmium
- RoHS and REACH compliant

| Product selection: | | | | | | | | | | |
|--------------------|-------------|-------------------------|------|------|------|------|------|------|------------|--------------|
| Part no. | Thread size | Dimensions in mm (nom.) | | | | | | | Weight | Packing unit |
| | metric | g | d1 | d2 | SW | А | В | С | kg/100 pcs | pcs/PU |
| SCA-M16-10 | M16x1.5 | 10.0 | 9.5 | 22.0 | 20.0 | 32.0 | 21.0 | 7.0 | 3.8 | 1 |
| SCA-M20-10 | M20x1.5 | 10.0 | 10.0 | 26.0 | 24.0 | 33.0 | 22.0 | 7.0 | 6.2 | 1 |
| SCA-M25-11 | M25x1.5 | 11.0 | 13.5 | 32.0 | 30.0 | 35.0 | 23.0 | 8.5 | 10.0 | 1 |
| SCA-M32-13 | M32x1.5 | 13.0 | 19.0 | 39.0 | 36.0 | 39.5 | 25.5 | 10.0 | 14.8 | 1 |
| SCA-M40-13 | M40x1.5 | 13.0 | 28.0 | 50.0 | 46.0 | 41.0 | 27.5 | 10.5 | 22.4 | 1 |
| SCA-M50-14 | M50x1.5 | 14.0 | 37.0 | 59.0 | 55.0 | 43.5 | 28.5 | 11.5 | 28.8 | 1 |
| SCA-M63-14 | M63x1.5 | 14.0 | 46.0 | 75.0 | 70.0 | 45.5 | 30.5 | 11.5 | 53.3 | 1 |

Our customer service dept. or local distribution partner will be pleased to help you concerning product availability and lead time



| Thermal properties: | Value: | Test parameters: | Test method: |
|------------------------------------|------------|------------------|------------------|
| Continuous application temperature | –50 +105°C | | PMA DO 9.21-4510 |

Content of delivery:

- Complete adapter with thread edge protection
- Thread gasket for internal thread
- Flat gasket for external threads (SVN4)
- O-ring

Assembly instructions:

• For the optimal fixation of elbow connectors using SCA adapters, please use adhesives such as Loctite or similar for threads and consider the listed torques

After assembly and positioning the adapter's angular orientation is fixed

Positioning and Ingress Protection up to IP68 can only be achieved with PMA male long thread fittings thread length >C)

Please consider the appropriate assembly instructions on www.pma.ch

TDS - SCA-M - 51065-09

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