

INSTALLATION, OPERATION AND MAINTENANCE MANUAL

Select™ — SL3™ Series

Surge protective device



Guide to installation and assistance

WARNING

Do not HIPOT the SPD unit or the electrical system to which the SPD unit is connected without disconnecting the SPD unit's conductors, including phases, neutral and ground.

Ne procédez PAS à des ESSAIS DE RIGIDITÉ DIÉLECTRIQUE sur le SPD ou le système électrique auquel il est connecté sans déconnecter les conducteurs des SPD, y compris les phases, le neutre et la terre.

WARNING

The SPD warranty is voided if the unit is damaged as a result of improper installation. Improper installation or misapplication may result in serious personal injury or damage to the electrical system. Read the complete installation instructions before proceeding with installation.

La garantie du SPD est annulée si l'appareil est endommagé à la suite d'une mauvaise installation. Une mauvaise installation, ou utilisation, peut entraîner des blessures graves ou des dégâts au système électrique. Lisez les instructions d'installation en intégralité avant de procéder à l'installation.

WARNING

The equipment covered by these instructions should be installed and serviced only by competent qualified personnel utilizing proper safety practices and procedures. These instructions are written for such personnel and are not intended as a substitute for adequate training and experience in safe procedures for this type of equipment.

L'équipement couvert par ces instructions doit être installé et entretenu uniquement par un personnel compétent et qualifié, utilisant des pratiques et des procédures de sécurité appropriées. Ces instructions sont rédigées à l'intention de ce personnel et ne sauraient se substituer à une formation adéquate et à une expérience des procédures de sécurité pour ce type d'équipement.

WARNING

Remove all power to the electrical panel before installing or servicing the SPD. All work must be performed by licensed and qualified personnel. Follow applicable electrical codes and regulations for the country/location in which the unit is being used.

Coupez l'alimentation du panneau électrique avant d'installer ou de procéder à l'entretien du SPD. Tous les travaux doivent être effectués par un personnel qualifié et agréé. Respectez les codes et réglementations électriques en vigueur dans le pays / lieu où l'appareil est utilisé.

CAUTION

Ungrounded power systems are inherently unstable and can produce excessively high line-to-ground voltages during certain fault conditions. During these fault conditions any electrical equipment, including an SPD, may be subjected to voltages, which exceed their designed ratings. This information is being provided to the user so that an informed decision can be made before installing any electrical equipment on an ungrounded power system.

Les réseaux électriques non mis à la terre sont intrinsèquement instables et peuvent produire des tensions ligne-terre excessivement élevées dans certaines conditions de défaut. Dans ces conditions de défaut, tout équipement électrique, y compris un SPD, peut être soumis à des tensions qui dépassent les valeurs nominales prévues. Cette information est fournie à l'utilisateur afin qu'il puisse prendre une décision réfléchie avant d'installer un équipement électrique sur un réseau électrique non mis à la terre.


WARNING

Check to ensure that a proper bond is installed between neutral and ground at the transformer upstream from all 3-phase wye, 3-phase high-leg, 2-phase or single-phase SPD devices. If the transformer is not accessible, check the main service disconnect/panel for the NG bond. Lack of a proper bond may damage the SPD and will void the warranty. Failure to provide this bond, as required per article 250.30 of the National Electrical Code, can result in elevated phase-to-ground source voltage potentials. These voltages can cause damage to electrical equipment as well as safety hazards including fire, electrical shock, serious injury or death.

Vérifiez qu'une liaison correcte est installée entre le neutre et la terre au niveau du transformateur en amont de tous les SPD triphasés en étoile, triphasés en triangle ou biphasés. Si le transformateur n'est pas accessible, vérifiez la liaison NG sur le sectionneur / panneau de service principal. L'absence d'une liaison appropriée peut endommager le SPD et annuler la garantie. L'absence de cette liaison, telle que requise par l'article 250.30 du Code national de l'électricité, peut entraîner des potentiels de tension élevés entre la phase et la terre. Ces tensions peuvent causer des dégâts aux équipements électriques ainsi que des risques en matière de sécurité, notamment des incendies, des chocs électriques, des blessures graves ou la mort.


WARNING

Installation by persons with electrotechnical expertise only.

WARNUNG!

Installation nur durch elektrotechnische Fachkraft.

AVERTISSEMENT!

Installation uniquement par des personnes qualifiées électrotechnique.

¡ADVERTENCIA!

La instalación deberá ser realizada únicamente por electricistas especializados.


WARNING

This device is suitable for installation where the available short circuit current is 200,000 rms symmetrical amperes at 600 V AC or less.

L'appareil convient à une installation où le courant de court-circuit disponible est de 200 000 ampères symétriques efficaces à 600 VCA ou moins.


WARNING

For units with DTS-2 tester: When unit is equipped with an Amphenol test port, power to the equipment under test (EUT) must be OFF prior to testing. Turn EUT's disconnect switch or upstream circuit breaker to "OFF" position.

POUR LES UNITÉS AVEC TESTEUR DTS-2 : Lorsqu'une unité est équipée d'un port de test Amphenol, l'alimentation de l'équipement à tester (Equipment Under Test, EUT) doit être coupée avant le test. Mettez le sectionneur de l'EUT ou le disjoncteur en amont sur la position « OFF ».

Pre-installation checklist



Confirm that the voltage(s) and service configuration shown on the SL3 product label are consistent with the voltage and service configuration of the system to which it is being attached. A model number is printed on the label affixed to the inside of the SL3 cabinet. Each model number corresponds to the voltage and service configurations as per sample model number scheme in table 1:

Table 1
Sample model number scheme

Example of model number: SL3-050-208-3Y-MNT-M6E-F2

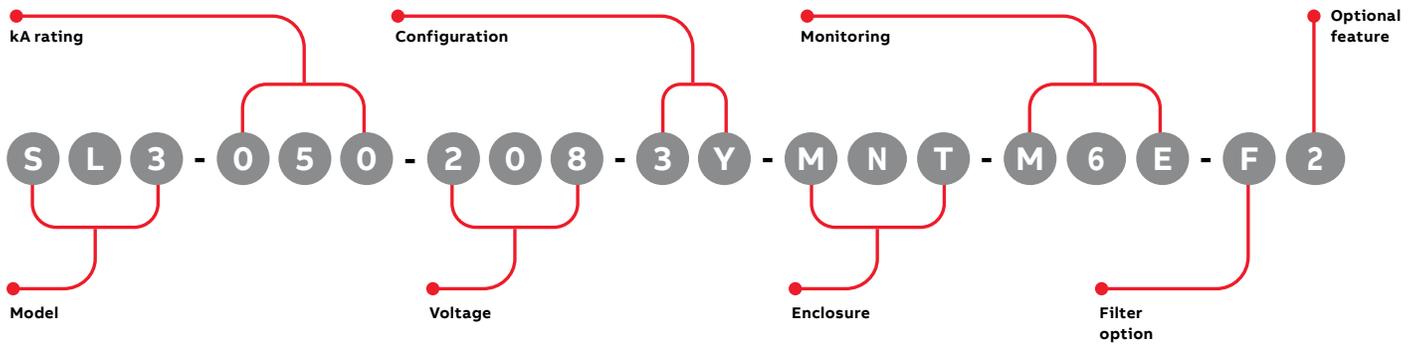


Table 1: Sample model number scheme (SL3)

kA rating	Configuration**	Cable entry	Filter
Available SL3 kA ratings:			
050	1G 1-Phase, grounded	T Top feed	F Filter
080	2G 2-Phase, grounded, split-phase	B Bottom feed	N No Filter
100	3Y 3-Phase, grounded, Wye		
125	3R 3-Phase, grounded, high-resistance		
150	3H 3-Phase, grounded, High-leg delta		
200	3D 3-Phase, grounded, delta		
250			
300			
Voltage**	Enclosure	Monitoring	Optional features
120/208	MN Metal without disconnect	M0 No local monitoring (see remote MxX stand-alone option)	2 Test port
120/240	MD Metal with disconnect	M1 LED/phase + audible alarm, dry relay contacts	4 Enhanced selenium
220/380	SN Stainless steel without disconnect	M2 M1 + surge counter	Enhanced selenium available on 125 kA systems and above
277/480	SD Stainless steel with disconnect	M3 Advanced monitoring, character display, Modbus TCP	
347/600*	Disconnect available on 125 kA systems and above	M4E M3 + Ethernet, Modbus RTU	
		M5 Advanced monitoring, graphics display, Modbus RTU	
		M6E M5 + Ethernet, Modbus TCP	
			Stand-alone options (to be ordered as separate items)
			DTS DTS-2 diagnostic test set
			MXX Remote monitor extension M1X through M6EX
			HPI HPI cable

*Consult factory for additional voltage/configuration options.

Pre-installation checklist continued



Check to ensure that a proper neutral-ground bond is installed between the neutral and ground terminals at the transformer upstream from all 3-phase wye, 3-phase high-leg delta or 1-phase split-phase SL3 devices (see NEC article 250). Lack of a proper bond will damage the SL3 and void the warranty.



Confirm that the environmental conditions are consistent with the following ranges:

- Ambient temperatures: The SL3 must be installed in an area with a temperature between -13 ° and +140 °F (-25 ° and +60 °C).
- Humidity: The SL3 must be installed in an area with relative humidity between 5% and 95% non-condensing.
- Altitude: The SL3 must be installed in a location where the altitude is below 13,000 feet.



CAUTION

Prior to installation, ensure the system configuration and voltage is equivalent to the SPD being installed.

Avant l'installation, assurez-vous que la configuration et la tension du système sont équivalentes à celles du SPD en cours d'installation.



WARNING

This device features an internal protection that will disconnect the surge protective component at the end of its useful life but will maintain power to the load now unprotected. If this situation is undesirable for the application, follow the manufacturer's instructions for replacing the device.

Cet appareil est doté d'une protection interne qui déconnectera le composant de protection contre les surtensions à la fin de sa vie utile tout en maintenant l'alimentation de la charge alors non protégée. Si cette situation n'est pas souhaitable pour l'application, suivez les instructions du fabricant pour remplacer l'appareil.

Installation methods

The SL3 is a Type 1 SPD that is suitable for use in both Type 1 and Type 2 SPD applications. The SL3 is a one-port SPD and is to be connected in parallel with the electrical system. It may be connected via a circuit breaker, molded

case switch, fused switch or connected directly to the bus of the panelboard or switchboard it is protecting. If direct bus connection is used, it is recommended that the SL3 be equipped with the optional integral disconnect switch.

Service configurations

Figures 1–4 show the electrical relationship between the SL3 and these four basic service configurations: wye, delta, high-leg delta and split-phase.

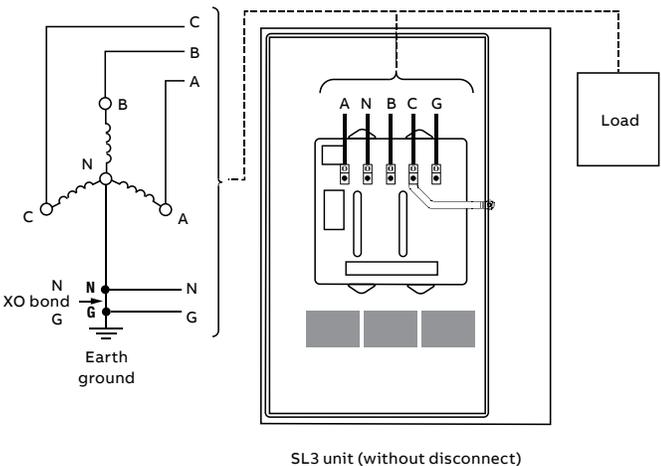


Figure 1 — 3-phase, 4-wire wye

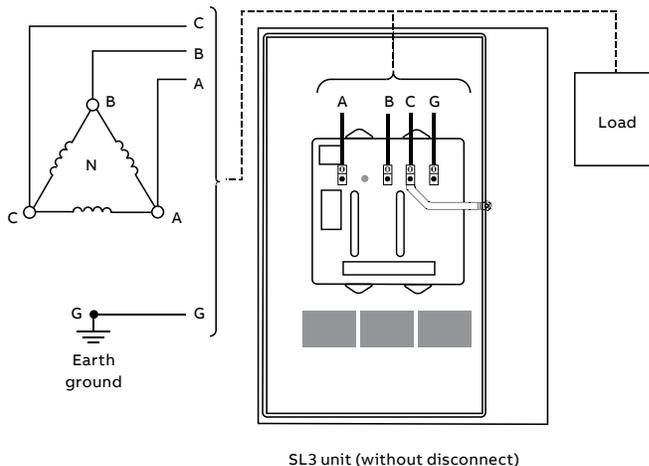


Figure 2 — 3-phase, 3-wire delta

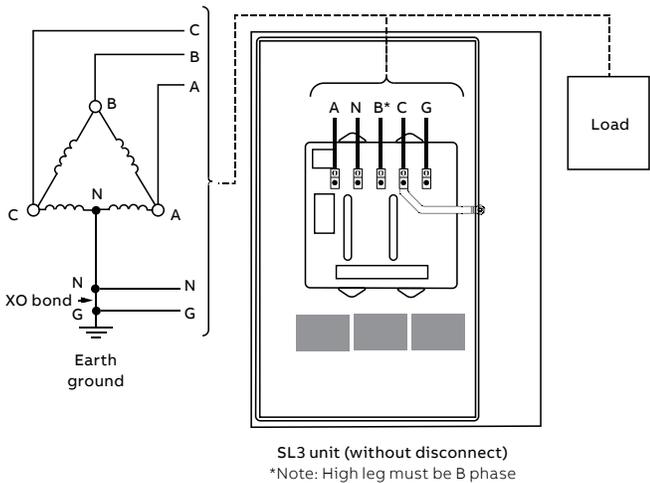


Figure 3 — 3-phase, 4-wire high-leg delta

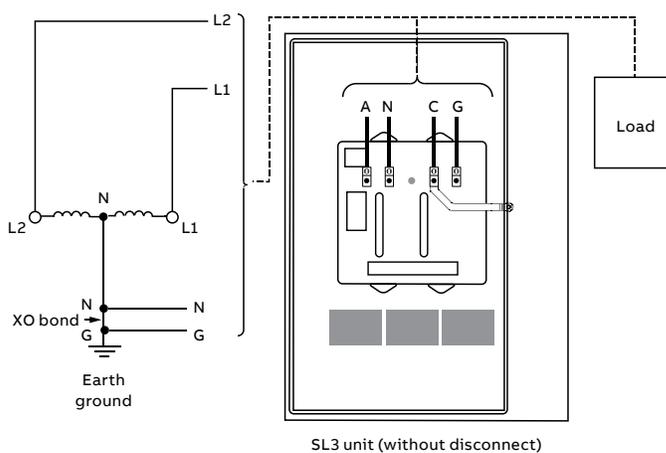


Figure 4 — 1-phase, 3-wire split-phase

Plan your installation

NOTICE

The SPD unit's performance will be degraded if the conductors (a) are too long, (b) are of too small a wire gauge, (c) have too many bends or (d) have sharp bends. Refer to conductor length and sizing guidance.

Les performances du SPD seront dégradées si les conducteurs sont (a) trop longs, (b) d'un calibre de fil trop faible, (c) présentent trop de courbures ou (d) ont des courbures trop prononcées.

Address these factors during the design of an installation to ensure there is sufficient physical space reserved for the stand-alone SL3 next to its point of connection to the panelboard it will protect. The selected mounting location should ensure short conductor runs and a minimum of bends. If bends are necessary, they should be sweeping rather than sharp 90° bends.

Conductor sizing and overcurrent protection

Conductor length and sizing

Conductor length must be kept as short as possible and avoid sharp bends. Conductor length must never exceed 10 feet from phase bus through the SL3 to the neutral bus or ground bus. If the lead length must exceed 10 feet, use low impedance cable for installing the product. The following conductor sizes are recommended for phase, ground and neutral connections.

Table 2: Maximum recommended conductor size

Model	Use conductor lengths less than 10 feet
SL3-050	#6 AWG
SL3-080	#6 AWG
SL3-100	#6 AWG
SL3-125	#2 AWG
SL3-150	#2 AWG
SL3-200	#2 AWG
SL3-250	#2 AWG
SL3-300	#2 AWG

Note: Table 2 conductor sizing recommendations ensure that the effective clamping voltage of the SL3 at the point of connection is kept to a minimum in order to maximize protection.

Overcurrent protection

As a Type 1 SPD, the SL3 does not require upstream overcurrent protection for safe operation; however, the design may require connection of, or the installer may choose to connect, the SL3 to a circuit breaker, molded case switch or fused disconnect.

Indoor vs outdoor installations

NEMA 12 enclosures are suitable for indoor use only. NEMA 4 enclosures are suitable for indoor or outdoor use. NEMA 4X (plastic and stainless steel) enclosures are suitable for corrosive environments, both indoor and outdoor. For direct sunlight applications, providing shade for the monitoring components is recommended. All conduits and fittings must be rated and properly installed such that the final installation maintains the NEMA rating.

If SL3 models are not equipped with an integral disconnect, it is recommended that the SL3 be fed with a circuit breaker, molded case switch or fused disconnect.

If a breaker or molded case switch is used for connecting the phase conductors, it is recommended to use a circuit breaker in the 60 to 100 amps range.

Neutral to ground filter jumper

SL3 models equipped with a filter system (“-F” suffix), and which have a neutral connection are equipped with a green jumper wire that loops out of the 3-pin connector on the ISM and connects a filter neutral to ground. In certain medical applications, or circuits that employ GFCI protection, this neutral to ground filter connection should be removed.

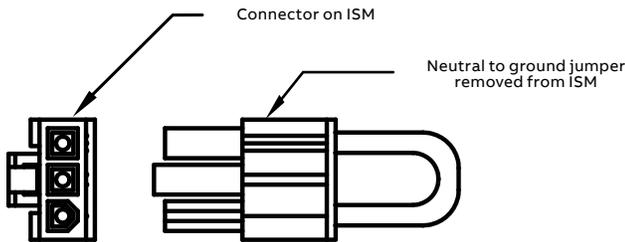


Figure 5

Removal is accomplished by pulling the green jumper from the connector on the ISM. Once removed, the jumper should be placed in the clear vinyl pocket containing the unit test data for future use if desired (Figure 5).

Conduit openings

Punch holes only in the shaded areas as shown in the following illustration.

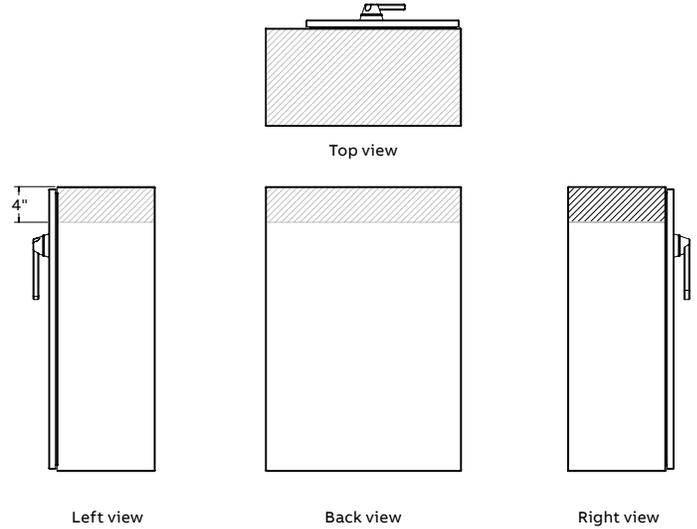
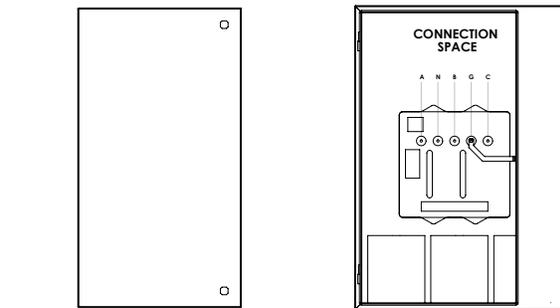
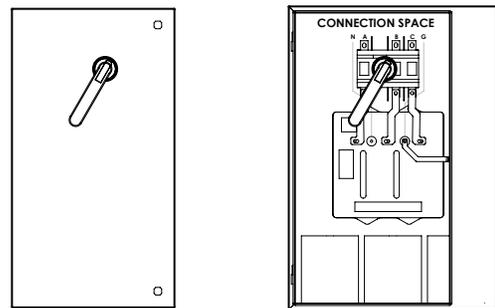


Figure 6 — Standard: top feed SL3 products (metallic enclosure, NEMA 4/12)



Top feed SL3 without disconnect



Top feed SL3 with disconnect

Figure 7 — Typical enclosure configurations for top-feed products (metallic enclosure, NEMA 4/12)

Conduit openings

Punch holes only in the shaded areas as shown in the following illustration.

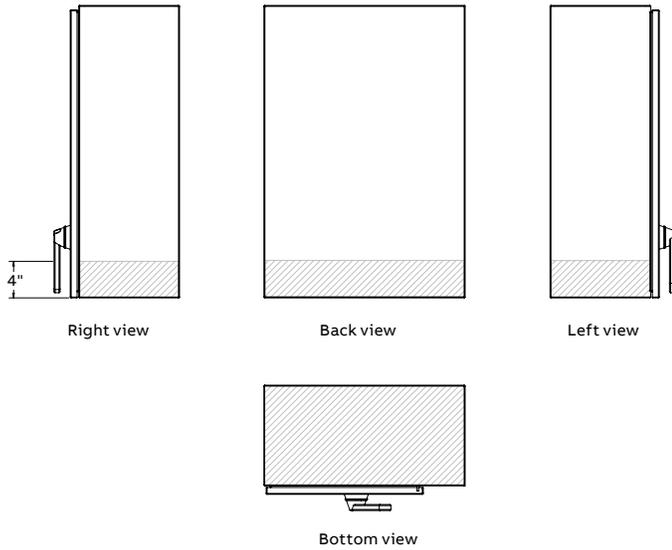
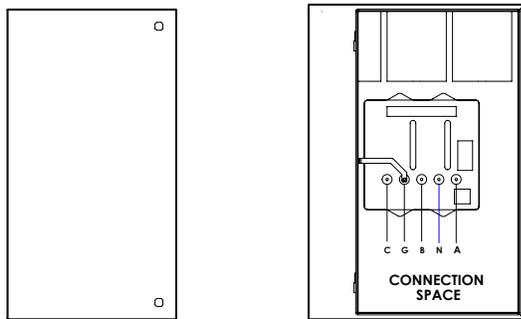
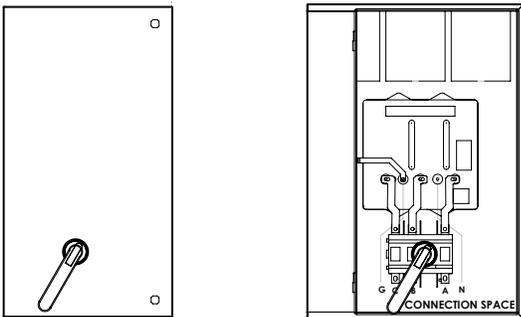


Figure 8 — Option: bottom-feed SL3 products (metallic enclosure, NEMA 4/12)



Bottom feed SL3 without disconnect



Bottom feed SL3 with disconnect

Figure 9 — Typical enclosure configurations for bottom-feed products (metallic enclosure, NEMA 4/12)

Mounting

Mount the SL3 to the building structure using construction methods and hardware appropriate for your site. Install the conduit and pull the conductors as specified in Figures 6–9 or according to the engineer’s design.

Electrical connections

Phases, neutral* and ground

Connect the phase, neutral and ground conductors.

For SL3 models equipped with an integral disconnect switch, remove the disconnect barrier, connect the phase conductors to the line-side lugs on the disconnect and the ground and neutral* conductors to the lugs labeled “G” and “N” on the blue device (ISM). Reinstall the disconnect barrier once all terminations have been made.

For SL3 models without an integral disconnect switch, connect the phase conductors to the lugs labeled “A”, “B” and “C” on the ISM and the ground and neutral* conductors to the lugs labeled “G” and “N.”

* Delta-configured SL3 models do not have a neutral lug.

Before applying power checklist



Field testing

Your SL3 has been carefully tested before leaving the factory. However, the performance of this unit as a surge suppression device can be confirmed in the field prior to startup using a portable DTS-2 tester.

Check with the owner or owner's representative to determine whether the optional DTS-2 tester or field startup testing service was purchased and required at your site.

The optional DTS-2 tester may have been purchased along with your SL3 or field startup testing service may have been specified during the purchase of the SL3. Check with the owner or owner's representative to see if this test is required at your site.



Confirm pre-installation checklist

Confirm that the "Pre-Installation Checklist" was completed correctly before proceeding.



Confirm line voltage

Measure the line to line voltages feeding the panelboard or disconnect and confirm they are within $\pm 10\%$ of the rated line voltage of the SL3. Use the following table to determine the range of acceptable voltages for each model of the SL3. The power system operating frequency should be between 47–63 Hz.

Table 3: Acceptable voltage ranges for all SL3 models

SL3 model no.	Nominal L-L voltage	-10% to +10% L-L voltage
SL3-xxx-240-2G-xxx-xx-xx	240	216 to 264
SL3-xxx-208-3Y-xxx-xx-xx	208	188 to 228
SL3-xxx-380-3Y-xxx-xx-xx	380	342 to 419
SL3-xxx-480-3Y-xxx-xx-xx	480	432 to 528
SL3-xxx-600-3Y-xxx-xx-xx	600	540 to 660
SL3-xxx-240-3H-xxx-xx-xx	240	216 to 264
SL3-xxx-240-3D-xxx-xx-xx	240	216 to 264
SL3-xxx-480-3D-xxx-xx-xx	480	432 to 528
SL3-xxx-600-3D-xxx-xx-xx	600	540 to 660

Note: First "xxx" specifies rating of 050, 080, 100, 125, 150, 200, 250, 300 kA



Do not apply power if the measured voltage is not within the range specified for the SL3 being installed.

Avant l'installation, assurez-vous que la configuration et la tension du système sont équivalentes à celles du SL3 en cours d'installation.

Apply power to the SL3 by closing the circuit breaker or switch (if any) feeding the SL3 or closing the SL3 integral disconnect.

Verify proper operation

If your SL3 has M1 standard monitoring (see Figure 10):

Verify that only the green indicator lights are illuminated and no red lights are illuminated. Green lights indicate a normal condition for each phase. Orange lights indicate protection of 40–75% and red lights indicate protection of <40%. Three-phase units have three (3) green indicator lights labeled “A,” “B” and “C.” Split-phase units should only have lights “A” and “C” illuminated. See table on following page for LED status indication.

M1 standard monitoring is equipped with a dual set of form “C” contacts (see Figure 13). The relay containing the contacts is in the “alarm condition” or normally closed when the power is off to the unit, the unit is encountering loss of power to one or more phases, or the SL3 is encountering more than 40% loss of capacity due to internal fuse operation. Test the operation of the form “C” contacts by de-energizing the SL3 and checking the state of the contacts with a continuity tester or observing the effect of the contacts on the user provided remote alarm circuits.

If your SL3 has the M2 option (See Figure 11):

The M2 option is equipped with a surge counter. The number of surges detected by the counter is displayed on a 6-digit LCD display on the front of the SL3 door. The surge counter will also increment each time power is applied to the unit after being in the “off” state. The counter can be reset by pressing the button on the front of the counter.

The M1 and M2 standard monitoring also contain an audible alarm that should not operate under normal conditions. To silence audible alarm, press alarm silence button on display.

If your SL3 is equipped with MasterMind advanced monitoring option (see Figure 12):

Please refer to the MasterMind™ manual for specifications and operation.



Figure 10: SL3 with M1 standard monitoring.



Figure 11: SL3 with M2 standard monitoring with surge counter.



Figure 12: SL3 with MasterMind™ advanced monitoring

Verify proper operation

Table 4: LED and display alarm status conditions

Condition	Corresponding phase LED	Alarm condition	M3 status message**	Priority *
Phase loss (<80%)	LED off	Y	Alarm: phase x loss	1A
Phase low (80 to <90%)	LED short blink green (≈25% duty)	Y	Alarm: phase x low	1B
Phase high (>110%)	LED long blink green (≈75% duty)	Y	Alarm: phase x high	1C
N-G overvoltage	N/A	Y	Alarm: N-G voltage high	2
Frequency out of range	N/A	Y	Alarm: frequency out of range	3
% Protection < XX%	LED on red	Y	Alarm: protection x low	4
Filter/cap loss	LED blink red once every 2 seconds	Y	Alarm: protection filter x loss	5
% Protection XX to YY%	LED on orange	N	Alarm: protection x reduced	6

Notes:

- *1. Highest priority takes precedence: i.e. if phase is lost, LED is off, no blinking even if filter loss. Alarm condition means the audible alarm is on, dry relay contacts are off (de-energized), and system alarm LED is on.
2. % Protection levels of 40% and 75% are default settings which can be changed by the user (M3 system only). If the surge module or current rating settings are changed, the protection levels will change automatically.
- **3. Subsequent status message will be displayed on M3 character and graphics displays, where “x” is corresponding phase (A, B, C or L1, L2). The highest priority condition will over-write earlier conditions. Messages may be truncated to fit screen area.
4. Red system status LED will remain on after status has returned to normal. User must clear the status by pressing the M3 cancel button.
5. Alarm conditions will be logged in the events log.

Connecting form “C” dry contacts

Dry contacts:

All SL3 models have a dual set of form “C” dry contacts available for connection to user-provided remote alarm and monitoring circuits.

The installer must provide the appropriate raceway and wiring for this circuit, observing the restrictions on conduit openings illustrated in an earlier section of this manual. The installer is responsible for mounting the monitoring conductors to the blue terminal blocks on the door-mounted circuit board. Choose the appropriate materials and routing to allow the door to open and close without pinching or stressing wires.

Figure 13 shows the form “C” contact configuration. The annotations on the diagram match the markings on the blue terminal block.

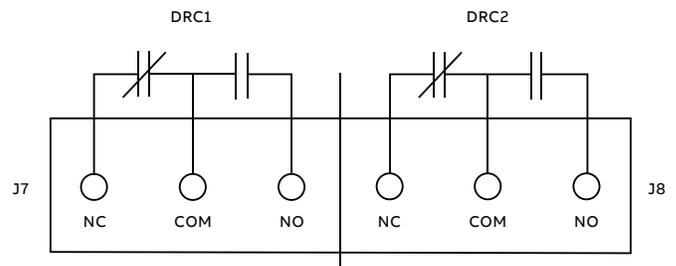


Figure 13 — FCC terminal block:

- Rated 1 A/30 V DC and 0.5 A/125 V AC, resistive
- 14–22 AWG, 4.4 in-lbs (0.5 Nm)
- Contacts shown in non-energized state

Troubleshooting

The following indications and procedures can be checked (see Table 5):

Table 5: Troubleshooting checklist

Indication	Procedure
One or more phase indicator lights are off	<ul style="list-style-type: none"> • Check that the external power source supplying power to unit is energized • Check that the circuit breaker or switch (if appropriate) feeding the PX3 is turned “on”
Phase status lights are orange, indicating 40–75% protection Phase status lights are red, indicating <40% protection	<ul style="list-style-type: none"> • Check the cables connecting the door-mounted devices to the suppression module. Exercise caution as High Voltage is present on door mounted PCBs
Portable diagnostic test set indications are not in range for the product (if using a DTS-2 test set, ranges are located on the underside of the DTS-2 lid)	Contact factory

Please note — If breaker is tripped, use a portable diagnostic test set to verify unit integrity before resetting the breaker.
Please contact factory for additional assistance.

Serviceability

The unit contains no serviceable parts.
(Avertissement: Aucune pièce remplaçable ou réparable.)

ABB does not provide a specific schedule for periodic maintenance as conditions will vary based on location and environmental factors presented at each installation site. However, inspections should be scheduled to verify that the SPD does not indicate a failure mode. Inspections should also be made to check the integrity of the electrical supply connections and to verify the SPD is clamping surges to an acceptable level.

Options

The SL3 surge suppression system is available with the following options:

- M1 LED/phase + audible alarm, dry relay contacts
- M2 M1 + surge counter
- M3 Advanced monitoring, character display, Modbus TCP
- M4E M3 + Ethernet, Modbus RTU
- M5 Advanced monitoring, graphics display, Modbus RTU
- M6E M5 + Ethernet, Modbus TCP

Stand-alone options

- DTS DTS-2 diagnostic test set
- MxX Remote monitor extension M1X through M8EX
- HPI HPI cable

Standards and listings

The following standards and listings apply to the SL3 product line:

- UL Listed 1449 5th Edition for Type 1 and Type 2 SPD applications, cUL and UL 1283



The following standards and listings also apply (not verified by UL):

- Type 1 SPDs meet requirements for UL 96A
- Compliant to IEEE C62.41.1-2002, C62.41.2-2002 and C62.45-2002
- NFPA 70 [NEC], Article 242, Part II
- RoHS compliant
- Meets requirements for UL 96A

Appendix

Dimensional specifications

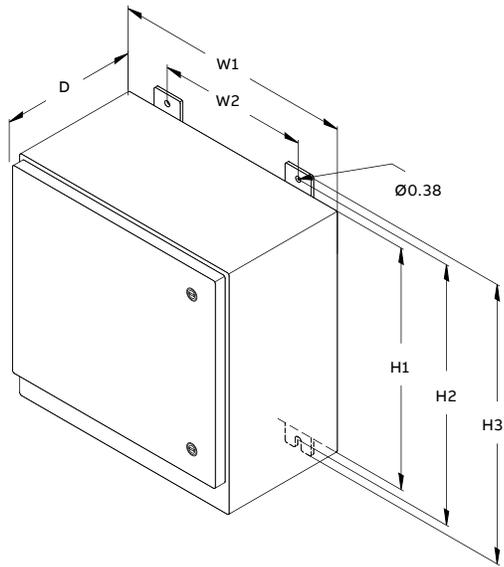


Figure 14 — SL3 050-100

SL3	Inches	(mm)
H1	16.00	(406.4)
H2	17.25	(438.2)
H3	18.50	(469.9)
W1	16.00	(406.4)
W2	10.00	(254.0)
D	9.20	(233.7)

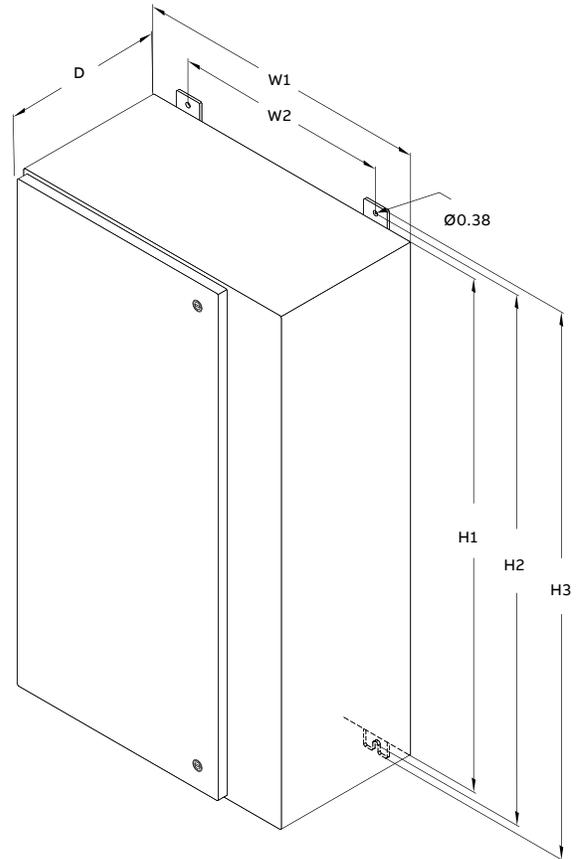


Figure 15 — SL3 125-300

SL3	Inches	(mm)
H1	32.00	(812.8)
H2	33.25	(844.6)
H3	34.50	(876.3)
W1	22.00	(558.8)
W2	16.00	(406.4)
D	11.95	(303.5)

Appendix

Cut-out templates

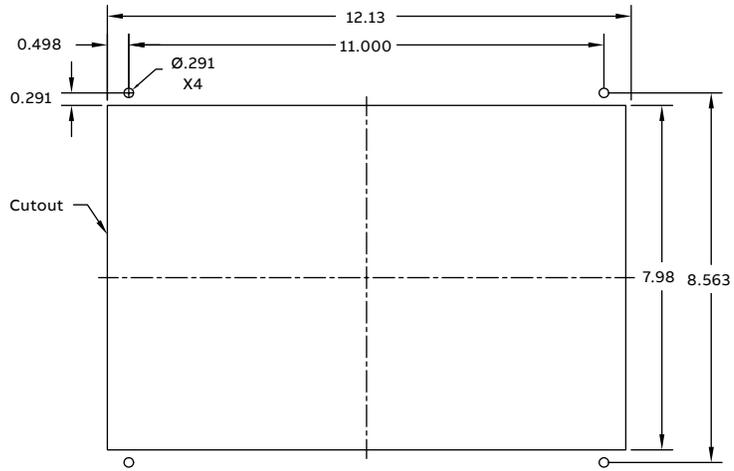


Figure 16: M2X-M6EX cut-out template

Note: All dimensions are in inches

Warranty

ABB warrants that Equipment (excluding Software) shall be delivered free of defects in material and workmanship. The Warranty Remedy Period for Equipment (excluding Software) shall end twenty (20) years after the original date of purchase. If a nonconformity to the foregoing warranty is discovered in the Equipment during the applicable Warranty Remedy Period, as specified above, under normal and proper use and provided the Equipment has been properly stored, installed, operated and maintained and written notice of such nonconformity is provided to ABB promptly after such discovery and within the applicable Warranty Remedy Period, ABB shall, at its option, either (i) repair or replace the nonconforming portion of the Equipment or (ii) refund the portion of the price applicable to the nonconforming portion of Equipment. If any portion of the Equipment so repaired or replaced fails to conform to the foregoing warranty, and written notice of such nonconformity is provided to ABB promptly after discovery and within the original Warranty Remedy Period applicable to such Equipment or 30 days from completion of such repair, replacement or re-performance, whichever is later, ABB will repair or replace such nonconforming Equipment. The original Warranty Remedy Period shall not otherwise be extended. ABB shall not be responsible for providing temporary power, removal, installation, reimbursement for labor costs or working access to the nonconforming Equipment, including disassembly and re assembly of non-ABB supplied equipment, or for providing transportation to or from any repair facility, or for any other expenses incurred in connection with the repair or replacement, all of which shall be at Purchaser's risk and expense. ABB shall have no obligation hereunder with respect to any Equipment which (i) has been improperly repaired or altered; (ii) has been subjected to misuse, negligence or accident; (iii) has been used in a manner contrary to ABB's instructions; (iv) is comprised of materials provided by or a design specified by Purchaser; or (v) has failed as a result of

ordinary wear and tear. Equipment supplied by ABB but manufactured by others is warranted only to the extent of the manufacturer's warranty, and only the remedies, if any, provided by the manufacturer will be allowed. Software Warranty and Remedies. ABB warrants that, except as specified below, the Software will, when properly installed, execute in accordance with ABB's published specification. If a nonconformity to the foregoing warranty is discovered during the period ending one (1) year after the date of shipment and written notice of such nonconformity is provided to ABB promptly after such discovery and within that period, including a description of the nonconformity and complete information about the manner of its discovery, ABB shall correct the nonconformity by, at its option, either (i) modifying or making available to the Purchaser instructions for modifying the Software; or (ii) making available at ABB's facility necessary corrected or replacement programs. ABB shall have no obligation with respect to any nonconformities resulting from (i) unauthorized modification of the Software or (ii) Purchaser-supplied software or interfacing. ABB does not warrant that the functions contained in the software will operate in combinations which may be selected for use by the Purchaser, or that the software products are free from errors in the nature of what is commonly categorized by the computer industry as "bugs."

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