
FOOD & BEVERAGE

Food & beverage conduit systems

Cable protection systems




An augmented reality experience

What is it?


Augmented Reality, or AR, is a technology that uses digital overlays to 'augment' real-world environments.

AR lets users "see" using the cameras on their devices to display, interact with and experience images, 3D objects, sound and even tactile feedback for a more engaging augmented sense of the world.

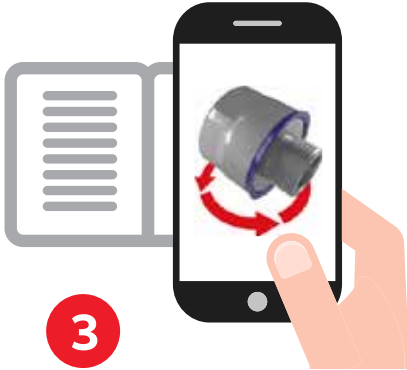
3 easy steps for an ABB augmented reality experience.

- 

1

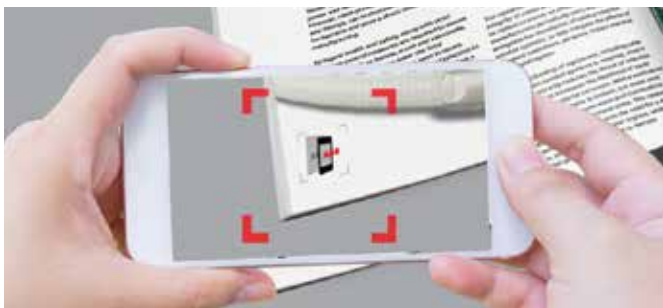
Download the ABB app from the App store (for Apple devices) or Google Play store and follow the instructions.
- 

2

Place the AR brochure in front of you and point your device at the trigger image or play icons throughout the brochure.
- 

3

Watch the augmented reality experience and start interacting with our AR content.



Point your device at the trigger image or play icons.



Enjoy the augmented reality experience.

ABB food & beverage conduit systems

Cable protection systems

ABB food and beverage conduit systems, are designed to protect complex processing equipment with sensitive electrical wiring systems, controls and automation. These solutions enable food and beverage processors to increase revenue, plant sustainability, food safety and brand equity.

High flexibility protective systems

Pick and place robotic systems for rapid transfer of products around the process.

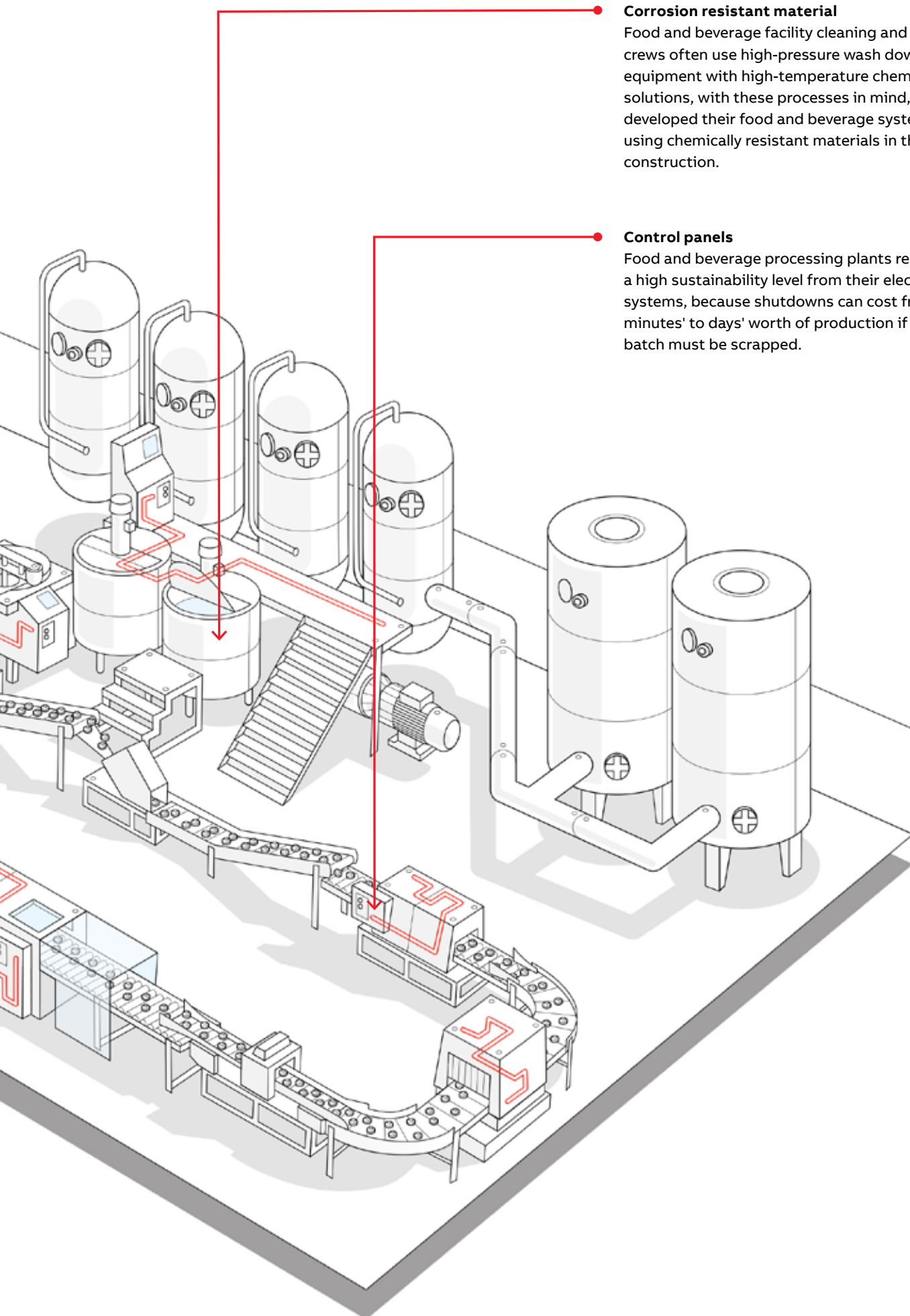
Drives and motors

Liquid tight protection for power and data connections.

Wiring networks

The liquid tight nature of our cable protection products - up to IP69 - are designed to protect power and data cables for internal and external wiring networks, allowing machinery to operate efficiently, safely, and hygienically, without compromising production and systems.



**Corrosion resistant material**

Food and beverage facility cleaning and sanitation crews often use high-pressure wash down cleaning equipment with high-temperature chemical solutions, with these processes in mind, ABB developed their food and beverage system using chemically resistant materials in their construction.

Control panels

Food and beverage processing plants require a high sustainability level from their electrical systems, because shutdowns can cost from minutes' to days' worth of production if a batch must be scrapped.

Food & beverage conduit systems

Antimicrobial cable protection solutions

The requirements of production equipment used in food and beverage processing are becoming ever more stringent – especially in relation to cleaning and hygiene. A single bacterial outbreak can eliminate decades of consumer trust and confidence, meaning the cleanability of all components and machinery is crucial.

Our antimicrobial conduit system, created with technology partner BioCote®, is suitable for food zone non-contact areas. The system integrates ionic silver antimicrobial protection into a new generation of liquid-tight conduit. Featuring a smooth, globally compliant thermoplastic jacket, the conduit is complimented by, a single-piece, liquid-tight 316 Stainless Steel fitting.

The new system represents a complete, easy-to-clean solution which significantly reduces the risk of bacterial contamination.





When clean just isn't clean enough

Cable protection in the food and beverage industry

Making the case for anti-microbial cable protection in the food and beverage industry. The threat of bacterial contamination is constant within the food & beverage industry, with mechanical equipment posing a potential area of risk. ABB for Adaptaflex outlines the issue and provides insight into preventing contamination issues.

Health and safety regulations within the food manufacturing industry are notoriously strict and end-users fight a constant battle to ensure that process equipment is operating efficiently, safely, and hygienically, without compromising valuable power and data connections.

Given the volume of mechanical process equipment involved in the food and beverage industry combined with the shift towards increased automation such as conveyor and feeder systems, there are often thousands of power and data cables that need to be protected. However, cable protection systems like conduits and fittings, can in themselves become a home for bacteria and pose a direct threat to food manufacturing.

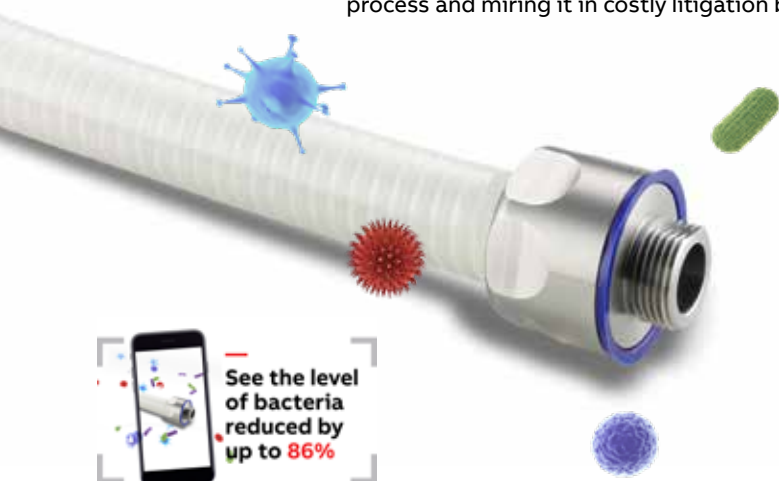
Stringent health and safety, along with strict contamination control measures are required to ensure that microbes such as Listeria, E. coli and Salmonella are killed before they can enter the food production process. As we have seen in recent years, it can take just a single bacterial contamination to eradicate decades of consumer trust, crippling a company's finances in the process and miring it in costly litigation battles.

Many different types of conduit systems are used in the food and beverage industry, and these systems are not without their own challenges. It is well known and proven that bacteria can adapt and survive on the various surfaces, meaning a structured and thorough cleaning regime is a must for clean equipment and food safety. Typically, stainless steel equipment is cleaned up to five times a day in order to minimize potential infection. The chosen method, typically called wash-down, are high powered jets with or steam or hot water with chemical agents, typically anywhere from 50°C up to circa 130°C.

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'It can take just a single bacterial contamination to eradicate decades of consumer trust'

The repeated cleaning process can impact the integrity of cables and wiring leading to the need to replace to ensure an effective system. As such, manufacturers periodically carry out maintenance alongside the installation of cable protection conduit systems, to help mitigate the effects of repeated washdown, abrasion, impact and dust and liquid ingress.

Regular cleaning of equipment, including cable protection conduit systems is required, since it only temporarily reduces the threat of cross contamination. However this increases the likelihood of liquid ingress and material corrosion. With a wash-down, the killing of bacteria is instant, but stops once stimulus (high pressure wash and chemicals) is removed and the equipment dries. This causes an obvious tension between the need for a dry environment to prevent water ingress, whilst, in turn, doing what's needed to hamper bacterial growth.



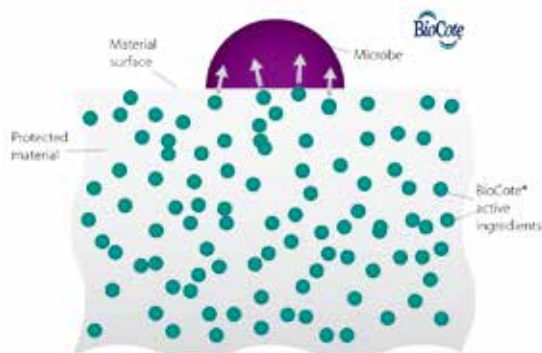
01 How the anti-microbial protection works

02 Bacterial reduction over a two hour period

The solution created with technology partner BioCote®, is to integrate anti-microbial protection in to a new generation of liquid tight conduit. a smooth, FDA, EC and FSA compliant DuPont Hytrel® thermoplastic jacket, the conduit is complimented by, an industry first, single piece liquid tight 316 Stainless Steel fitting. The new system poses a viable alternative to other types of conduit systems and is perfectly suited for the protection of processing equipment and surrounding process area.

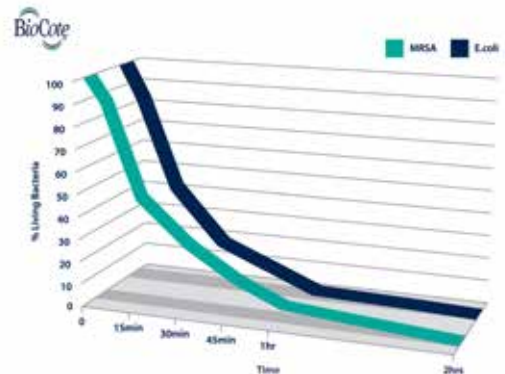
‘The science behind anti-microbial protection is fascinating’

The anti-microbial additive contains inert ionic silver, meaning it doesn't react or change the appearance of the final product, additionally the additive won't diminish in extreme temperatures, such as steam or deep freeze. Crucially, the anti-microbial protection will not wear off or wash away, as it is more than just a surface coating, in that it is incorporated to form an integral aspect of the product during manufacture. Most importantly, the bacteria cannot survive contact with the silver ions in the anti-microbial protection, because it in effect turns off the bacteria's basic properties.



01

The science behind anti-microbial protection is fascinating. The silver ions on the surface of a material treated with anti-microbial additives bind with microbes they come into contact with and irreparably damage them, disrupting their normal cell function, stopping them from reproducing and finally resulting in the death of the cell.



02

Tests completed by BioCote®, see the level of bacteria reduced by up to 86% in the first 15 minutes and by 99% in just two hours. Based on the work and materials BioCote® provided to ABB, in addition to in-house testing, it's been proven that the effectiveness of the anti-microbial treatment does not degrade over time, throughout storage, or during repeated wash-downs.

‘...see the level of bacteria reduced by up to 86% in the first 15 minutes and by 99% in just two hours’

Given the size of the food and beverage market, the ABB's range of food and beverage conduit solutions can offer end-users a quantifiable return on investment and help eliminate the risk of bacterial contamination, which could cost the industry both time and money.



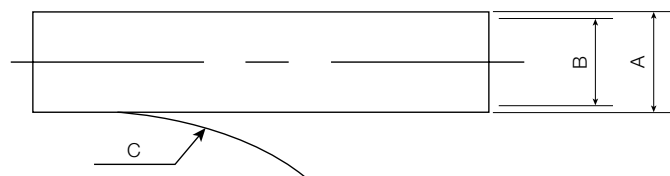
Type SAMHL, SSAMHL and SAMHURL - Antimicrobial liquid tight conduit

Antimicrobial liquid tight high temperature covered steel flexible conduit.
Suitable for food zone non-contact areas.



Features

- Type SAMHL - Galvanised steel core string packed with antimicrobial protection incorporated into a FDA, EC and FSA compliant DuPont Hytrel® thermoplastic jacket
- Type SSAMHL - Stainless steel string packed with antimicrobial protection incorporated into a FDA, EC and FSA compliant DuPont Hytrel® thermoplastic jacket
- Type SAMHURL - Galvanised steel core copper packed with antimicrobial protection incorporated into an FDA, EC and FSA compliant DuPont Hytrel® thermoplastic jacket
- IP65 - IP69 rated
- Temperature range -50°C to +130°C



Approvals



| Type SAMHL Conformity |
|-----------------------|
| Low voltage directive |
| NSF 14159-1-2014 |
| NSF 169-2009 |
| BSI Kitemark KM35161 |

| Type SSAMHL Conformity |
|------------------------|
| Low voltage directive |
| NSF 14159-1-2014 |
| NSF 169-2009 |
| BSI Kitemark KM35161 |

| Type SAMHURL Conformity |
|-------------------------|
| Low voltage directive |
| NSF 14159-1-2014 |
| NSF 169-2009 |
| UR file number E135398 |
| BSI Kitemark KM35161 |

| IP Rating | Appropriate Fitting |
|--------------------------------|---------------------|
| For use with: Type SAM fitting | |
| IP65 | Yes |
| IP68 | Yes (10 bar 30mins) |
| IP69 | Yes |

| Material |
|--|
| Galvanised steel core with string packing (string packed up to 32mm) |
| Stainless steel core with string packing (string packed up to 32mm), larger sizes double interlocked |
| Galvanised steel core with copper packing |
| FDA, EC and FSA compliant DuPont Hytrel® thermoplastic jacket |
| Antimicrobial additive incorporated into Hytrel® jacket |

| Degree of Mechanical Protection |
|---------------------------------|
| High corrosion resistance |
| High fatigue life |
| High chemical resistance |
| High flexibility |

| Temperature Range | |
|---|--------------------|
| Static Applications: -50°C to +130°C | |
| Moving Applications: -5°C to +150°C | |
| Fire Performance | |
| Test Standard | Performance Rating |
| IEC61386-1 | Self Extinguishing |

| Part Numbers and Dimensions | | | | | | | | | |
|-----------------------------|--------------|-----------------|------------------|-----------------|---------------|-----------------------------------|-----------------|-----------------|----|
| Part no: | Conduit Size | | Dimensions | | | GID Code for conduit coil lengths | | | |
| | Metric (mm) | US (Trade size) | Outside Dia. (A) | Inside Dia. (B) | Bend Radi (C) | | | | |
| | | | | | | 10m | 25m | 50m | -- |
| SAMHL16 | 16 | 3/8" | 17.8mm | 12.5mm | 50mm | 7TCA296030R0436 | 7TCA296030R0437 | 7TCA296030R0438 | -- |
| SAMHL20 | 20 | 1/2" | 21.1mm | 15.9mm | 80mm | 7TCA296030R0439 | 7TCA296030R0440 | 7TCA296030R0441 | -- |
| SAMHL25 | 25 | 3/4" | 26.4mm | 21.0mm | 110mm | 7TCA296030R0442 | 7TCA296030R0443 | 7TCA296030R0444 | -- |
| SAMHL32 | 32 | 1" | 33.1mm | 26.7mm | 144mm | 7TCA296030R0445 | 7TCA296030R0446 | 7TCA296030R0447 | -- |
| SAMHL40 | 40 | 1 1/4" | 41.8mm | 35.4mm | 180mm | 7TCA296030R0448 | 7TCA296030R0449 | -- | -- |
| SAMHL50 | 50 | 1 1/2" | 47.5mm | 40.4mm | 240mm | 7TCA296030R0450 | 7TCA296030R0451 | -- | -- |
| SAMHL63 | 63 | 2" | 59.7mm | 51.6mm | 345mm | 7TCA296030R0452 | 7TCA296030R0453 | -- | -- |

Part number example: SAMHL20/50M, blue version SAMHL20/BU/50M. For conduit support use part number example SSPC20

Note¹: Conduit is fully cleanable and will maintain full ingress protection under normal wet cleaning conditions with associated fittings

Note²: The anti-microbial additive containing inert ionic silver provides protection to the conduit against bacteria and other microbes

| Part Numbers and Dimensions | | | | | | | | | |
|-----------------------------|--------------|-----------------|------------------|-----------------|---------------|-----------------------------------|-----------------|-----------------|-----------------|
| Part no: | Conduit Size | | Dimensions | | | GID Code for conduit coil lengths | | | |
| | Metric (mm) | US (Trade size) | Outside Dia. (A) | Inside Dia. (B) | Bend Radi (C) | | | | |
| | | | | | | 10m | 25m | 50ft | 100ft |
| SSAMHL16 | 16 | 3/8" | 17.8mm | 12.5mm | 50mm | 7TCA296030R0509 | 7TCA296030R0510 | -- | 7TCA296030R0521 |
| SSAMHL20 | 20 | 1/2" | 21.1mm | 15.9mm | 80mm | 7TCA296030R0511 | 7TCA296030R0512 | -- | 7TCA296030R0522 |
| SSAMHL25 | 25 | 3/4" | 26.4mm | 21.0mm | 110mm | 7TCA296030R0513 | 7TCA296030R0514 | -- | 7TCA296030R0523 |
| SSAMHL32 | 32 | 1" | 33.1mm | 26.7mm | 144mm | 7TCA296030R0515 | 7TCA296030R0516 | -- | 7TCA296030R0524 |
| SSAMHL40 | 40 | 1 1/4" | 41.8mm | 35.4mm | 180mm | 7TCA296030R0517 | -- | 7TCA296030R0525 | -- |
| SSAMHL50 | 50 | 1 1/2" | 47.5mm | 40.4mm | 240mm | 7TCA296030R0518 | -- | 7TCA296030R0526 | -- |
| SSAMHL63 | 63 | 2" | 59.7mm | 51.6mm | 345mm | 7TCA296030R0519 | -- | 7TCA296030R0527 | -- |

Part number example: SSAMHL20/25M or SSAMHL20/100ft, blue version SSAMHL20/BU/50M. For conduit support use part number example SSPC20

Note¹: Conduit is fully cleanable and will maintain full ingress protection under normal wet cleaning conditions with associated fittings

Note²: The anti-microbial additive containing inert ionic silver provides protection to the conduit against bacteria and other microbes

| Part Numbers and Dimensions | | | | | | | | | |
|-----------------------------|--------------|-----------------|------------------|-----------------|---------------|-----------------------------------|-----------------|----|----|
| Part no: | Conduit Size | | Dimensions | | | GID Code for conduit coil lengths | | | |
| | Metric (mm) | US (Trade size) | Outside Dia. (A) | Inside Dia. (B) | Bend Radi (C) | | | | |
| | | | | | | 50ft | 100ft | -- | -- |
| SAMHURL16 | 16 | 3/8" | 17.8mm | 12.5mm | 50mm | 7TCA296030R0540 | 7TCA296030R0541 | -- | -- |
| SAMHURL20 | 20 | 1/2" | 21.1mm | 15.9mm | 80mm | 7TCA296030R0542 | 7TCA296030R0543 | -- | -- |
| SAMHURL25 | 25 | 3/4" | 26.4mm | 21.0mm | 110mm | 7TCA296030R0544 | 7TCA296030R0545 | -- | -- |
| SAMHURL32 | 32 | 1" | 33.1mm | 26.7mm | 144mm | 7TCA296030R0546 | 7TCA296030R0547 | -- | -- |
| SAMHURL40 | 40 | 1 1/4" | 41.8mm | 35.4mm | 180mm | 7TCA296030R0548 | -- | -- | -- |
| SAMHURL50 | 50 | 1 1/2" | 47.5mm | 40.4mm | 240mm | 7TCA296030R0549 | -- | -- | -- |
| SAMHURL63 | 63 | 2" | 59.7mm | 51.6mm | 345mm | 7TCA296030R0550 | -- | -- | -- |

Part number example: SAMHURL20/50FT, blue version SAMHURL20/BU/50FT. For conduit support use part number example SSPC20

Note¹: Conduit is fully cleanable and will maintain full ingress protection under normal wet cleaning conditions with associated fittings

Note²: The anti-microbial additive containing inert ionic silver provides protection to the conduit against bacteria and other microbes

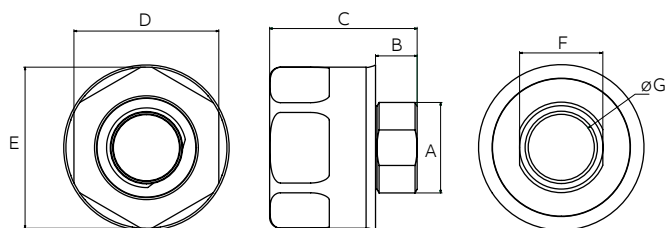
Type SAM - Single piece, stainless steel liquid tight fitting

Single piece, liquid tight, high temperature stainless steel fitting suitable for food zone non-contact areas



Features

- Single piece design
- 316 Stainless Steel
- IP65 - IP69 protection
- Approvals: CE, BS EN 61386-1,-23, NSF14159-1-2014, NSF169-2009, UL514b
- Multiple thread type Metric/NPT



Approvals



IP Rating Appropriate Fitting

For use with: Type SAMHL, SSAMHL & SAMHURL conduit

| | |
|------|---------------------|
| IP65 | Yes |
| IP68 | Yes (10 bar 30mins) |
| IP69 | Yes |

Degree of Mechanical Protection

Very high corrosion resistance
Very high chemical resistance
Very high fatigue life

Material

Stainless steel

Conformity

CE marked to Low Voltage Directive 2014/35/EU

BSI Kitemark KM35161 to BS EN 61386

UL514b file number E60625

NSF 14159-1-2014

NSF 169-2009

Temperature Range

Static Applications:
-50°C to +130°C

Moving Applications:
-5°C to +150°C

Part Numbers and Dimensions

| METRIC Part no: | Conduit Size (A) | | Nominal Dimensions (mm) | | | | | | | GID code |
|-----------------|------------------|-----------------|-------------------------|------|------|------|------|------|-----------------|----------|
| | Metric (mm) | US (Trade size) | B | C | D | E | F | G | | |
| SPL16/M16/SAM | 16 | 3/8" | 12.0 | 32.8 | 30.0 | 31.9 | 14.0 | 10.5 | 7TCA296120R0043 | |
| SPL20/M20/SAM | 20 | 1/2" | 12.0 | 35.6 | 32.0 | 35.0 | 18.0 | 14.5 | 7TCA296120R0044 | |
| SPL25/M25/SAM | 25 | 3/4" | 12.0 | 43.0 | 38.0 | 41.0 | 23.0 | 18.3 | 7TCA296120R0045 | |
| SPL32/M32/SAM | 32 | 1" | 12.0 | 51.5 | 45.0 | 49.0 | 30.0 | 24.1 | 7TCA296120R0046 | |
| SPL40/M40/SAM | 40 | 1 1/4" | 12.0 | 53.3 | 57.0 | 61.5 | 38.0 | 32.7 | 7TCA296120R0047 | |
| SPL50/M50/SAM | 50 | 1 1/2" | 12.0 | 60.2 | 64.0 | 69.0 | 48.0 | 37.7 | 7TCA296120R0048 | |
| SPL63/M63/SAM* | 63 | 2" | 12.0 | 71.4 | 80.0 | 87.0 | 61.0 | 49.0 | 7TCA296120R0049 | |

Part Numbers and Dimensions

| NPT Part no: | Conduit Size (A) | | Nominal Dimensions (mm) | | | | | | | GID code |
|----------------|--------------------|----------------|-------------------------|------|------|------|------|------|-----------------|----------|
| | US (Trade size) | Metric (mm) | B | C | D | E | F | G | | |
| SPL16/038/SAM | 3/8" | 16 | 15.2 | 43.0 | 30.0 | 31.9 | 14.0 | 10.5 | 7TCA296120R0053 | |
| SPL20/050/SAM | 1/2" | 20 | 19.8 | 43.2 | 32.0 | 35.0 | 18.0 | 14.5 | 7TCA296120R0054 | |
| SPL25/075/SAM | 3/4" | 25 | 20.1 | 46.3 | 38.0 | 41.0 | 23.0 | 18.3 | 7TCA296120R0055 | |
| SPL32/100/SAM | 1" | 32 | 25.0 | 57.9 | 45.0 | 49.0 | 30.0 | 24.1 | 7TCA296120R0056 | |
| SPL40/125/SAM | 1 1/4" | 40 | 25.6 | 60.4 | 57.0 | 61.5 | 38.0 | 32.7 | 7TCA296120R0057 | |
| SPL50/150/SAM | 1 1/2" | 50 | 26.0 | 64.7 | 64.0 | 69.0 | 48.0 | 37.7 | 7TCA296120R0058 | |
| SPL63/200/SAM* | 2" | 63 | 26.9 | 74.1 | 80.0 | 87.0 | 61.0 | 49.0 | 7TCA296120R0059 | |

*: Currently does not conform to UL514b

Note¹: A flat surface greater than diameter "E" is required around the knockout on the box or enclosure for the face seal of the NPT fitting to create a liquid tight seal. (The NPT threads alone will not provide a liquid tight seal when installed in a female NPT hub)

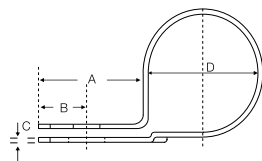
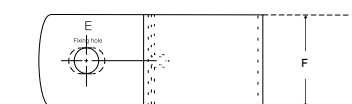
Note²: Parts are maintenance free, face seal can be replaced if damaged.

Note³: Parts are fully cleanable and will maintain full ingress protection under normal wet cleaning conditions

P-Clip & Locknut

stainless steel conduit

316 Stainless steel clip and female threaded locknut, for use with SAMHL/SSAMHL/SAMHURL conduit. Suitable for food zone non-contact areas



| Part Numbers and Dimensions | | | | | | | | | |
|-----------------------------|--------------|-----------------|-------------------------|-----|-----|----|-----|------|-----------------|
| Part no: | Conduit Size | | Nominal Dimensions (mm) | | | | | | GID code |
| | Metric (mm) | US (Trade size) | A | B | C | D | E | F | |
| SSPC16 | 16 | 3/8" | 19.0 | 9.0 | 0.7 | 16 | 6.0 | 12.7 | 7TCA296120R0065 |
| SSPC20 | 20 | 1/2" | 19.0 | 9.0 | 0.7 | 20 | 6.0 | 12.7 | 7TCA296120R0066 |
| SSPC25 | 25 | 3/4" | 19.0 | 9.0 | 0.7 | 25 | 6.0 | 12.7 | 7TCA296120R0067 |
| SSPC32 | 32 | 1" | 19.0 | 9.0 | 0.7 | 32 | 6.0 | 12.7 | 7TCA296120R0068 |
| SSPC40 | 40 | 1 1/4" | 19.0 | 9.0 | 0.9 | 40 | 6.0 | 12.7 | 7TCA296120R0069 |
| SSPC50 | 50 | 1 1/2" | 19.0 | 9.0 | 0.9 | 50 | 6.0 | 12.7 | 7TCA296120R0070 |
| SSPC63 | 63 | 2" | 19.0 | 9.0 | 0.9 | 63 | 6.0 | 12.7 | 7TCA296120R0071 |

Temperature Range

Static Applications: -50°C to +130°C

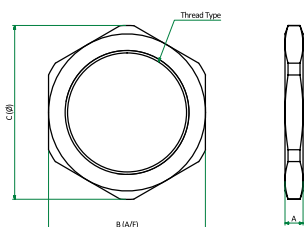
Moving Applications: -5°C to +150°C

Degree of Mechanical Protection

Very high corrosion resistance

Very high chemical resistance

Very high fatigue life



| Part Numbers and Dimensions | | | | | |
|-----------------------------|-------------|--------------------|------|------|-----------------|
| METRIC Part no: | Thread Size | Nominal Dimensions | | | GID code |
| | | A | B | C | |
| LNSS/M16 | M16 x 1.5 | 3.0 | 20.0 | 21.1 | 7TCA296120R0061 |
| LNSS/M20 | M20 x 1.5 | 3.5 | 24.0 | 26.6 | 7TCA296120R0062 |
| LNSS/M25 | M25 x 1.5 | 4.0 | 30.0 | 33.2 | 7TCA296120R0063 |
| LNSS/M32 | M32 x 1.5 | 5.0 | 36.0 | 39.9 | 7TCA296120R0064 |
| LNSS/M40 | M40 x 1.5 | 5.0 | 47.2 | 52.3 | 7TCA296120R0072 |
| LNSS/M50 | M50 x 1.5 | 5.0 | 60.3 | 66.5 | 7TCA296120R0073 |
| LNSS/M63 | M63 x 1.5 | 6.0 | 69.8 | 77.6 | 7TCA296120R0074 |

| Part Numbers and Dimensions | | | | | |
|-----------------------------|-------------|--------------------|------|------|-----------------|
| NPSL Part no: | Thread Size | Nominal Dimensions | | | GID code |
| | | A | B | C | |
| LNSS/038 | 3/8" | 3.0 | 20.0 | 21.1 | 7TCA296120R0075 |
| LNSS/050 | 1/2" | 3.0 | 27.0 | 30.0 | 7TCA296120R0076 |
| LNSS/075 | 3/4" | 3.5 | 30.0 | 33.2 | 7TCA296120R0077 |
| LNSS/100 | 1" | 5.0 | 38.0 | 42.0 | 7TCA296120R0078 |
| LNSS/125 | 1 1/4" | 5.5 | 52.0 | 57.5 | 7TCA296120R0079 |
| LNSS/150 | 1 1/2" | 6.0 | 60.0 | 66.5 | 7TCA296120R0080 |
| LNSS/200 | 2" | 7.0 | 69.8 | 77.0 | 7TCA296120R0081 |

Food & beverage conduit systems

Non-metallic cable protection solutions

Our non-metallic food and beverage conduit system, has the flexibility to withstand rapid and continued movement, even in tight bending radii, maintaining its integrity and performance over extended periods.

Incorporating for the first time an overextruded FDA-compliant material on top of the conduit, means there are no exposed crevices for food residues to collect in, enabling the conduit system to meet stringent demands for rapid and effective washdown, while delivering enhanced cleanability alongside resistance to aggressive chemicals to ECOLAB standards.

With its strength, durability and flexibility, the system can be used in various dynamic and static applications, including conveyor systems, production and packing equipment, and pick and place systems





The ultimate in cleanability - Cable protection in the food & beverage industry

Key to any cable protection system – especially in the food and beverage sector – is its ability to safeguard the cables against the ingress of liquids and small solid particles.

In the food and beverage sector, the paramount importance of hygiene and cleanliness means equipment is regularly subjected to highly rigorous cleaning procedures.

The methods of achieving the necessary level of hygiene varies widely some with high pressure water jets some with lower pressure wash down.

International Ingress Protection (IP) standards provide a globally accredited method to qualify a range of components for their performance in preventing the ingress of dust and water.

Ingress protection (IP) up to IP69 with PMA cable protection solution.

The PMA F&B conduit systems fulfil all the applicable IP ratings, IP65 and IP66 (high volume lower pressure) and IP69 (high pressure/ high temperature) for the various cleaning methods applied.

Products classified to either IP65 or IP66 are able to protect against low-power and high-power jet water. However, these IP ratings focus primarily on water volume rather than pressure, bringing the importance of the IP69 rating to the fore. Products accredited to the IP69 standard, such as the PMA food and beverage cable protection portfolio from ABB, will maintain their integrity and performance against hot water applied at pressures of up to 80 bar – in line with all processes commonly used for wash-down in the food and beverage sector. It doesn't matter if high pressure or low pressure methods.

The combination of IP69 rated and ECOLAB certified products – such as the PMA food and beverage solution – is the perfect choice for any systems subjected to regular cleaning and sanitisation. Ultimately, at times of increased focus on cleaning practice and effectiveness, the PMA food and beverage cable protection portfolio from ABB can offer peace of mind to



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01 PMA cable protection provides outstanding flexibility combined with easy push-in assembly.

—
02 The PMA F&B conduit systems fulfil IP69 for the various cleaning methods applied.



01

specifiers and system designers that it will deliver in the vital areas of cleanability and ingress protection – irrespective of the cleaning and wash-down methods employed.

Transferring the benefits of nylon conduit to the food and beverage sector

Delivering effective cable protection in the food and beverage sector means overcoming a series of challenging operating conditions, including mechanical properties and mitigating the effects of sustained high-pressure wash-downs and chemical disinfection.

Corrugated nylon conduit has long been a go-to cable protection solution for industrial manufacturers, given its flexibility, inherent strength, ability to cope with frequent and fast movement, and effective performance in both static and dynamic operation. To help ensure food and beverage manufacturers can benefit from these, PMA has developed an innovative cable protection system, combining all the proven performance attributes of corrugated conduit with the additional benefit of a smooth, easy-to-clean outer layer made from FDA-compliant

material. This comprises of JFBD nylon conduit, complete with either a stainless steel (JENQ) or nylon (JKNH) fitting depending on the specific application use.

Starting with the highly successful PMA corrugated nylon conduit system, the product undergoes a further innovative production stage which involves over-extruding a completely smooth, and therefore easy-to-clean, coating onto the outer layer of the conduit. The result is a conduit that has outstanding mechanical properties coupled with industry-leading cleanability and resistance to chemical agents.

However, in order to give food and beverage manufacturers ultimate confidence in the efficacy of the system, the PMA JFBD conduit has been subjected to the Riboflavin test.



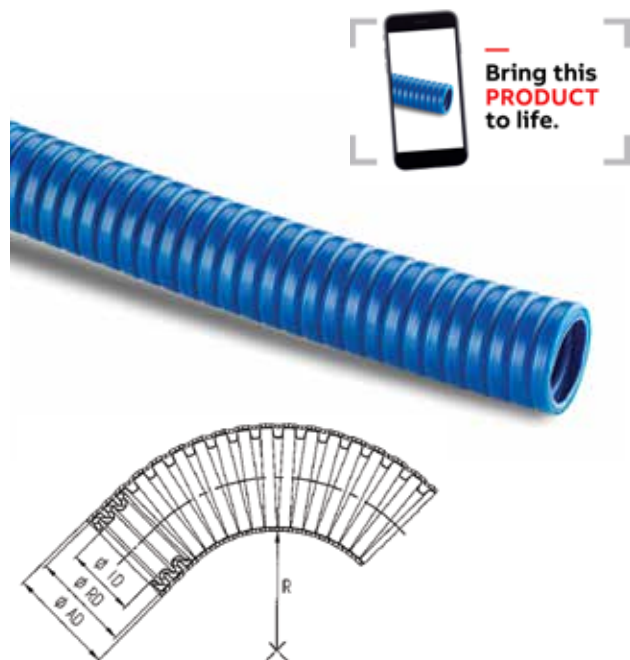
02

The system's outstanding performance in the Riboflavin test underlines its status as the go-to solution for food and beverage manufacturers looking for the ultimate in cleanability. Given its inherent strength and durability, it can be used in various dynamic and static applications, including conveyor systems, production and packing equipment, and pick and place systems.

Now, food and beverage manufacturers can specify the use of nylon conduit systems throughout their facility, safe in the knowledge that they will not only benefit from the flexibility and durability of a nylon conduit, but from a system that it is easy to clean and hygienic.

Type JFBD - Over-extruded, flexible nylon conduit

Easy to clean over-extruded conduit, suitable for a clean and hygienic environment



Features

- Smooth easy to clean out layer
- High reversed bending stresses
- Excellent flexibility in combination with high strength
- High resistance to chemicals and cleaning agents
- For indoor food zone - non contact
- Outer layer made from FDA compliant material

Approvals



IP Rating Appropriate Fitting

For use with: Type JENQ and JKNH fitting

| | |
|------|---------------------|
| IP65 | Yes |
| IP68 | Yes (10 bar 30mins) |
| IP69 | Yes |

Material

Conduit: High-grade, specially formulated Polyamide 12

Overextrusion: FDA 21 CFR / EU 10/2011 compliant polyamide elastomer

Degree of Mechanical Protection

Corrosion free
High fatigue life
Very good chemical resistance
High flexibility

Conformity

Low voltage directive
NSF 14159-1-2014
NSF 169-2009
UR file number
BSI Kitemark KM35161

Temperature Range

Continuous application temperature: -20°C to 95°C
Short-term: up to +120°C

| METRIC Part no: | Conduit Size | | Dimensions | | | | |
|-----------------|--------------|----|------------|--------|--------|---------|--------|
| | Metric (mm) | NW | øAD | øRD | øID | Stat. R | Dyn. R |
| JFBDT-12C01 | 16 | 12 | 16.0mm | 15.8mm | 11.8mm | 70.0mm | 100mm |
| JFBDG-17C01 | 20 | 17 | 21.6mm | 21.2mm | 15.6mm | 85.0mm | 125mm |
| JFBDG-23C01 | 25 | 23 | 28.8mm | 28.5mm | 21.7mm | 110mm | 160mm |
| JFBDG-29C01 | 32 | 29 | 34.7mm | 34.3mm | 27.4mm | 140mm | 200mm |
| JFBDG-36C01 | 40 | 32 | 42.7mm | 42.3mm | 35.8mm | 200mm | 260mm |
| JFBDG-48C01 | 50 | 48 | 54.6mm | 54.2mm | 46.7mm | 230mm | 300mm |

Part number JFBDG-17C01.50



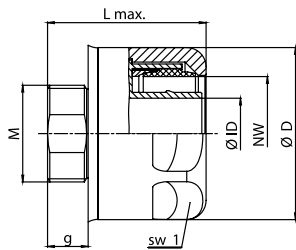
Type JENQ - Single piece, stainless steel liquid tight fitting

Single piece, liquid tight high temperature stainless steel fitting suitable for clean and hygienic environment.



Features

- Single piece design
- Stainless Steel 316L material
- Seals made from FDA compliant material
- IP69 system protection
- For indoor food zone - non contact



Approvals



IP Rating Appropriate Fitting

| | |
|---------------------------------|---------------------|
| For use with: Type JFBD conduit | |
| IP68 | Yes (10 bar 30mins) |
| IP69 | Yes |

Material

Stainless steel

FDA 21 CFR / EU 10/2011
compliant high-performance
polyester elastomer

Degree of Mechanical Protection

Very high corrosion resistance
Very high chemical resistance
Very high fatigue life

Conformity

CE marked to Low Voltage
Directive 2014/35/EU

NSF 14159-1-2014

NSF 169-2009

Temperature Range

Static Applications:
-50°C to +130°C

Moving Applications:
-5°C to +150°C

Part Numbers and Dimensions

| METRIC Part no: | Thread size | | Dimensions (mm) | | | | | Weight kg 100 pcs |
|-----------------|-------------|----|-----------------|------|------|--------|------|-------------------|
| | Metric (mm) | nW | g | øid | ød | l max. | sW | |
| JENQ-M162-10 | M16 x 1.5 | 12 | 10.0 | 9.2 | 31.9 | 35.9 | 30.0 | 11.6 |
| JENQ-M207-10 | M20 x 1.5 | 17 | 10.0 | 13.0 | 35.0 | 36.9 | 32.0 | 13.0 |
| JENQ-M253-11 | M25 x 1.5 | 23 | 11.0 | 18.3 | 44.5 | 41.6 | 40.0 | 23.6 |
| JENQ-M329-13 | M32 x 1.5 | 29 | 13.0 | 24.0 | 55.5 | 48.7 | 50.0 | 41.8 |
| JENQ-M406-13 | M40 x 1.5 | 36 | 13.0 | 32.4 | 61.5 | 51.2 | 57.0 | 49.8 |
| JENQ-M506-14 | M50 x 1.5 | 48 | 14.0 | 42.3 | 78.0 | 57.4 | 74.0 | 88.1 |

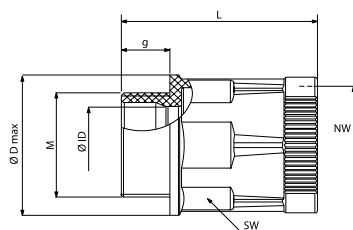
Type JKNH - two-piece, straight nylon fitting

Metric thread IP69 connector made of FDA compliant material



Features

- Very high impact resistance - easy push-in assembly
- Corrosion-free
- Excellent conduit pull-out strength
- IP69 system protection for indoor splash zone areas



Approvals



IP Rating Appropriate Fitting

For use with: Type JFBD conduit

| | |
|------|---------------------|
| IP66 | Yes |
| IP68 | Yes (10 bar 30mins) |
| IP69 | Yes |

Material

Stainless steel

FDA 21 CFR / EU 10/2011 compliant high-performance polyester elastomer

Degree of Mechanical Protection

Corrosion-free

Very high impact resistance

Conformity

CE marked to Low Voltage Directive 2014/35/EU

NSF 14159-1-2014

NSF 169-2009

Temperature Range

Static Applications:
-50°C to +130°C

Moving Applications:
-5°C to +150°C

Part Numbers and Dimensions

| METRIC Part no: | Thread size | | Dimensions (mm) | | | | | Weight kg 100 pcs |
|-----------------|-------------|----|-----------------|------|------|--------|------|-------------------|
| | Metric (mm) | NW | G | ØID | ØD | L max. | SW | |
| JKNH-M162 | M16 x 1.5 | 12 | 11.0 | 11.0 | 28.5 | 47.5 | 25.0 | 0.8 |
| JKNH-M202 | M20 x 1.5 | 12 | 12.5 | 11.0 | 28.5 | 47.5 | 25.0 | 0.9 |
| JKNH-M207 | M20 x 1.5 | 17 | 14.5 | 11.0 | 35.0 | 53.5 | 32.0 | 1.4 |
| JKNH-M257 | M25 x 1.5 | 17 | 16.5 | 12.0 | 35.0 | 54.5 | 32.0 | 1.5 |
| JKNH-M253 | M25 x 1.5 | 23 | 19.0 | 12.0 | 42.0 | 57.0 | 38.0 | 1.7 |
| JKNH-M323 | M32 x 1.5 | 23 | 23.0 | 15.0 | 43.0 | 60.5 | 38.0 | 2.0 |
| JKNH-M329 | M32 x 1.5 | 29 | 26.0 | 15.0 | 51.5 | 65.5 | 46.0 | 3.2 |
| JKNH-M409 | M40 x 1.5 | 29 | 29.0 | 19.0 | 51.5 | 69.5 | 46.0 | 3.7 |
| JKNH-M506 | M50 x 1.5 | 36 | 37.5 | 19.0 | 65.0 | 75.0 | 60.0 | 6.2 |
| JKNH-M508 | M50 x 1.5 | 48 | 42.0 | 19.0 | 75.0 | 81.0 | 70.0 | 7.5 |
| JKNH-M638 | M63 x 1.5 | 48 | 48.5 | 19.0 | 75.0 | 81.0 | 70.0 | 7.8 |

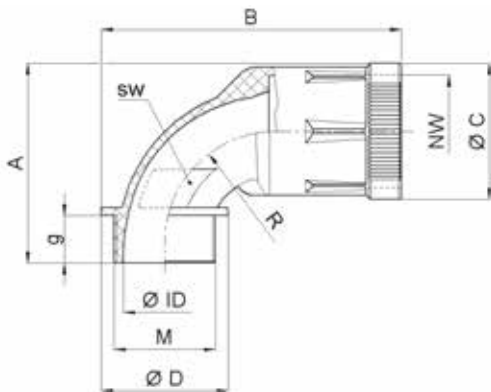
Type JKBH Connector, 90° curved elbow

Made of FDA compliant material



Features

- Easy push-in assembly for maximum installation reliability
- Corrosion-free
- Excellent conduit pull-out strength
- IP69, IP68, IP66 even when the conduit connection is continually in motion



Approvals



Temperature Range

Static Applications:
-50°C to +105°C

Moving Applications:
-5°C to +120°C

IP Rating Appropriate Fitting

For use with: Type JFBD conduit

IP66 Yes

IP68 Yes

IP69 Yes

Material

Specially formulated, halogenfree polyamide 6

Locking and sealing element made from specially formulated, halogen free polyamide 6 and cross-linked polyester elastomer

Degree of Mechanical Protection

Corrosion-free

Very high impact resistance

Easy push-in assembly for maximum installation reliability

Screwdriver required for dismantling, impeding unauthorised or accidental opening

Space-saving dismantling

Excellent conduit pull-out strength

Fits both conduit profiles - fine (t) and coarse (g)

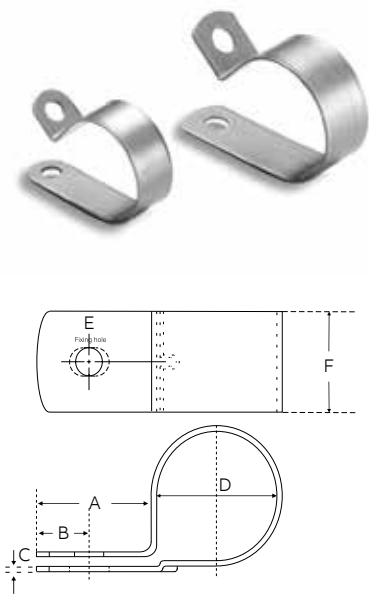
Conformity

FDA 21 CFR / EU 10/2011 compliant Polyamide 6
Ecolab - certificate

| Part Numbers and Dimensions | | | | | | | | | | | |
|-----------------------------|-------------|----|-----------------|------|-------|-------|------|------|------|----|-------------------|
| METRIC Part no: | Thread size | | Dimensions (mm) | | | | | | | | Weight kg 100 pcs |
| | Metric (mm) | NW | ØID | g | A | B | ØC | ØD | R | SW | |
| JBH-M162 | M16 x 1.5 | 12 | 8.0 | 11.0 | 44.5 | 72.0 | 28.5 | 24.0 | 28.0 | 15 | 1.5 |
| JBH-M202 | M20 x 1.5 | 12 | 11.8 | 11.0 | 44.5 | 74.0 | 28.5 | 28.0 | 28.0 | 15 | 1.3 |
| JBH-M207 | M20 x 1.5 | 17 | 11.5 | 11.0 | 50.0 | 81.0 | 35.0 | 29.0 | 29.5 | 20 | 2.5 |
| JBH-M257 | M25 x 1.5 | 17 | 16.5 | 12.0 | 51.0 | 84.0 | 35.0 | 35.0 | 29.5 | 20 | 2.2 |
| JBH-M253 | M25 x 1.5 | 23 | 16.0 | 12.0 | 59.5 | 92.0 | 43.0 | 35.0 | 35.0 | 26 | 3.9 |
| JBH-M323 | M32 x 1.5 | 23 | 22.5 | 15.0 | 63.0 | 94.5 | 43.0 | 40.0 | 35.0 | 26 | 3.2 |
| JBH-M329 | M32 x 1.5 | 29 | 23.0 | 15.0 | 73.0 | 108.0 | 51.5 | 43.0 | 41.5 | 33 | 6.8 |
| JBH-M409 | M40 x 1.5 | 29 | 28.5 | 19.0 | 77.0 | 112.0 | 51.5 | 51.0 | 41.5 | 33 | 6.0 |
| JBH-M406 | M40 x 1.5 | 36 | 29.5 | 19.0 | 87.5 | 126.0 | 60.5 | 55.0 | 49.0 | 41 | 11.0 |
| JBH-M506 | M50 x 1.5 | 36 | 37.0 | 19.0 | 87.5 | 128.0 | 60.5 | 59.0 | 49.0 | 41 | 9.0 |
| JBH-M508 | M50 x 1.5 | 48 | 38.5 | 19.0 | 100.5 | 145.5 | 73.0 | 69.0 | 55.5 | 46 | 18.0 |
| JBH-M638 | M63 x 1.5 | 48 | 48.0 | 19.0 | 100.5 | 148.5 | 73.0 | 75.0 | 55.5 | 55 | 14.0 |

Stainless steel P-Clip & Locknut

316 stainless steel clip and female threaded locknut for use with JFBD conduit. Suitable for a clean and hygienic environment.



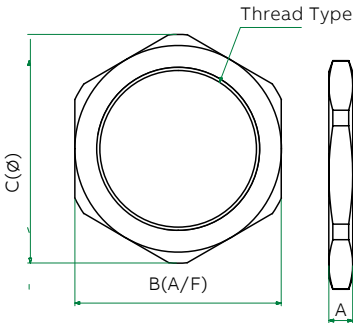
| Part Numbers and Dimensions | | | | | | | |
|-----------------------------|-------------|-------------------------|------|------|------|------|-----------|
| METRIC Part no: | Thread Size | Nominal Dimensions (mm) | | | | | Weight kg |
| | NW | A | B | C | H | ø d1 | 100 pcs |
| JSGB-12 | 12 | 34.0 | 15.0 | 17.5 | 12.0 | 16.0 | 0.55 |
| JSGB-17 | 17 | 40.0 | 15.0 | 20.5 | 23.0 | 21.6 | 0.67 |
| JSGB-23 | 23 | 46.0 | 15.0 | 24.0 | 30.0 | 28.8 | 0.85 |
| JSGB-29 | 29 | 50.0 | 15.0 | 27.0 | 31.0 | 34.7 | 0.98 |
| JSGB-36 | 36 | 59.0 | 15.0 | 31.0 | 45.0 | 42.7 | 1.16 |
| JSGB-48 | 48 | 71.0 | 15.0 | 37.0 | 56.0 | 54.6 | 1.44 |

| Temperature Range |
|--------------------------------------|
| Static Applications: -50°C to +130°C |
| Moving Applications: -5°C to +150°C |

| Degree of Mechanical Protection |
|---------------------------------|
| Very high corrosion resistance |
| Very high chemical resistance |
| Very high fatigue life |



| Part no: | Thread |
|----------|--------|
| | Metric |
| GME-M16 | M16 |
| GME-M20 | M20 |
| GME-M25 | M25 |
| GME-M32 | M32 |
| GME-M40 | M40 |
| GME-M50 | M50 |



Food & beverage conduit systems

NSF approved cable glands

ABB's high quality cable glands can help extend the life of electrical systems in a food and beverage plant's challenging environments while reducing system changeover and downtimes. With high ingress protection ratings and corrosion-resistant stainless steel construction, ABB cable glands can withstand a plant's toughest challenges, even in areas that require frequent washdowns.

Products that are particularly attractive to food and beverage processors include the NSF approved FSCG stainless steel gland series, allowing the safe termination of cables into equipment, and the NSF approved FSEM stainless steel EMC gland series, where grounding continuity for a shielded cable is required.





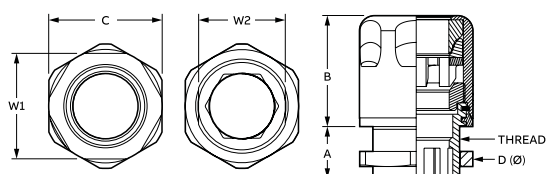
FSCG Series - Stainless steel NSF approved cable glands

Suitable for use in food and beverage applications to allow the safe termination of cables into equipment



Features

- Smooth hygienic external casing
- One piece, fully enclosed
- Suitable for splash zones
- Corrosion resistant



Approvals



IP Rating

Suitable for cable types:

- Non-armoured
- Portable
- Tray

IP66 Yes

IP68 Yes (5 bar 30mins)

IP69 Yes (Steam cleaning)

To ensure ingress protection, use suitable gasket and lock nut when required.

Degree of Mechanical Protection

Very high corrosion resistance

Very high chemical resistance

Very high fatigue life

Material

Stainless steel construction

FDA compliant EPDM seals

Conformity

NSF - 169-2012

UL514B / CSA C22.2 No 18.3

Temperature Range

Normal use: -20°C to +100°C
(-40°F to +212°F)

Short term: -20°C to +150°C
(-40°F to +302°F)

Part Numbers and Dimensions

| METRIC Part no: | Thread Metric | Cable Range | | Nominal Dimensions (mm) | | | | | |
|--------------------|------------------|-------------|---------|-------------------------|---------|---------|---------|---------|---------|
| | | Min | Max | A | B | C | D | W1 | W2 |
| FSCG-M121 | M12x1.5 | 3.0 | 6.5 | 6.0 | 21.3 | 15.6 | 16.5 | 14.0 | 10.0 |
| | | (0.118) | (0.256) | (0.236) | (0.839) | (0.614) | (0.650) | (0.551) | (0.394) |
| FSCG-M161 | M16x1.5 | 5.0 | 10.0 | 7.0 | 23.1 | 20.2 | 21.0 | 18.0 | 14.0 |
| | | (0.197) | (0.394) | (0.276) | (0.909) | (0.795) | (0.827) | (0.709) | (0.551) |
| FSCG-M201 | M20x1.5 | 6.0 | 12.0 | 10.0 | 26.7 | 24.1 | 26.4 | 22.0 | 18.0 |
| | | (0.236) | (0.472) | (0.394) | (1.051) | (0.949) | (1.039) | (0.866) | (0.709) |
| FSCG-M251 | M25x1.5 | 12.0 | 17.0 | 14.0 | 29.1 | 30.1 | 33.0 | 28.0 | 23.0 |
| | | (0.472) | (0.669) | (0.551) | (1.146) | (1.185) | (1.299) | (1.102) | (0.906) |

Part Numbers and Dimensions

| NPT Part no: | Thread NPT | Cable Range | | Nominal Dimensions (mm) | | | | | |
|-----------------|---------------|-------------|---------|-------------------------|---------|---------|---------|---------|---------|
| | | Min | Max | A | B | C | D | W1 | W2 |
| FSCG-0381 | 3/8" | 3.0 | 6.5 | 15.26 | 21.2 | 20.2 | 26.5 | 18.0 | 14.0 |
| | | (0.118) | (0.256) | (0.601) | (0.835) | (0.795) | (1.043) | (0.709) | (0.551) |
| FSCG-0382 | 3/8" | 5.0 | 10.0 | 15.26 | 23.7 | 24.1 | 26.5 | 22.0 | 14.0 |
| | | (0.197) | (0.394) | (0.601) | (0.933) | (0.949) | (1.043) | (0.866) | (0.551) |
| FSCG-0501 | 1/2" | 6.0 | 12.0 | 19.85 | 28.0 | 30.1 | 26.5 | 28.0 | 18.0 |
| | | (0.236) | (0.472) | (0.781) | (1.102) | (1.185) | (1.043) | (1.102) | (0.709) |
| FSCG-0751 | 3/4" | 12.0 | 17.0 | 20.15 | 31.6 | 38.0 | 39.0 | 35.0 | 23.0 |
| | | (0.472) | (0.669) | (0.793) | (1.244) | (1.496) | (1.535) | (1.378) | (0.906) |

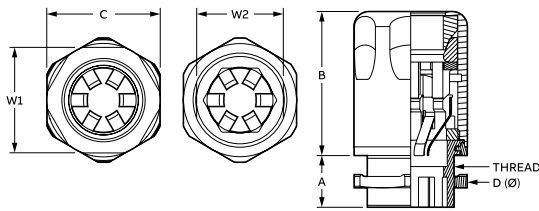
Bold numbers are metric, parenthesis numbers are inches.

No lock nut provided with the NPT products.

Note: Product must be installed in accordance with applicable national and local electrical codes.

FSEM Series - EMC NSF approved cable glands

Stainless steel EMC cable glands, specifically designed for food and beverage applications, with internal grounding mechanism to provide earth continuity for shielded and screened cables, where required



Features

- Smooth hygienic external casing
- One piece, fully enclosed
- Internal continuity contacts
- Corrosion resistant
- Extended radial contact with the shielding for improved EMI protection

Approvals



IP Rating

Suitable for cable types:

- Non-armoured
- Portable
- Tray
- Tape or foil shielded cables
- Braid screened cables
- Coaxial cable types

| | |
|------|----------------------|
| IP66 | Yes |
| IP67 | Yes |
| IP68 | Yes (5 bar 30mins) |
| IP69 | Yes (Steam cleaning) |

To ensure ingress protection, use suitable gasket and lock nut when required.

Degree of Mechanical Protection

- Very high corrosion resistance
- Very high chemical resistance
- Very high fatigue life

Material

- Stainless steel construction
- FDA compliant EPDM seals

Conformity

- NSF - 169-2012
- UL514B / CSA C22.2 No 18.3

Temperature Range

- Normal use: -20°C to +100°C (-40°F to +212°F)
- Short term: -20°C to +150°C (-40°F to +302°F)

Part Numbers and Dimensions

| METRIC Part no: | Thread Metric | Cable Range | | Nominal Dimensions (mm) | | | | | |
|--------------------|------------------|-------------|---------|-------------------------|---------|---------|---------|---------|---------|
| | | Min | Max | A | B | C | D | W1 | W2 |
| FSEM-M161 | M16x1.5 | 5.0 | 10.0 | 7.0 | 28.1 | 20.2 | 21.0 | 18.0 | 14.0 |
| | | (0.197) | (0.394) | (0.276) | (1.106) | (0.795) | (0.827) | (0.709) | (0.551) |
| FSEM-M201 | M20x1.5 | 6.0 | 12.0 | 10.0 | 32.7 | 24.1 | 26.5 | 22.0 | 18.0 |
| | | (0.236) | (0.472) | (0.394) | (1.287) | (0.949) | (1.043) | (0.866) | (0.709) |
| FSEM-M251 | M25x1.5 | 12.0 | 17.0 | 14.0 | 37.9 | 30.1 | 33.0 | 28.0 | 23.0 |
| | | (0.472) | (0.669) | (0.551) | (1.492) | (1.185) | (1.299) | (1.102) | (0.906) |

Part Numbers and Dimensions

| NPT Part no: | Thread NPT | Cable Range | | Nominal Dimensions (mm) | | | | | |
|-----------------|---------------|-------------|---------|-------------------------|---------|---------|---------|---------|---------|
| | | Min | Max | A | B | C | D | W1 | W2 |
| FSEM-0381 | 3/8" | 5.0 | 10.0 | 15.26 | 28.6 | 24.1 | 26.5 | 22.0 | 14.0 |
| | | (0.197) | (0.394) | (0.601) | (1.126) | (0.949) | (1.043) | (0.866) | (0.551) |
| FSEM-0501 | 1/2" | 6.0 | 12.0 | 19.85 | 33.2 | 30.1 | 26.5 | 28.0 | 18.0 |
| | | (0.236) | (0.472) | (0.781) | (1.307) | (1.185) | (1.043) | (1.102) | (0.709) |
| FSEM-0751 | 3/4" | 12.0 | 17.0 | 20.15 | 39.1 | 38.0 | 39.0 | 35.0 | 23.0 |
| | | (0.472) | (0.669) | (0.793) | (1.539) | (1.496) | (1.535) | (1.378) | (0.906) |

Bold numbers are metric, parenthesis numbers are inches.

No lock nut provided with the NPT products.

Note: Product must be installed in accordance with applicable national and local electrical codes.

Food & beverage conduit systems

T&B Liquidtight Systems™

Where hygiene is paramount, electrical connections must stand up to the pressure of harsh cleaning. T&B Liquidtight conduit and fittings are designed to deliver reliable, long-lasting service, whatever the pressure. Available with high quality galvanized or stainless steel 316L cores and jacket extrusions with trade sizes ranging from, 3/8-inch to 6-inch (12 mm to 155 mm), meeting world standards including UL, CSA, IEC/EN or CE. Some options available in NSF-certified, FDA-approved compounds.

The range covers a full range of ingress protection ratings and temperature ratings.





Type LTFU - UL listed, NSF certified liquidtight flexible metallic conduit

Suitable for food and beverage equipment for grinding, mixing, processing packaging, canning, and bottling machinery



Features

- FDA approved PVC jacket material with galvanized steel core
- Meets UL 360 ID/OD dimension requirements
- Full compliance to IEC 61386-1, -23 requirements, CE Certified
- Trade sizes from 3/8" to 4" (12mm to 103mm)
- Co-ordinated performance with Series 5300SST6 Stainless Steel 316 Fittings
- Smooth extruded jacket formulated for "splash zone" food and beverage contact per FDA CFR21 and NSF 51/61 requirements
- For use in electrical circuits up to 1,000 V

Approvals



| Conformity |
|----------------------------------|
| Low voltage directive |
| UL360 File No. E125517 |
| CSA C22.2, No. 56 File No. 72635 |
| NSF |
| IEC EN 61386-1, -23 |
| DoC: EC-012-16-104 |

| Temperature Range | |
|-------------------|-----------------------------------|
| UL | Dry: -30 to +80°C (-22 to +176°F) |
| | Oil: -30 to +70°C (-22 to +158°F) |
| | Wet: -30 to +60°C (-22 to +140°F) |
| CSA | Dry: -30 to +75°C (-22 to +167°F) |
| | Oil: -30 to +70°C (-22 to +158°F) |
| | Wet: -30 to +60°C (-22 to +140°F) |
| IEC/CE | Gen: -25 to +90°C (-13 to +194°F) |

| IP Rating | |
|-------------------|-----------------------|
| UL 50E “Listed” | |
| Indoor | Type 4, 12, 13 |
| Outdoor | Type 3, 3R, 4 |
| CSA C22.2, No. 94 | Type 3, 3R, 4, 12, 13 |
| NEMA 250 | Type 3, 3R, 4, 12, 14 |
| IEC 60529 | IP66, IP67 |

| Material |
|---|
| Galvanised steel construction |
| Smooth PVC jacket |
| FDA approved compound with copper bonding wire from 3/8 to 1-1/4" |

| Degree of Mechanical Protection |
|---------------------------------|
| High corrosion resistance |
| High fatigue life |
| High chemical resistance |
| High flexibility |

| Part Numbers and Dimensions | | | | | | | | | | | | | | | | |
|-----------------------------|-----|---------------|--------------------|------------------------------|---------------------------------|----------------------------|-----|-----------------|-----|----|------------|-----|-----|--------------|-------|-----|
| Trade size | | | UL bond wire | Dimensions | | | | | | | | | | Coil lengths | | |
| UL | CSA | ISO/ BS EN | | ID range (nominal) | | Min. inside bend radius | | Standard carton | | | Small reel | | | Bulk reel | | |
| in | mm | mm | | In | mm | In | mm | Part no. | Ft | M | Part no. | Ft | M | Part no. | Ft | M |
| 3/8 | 12 | 16 | Yes | 0.484 to 0.505 (0.493) | 12.3 to 12.8 (12.5) | 2.0 | 51 | LTFUS01W-C | 100 | 30 | LTFUS01W-K | 500 | 150 | LTFUS01W-L | 1,000 | 300 |
| 1/2 | 16 | 20 | Yes | 0.622 to 0.642 (0.632) | 15.8 to 16.3 (16.0) | 3.0 | 76 | LTFUS02W-C | 100 | 30 | LTFUS02W-K | 500 | 150 | LTFUS02W-L | 1,000 | 300 |
| 3/4 | 21 | 25 | Yes | 0.820 to 0.840 (0.830) | 20.8 to 21.3 (21.1) | 4.2 | 107 | LTFUS03W-C | 100 | 30 | LTFUS03W-K | 500 | 150 | LTFUS03W-L | 1,000 | 300 |
| 1 | 27 | 32 | Yes | 1.041 to 1.066 (1.053) | 25.4 to 27.1 (26.8) | 5.5 | 140 | LTFUS04W-C | 100 | 30 | LTFUS04W-J | 400 | 120 | --- | --- | --- |
| 1¼ | 35 | 40 | Yes | 1.380 to 1.410 (1.395) | 35.1 to 35.8 (35.5) | 7.0 | 178 | LTFUS05W-B | 50 | 15 | LTFUS05W-E | 200 | 60 | --- | --- | --- |
| 1½ | 41 | 50 | No | 1.575 to 1.600 (1.587) | 40.0 to 40.6 (40.3) | 4.5 | 114 | LTFUS06W-B | 50 | 15 | LTFUS06W-D | 150 | 45 | --- | --- | --- |
| 2 | 53 | 63 | No | 2.020 to 2.045 (2.032) | 51.3 to 51.9 (51.6) | 6.0 | 152 | LTFUS07W-B | 50 | 15 | LTFUS07W-C | 100 | 30 | --- | --- | --- |
| 2½ | 63 | 70 | No | 2.480 to 2.505 (2.492) | 63.0 to 63.6 (63.3) | 8.0 | 203 | LTFUS08W-A | 25 | 8 | LTFUS08W-G | 275 | 80 | --- | --- | --- |
| 3 | 78 | 80 | No | 3.070 to 3.100 (3.085) | 78.0 to 78.7 (78.4) | 10.0 | 254 | LTFUS09W-A | 25 | 8 | LTFUS09W-P | 175 | 50 | --- | --- | --- |
| 4 | 103 | 100 | No | 4.000 to 4.040 (4.020) | 101.6 to 102.6 (102.1) | 12.0 | 305 | LTFUS11W-A | 25 | 8 | LTFUS11W-C | 100 | 30 | --- | --- | --- |

Type LTFE and Type LT6FE - NSF certified general purpose, liquidtight conduit

Suitable for food and beverage equipment for grinding, mixing, processing packaging, canning, and bottling machinery



Features

- FDA approved PVC jacket material
- Full compliance to IEC 61386-1, -23 requirements, CE Certified
- Trade sizes from 3/8" to 4" (12mm to 103mm)
- Co-ordinated performance with Series 5300SST6 Stainless Steel 316 Fittings
- Smooth extruded jacket formulated for
- For use in electrical circuits up to 1,000 V

Approvals



Type LTFE Conformity

Low voltage directive

NSF

IEC EN 61386-1, -23

DoC: EC-012-16-104

Type LT6FE Conformity

Low voltage directive

NSF 51/61

IEC EN 61386-1, -23

DoC: EC-012-16-104

Degree of Mechanical Protection

High corrosion resistance

High fatigue life

High chemical resistance

High flexibility

Type LT6FE Material

Stainless Steel 316L core

PVC FDA CFR21 and NSF 51/61 approved compound

Type LT6FE Temperature Range

Gen Dry: -55 to +105°C (-67 to +221°F)

Oil: -30 to +70°C (-22 to +158°F)

Wet: -30 to +60°C (-22 to +140°F)

IEC/CE: Gen: -45 to +105°C (+49 to +221°F)

Type LT6FE IP Rating

UL 50E "Tested"

Indoor Type 4, 12, 13

Outdoor Type 3, 3R, 4

CSA C22.2, No. 94 Type 3, 3R, 4, 12, 13

NEMA 250 Type 3, 3R, 4, 12, 14

IEC 60529 IP66, IP67

Type LTFE Material

Galvanised steel core

PVC FDA CFR21 approved compound

Type LTFE Temperature Range

Gen Dry: -20 to +60°C (-4 to +140°F)

IEC/CE: Gen: -25 to +90°C (+13 to +194°F)

Type LTFE IP Rating

UL 50E "Tested"

Indoor Type 4, 12, 13

Outdoor Type 3, 3R, 4

CSA C22.2, No. 94 Type 3, 3R, 4, 12, 13

NEMA 250 Type 3, 3R, 4, 12, 14

IEC 60529 IP66, IP67

| Part Numbers and Dimensions | | | | | | | | | | | | | | | |
|-----------------------------|-----|---------------|---------------------------|---------------------------|----------------------------|-----|-----------------|-----|----|------------|-----|--------------|------------|-------|-----|
| Trade size | | | | Dimensions | | | | | | | | Coil lengths | | | |
| UL | CSA | ISO/ BS EN | ID range (nominal) | | Min. inside bend radius | | Standard carton | | | Small reel | | | Bulk reel | | |
| in | mm | mm | In | mm | In | mm | Part no. | Ft | M | Part no. | Ft | M | Part no. | Ft | M |
| 3/8 | 12 | 16 | 0.484 to 0.505 (0.493) | 12.3 to 12.8 (12.5) | 2.0 | 51 | LTFES01W-C | 100 | 30 | LTFES01W-K | 500 | 150 | LTFES01W-L | 1,000 | 300 |
| 1/2 | 16 | 20 | 0.622 to 0.642 (0.632) | 15.8 to 16.3 (16.0) | 3.0 | 76 | LTFES02W-C | 100 | 30 | LTFES02W-K | 500 | 150 | LTFES02W-L | 1,000 | 300 |
| 3/4 | 21 | 25 | 0.820 to 0.840 (0.830) | 20.8 to 21.3 (21.1) | 4.2 | 107 | LTFES03W-C | 100 | 30 | LTFES03W-K | 500 | 150 | LTFES03W-L | 1,000 | 300 |
| 1 | 27 | 32 | 1.041 to 1.066 (1.053) | 25.4 to 27.1 (26.8) | 5.5 | 140 | LTFES04W-C | 100 | 30 | LTFES04W-J | 400 | 120 | --- | --- | --- |
| 1¼ | 35 | 40 | 1.380 to 1.410 (1.395) | 35.1 to 35.8 (35.5) | 7.0 | 178 | LTFES05W-B | 50 | 15 | LTFES05W-E | 200 | 60 | --- | --- | --- |
| 1½ | 41 | 50 | 1.575 to 1.600 (1.587) | 40.0 to 40.6 (40.3) | 4.5 | 114 | LTFES06W-B | 50 | 15 | LTFES06W-D | 150 | 45 | --- | --- | --- |
| 2 | 53 | 63 | 2.020 to 2.045 (2.032) | 51.3 to 51.9 (51.6) | 6.0 | 152 | LTFES07W-B | 50 | 15 | LTFES07W-C | 100 | 30 | --- | --- | --- |
| 2½ | 63 | 70 | 2.480 to 2.505 (2.492) | 63.0 to 63.6 (63.3) | 8.0 | 203 | LTFES08W-A | 25 | 8 | LTFES08W-G | 275 | 80 | --- | --- | --- |
| 3 | 78 | 80 | 3.070 to 3.100 (3.085) | 78.0 to 78.7 (78.4) | 10.0 | 254 | LTFES09W-A | 25 | 8 | LTFES09W-P | 175 | 50 | --- | --- | --- |
| 4 | 103 | 100 | 4.000 to 4.040 (4.020) | 101.6 to 102.6 (102.1) | 12.0 | 305 | LTFES11W-A | 25 | 8 | LTFES11W-C | 100 | 30 | --- | --- | --- |

No UL bond wire present

| Part Numbers and Dimensions | | | | | | | | | | | | | | | |
|-----------------------------|-----|---------------|---------------------------|------------------------|----------------------------|-----|-----------------|-----|----|-------------|-----|--------------|-------------|-------|-----|
| Trade size | | | | Dimensions | | | | | | | | Coil lengths | | | |
| UL | CSA | ISO/ BS EN | ID range (nominal) | | Min. inside bend radius | | Standard carton | | | Small reel | | | Bulk reel | | |
| in | mm | mm | In | mm | In | mm | Part no. | Ft | M | Part no. | Ft | M | Part no. | Ft | M |
| 3/8 | 12 | 16 | 0.484 to 0.505 (0.493) | 12.3 to 12.8 (12.5) | 1.5 | 38 | LT6FES01W-C | 100 | 30 | LT6FES01W-K | 500 | 150 | LT6FES01W-L | 1,000 | 300 |
| 1/2 | 16 | 20 | 0.622 to 0.642 (0.632) | 15.8 to 16.3 (16.0) | 2.0 | 51 | LT6FES02W-C | 100 | 30 | LT6FES02W-K | 500 | 150 | LT6FES02W-L | 1,000 | 300 |
| 3/4 | 21 | 25 | 0.820 to 0.840 (0.830) | 20.8 to 21.3 (21.1) | 2.5 | 64 | LT6FES03W-C | 100 | 30 | LT6FES03W-K | 500 | 150 | LT6FES03W-L | 1,000 | 300 |
| 1 | 27 | 32 | 1.041 to 1.066 (1.053) | 25.4 to 27.1 (26.8) | 3.0 | 76 | LT6FES04W-C | 100 | 30 | LT6FES04W-J | 400 | 120 | --- | --- | --- |
| 1¼ | 35 | 40 | 1.380 to 1.410 (1.395) | 35.1 to 35.8 (35.5) | 3.5 | 89 | LT6FES05W-B | 50 | 15 | LT6FES05W-E | 200 | 60 | --- | --- | --- |
| 1½ | 41 | 50 | 1.575 to 1.600 (1.587) | 40.0 to 40.6 (40.3) | 4.5 | 114 | LT6FES06W-B | 50 | 15 | LT6FES06W-D | 150 | 45 | --- | --- | --- |
| 2 | 53 | 63 | 2.020 to 2.045 (2.032) | 51.3 to 51.9 (51.6) | 5.5 | 140 | LT6FES07W-B | 50 | 15 | LT6FES07W-C | 100 | 30 | --- | --- | --- |
| 2½ | 63 | 70 | 2.480 to 2.505 (2.492) | 63.0 to 63.6 (63.3) | 8.0 | 203 | LT6FES08W-A | 25 | 8 | --- | --- | --- | --- | --- | --- |
| 3 | 78 | 80 | 3.070 to 3.100 (3.085) | 78.0 to 78.7 (78.4) | 10.0 | 254 | LT6FES09W-A | 25 | 8 | --- | --- | --- | --- | --- | --- |

No UL bond wire present

Series 5300SST6/ Series 5300SST6HT fittings - High Temperature

Suitable for food and beverage equipment for grinding, mixing, processing packaging, canning, and bottling machinery



Series 5300SST6



Series 5300SST6HT - High Temperature

Features

- 316 Stainless Steel
- 3/8" to 2" (12mm to 63mm)
- Insulated Version

Approvals



Series 5300SST6

Series 5300SST6 Conformity

UL Listed to UL 514B
CSA Certified to CSA C22.2, No. 18.3
IEC CE Certified to IEC 61386-1, -23

Series 5300SST6 Temperature Range

UL / CSA -20 to +105°C
IEC/CE: -25 to 105°C (Dynamic)

Series 5300SST6 IP Rating

UL Listed Ingress Ratings:
Indoor: Type 4, 12, 13
Outdoor: Type 3, 3R, 4
IEC Ingress Ratings: IP66, IP67

Series 5300SST6HT - High Temperature

Series 5300SST6HT Conformity


UL Listed to UL 514B
CSA Certified to CSA C22.2, No. 18.3
CE Certified to IEC/EN 61386-1, -23

Series 5300SST6HT Temperature Range

UL / CSA -20 to +105°C
IEC/CE: -25 to 105°C (Dynamic)
-100 to +150°C (Static)

Series 5300SST6HT IP Rating

UL Listed Ingress Ratings:
Indoor: Type 4, 12, 13
Outdoor: Type 3, 3R, 4
IEC Ingress Ratings: IP66, IP67

| Fittings | | | | | | | | | | | Accessories | | | |
|--|-----------|---------------------|------|--------|----------------------|-----------------|-----------------|----------------------|---|-----------------|--------------------------------|-----------------------------------|--------------------------------|-----------------------------------|
| Series 5300SST6 SST 316 | | | | | | | | | Series 5300SST6HT SST 316 High Temperature | | | | | |
|  | | | | | | | | | | | | | | |
| Trade Size | | | Type | | *Insulated | | | Insulated | | | *Sealing Gasket Part No. | Wire Mesh Grips Part No. | Conduit Support Part No. | **Lock Nuts SST Part No. |
| UL Inch | CSA mm | ISO/ BS EN mm | Std. | Thread | Straight Part No. | 45° Part No. | 90° Part No. | Straight Part No. | 45° Part No. | 90° Part No. | | | | |
| 3/8 | 12 | 16 | NPT | 1/2" | 5331SST6 | 5341SST6 | 5351SST6 | 5331SST6HT | 5341SST6HT | 5351SST6HT | 5261 | WMG-LT1 | P CLIP/16 | LNSS038 |
| | | | ISO | M16 | 9330SST6 | 9340SST6 | 9350SST6 | 9330SST6HT | 9340SST6HT | 9350SST6HT | | | --- | LNSSM16 |
| | | | PG | 13.5 | --- | --- | --- | --- | --- | --- | | | --- | |
| 1/2 | 16 | 20 | NPT | 1/2" | 5332SST6 | 5342SST6 | 5352SST6 | 5332SST6HT | 5342SST6HT | 5352SST6HT | 5262 | WMG-LT2 | P CLIP/20 | LNSS050 |
| | | | ISO | M20 | 9332SST6 | 9342SST6 | 9352SST6 | 9332SST6HT | 9342SST6HT | 9352SST6HT | | | HS901SS | LNSSM20 |
| | | | PG | 16 | --- | --- | --- | --- | --- | --- | | | --- | |
| 3/4 | 21 | 25 | NPT | 3/4" | 5333SST6 | 5343SST6 | 5353SST6 | 5333SST6HT | 5343SST6HT | 5353SST6HT | 5263 | WMG-LT3 | P CLIP/25 | LNSS075 |
| | | | ISO | M25 | 9333SST6 | 9343SST6 | 9353SST6 | 9333SST6HT | 9343SST6HT | 9353SST6HT | | | HS902SS | LNSSM25 |
| | | | PG | 21 | --- | --- | --- | --- | --- | --- | | | --- | |
| 1 | 27 | 32 | NPT | 1" | 5334SST6 | 5344SST6 | 5354SST6 | 5334SST6HT | 5344SST6HT | 5354SST6HT | 5264 | WMG-LT4 | P CLIP/32 | LNSS100 |
| | | | ISO | M32 | 9334SST6 | 9344SST6 | 9354SST6 | 9334SST6HT | 9344SST6HT | 9354SST6HT | | | HS903SS | LNSSM32 |
| | | | PG | 29 | --- | --- | --- | --- | --- | --- | | | --- | |
| 1-1/4 | 35 | 40 | NPT | 1-1/4" | 5335SST6 | 5345SST6 | 5355SST6 | 5335SST6HT | 5345SST6HT | 5355SST6HT | 5265 | WMG-LT5 | P CLIP/40 | LNSS125 |
| | | | ISO | M40 | 9335SST6 | 9345SST6 | 9355SST6 | 9335SST6HT | 9345SST6HT | 9355SST6HT | | | HS904SS | LNSSM40 |
| | | | PG | 36 | --- | --- | --- | --- | --- | --- | | | --- | |
| 1-1/2 | 41 | 50 | NPT | 1-1/2" | 5336SST6 | 5346SST6 | 5356SST6 | 5336SST6HT | 5346SST6HT | 5356SST6HT | 5266 | WMG-LT6 | P CLIP/50 | LNSS150 |
| | | | ISO | M50 | 9336SST6 | 9346SST6 | 9356SST6 | 9336SST6HT | 9346SST6HT | 9356SST6HT | | | HS905SS | LNSSM50 |
| | | | PG | 42 | --- | --- | --- | --- | --- | --- | | | --- | |
| 2 | 53 | 63 | NPT | 2" | 5337SST6 | 5347SST6 | 5357SST6 | 5337SST6HT | 5347SST6HT | 5357SST6HT | 5267 | WMG-LT7 | P CLIP/63 | LNSS200 |
| | | | ISO | M63 | 9337SST6 | 9347SST6 | 9357SST6 | 9337SST6HT | 9347SST6HT | 9357SST6HT | | | HS906SS | LNSSM63 |
| | | | PG | 48 | --- | --- | --- | --- | --- | --- | | | --- | |
| 2-1/2 | 63 | 70 | NPT | 2-1/2" | 5338-HT | 5348-HT | 5358-HT | 5338-HT | 5348-HT | 5358-HT | 5268 | WMG-LT8 | P CLIP/75 | --- |
| | | | ISO | --- | --- | --- | --- | --- | --- | --- | | | HS907SS | --- |
| | | | PG | --- | --- | --- | --- | --- | --- | --- | | | | |
| 3 | 78 | 80 | NPT | 3" | 5339-HT | 5349-HT | 5359-HT | 5339-HT | 5349-HT | 5359-HT | 5269 | WMG-LT9 | --- | --- |
| | | | ISO | --- | --- | --- | --- | --- | --- | --- | | | HS908SS | --- |
| | | | PG | --- | --- | --- | --- | --- | --- | --- | | | | |
| 4 | 103 | 100 | NPT | 4" | 5340-HT | 5350-HT | 5360-HT | 5340-HT | 5350-HT | 5360-HT | 5270 | WMG-LT10 | --- | --- |
| | | | ISO | --- | --- | --- | --- | --- | --- | --- | | | HS910SS | --- |
| | | | PG | --- | --- | --- | --- | --- | --- | --- | | | | |

*Seal gaskets required for Liquid and dust tight installations

**Locknuts must be ordered separately for 5300SST6 Fittings

Additional information

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ABB CABLE PROTECTION

Solutions for the food
and beverage industry





ABB CABLE PROTECTION

Solutions for the food
and beverage industry



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