

PRODUCT SHEET

# Sta-Kon® ferrules and installation tools kit

Eight different sizes of ferrules plus strip and crimp tools — in one convenient kit.

## Sta-Kon<sup>®</sup>



Help ensure reliable electrical connections when terminating conductors in screw clamp terminal blocks. This handy kit gives you a total of 3,400 high-quality Sta-Kon insulated ferrules, along with the rugged strip and crimp tools to install them.







#### Sta-Kon ferrules

- A preferred alternative to twisting wire stands or tinning the wire end before terminating into a terminal block
- Help prevent fraying and breaking of wire strands, minimizing the possibility of an unreliable connection
- Help protect conductors from breakage due to bending, wire stress or vibration, while facilitating wire insertion into the terminal block clamp
- Made from thin-walled, tin-plated, high-conductivity copper tube, mechanically crimped onto the ends of stranded wires
- Easy to use simply strip the wire, slide the ferrule onto the wire end and crimp
- Meets emerging global standards requiring wire-to-metric-style terminal block installations to be terminated with a pin-style terminal

## FER9500 ferrule crimping tool

- Ergonomic crimping tool features convenient integrated range-taking dies
- Will crimp any Sta-Kon ferrule within 0.14–10 mm²/26–8 AWG range without changing dies
- Provides UL listed crimps on a wide range of Sta-Kon ferrules
- Range-taking design eliminates the need to identify the proper die or nest, minimizing the risk of mistakes or improper crimps
- Full-cycle Shure Stake® crimp mechanism ensures a reliable crimp when used according to instructions

### **ERG1-WS stripping tool**

- · One tool for both stripping and cutting
- · Strips a wide range of insulations
- · Automatically strips wire to preset length





01 FER9500

— 02 ERG1-WS

## How to install a ferrule

- 1. Using the ERG1-WS stripping tool, strip the insulation from the end of the wire. Insert into the insulated end of the ferrule.
- Using the FER9500 crimping tool, place the metal shaft into the tool's appropriate slot. Compress the tool to make a crescent-shaped depression along the length of the ferrule.
- 3. Insert the crimped ferrule into the terminal block.
- 4. Tighten the ferrule and wire into the terminal block.



Kit

| Part no. | Description                                  |
|----------|--|
| FER-KIT  | Sta-Kon® ferrules and installation tools kit |

02

Kit includes:

## Polypropylene-insulated ferrules

| Part no. | Wire size              | Qty. |
|----------|------------------------|------|
| F4008    | 22 AWG (0.34 mm²) 6 mm | 500  |
| F2021    | 20 AWG (0.5 mm²) 8 mm  | 500  |
| F2028    | 18 AWG (1.0 mm²) 8 mm  | 500  |
| F2024    | 18 AWG (0.75 mm²) 8 mm | 500  |
| F2031    | 16 AWG (1.5 mm²) 8mm   | 500  |
| F2035    | 14 AWG (2.5 mm²) 8 mm  | 500  |
| F2039    | 12 AWG (4.0 mm²) 12 mm | 200  |
| F2041    | 10 AWG (6.0 mm²) 12 mm | 200  |

#### Tools

| Part no. | Description                     | Qty. |
|----------|---------------------------------|------|
| FER9500  | Ergonomic ferrule crimping tool | 1    |
| ERG1-WS  | Stripping and cutting tool      | 1    |

 ${\bf Note: Product\ must\ be\ installed\ in\ accordance\ with\ applicable\ national\ and\ local\ electrical\ codes.}$ 

#### ABB Installation Products Inc.

Electrification business 860 Ridge Lake Blvd. Memphis, TN 38120

## tnb.abb.com electrification.us.abb.com

We reserve the right to make technical changes or modify the contents of this document without prior notice. With regard to purchase orders, the agreed particulars shall prevail. ABB Installation Products Inc. does not accept any responsibility whatsoever for potential errors or possible lack of information in this document.

We reserve all rights in this document and in the subject matter and illustrations contained therein. Any reproduction or utilization of its contents – in whole or in parts – is forbidden without prior written consent of ABB Installation Products Inc. Copyright® 2021 ABB Installation Products Inc. All rights reserved