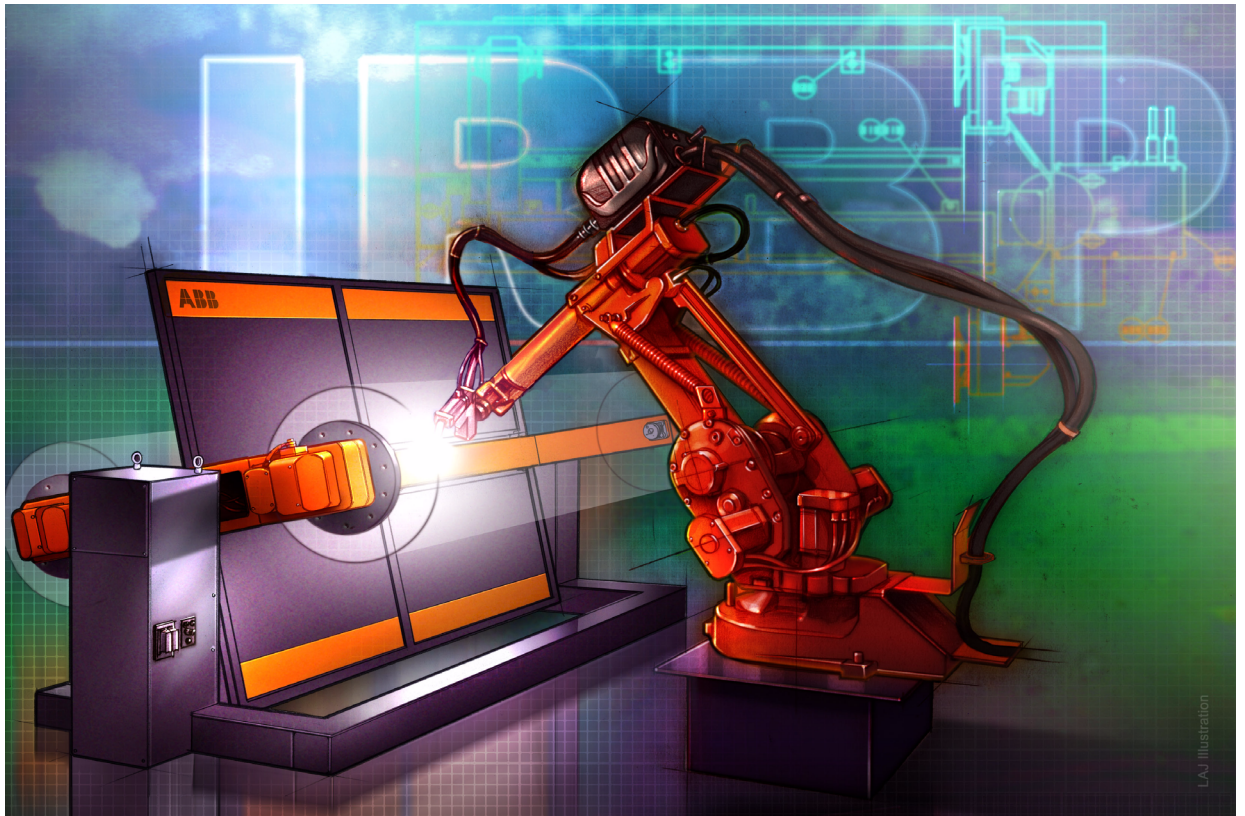




## System description

### Welding robot products

IRC5





# **System description**

## **Welding robot products**

IRC5

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Revision: -

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<b>1: General</b>	<b>5</b>
<b>2: Welding robot system</b>	<b>7</b>
<b>3: Control system adapted for peripheral equipment</b>	<b>9</b>
3.1: Robot control system . . . . .	9
3.2: Control system for peripheral equipment . . . . .	11
3.2.1 Location . . . . .	12
3.2.2 Block diagram . . . . .	14
3.2.3 Connections . . . . .	17
<b>4: Robot with welding equipment</b>	<b>21</b>
4.1: Welding power source . . . . .	22
4.2: Welding torches . . . . .	23
4.3: Torch service units . . . . .	24
4.4: Sensors . . . . .	24
<b>5: IRBP positioner</b>	<b>25</b>
5.1: Positioner . . . . .	25
<b>6: Travel track for robot</b>	<b>29</b>
6.1: Travel track . . . . .	29
<b>7: Operator panel</b>	<b>31</b>
7.1: Operator communication . . . . .	31
7.2: Manual job control panel . . . . .	32
<b>8: Safety equipment</b>	<b>33</b>
8.1: Safety functions . . . . .	33



## **1: General**

This document describes ABB's standard assortment of arc-welding robot systems. The document is included in the ***System Manual*** (binder) supplied with the welding robot system. The ***System Manual*** corresponds to the system ordered by the customer and contains detailed descriptions of the component products.



## 2: Welding robot system

### Delivery

The welding robot system is delivered in its standard configuration in sections. Everything included in the delivery is fitted to the respective sections.

### Example of single robot system

The component parts that can make up a welding robot system can consist of:

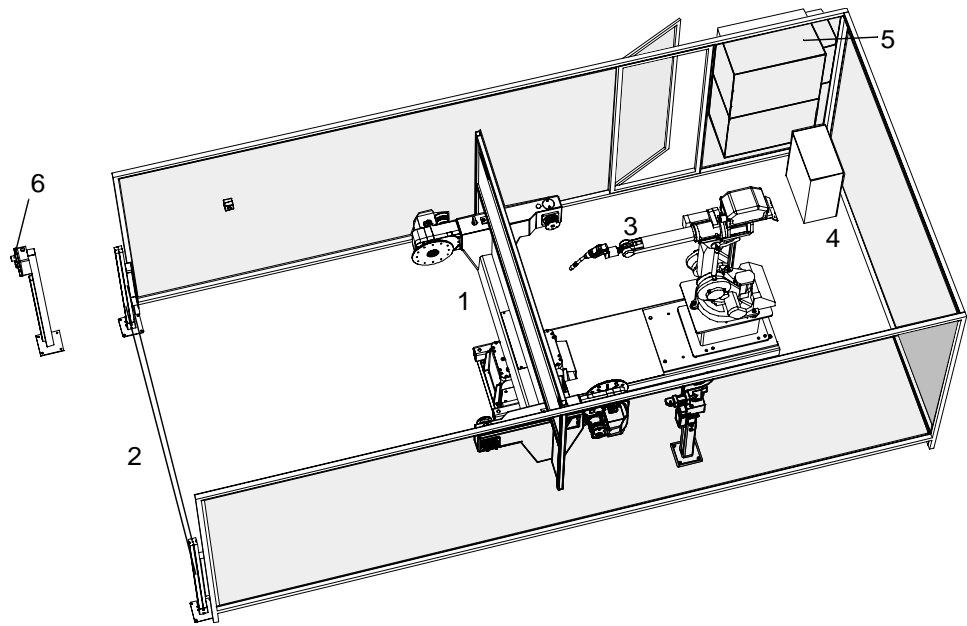


Figure 1: Complete welding robot station with one robot

Item	Description
1.	Positioner
2.	Safety equipment
3.	Robot, wire feeder, welding torch and hose bundle
4.	Welding power source
5.	Control cabinet
6.	Operator panel
7.	Travel track (not shown, see Figure 20.)
	Accessories: cooling unit, mechanical splatter cleaning unit, wire cutter, unit for checking TCP (Tool Center Point), seam locator and seam tracker

### Example of multiple robot system

The component parts that can make up a welding robot system can consist of:

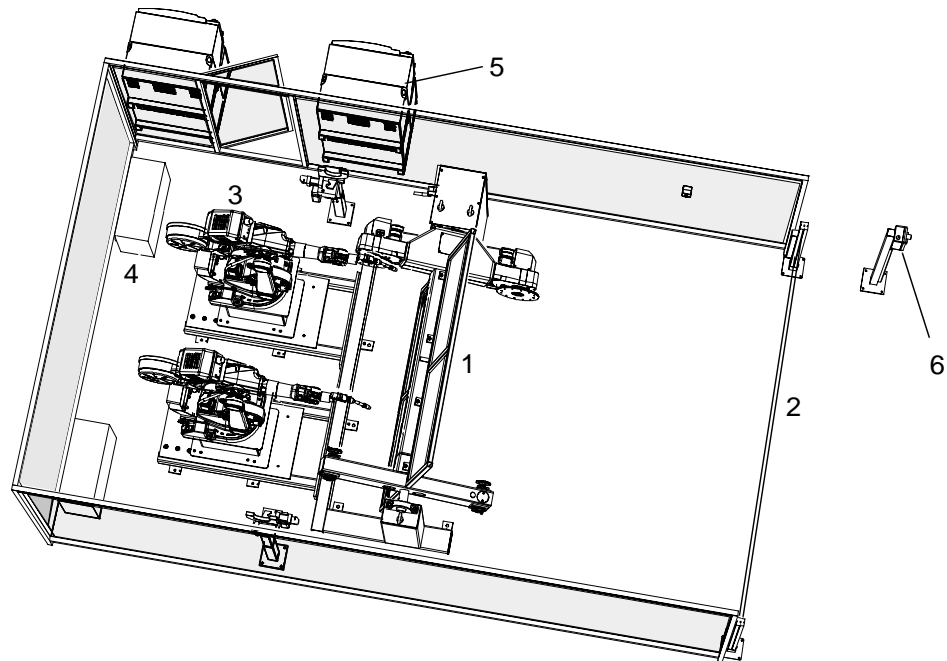


Figure 2: Complete welding robot station with two robots

Item	Description
1.	Positioner
2.	Safety equipmen
3.	Robot, wire feeder, welding torch and hose bundle
4.	Welding power source
5.	Control cabinet
6.	Operator panel
7.	Travel track (not shown, see Figure 20.)
	Accessories: cooling unit, mechanical splatter cleaning unit, wire cutter, unit for checking TCP (Tool Center Point), seam locator and seam tracker

## 3: Control system adapted for peripheral equipment

### Description

The control system is used to control robots, welding equipment, positioners and all other peripheral equipment.

The product is designed for the following robot types:

- IRB1400/1600/2400 in AW configuration.

### 3.1: Robot control system

#### General

Control system IRC5 is available in two configurations: Single cabinet (SCC) and dual cabinet (DCC).

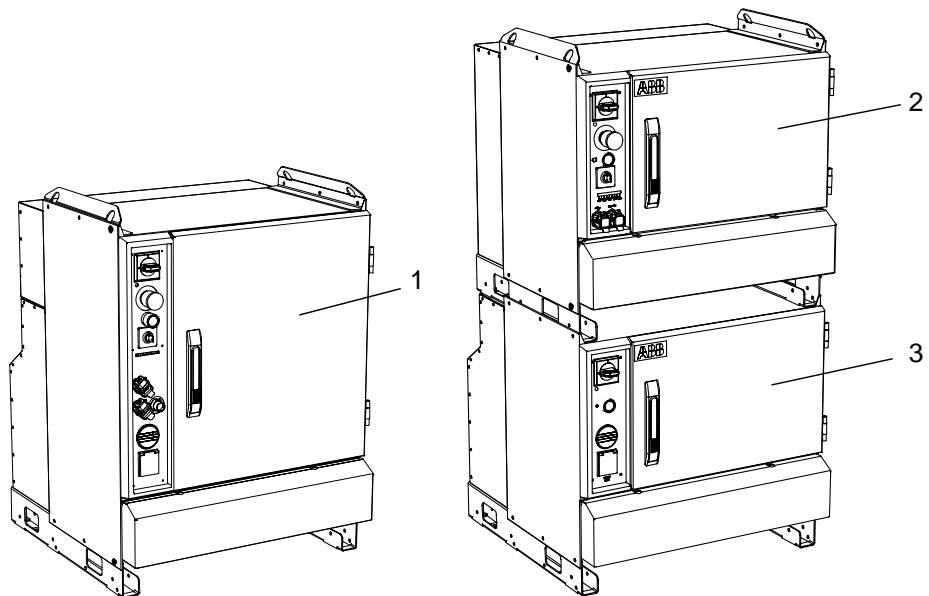


Figure 3: Single cabinet (SCC) and dual cabinet (DCC)

Item	Description
1.	Single cabinet, SCC
2.	Dual cabinet, DCC (control module)
3.	Dual cabinet, DCC (drive module)



#### Note!

There is a drive module for each additional robot that is connected to the system (for one robot, only single cabinet/dual cabinet).

### 3 Control system adapted for peripheral equipment

---

#### 3.1: Robot control system

---

##### Process module

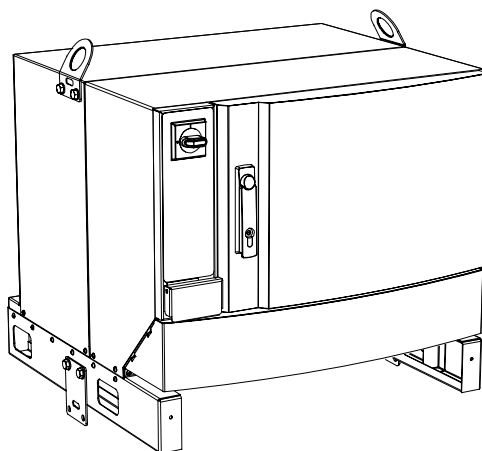


Figure 4: Process module

One process module is included in system:

	Description
1.	That has seam tracking system AWC
2.	When the customer ordered a process module for extra space



**Note!**

Control systems for robots are described in the product manual Robot Controller. Control systems for peripheral equipment are described in the product manuals Positioner Control Equipment, Welding Equipment and Safety Equipment.



### 3.2: Control system for peripheral equipment

#### Description

Control system IRC5 is complemented with control equipment for positioners, welding equipment, safety equipment and other peripheral equipment.

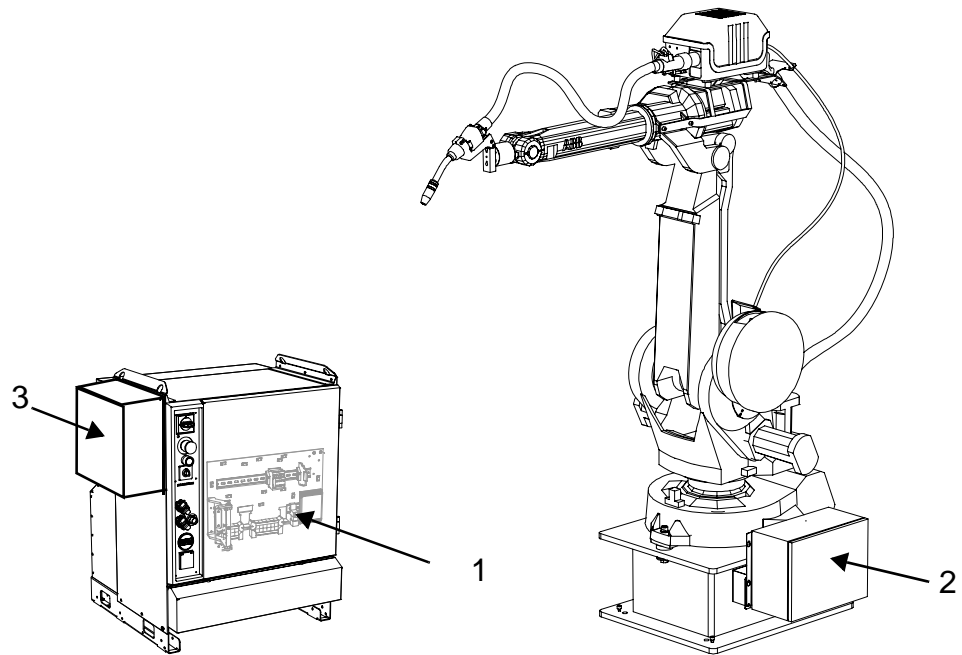


Figure 5: Control system for peripheral equipment

Pos.	Description
1.	Positioner control equipment
2.	Process control equipment
3.	Safety control equipment

## 3 Control system adapted for peripheral equipment

---

### 3.2.1 Location

#### 3.2.1 Location

---

##### Positioner control equipment

Positioner control equipment is located in single cabinet (SCC) or dual cabinet (DCC).

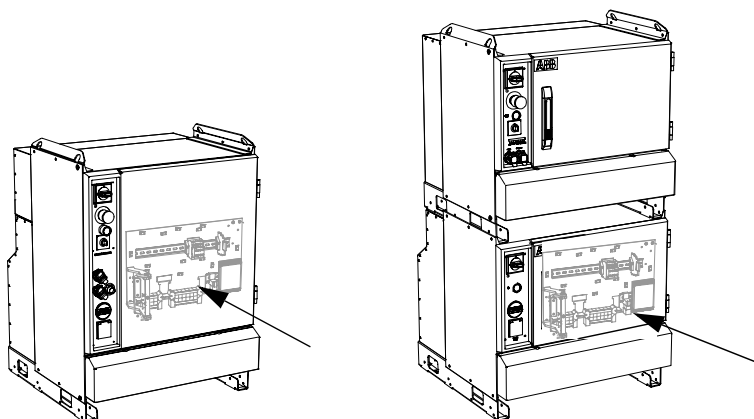


Figure 6: Location of positioner control equipment

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##### Process control equipment

Process control equipment is located on the side of the pedestal.

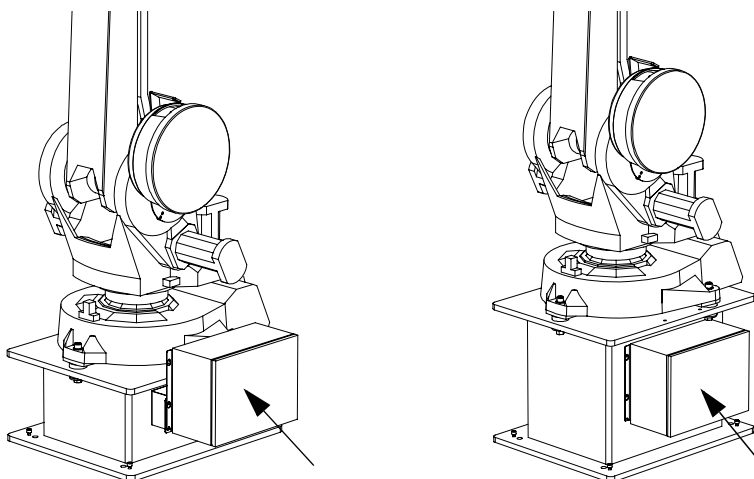


Figure 7: Location of process control equipment

---

#### Safety control equipment

Safety control equipment is located on the sidewall of the cabinet. The control equipment may also be located on the guard or on a stationary building wall.

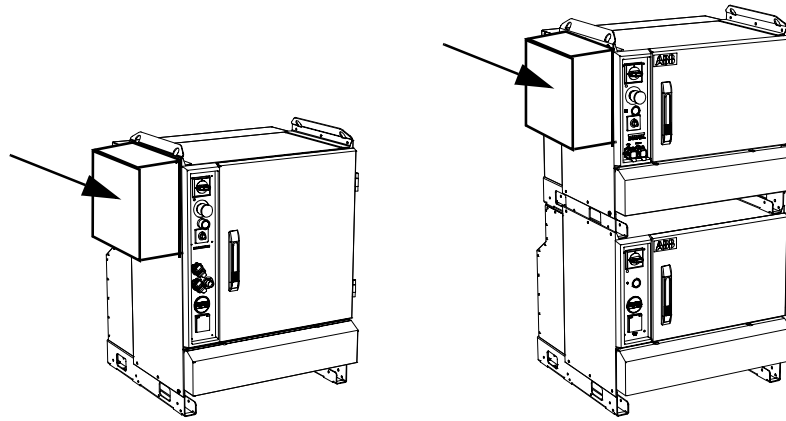


Figure 8: Placement of safety control equipment on SCC and DCC

### 3 Control system adapted for peripheral equipment

---

#### 3.2.2 Block diagram

#### 3.2.2 Block diagram

##### Positioner block diagram

---

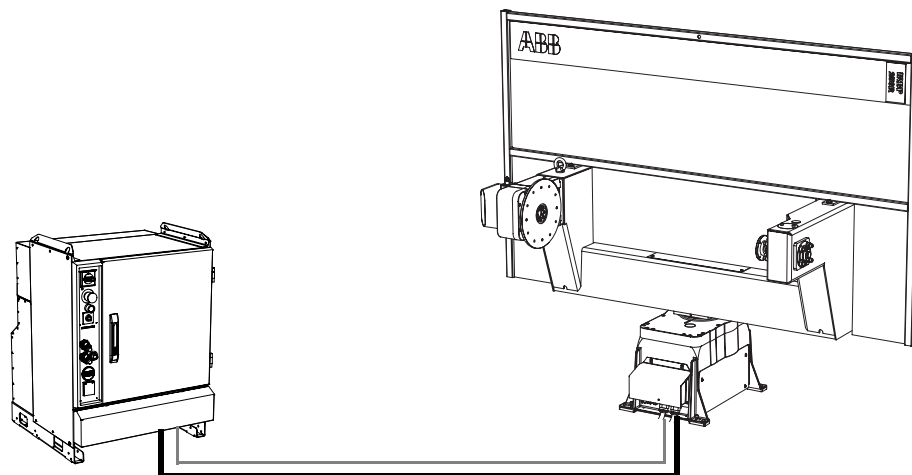


Figure 9: Positioner block diagram

##### Process block diagram

---

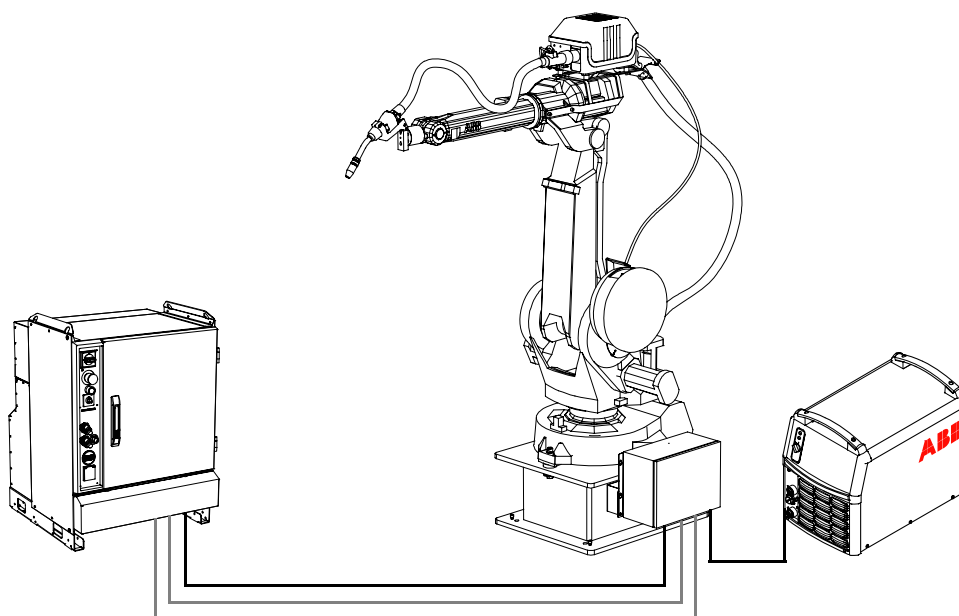


Figure 10: Process block diagram

##### Process options block diagram

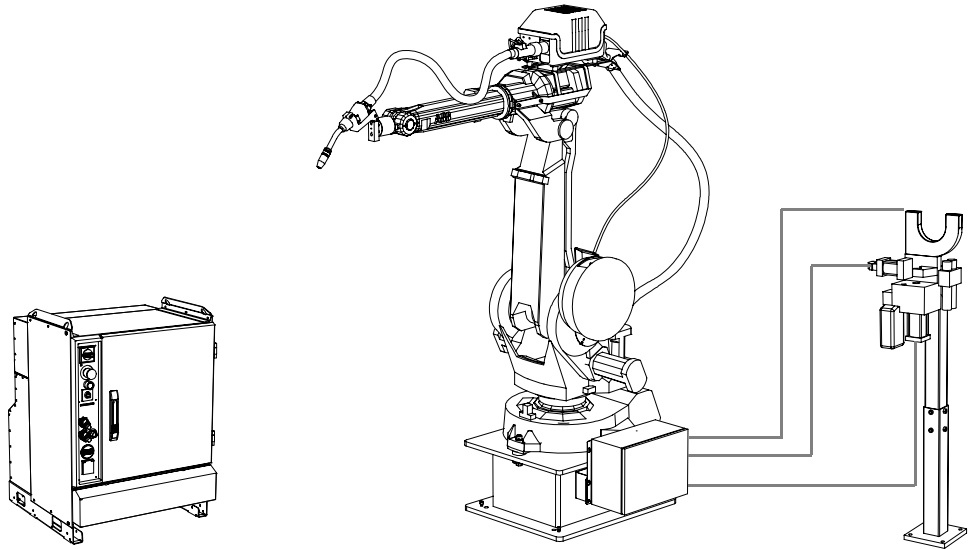


Figure 11: Process options block diagram

##### Operator panel and manual jog block diagram

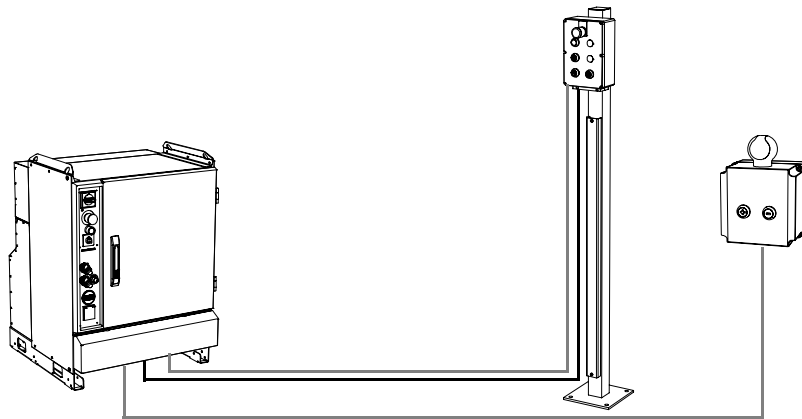


Figure 12: Operator panel and manual jog block diagram

### 3 Control system adapted for peripheral equipment

#### 3.2.2 Block diagram

#### Safety block diagram

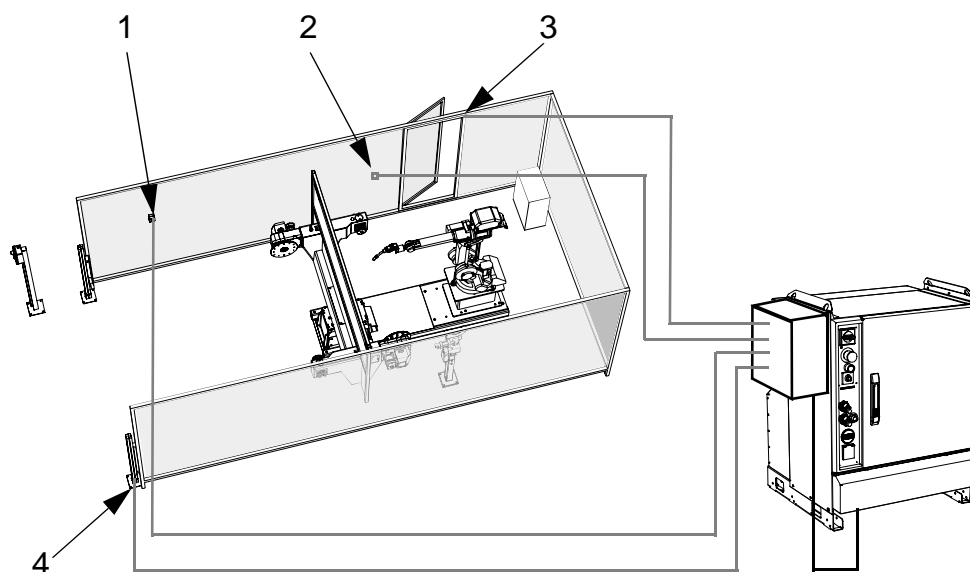


Figure 13: Safety block diagram

Item	Description
1.	Pre-reset
2.	Gate reset
3.	Gate switch
4.	Light barrier

### 3.2.3 Connections

#### Positioner connection



#### Note!

Control systems for positioners are described in the product manual Positioner Control Equipment.

The positioner connected to SCC or the drive module to DCC are shown below:

#### Positioner 1

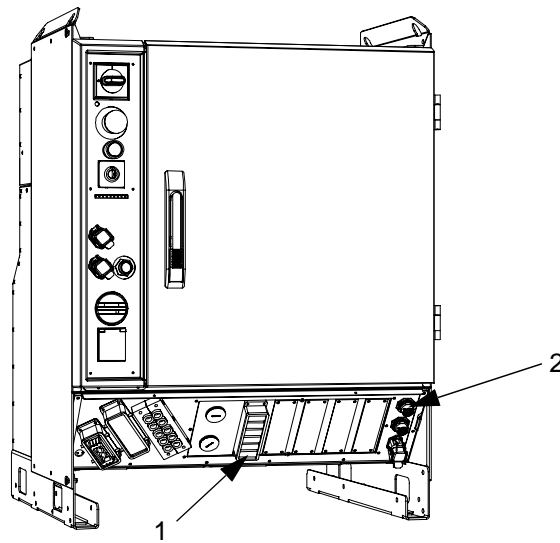


Figure 14: Positioner 1 connection

Item	Description
1.	Positioner 1
2.	Serial measurement board for positioner 1

#### Positioner 2

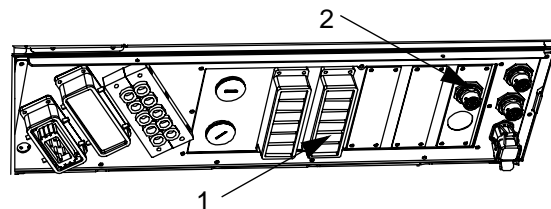


Figure 15: Positioner 2 connection

Item	Description
1.	Positioner 2
2.	Serial measurement board for positioner 2

### 3 Control system adapted for peripheral equipment

#### 3.2.3 Connections

Travel track RTT

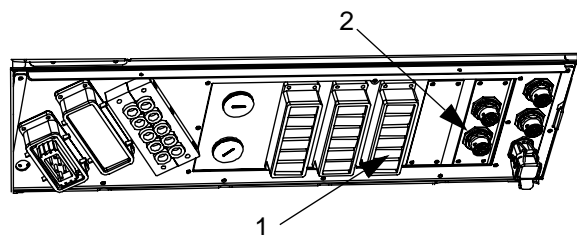


Figure 16: Travel track connection

Item	Description
1.	Travel track RTT
2.	Serial measurement board for travel track RTT

#### Process/safety connection



**Note!**

Process control equipment is described in the manual: Welding Equipment.



**Note!**

Safety control equipment is described in the manual: Safety Equipment.

The locations of cable bushings for process and safety equipment are shown below. The cables are connected to terminals or units inside the control cabinet.

#### SCC

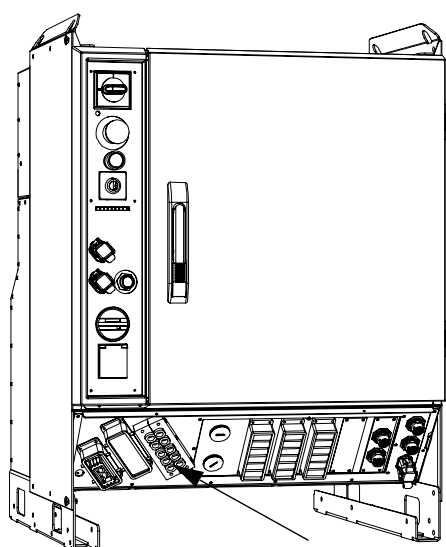


Figure 17: Bushings for process and safety, SCC



#### DCC

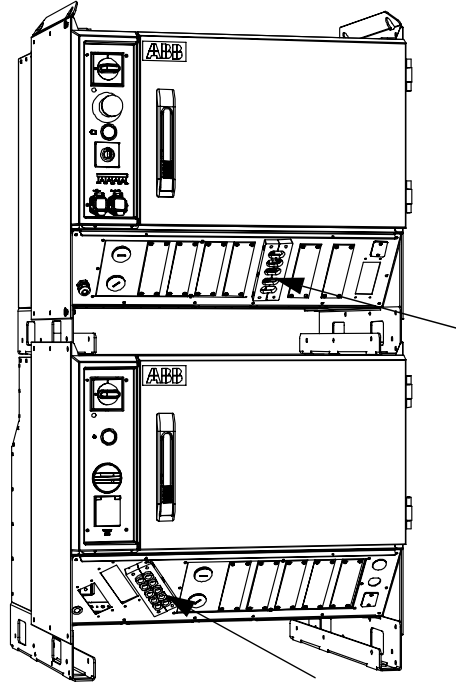


Figure 18: Bushings for process and safety, DCC

### **3 Control system adapted for peripheral equipment**

---

#### **3.2.3 Connections**

## 4: Robot with welding equipment

### Arc-welding

In an arc-welding robot system, a IRB1400, IRB1600 or IRB2400 robot is normally used. In certain systems, other types can be included, such as welding, handling or machining robots.

In an arc-welding system, the robot is equipped with welding equipment consisting of the following units.

### Example

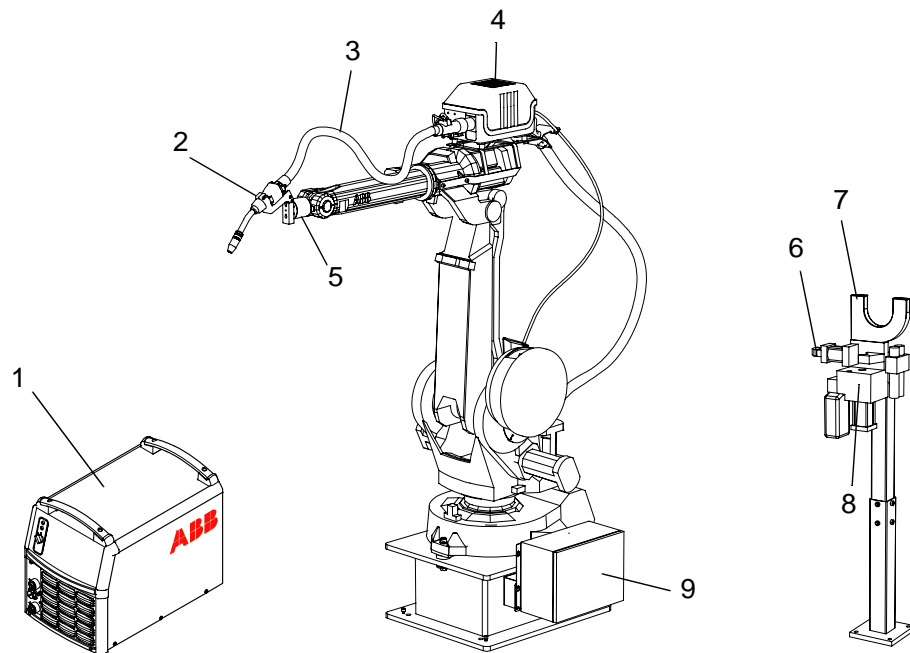


Figure 19: IRB 2400 with installed welding equipment


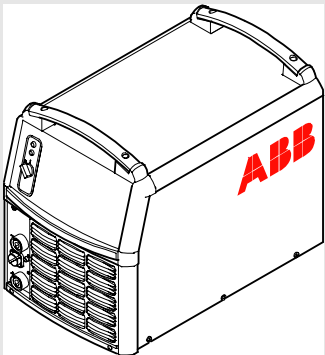
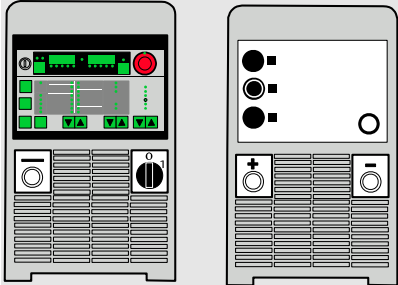
Item	Description
1.	Welding power source
2.	Welding torch
3.	Hose bundle
4.	Wire feeder equipment
5.	Insulator/Collision sensor (option)
6.	Wire cutter
7.	TCP calibration unit
8.	Torch cleaner
9.	Process control equipment

## 4 Robot with welding equipment

### 4.1: Welding power source


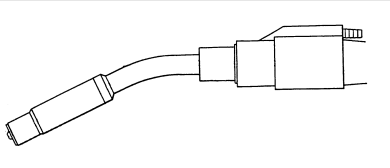
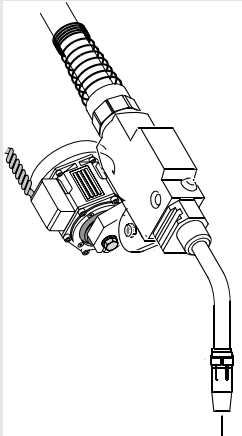
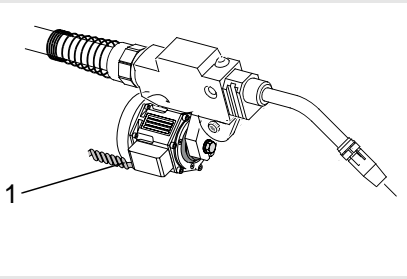
#### 4.1: Welding power source

The following power source standard alternatives are available:

Description	Illustration
RPB 320/420/520	
MigRob 500	
TPS 4000/5000 Fronius	
Other power sources may be connected to the system, for example, LAF 635.	

4.2: Welding torches

The following welding torch standard alternatives are available:

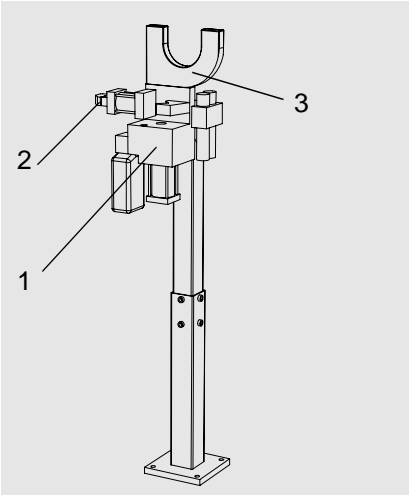
Description	Illustration
PKI 250/500/630/300 S PKI 250/500/630/300 D	
PSF 315/500M PSF 315/500ME	
WH Binzel	
1. Collision (option)	

## 4 Robot with welding equipment

### 4.3: Torch service units

#### 4.3: Torch service units

The following torch service unit standard alternatives are available:

Description	Illustration
<p>TSC Torch Service Center based on TC96/ TSC Torch Service Center based on BRS-LC consisting of:</p> <ol style="list-style-type: none"><li>1. Torch cleaner</li><li>2. Wire cutter</li><li>3. TCP calibration unit</li></ol> <ul style="list-style-type: none"><li>• Component parts can be bought as individual components</li></ul>	

#### 4.4: Sensors

The following sensor standard alternatives are available:

Description
<p>Seam locator</p> <ul style="list-style-type: none"><li>• SmarTac</li><li>• Touch sense (for Fronius welding equipment only)</li></ul>
<p>Seam tracker</p> <ul style="list-style-type: none"><li>• AWC</li></ul>

# 5: IRBP positioner

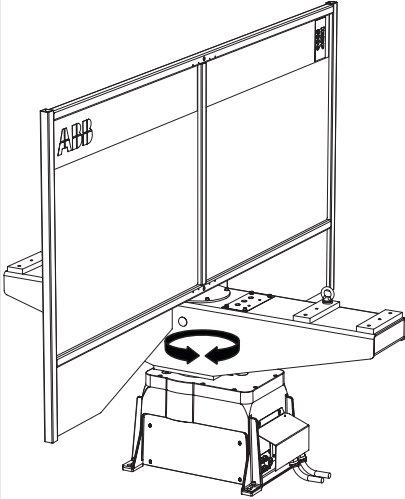
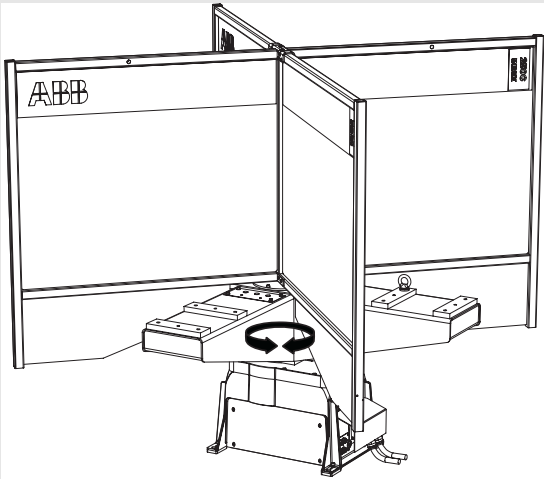
## 5.1: Positioner

### Description

A positioner is used to position work pieces optimally for welding joints and robots. The IRBP positioner is equipped with maintenance-free AC motors with electro-magnetic brakes.

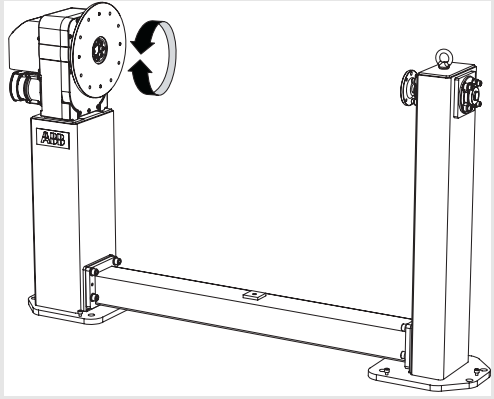
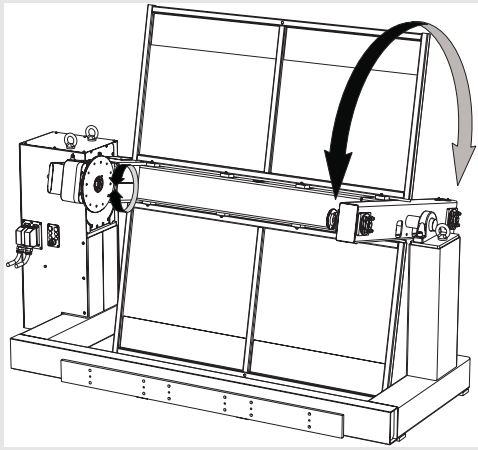
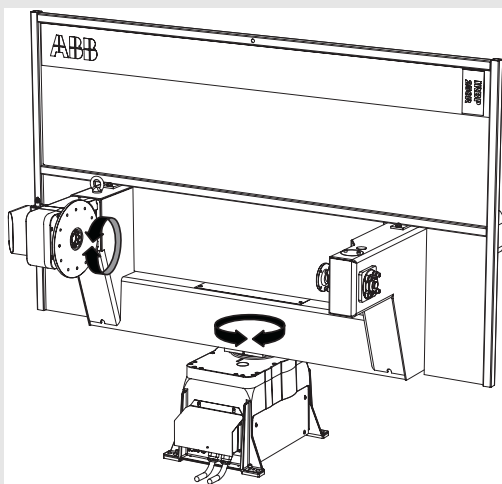
- The number in the positioner name indicates its maximum handling capacity.
- The letter in the positioner name indicates the positioner type.

The following positioner type standard alternatives are available:

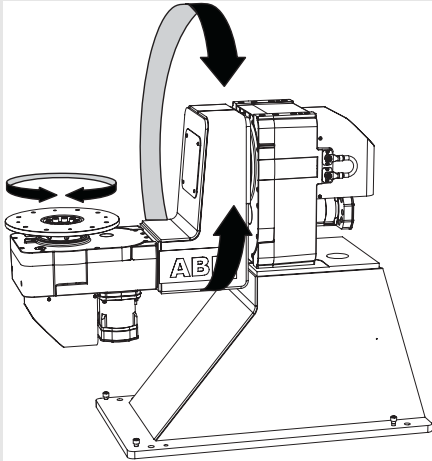
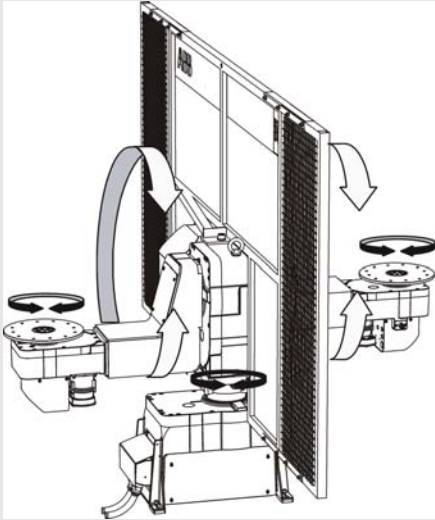
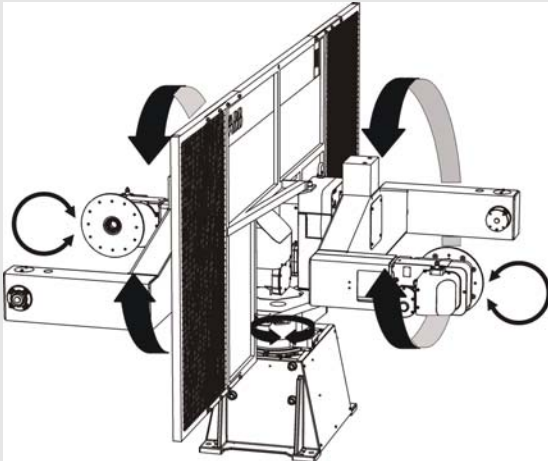
Description	Illustration
IRBP 500/1000C	
IRBP 250/500C Index	

## 5 IRBP positioner

### 5.1: Positioner

Description	Illustration
IRBP 250/500/750/2000/5000L	
IRBP 250/500/750K	
IRBP 250/500/750R	



Description	Illustration
IRBP 250/500/750A	 A line drawing of the IRBP 250/500/750A positioner. It features a base plate, a vertical support, and a horizontal arm. A curved arrow indicates the arm's rotation around a vertical axis. Another curved arrow indicates the arm's tilt around a horizontal axis. A circular arrow on the end effector indicates its rotation. The label 'AB' is visible on the side of the arm.
IRBP 250/500/750B	 A line drawing of the IRBP 250/500/750B positioner. It features a base plate, a vertical support, and a horizontal arm. A curved arrow indicates the arm's rotation around a vertical axis. Another curved arrow indicates the arm's tilt around a horizontal axis. A circular arrow on the end effector indicates its rotation. The label 'AB' is visible on the side of the arm.
IRBP 250/500D	 A line drawing of the IRBP 250/500D positioner. It features a base plate, a vertical support, and a horizontal arm. A curved arrow indicates the arm's rotation around a vertical axis. Another curved arrow indicates the arm's tilt around a horizontal axis. A circular arrow on the end effector indicates its rotation. The label 'AB' is visible on the side of the arm.

## 5 IRBP positioner

---

### 5.1: Positioner

## 6: Travel track for robot

### 6.1: Travel track

**Description**

A travel track is used to position a robot at different work stations or within a large working area.

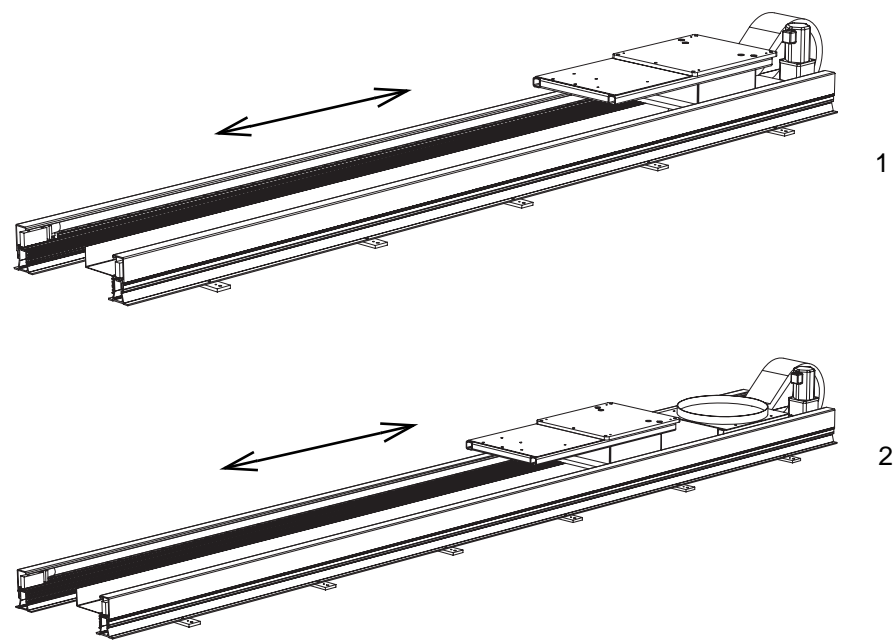


Figure 20: Travel track

Item	Description
1.	Travel track, Bobin 3.7m
2.	Travel track, Marathon 3.7m

Travel length	
1.7m	7.7m
2.7m	8.7m
3.7m	9.7m
4.7m	10.7m
5.7m	11.7m
6.7m	12.7m

## 6 Travel track for robot

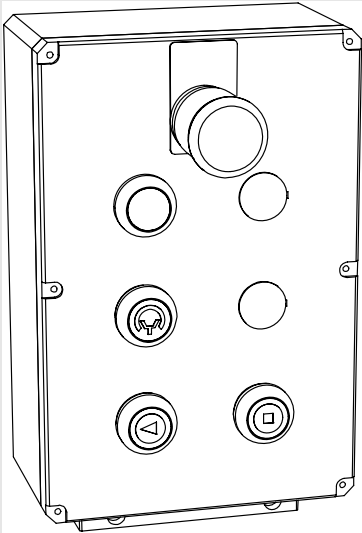
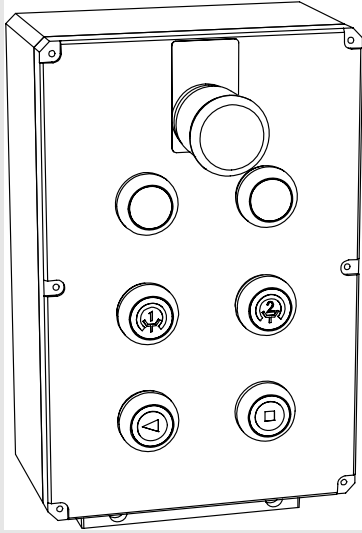
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### 6.1: Travel track

# 7: Operator panel

## 7.1: Operator communication

There is an operator panel with a number of button functions to enable the operator to communicate with the arc-welding robot system. The following operator panel standard alternatives are available:

Description	Illustration
Operator panel for one working area	
Operator panel for two working areas	

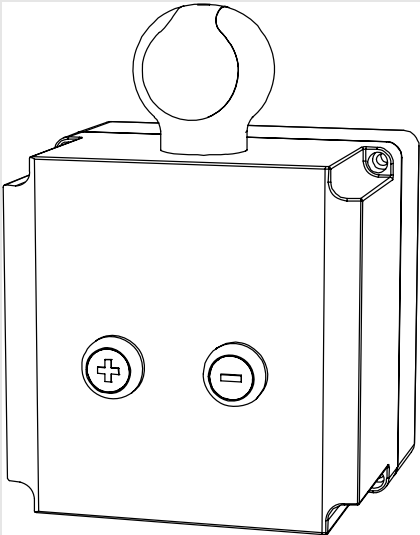
## 7 Operator panel

---

### 7.2: Manual job control panel

#### 7.2: Manual job control panel

So that the operator is able to manually control the positioner, there is a control panel with two button functions (+/-) and a holding unit. The control panel is used to obtain an ergonomically correct position for loading/unloading the positioner.

Description	Illustration
Manual jog for positioner: K/R/L.	

## 8: Safety equipment

For personnel to work safely with an arc-welding robot system, the system must be equipped with a number of safety components, which are integrated into the control cabinet's safety system.

### 8.1: Safety functions

#### Safety functions

Working area supervision with light barriers

Pre-reset unit for light barriers

Working area indication for:

- Robot or travel track
- Positioner

Gate supervision

Reset unit for gate supervision

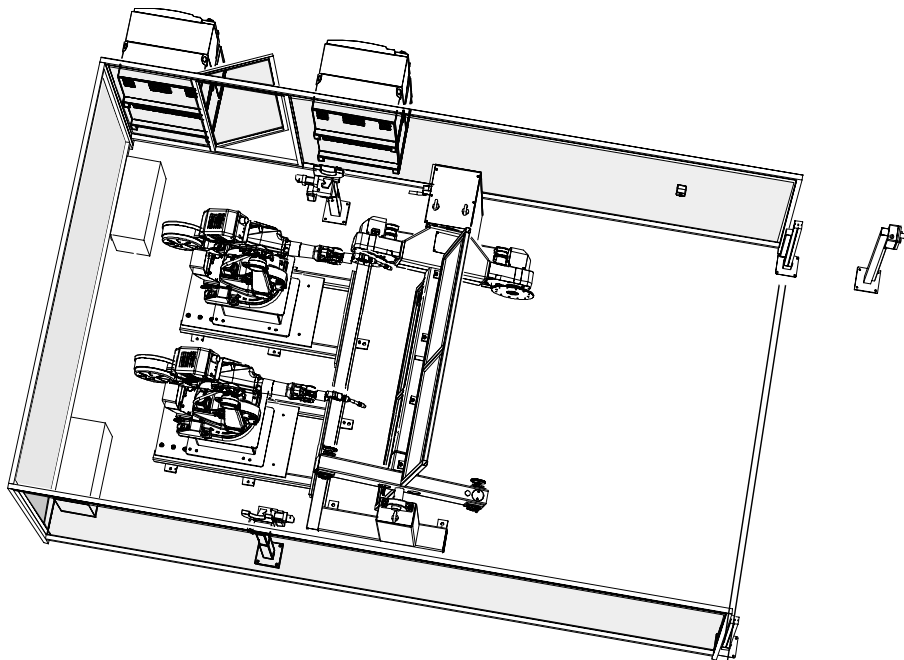


Figure 21: Welding robot station with safety equipment

## 8 Safety equipment

---

### 8.1: Safety functions







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