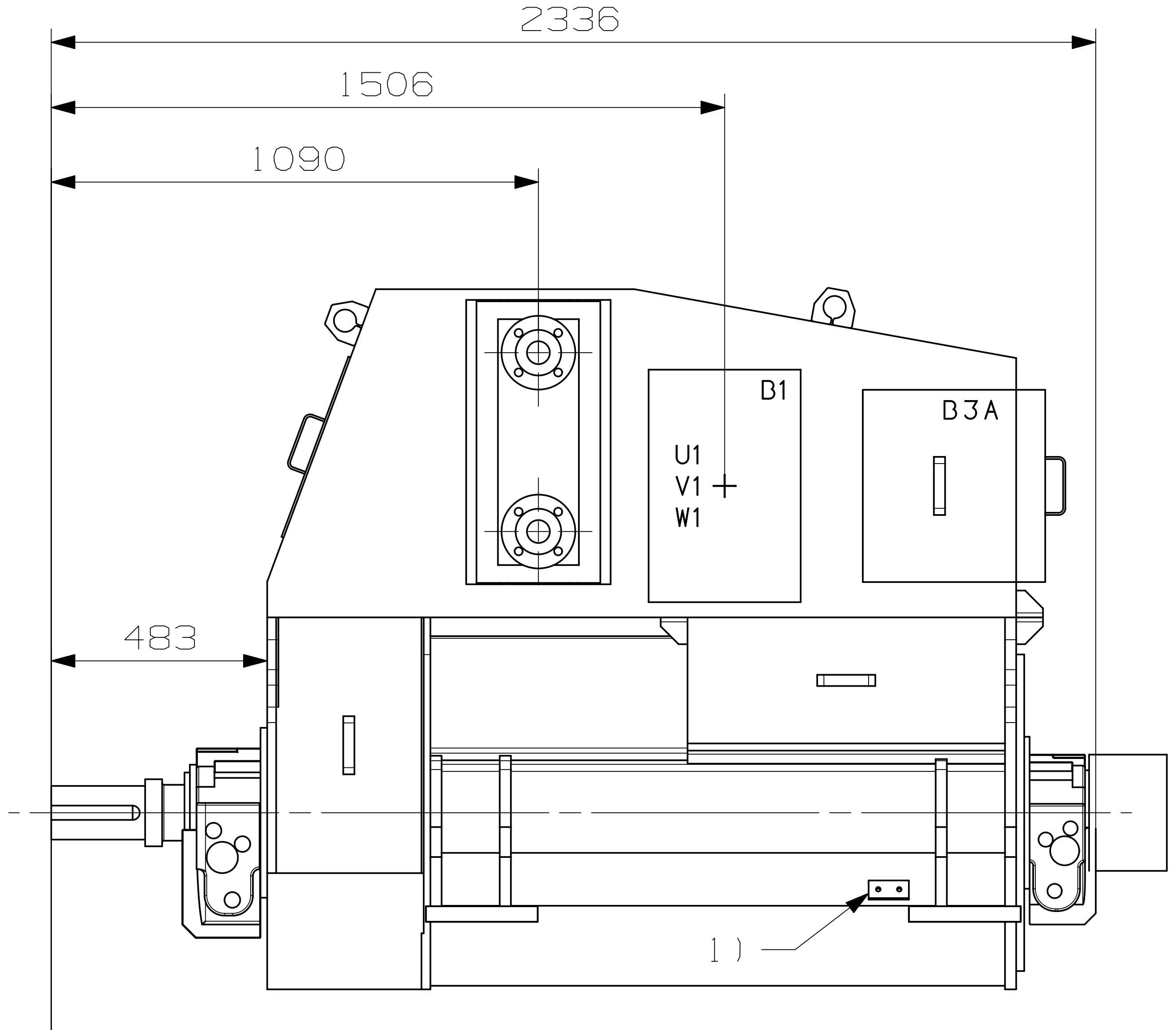

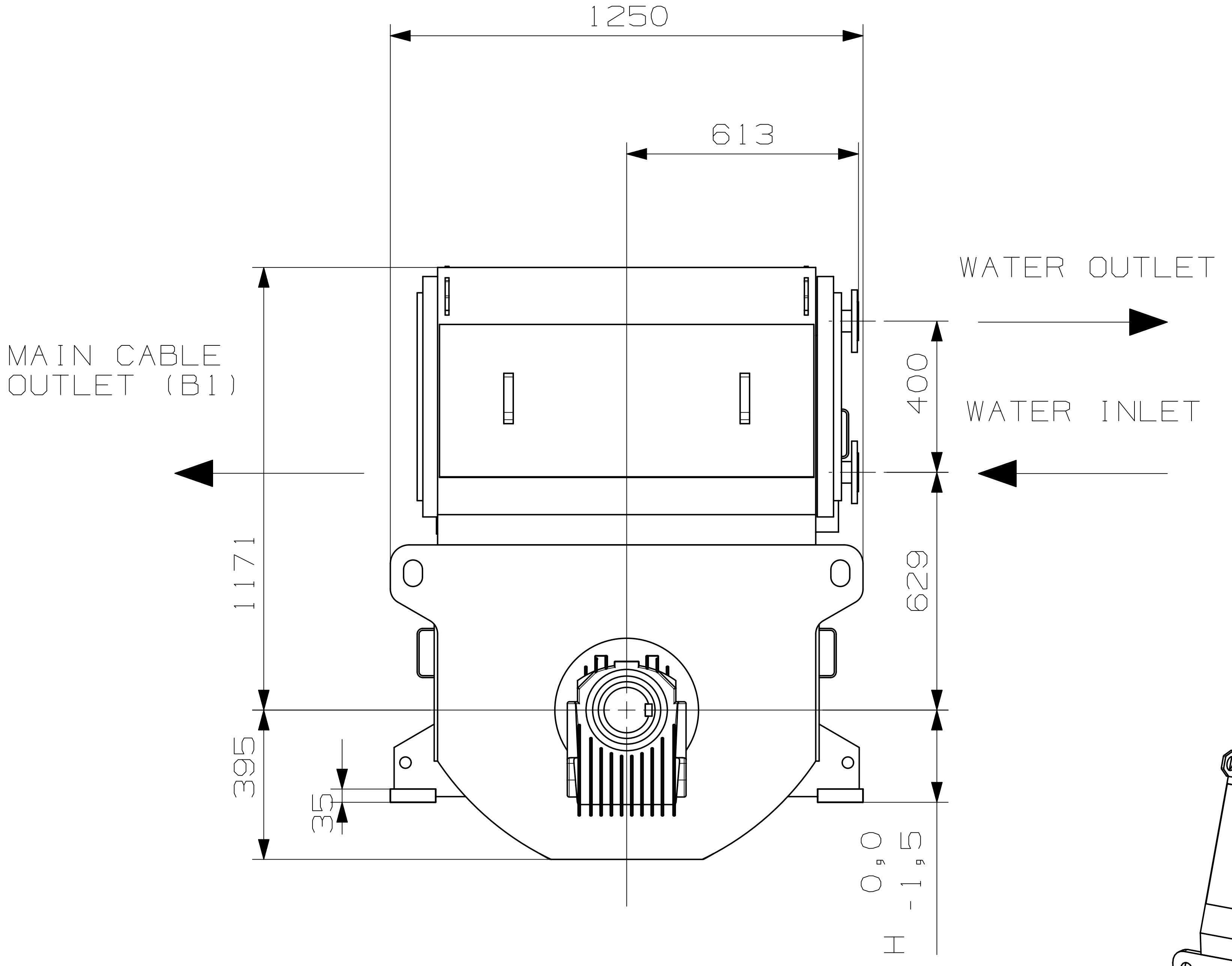

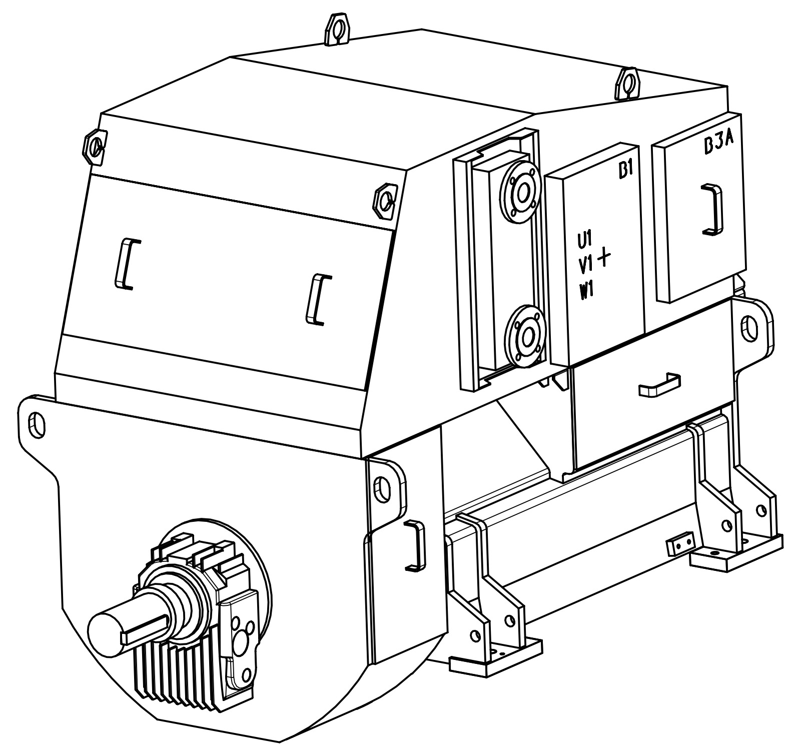

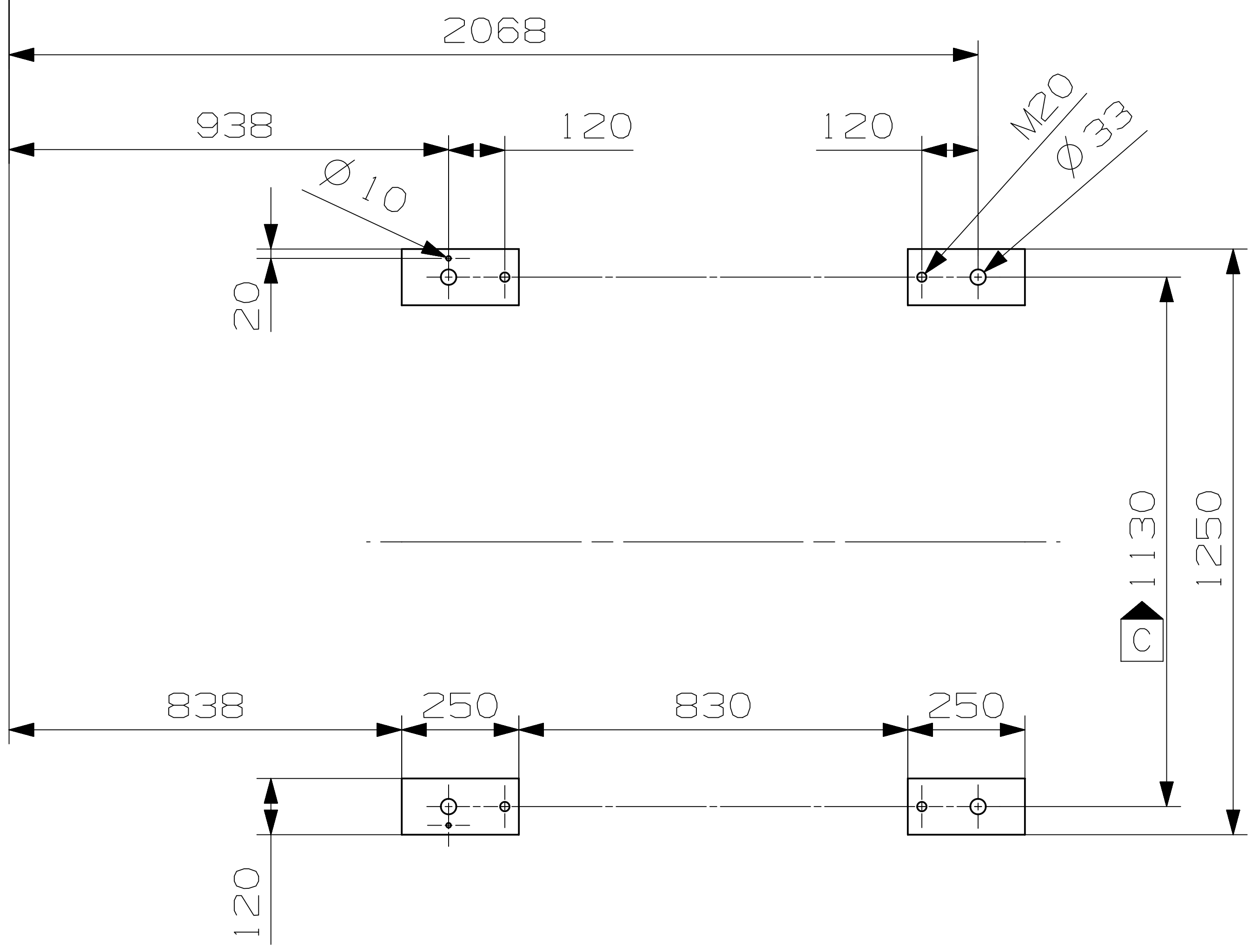

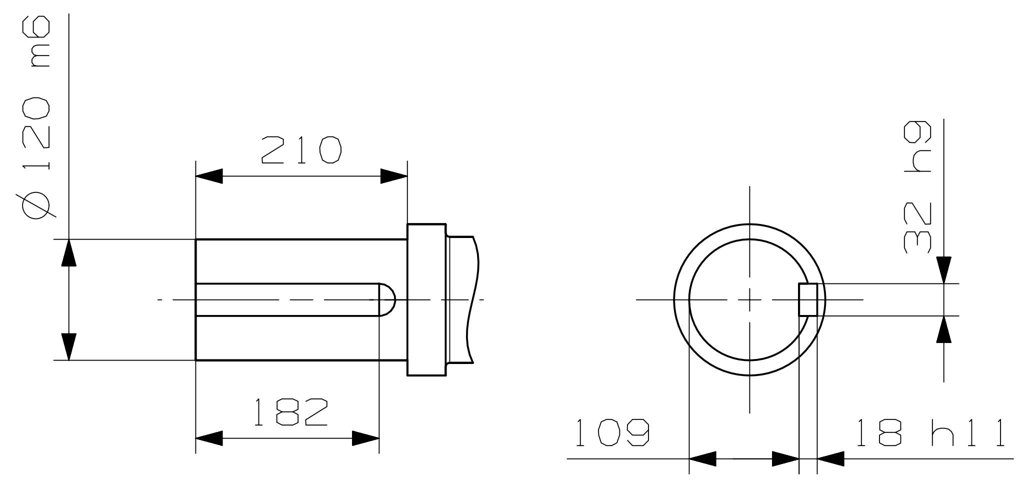

KEYWAY AND KEY
DIN 6885 B32x18x182

SHAFT END 1:7.5

B1 MAIN TERMINALS
B3A TERMINALS FOR ACCESSORIES

WATER FLANGES: DN50 DIN2633 PN16

1) EARTHING POINTS ON BOTH SIDES

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In case of interpretation disputes the English text applies.

Unless otherwise stated:
General tolerances for welded constructions EN ISO 13920-BE.
Welding quality level C according to EN ISO 5817.
Stamped steel parts DIN 6930-m. Thermal cut ISO 9013-442.

Unless otherwise stated:
General tolerances for machining ISO 2768-mK.
Threads according to ISO 965 tolerance class 6H/6g.
Symbols for roughness according to ISO 1302.

Rev	Revision text	Date	Created	Reviewed	Approved
C	1130 WAS 1140	2016-07-28	CNSAHU5	CNTUTU	CNTUTU

Created firilii	Machine type	Title PIF MODEL AMG_0400_L_LS_	Scale 1:10
Reviewed Riikonen, Heikki	Responsible department		
Approved Kamppuri, Janne	Based on		Language EN
Distribution / Functional code AH	Work number / Weight 0	Type designation / Mounting AMG 0400L___ LS_	Size A3
ABB	Motors and Generators	Document id 3AFP5806975 / Revision C	Sheet 1/1

NX

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