

ABB Drives

Recycling instructions and environmental information ACS800 product family



Power and productivity
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List of related manuals

Drive hardware manuals and guides

Code (English)

*Recycling instructions and environmental information
ACS800 product family*

[3AFE64428900](#)

*Various hardware manuals of the ACS800 product family
available in ABB Library*

You can find manuals and other product documents in PDF format on the Internet. See section [Document library on the Internet](#) on the inside of the back cover. For manuals not available in the Document library, contact your local ABB representative.

Recycling instructions and environmental information

ACS800 product family

Table of contents



Table of contents

1. Introduction to the manual

What this chapter contains	7
Applicability	7
Target audience	7
Contents of the manual	7
Frame size	8
Disclaimer	8

2. Product materials

Contents of this chapter	9
Structure of the ACS800 module frame sizes R2 and R3	10
Structure of the ACS800 module frame size R4	11
Structure of the ACS800 module frame size R5	12
Structure of the ACS800 module frame size R6	13
Structure of ACS800 frame size R7 (132 kW)	14
Structure of ACS800 frame size R8 (500 kW)	15
Structure of the ACS800-07 frequency converter (1xD4, 2xR8i)	16
ACS800-07 DSU cabinet (1xD4)	16
Diode Supply Unit (D4)	17
ACS800-07 ISU cabinet (2xR8i)	18
Inverter Supply Unit (R8i)	19
Materials of the accessories and option modules	20
Control panel	20
Brake chopper unit	21
Control option module	22
Package	23
Product manuals and sales brochures	23

3. Manufacturing and use

Manufacturing	25
Use	25

4. Product disposal

Contents of this chapter	27
Disposal	27
Dismantling	27
Manual dismantling	28
Mechanical shredding	28
ABB list of prohibited and restricted substances	28
Reference list	28
Recycling information in accordance with the WEEE	29
A recycling example	30



Further information

Product and service inquiries	31
Product training	31
Providing feedback on ABB manuals	31
Document library on the Internet	31
ABB environment policy	31
ABB group sustainability objectives	31
ABB list of prohibited and restricted substances	31



1

Introduction to the manual

What this chapter contains

This chapter describes the contents of the manual. It also contains information on the compatibility and intended audience.

Applicability

This document covers the environmental information of the following products:

- ACS800 modules of frame sizes R2 to R8
- accessories and option modules.

Target audience

This document is intended for ABB customers and for professional recyclers.

Contents of the manual

The document contains information for treatment facilities in accordance with the EU directive on waste electrical and electronic equipment (WEEE).

This manual contains the following chapters:

- [Product materials](#)
- [Manufacturing and use](#)
- [Product disposal](#)

The WEEE directive is implemented through national regulations and therefore requirements vary in each EU member state.

Drives are always parts of other machines or equipment and they are covered by the WEEE directive when the end product is covered. Inclusion or exclusion depends on the application of the drive.

The WEEE directive does not apply to drives which are used in large-scale fixed installations, large-scale stationary industrial tools, means of transport for persons and goods, or non-road mobile machinery made available exclusively for professional use.

We recommend to contact local environmental authorities for up-to-date information about proper product material recovery or other treatment.

Frame size

This manual covers all different frame sizes of the product family. The frame size is marked on the type designation label of the drive. The frame size is also shown in the rating tables for each drive type. The rating tables are in different *hardware manuals of the ACS800 product family*.

Disclaimer

The information presented in this publication does not form part of any quotation or contract, is believed to be accurate and reliable and may be changed without notice. No liability will be accepted by the publisher for any consequences of its use. Publication thereof does not convey nor imply any license under patent - or other industrial or intellectual - property rights.

2

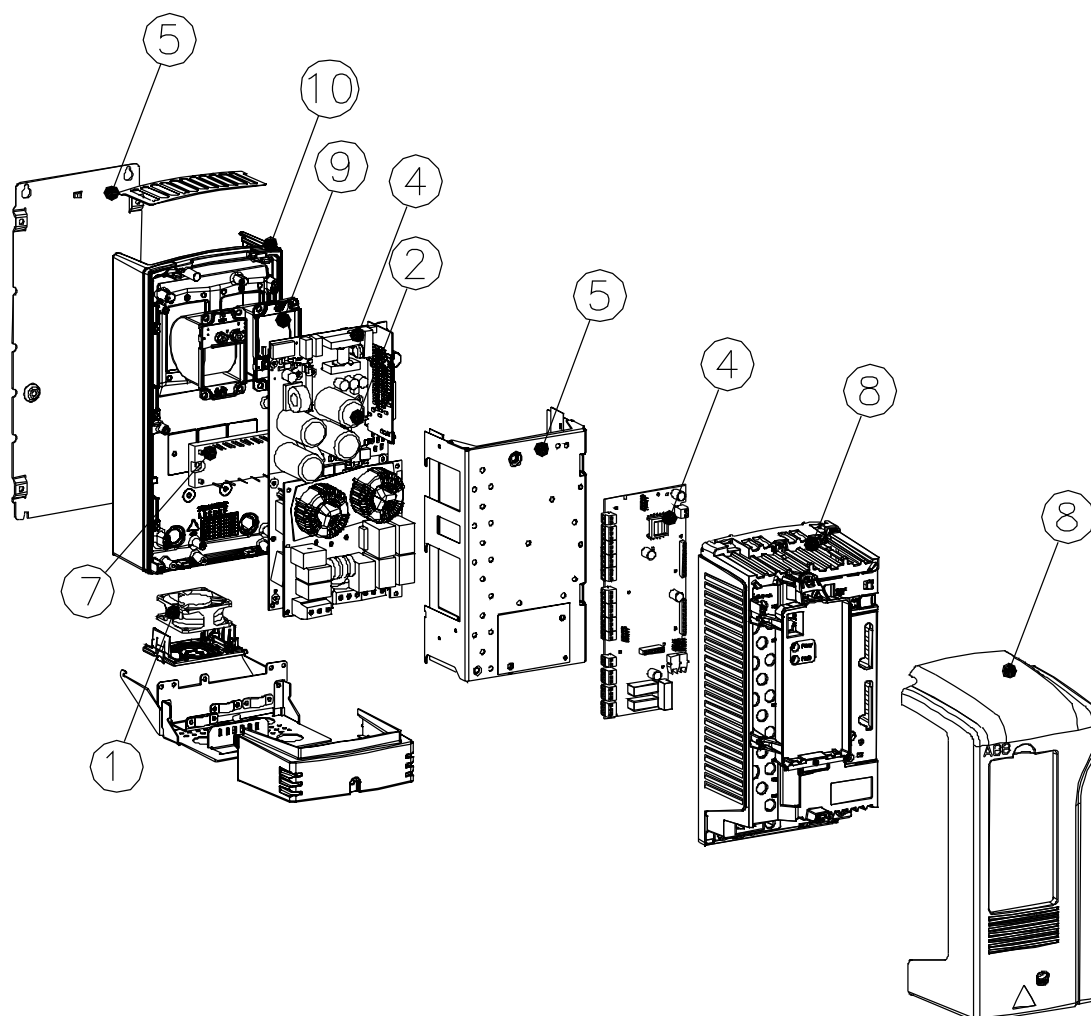
Product materials

Contents of this chapter

This chapter describes the main components and product materials of the ACS800 module of frame sizes R2 to R8.

Structure of the ACS800 module frame sizes R2 and R3

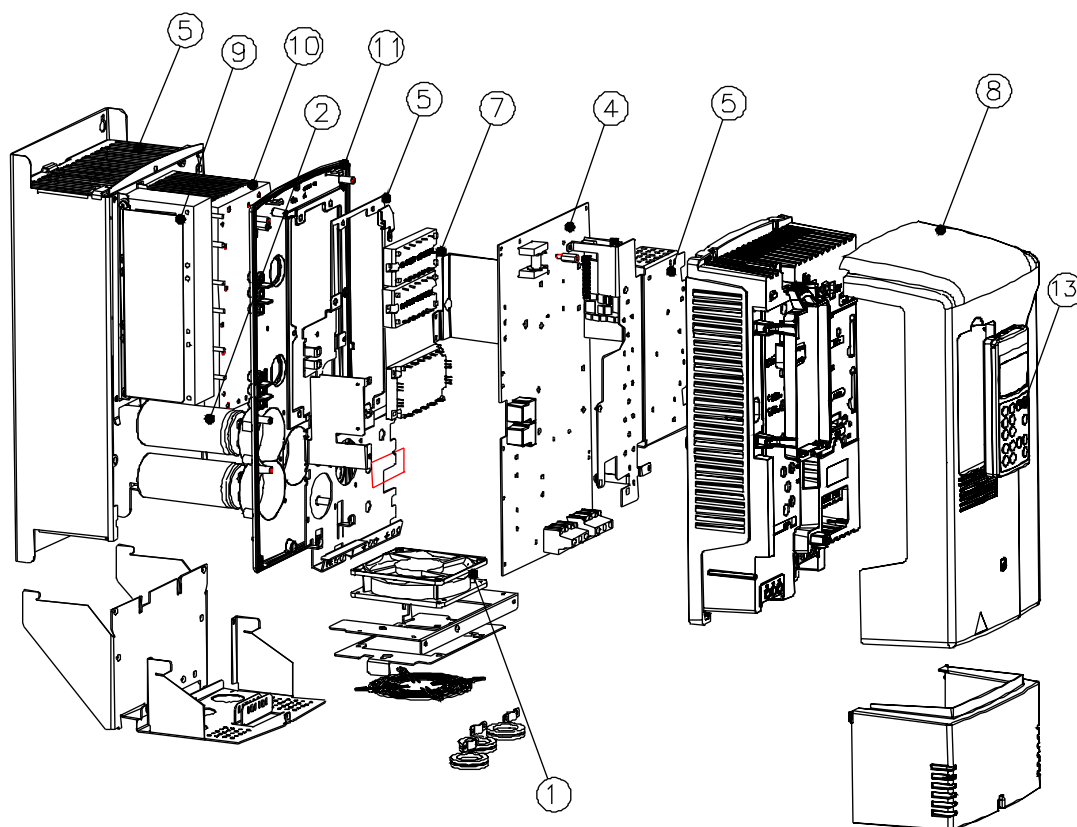
The main components are shown in the figure below.



Part No.	Name	Qty	Materials	Weight / g
1	Fan	1	Various, plastic parts PBT+PA	150
2	Electrolytic capacitor	4	Al, electrolytic solute	200...400
4	Printed circuit board	3	Various (FR4)	1250...1450
5	Steel plates	5	Zn-coated steel	1050...1650
6	Options	1...3	Various	30...100
7	Semiconductors	1	Epoxy, Cu, Al, Si, Si gel, PBT, Pb, PPS, SiN, AlN	60...120
8	Cover parts	2	PC+ABS = Cycoloy®	650...850
9	Chokes	2	Fe 68 weight-%, Cu 28%, various 4%	1400...3100
10	Heatsink	1	Aluminum alloy, G-AlSi8Cu3Fe	2900...4350
	Cables	1	PVC, Cu, GF, Sn, Au, Ni, phosphor bronze, thermoplastic polyester, glass-filled nylon	
	Panel	1	Various	100
Total weight				8750...12000 g

Structure of the ACS800 module frame size R4

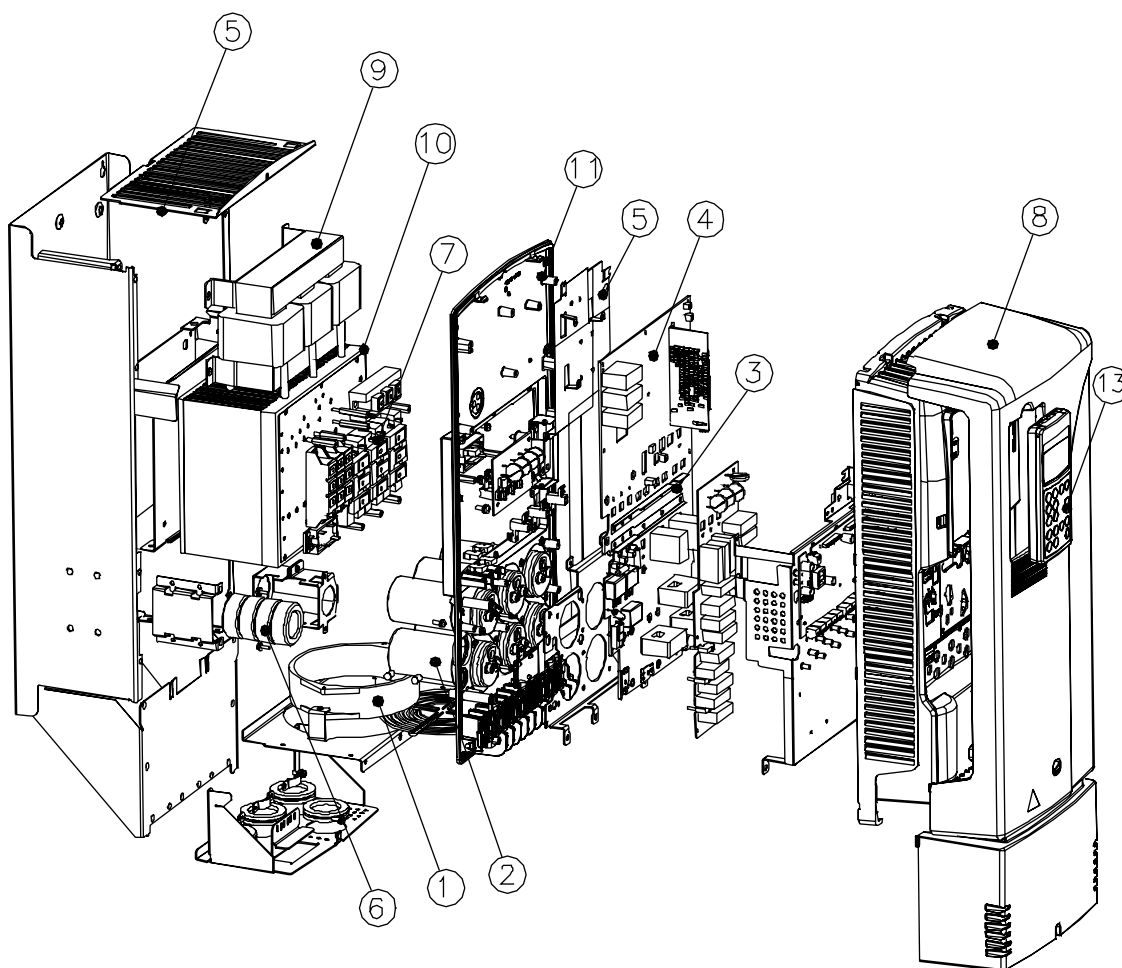
The main components are shown in the figure below.



Part No.	Name	Qty	Materials	Weight / g
1	Fan	1	Various, plastic parts PBT+PA	250
2	Electrolytic capacitor	2...3	Al, electrolytic solute	740...1000
4	Printed circuit board	3	Various (FR4)	1000
5	Steel plates	9	Zn-coated steel	6380
6	Options	1...3	Various	
7	Semiconductors	2...3	Epoxy, Cu, Al, Si, Si gel, PBT, Pb, PPS, SiN, AlN	875
8	Cover parts	3	PC+ABS = Cycoloy®	1100
9	Chokes	1	Fe 68 weight-%, Cu 28%, various 4%	8000
10	Heatsink	1	Aluminum alloy (Mg, Si)	5227
11	Insulating support	1	PC glass filler 10%	400
	Cables	1	PVC, Cu, GF, Sn, Au, Ni, phosphor bronze, thermoplastic polyester, glass-filled nylon	
13	Panel	1	Various	100
Total weight				24 kg

Structure of the ACS800 module frame size R5

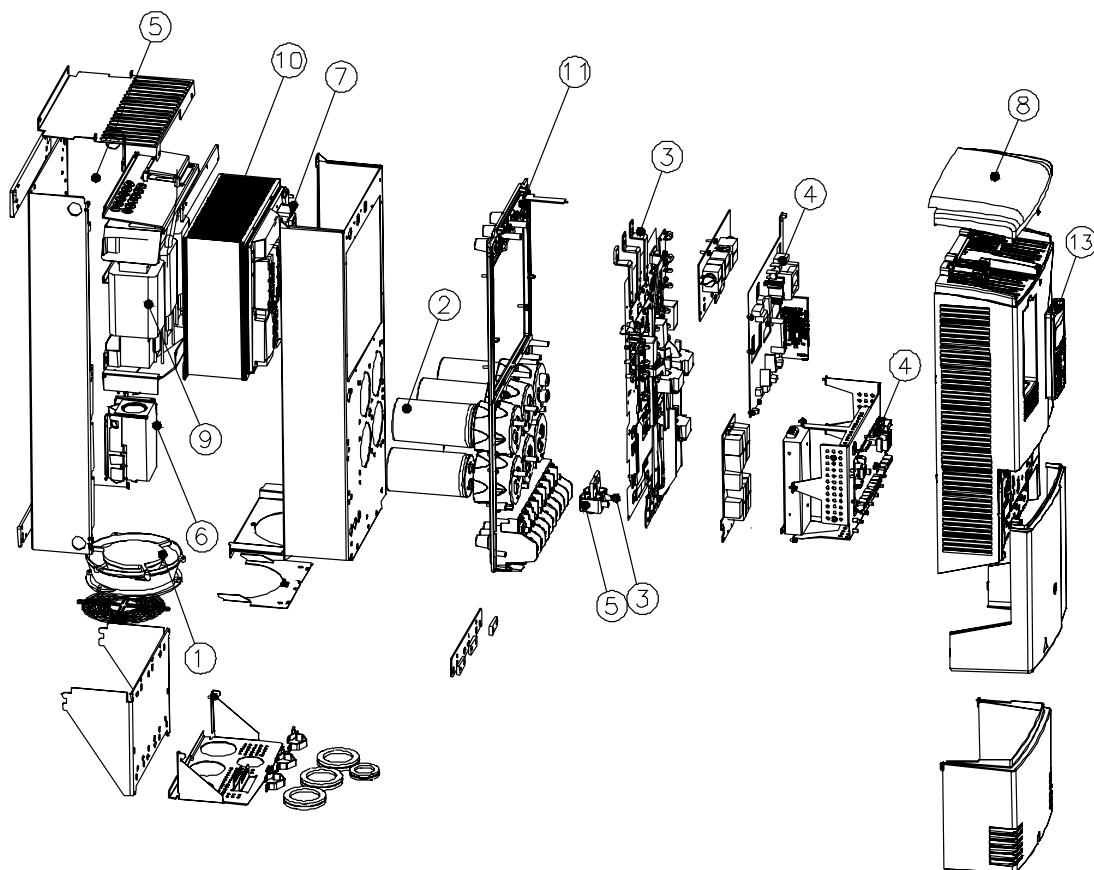
The main components are shown in the figure below.



Part No.	Name	Qty	Materials	Weight / g
1	Fan	1	Various, plastic parts PBT+PA	600
2	Electrolytic capacitor	4...6	Al, electrolytic solute	2400
3	Busbars	2	Sn-coated Cu	780
4	Printed circuit board	3	Various (FR4)	1500
5	Steel plates	9...12	Zn-coated steel	9430
6	Options	1	Ferrite	50
7	Semiconductors	6...7	Epoxy, Cu, Al, Si, Si gel, PBT, Pb, PPS, SiN, AlN	950
8	Cover parts	3	PC+ABS = Cycloy®	1510
9	Chokes	1	Fe 68 weight-%, Cu 28%, various 4%	8450
10	Heatsink	1	Aluminum alloy (Mg, Si)	7430
11	Insulating support	1	PC glass filler 10%	850
	Cables	1	PVC, Cu, GF, Sn, Au, Ni, phosphor bronze, thermoplastic polyester, glass-filled nylon	
13	Panel	1	Various	100
Total weight				35 kg

Structure of the ACS800 module frame size R6

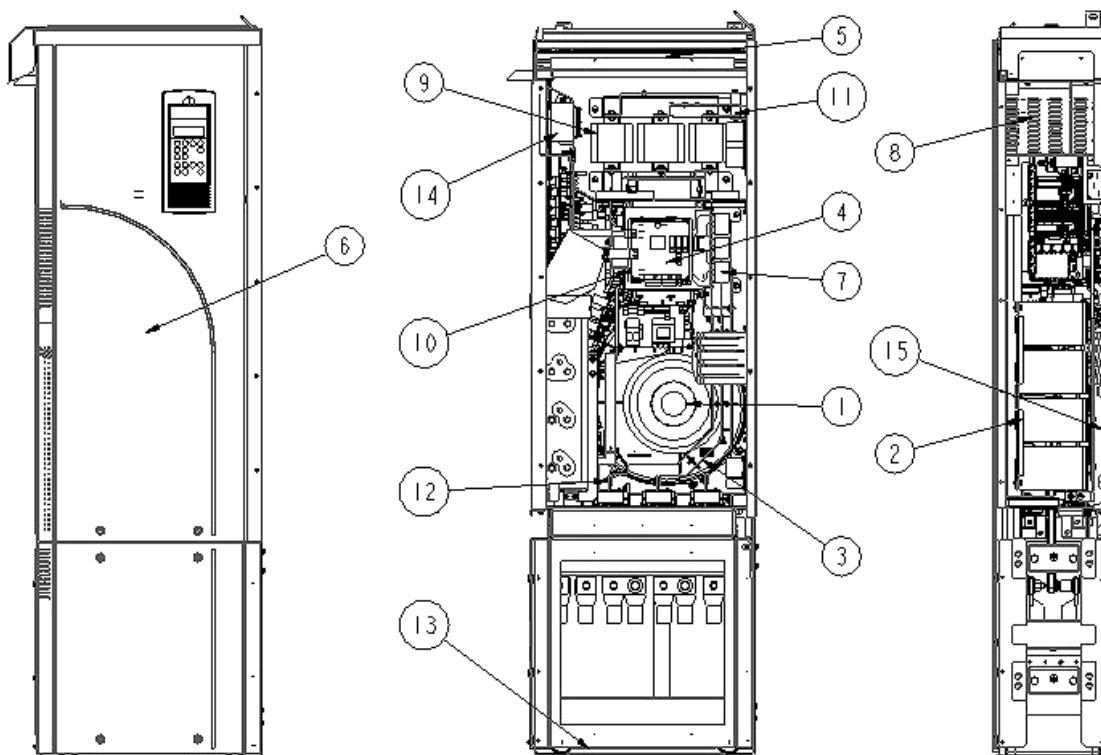
The main components are shown in the figure below.



Part No.	Name	Qty	Materials	Weight / g
1	Fan	1	Various, plastic parts PBT+PA	1000
2	Electrolytic capacitor	4	Al, electrolytic solute	5760
3	Busbars	2	Sn-coated Cu	3950
4	Printed circuit board	3...6	Various (FR4)	4000
5	Steel plates	11	Zn-coated steel	20000
6	Options	1	Ferrite	100
7	Semiconductors	6...7	Epoxy, Cu, Al, Si, Si gel, PBT, Pb, PPS, SiN, AlN	950
8	Cover parts	4	PC+ABS = Cycoloy®	2400
9	Chokes	1	Fe 68 weight-%, Cu 28%, various 4%	21900
10	Heatsink	1	Aluminum alloy (Mg, Si)	11900
11	Insulating support	2	PC glass filler 10%	1180
12	Cables	-	PVC, Cu, GF, Sn, Au, Ni, phosphor bronze, thermoplastic polyester, glass-filled nylon	2000
13	Panel	1	Various	100
Total weight				76 kg

Structure of ACS800 frame size R7 (132 kW)

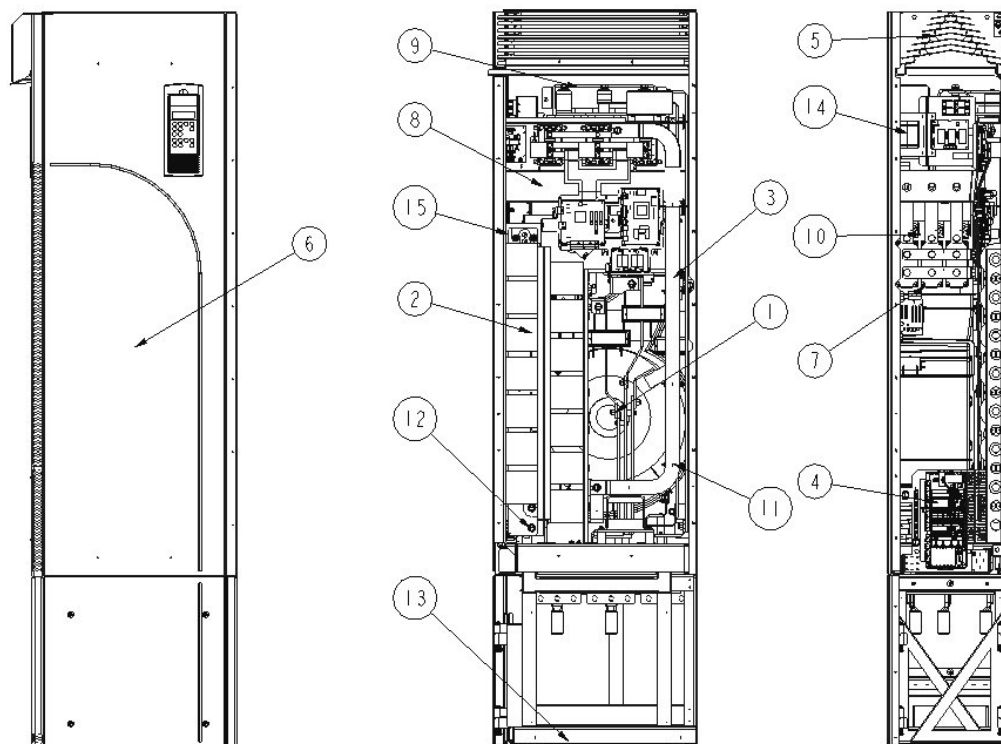
The main components are shown in the figure below.



Part No.	Name	Materials	Weight / kg
1	Fan R7	Zn-coated steel, Al, Cu	2.6
2	Electrolytic capacitors	Al, electrolytic solute	4.7
3	Busbars	Sn-coated Cu	9.0
4	Printed circuit boards	Various (FR4)	1.0
5	Sheet metal parts	Zn-coated steel	25.3
6	Sheet metal part painted	Polyester powder paint (Teknos CZ 8080®)	33.1
7	Semiconductors	Epoxy, Cu, Al, Si, Si gel, PBT, Pb, PPS, SiN, AlN	2.5
8	Insulating plates / mouldings	PC (Lexan 9030®) / (ABS UL94 V0)	2.0
9	Chokes	Fe, Cu + various	18.3
10	Heatsinks	Aluminum alloy (Mg, Si)	7.6
11	Insulating supports	PA, GF, epoxy	0.5
12	Screws	Zn-coated steel	1.0
13	Membrane packings	EPDM / CR	0.2
14	Transducers	PC (Lexan 2814®), PUR (Damival 13552®), Cu	2.7
15	Cables and wires	PVC, Cu, Sn + various	0.3
Total weight			111 kg

Structure of ACS800 frame size R8 (500 kW)

The main components are shown in the figure below.

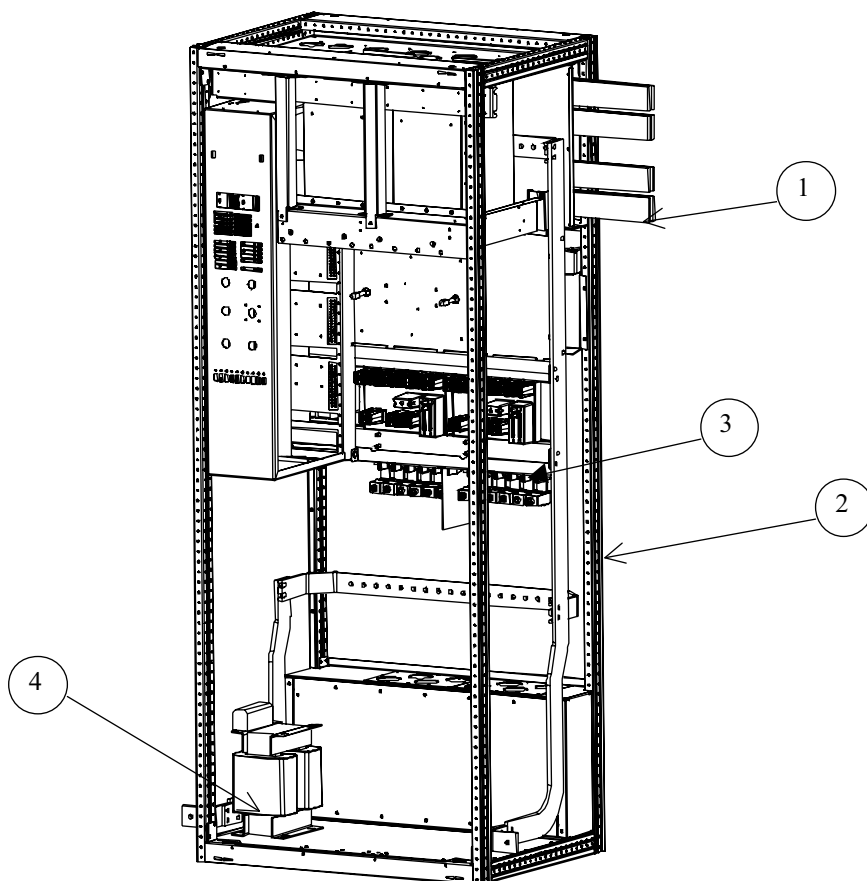


Part No.	Name	Materials	Weight / kg
1	Fan R8	Zn-coated steel, Al, Cu	5.5
2	Electrolytic capacitors	Al, electrolytic solute	12.5
3	Busbars	Sn-coated Cu	31.5
4	Printed circuit boards	Various (FR4)	1.2
5	Sheet metal parts	Zn-coated steel	55.4
6	Sheet metal part painted	Polyester powder paint (Teknos CZ 8080®)	53.5
7	Semiconductors	Epoxy, Cu, Al, Si, Si gel, PBT, Pb, PPS, SiN, AlN	8.7
8	Insulating plates / mouldings	PC (Lexan 9030®) / (ABS UL94 V0)	6.1
9	Chokes	Fe, Cu + various	42.0
10	Heatsinks	Aluminum alloy (Mg, Si)	20.7
11	Insulating supports	PA, GF, epoxy	1.2
12	Screws	Zn-coated steel	2.0
13	Membrane packings	EPDM / CR	0.3
14	Transducers	PC (Lexan 2814®), PUR (Damival 13552®), Cu	5.2
15	Cables and wires	PVC, Cu, Sn + various	0.5
Total weight approx.			242 kg

Structure of the ACS800-07 frequency converter (1xD4, 2xR8i)

■ ACS800-07 DSU cabinet (1xD4)

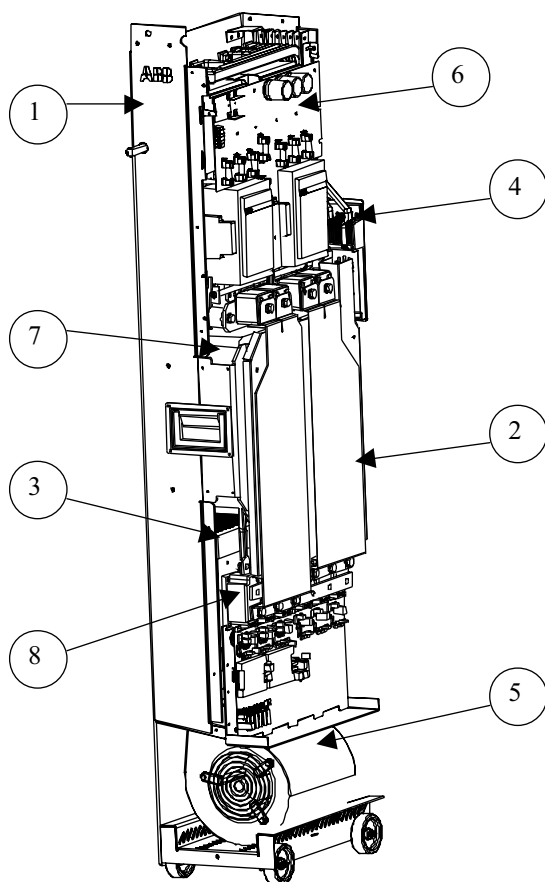
The main components are shown in the figure below.



Part No.	Name	Materials	Weight / kg
1	Busbars	Sn-coated Cu	59
2	Sheet metal parts	Zn-coated steel	153
	Sheet metal part painted	Polyester powder paint (Teknos CZ 8080®)	
	Insulating supports	PC, GF, epoxy	
	Screws etc.	Zn-coated steel	
3	Plastic parts	PA, GF	1.9
4	Transducers	Fe, Cu, Sn	40
Total weight			260 kg

■ Diode Supply Unit (D4)

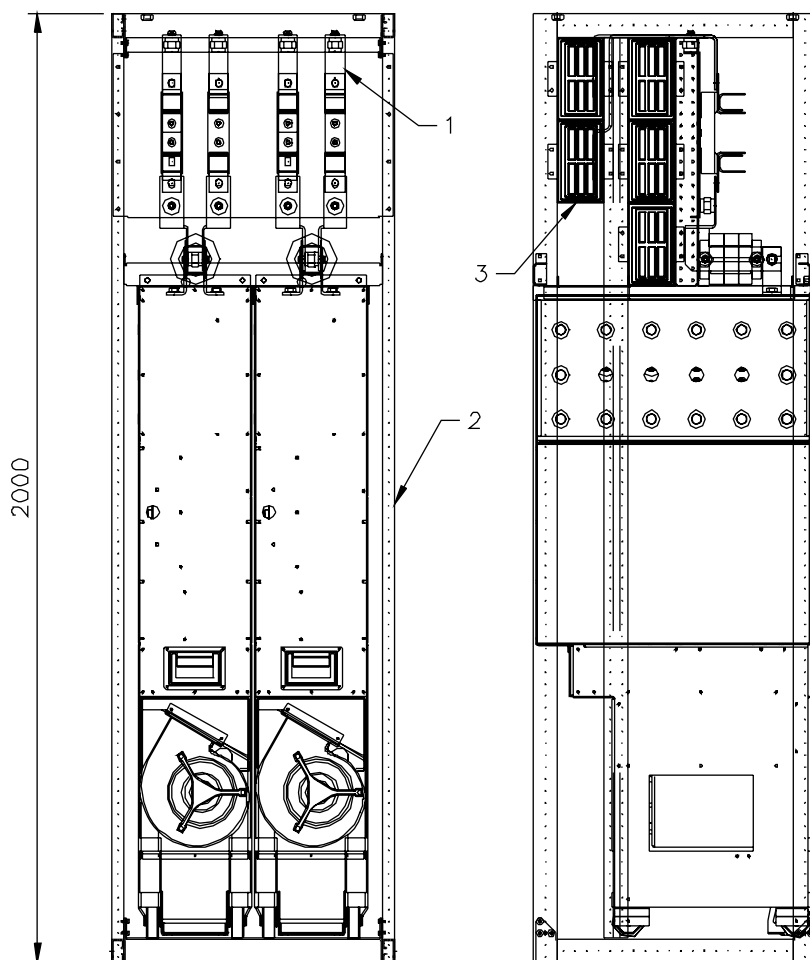
The main components are shown in the figure below.



Part No.	Name	Materials	Weight / kg
1	Sheet metal parts	Zn-coated steel	35.6
	Sheet metal part painted	Polyester powder paint (Teknos CZ 8080®)	
2	Aluminum sheet parts	Al	0.5
2	Busbars	Sn-coated Cu	9.3
	Insulating supports	PA, GF, epoxy	
	Insulating plates	PC	1.0
	Screws etc.	Zn-coated steel	
3	Heatsinks	Aluminum alloy (Mg, Si)	17.1
4	Plastic parts	PA, GF	0.6
5	Fan	Zn-coated steel, Al, Cu	4.6
6	Printed circuit boards	Various (FR4)	2.0
7	Chokes	Fe, Cu, Al, various others	80
	Cables and wires	PVC, Cu, Sn, various others	
8	Semiconductors	Epoxy, Cu, Al, Si, Si gel, PBT, Pb, PPS, SiN	5.6
Total weight			160 kg

■ ACS800-07 ISU cabinet (2xR8i)

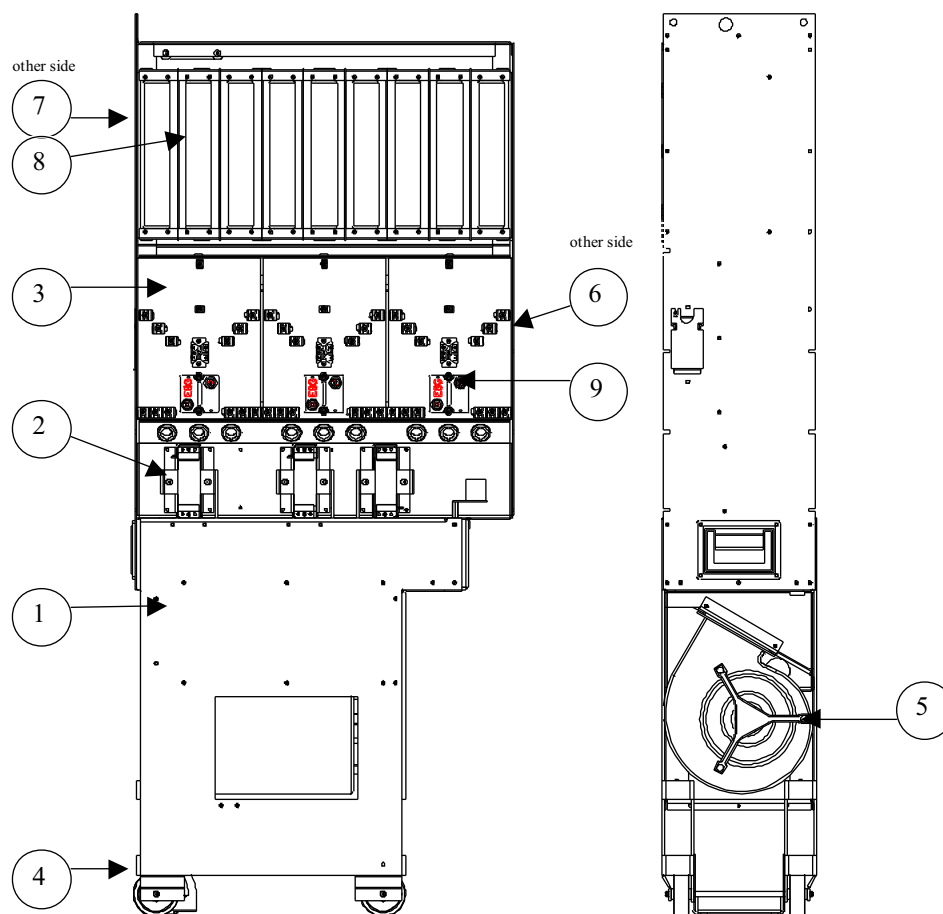
The main components are shown in the figure below.



Part No.	Name	Materials	Weight / kg
1	Busbars	Sn-coated Cu	10.5
2	Sheet metal parts	Zn-coated steel	110
	Sheet metal part painted	Polyester powder paint (Teknos CZ 8080®)	
	Insulating supports	PS, GF, epoxy	
	Screws	Zn-coated steel	
3	Plastic parts	PA, GF	0.7
	Fuses	Ceramics, Fe, Ag, Sn, various others	
Total weight			125 kg

■ Inverter Supply Unit (R8i)

The main components are shown in the figure below.

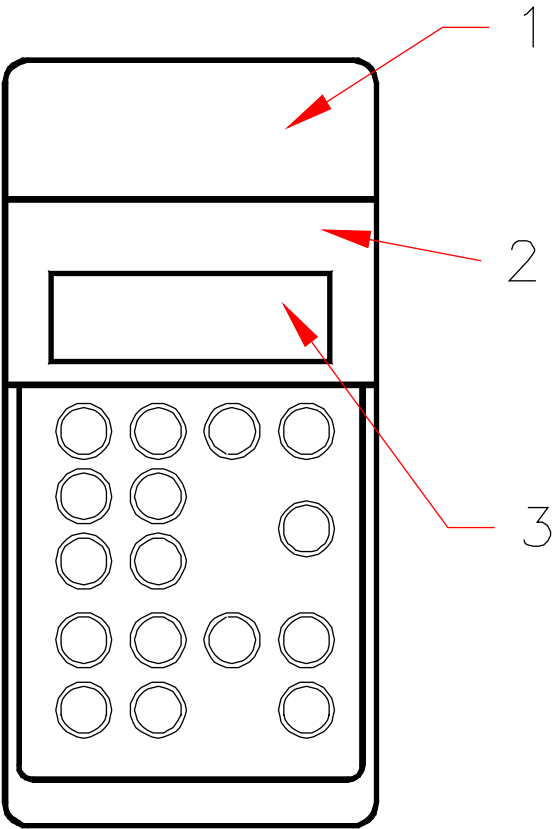


Part No.	Name	Materials	Weight / kg
1	Sheet metal parts	Zn-coated steel	50.0
	Sheet metal part painted	Polyester powder paint (Teknos CZ 8080®)	
2	Busbars	Ag-coated Cu	2.1
	Busbars	Sn-coated Cu	11.5
	Insulating supports	PA, GF, epoxy	3.7
	Insulating plates	PC	0.5
	Screws etc.	Zn-coated steel	
3	Heatsinks	Aluminum alloy (Mg, Si)	21.0
4	Plastic parts	PA	0.2
5	Fan	Zn-coated steel, Al, Cu	4.6
6	Printed circuit boards	Various (FR4)	0.7
7	Electrolytic capacitors	Al, electrolytic solute	15.5
	Cables and wires	PVC, Cu, Sn, various others	
8	Chokes	Fe, Cu, Sn, various others	
9	Semiconductors	Epoxy, Cu, Al, Si, Si gel, PBT, Pb, PPS, SiN	1.5
	Transducers	PC, PUR, Cu	0.6
Total weight approx.			120 kg

Materials of the accessories and option modules

Control panel

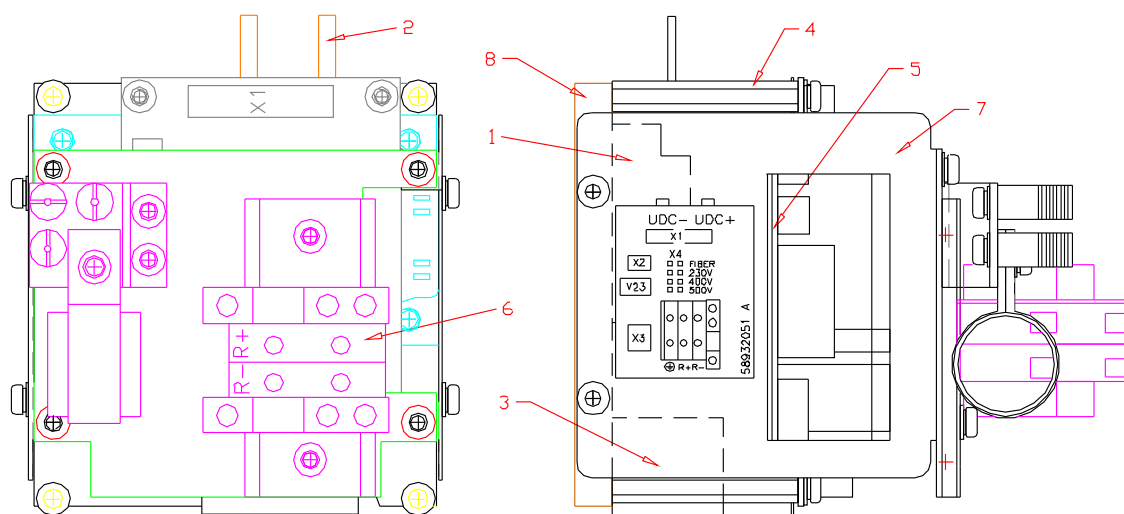
The main components are shown in the figure below.



Part No.	Name	Materials	Weight / g
1	Frame	PC + ABS = Cocoloy®	90
2	Lens	PC (Lexan®)	20
3	LCD display + printed circuit board	Various	70
Total weight			180 g

■ Brake chopper unit

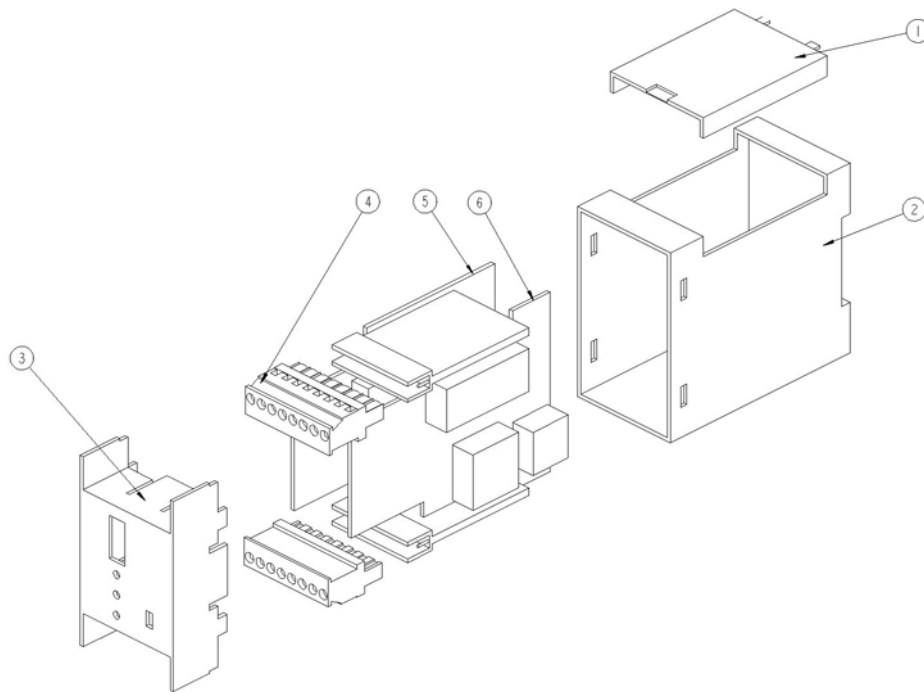
The main components are shown in the figure below.



Part No.	Name	Materials	Weight / kg
1	IGBT module	Cu, Al, Si, Si gel, PBT, Pb, PPS, SiN, AlN	0.17...0.91
2	Busbars	Sn-coated Cu	0.08...3.34
3	Clamp capacitor	PP, Al, Sn, Brass, Epoxy	
4	Insulating supports	PA, GF	
5	Printed circuit board	Various (FR4)	
6	Connector	Various	
7	Sheet metal parts	Zn-coated steel	0.41...10.8
8	Heatsink	Aluminum alloy (Mg, Si)	0.3...10.0
9	Screws	Zn-coated steel	
10	Cables	PVC, Cu, Sn + various	
11	Insulating plate	PC (Lexan 9030®)	
Total weight			1.6...26 kg

■ Control option module

The main components are shown in the figure below.



Part No.	Name	Qty	Materials	Weight / g
1...3	Frame parts	3	ABS	55
4	Connector	1...2	ABS, PA, Ni or Sn-plated brass	17...33
5, 6	Printed circuit boards	2	Various	105...120
Total weight				178...209 g

All screws in ACS800: carbon steel, Pozidrivs or Torx recess, zinc plating

Plastics and rubber:	
ABS	Acrylonitrile-butadiene-styrene
CR	Chloropren rubber (neoprene)
EPDM	Ethylene propylene rubber
GF	Glass fiber
PA	Polyamide
PBT	Polybutylene terephthalate
PC	Polycarbonate
PP	Polypropylene
PPS	Polyphenylene sulfide
PS	Polystyrene
PUR	Polyurethane
PVC	Polyvinyl chloride

All plastic parts (weight > 25 g) are marked according to ISO 1043 and DIN 54840.

Package

The product package is made of corrugated board, plywood or wood.

The package is covered with plastic covering made of polyethylene (PE-LD) and tied with polypropylene (PP) or steel bands. Option boards are in protective polyethylene (PE-LD) bags.

You can recycle all materials used in the package.

To avoid pollution caused by unnecessary transportation, the factory does not take back used packages. Contact your local ABB office for package recycling instructions if needed.

ABB recommends package recycling as it preserves raw materials and reduces waste being landfilled.

Product manuals and sales brochures

To save natural resources and reduce paper waste, all product manuals are available in ABB Library and on the Internet.

3

Manufacturing and use

Manufacturing

ABB Oy (Finland) has a company-wide integrated quality, environmental and occupational health & safety management system. The system is certified in accordance with requirements of the international standards ISO 9001:2015 and ISO 14001:2015.

The Integrated Management System applies to all units of the company.

Use

The use of a drive has several positive environmental impacts, such as:

- Substantial energy savings and reduced operating costs can be reached using a drive. Rather than have an electric motor running continuously at full speed, an electric drive allows the user to slow down or speed up the motor.
 - Process control is optimized. An electric drive enables a process to achieve the right speed and torque while maintaining its accuracy.
 - Need for maintenance is reduced. Being able to vary the speed and torque of an electric motor means there is less wear and tear on the motor and the driven machine.
-

4

Product disposal

Contents of this chapter

This chapter contains product disposal instructions.

Disposal

The main parts of the drive can be recycled to preserve natural resources and energy. Product parts and materials should be dismantled and separated.

Generally all metals, such as steel, aluminum, copper and its alloys, and precious metals can be recycled as material. Plastics, rubber, cardboard and other packaging material can be used in energy recovery.

Printed circuit boards and DC capacitors need selective treatment according to IEC 62635 guidelines.

To aid recycling, plastic parts are marked with an appropriate identification code.

Contact your local ABB distributor for further information on environmental aspects. End of life treatment must follow international and national regulations.

Dismantling

You can dismantle the drive manually or in a shredding machine. The chapter is divided in two sections on basis of the dismantling method.

■ Manual dismantling

Sort the parts of the product according to their material contents as follows:

- ferrous metals (plates, screws)
- aluminum (heatsink)
- copper (busbars)
- plastics
- printed circuit boards
- electrolytic capacitors
- other.

You can recycle metal parts (iron and aluminum) and most of the other materials according to local regulations.

For information on harmful materials, see subsection [ABB list of prohibited and restricted substances](#) on page 28.

■ Mechanical shredding

In this method, a whole product is mechanically shredded into small pieces and materials are sorted using dedicated sorting processes.

Remove the harmful material before shredding the drive in the shredding machine. See subsection [ABB list of prohibited and restricted substances](#).

ABB list of prohibited and restricted substances

The purpose of this list is to comply with legislation to avoid chemical substances that may present hazards to the environment or the health.

This document provides information about “Prohibited substances”, substances that must not be used, and “Restricted substances”, substances whose use should be limited within ABB.

Definitions and regulations of hazardous materials differ from country to country and are likely to change when knowledge of materials increases. The materials used in the product are materials typically used in electric and electronic devices.

■ Reference list

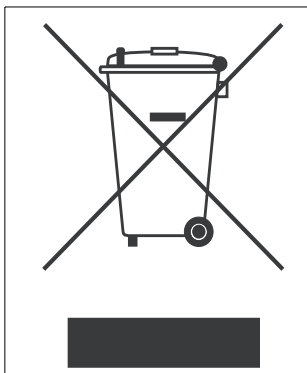
1. Directive 2011/65/EU of the European Parliament and of the Council of 8 June 2011 on the restriction of the use of certain hazardous substances in electrical and electronic equipment (RoHS II).
 2. Regulation No 1907/2006/EC of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorization and Restriction of Chemicals (REACH):
 - Annex XIV: List of substances subject to authorization
 - Annex XVII: Restrictions on use of substances in articles
 - SVHC: Candidate list of substances of very high concern for authorization.
 3. Directive 2012/19/EU of the European Parliament and of the Council of 4 July 2012 on waste electrical and electronic equipment (WEEE).
-

Recycling information in accordance with the WEEE

The product is marked with the wheelie bin symbol. It indicates that at the end of life the product should enter the recycling system.

You should dispose of it separately at an appropriate collection point and not place it in the normal waste stream.

The figure below shows the wheelie bin symbol indicating separate collection for electrical and electronic equipment (EEE).



The horizontal bar underneath the crossed-out wheelie bin indicates that the equipment has been manufactured after the Directive came into force in 2005.

The wheelie bin symbol is added to the type designation label of the product since 2017.

The figure below shows an example.










ACS355-01E-02A4-2
PN 0.37 kW (1/2 HP) Frame R0
S/N J1643F0001


ABB ABB Oy
 Hiomotie 13
 00380 Helsinki
 Finland

IP20 / UL Open type
UL Type 1 with MUL1 option
PN 0.37 kW (1/2 HP)
U1 1~200...240 V
I1 6.1 A
I1 with ext. choke 4.5 A
f1 48...63 Hz
U2 3~0...U1 V
I2 2.4 A (150% 1/10 min)
f2 0...599 Hz

ACS355-01E-02A4-2

S/N J1643F0001

3AUA0000058166
RoHS



A recycling example

This example complies with typical national regulations valid at the time of publishing this manual.

Materials	Recycling method
Steel	Recycled as material
Copper	Recycled as material
Aluminum	Recycled as material
Plastics	Energy recovery (incineration)
Printed circuit boards	Recycled as WEEE
Electrolytic capacitors	Recycled as WEEE
Cables	Recycled as material
Ceramics	Landfilled
Other materials	Energy recovery (incineration)

Further information

Product and service inquiries

Address any inquiries about the product to your local ABB representative, quoting the type designation and serial number of the unit in question. A listing of ABB sales, support and service contacts can be found by navigating to www.abb.com/searchchannels.

Product training

For information on ABB product training, navigate to new.abb.com/service/training.

Providing feedback on ABB manuals

Your comments on our manuals are welcome. Navigate to new.abb.com/drives/manuals-feedback-form.

Document library on the Internet

You can find manuals and other product documents in PDF format on the Internet at www.abb.com/drives/documents.

ABB environment policy

You can find ABB's environmental policy on the Internet at new.abb.com/sustainability/environment-policy.

ABB group sustainability objectives

For information on ABB group sustainability objectives, navigate to new.abb.com/sustainability/creating-value/objectives

ABB list of prohibited and restricted substances

You can find the ABB list of prohibited and restricted substances at new.abb.com/sustainability/environment.

Contact us

www.abb.com/drives

www.abb.com/drivespartners

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