



ABB

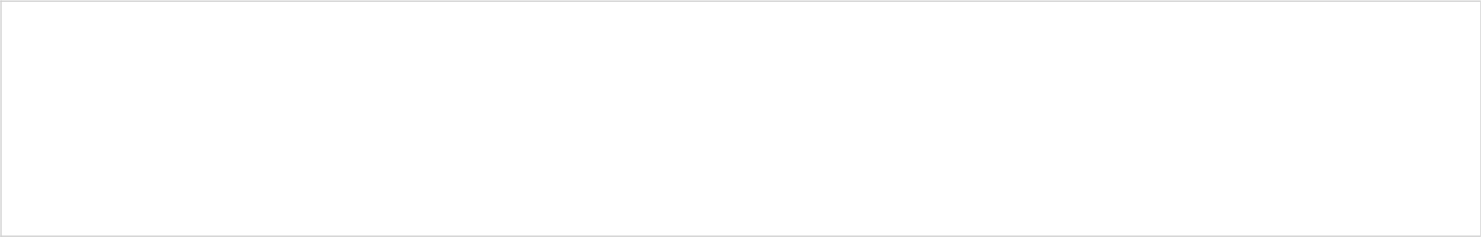
AC500-eCo V3 Starter kit



Mobile view

Table of Contents

AC500-eCo V3 Starter kit, Safety instructions	4
AC500-eCo V3 Starter kit, Safety precautions	4
AC500-eCo V3 Starter kit, Unpacking and examining delivery	7
AC500-eCo V3 Starter kit, TA5415-STAKIT, Unpacking and examining delivery	7
AC500-eCo V3 Starter kit, TA5426-STAKIT, Unpacking and examining delivery	11
AC500-eCo V3 Starter kit, Preparing for commissioning	15
AC500-eCo V3 Starter kit, Connecting the PLC CPU	15
AC500-eCo V3 Starter kit, Connecting the control panel	18
AC500-eCo V3 Starter kit, Setting the IP address of a control panel	20
AC500-eCo V3 Starter kit, Commissioning the PLC CPU	25
AC500-eCo V3 Starter kit, Installing Automation Builder	25
AC500-eCo V3 Starter kit, Setting the Ethernet communication parameters	31
AC500-eCo V3 Starter kit, Commissioning the PLC CPU	34
AC500-eCo V3 Starter kit, Programming the PLC CPU	38
AC500-eCo V3 Starter kit, Creating a PLC program	38
AC500-eCo V3 Starter kit, Downloading a PLC program	45
AC500-eCo V3 Starter kit, Running a PLC program	48
AC500-eCo V3 Starter kit, Programming the control panel	51
AC500-eCo V3 Starter kit, Creating the symbol configuration	51
AC500-eCo V3 Starter kit, Creating a Panel Builder project	55
AC500-eCo V3 Starter kit, Creating a panel visualization	61
AC500-eCo V3 Starter kit, Downloading a panel visualization to the control panel	64
AC500-eCo V3 Starter kit, Running a panel visualization on the control panel	68



AC500-eCo V3 Starter kit, Safety precautions

Step 1 / 6

Ensure that electrostatic discharge cannot happen when you store, transport, handle, connect or operate the devices.

- Pack, store and transport the devices only in original packaging.
- Touch a grounded object to dissipate possible static charge.
- Use an antistatic workplace.
- Wear grounded antistatic wrist strap when handling the devices.
- Do not touch circuit boards in the devices.



Step 2 / 6

Make sure that no dangerous electrical voltage is present at the working place.

Use overload protected power supply meeting Protective Extra Low Voltage (PELV) / Safety Extra Low Voltage (SELV) requirements.



Step 3 / 6

Perform electrical installation according to the technical rules, codes and relevant standards, e.g. EN 60204-1.

Wiring must be made by skilled electricians only.



Step 4 / 6

Splicing of stranded wires can lead to hazards!

Avoid stranded wire splicing when connecting to terminals.

Use wire end ferrules to prevent splicing.



Step 5 / 6

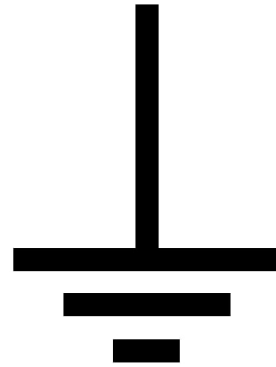
Ensure that the ventilation openings of the devices are not obstructed.



Step 6 / 6

Connect the devices to functional earth (FE) before powering up.

- PLC CPU: either mount the device on a DIN rail which is connect to functional earth, or connect functional earth to terminal with earth symbol.
- Control panel: connect functional earth to terminal with earth symbol.



AC500-eCo V3 Starter kit, TA5415-STAKIT, Unpacking and examining delivery

Step 1 / 8

The AC500-eCo V3 (TA5415-STAKIT) starter kit contains the following items:

- Instruction sheets
- A PLC CPU with terminal blocks
- A TA5400-SIM simulator board with six switches (in a small cardboard box)
- An Ethernet cable



Step 2 / 8

The connection markings on PLC CPU have the following meanings:

- **Earth symbol** denotes connection to **functional earth (FE)**• **L+** denotes connection to **+24 VDC supply**• **M** denotes connection to **0 V supply**



Step 3 / 8

The terminal blocks on the PLC CPU feature the following digital input and output channels:

- 12 inputs (**I0...I11**) • 8 outputs (**O0...O7**) • 2 channels that can be used as either output or input (**C12** and **C13**)

The output circuits a power by connecting 24 VDC to terminal **UP** and 0 V to terminal **ZP**.



Step 4 / 8

The swiveling lid on the PLC CPU protects a micro memory card slot. A suitable memory card is available in the accessories assortment.



Step 5 / 8

The LED descriptions on the PLC CPU have the following meanings:

- **PWR**: Power • **ERR**: Error • **MC**: Memory card access • **MOD1**: Mode 1 indication

The two LEDs without any description on the PLC CPU can be programmed by the user.



Step 6 / 8

The push button marked **RUN** is used in operation to toggle between the modes RUN and STOP in programs executed in the PLC CPU.



Step 7 / 8

The Ethernet interface is used for communication or for connecting the PLC CPU to a PC for the purpose of programming.

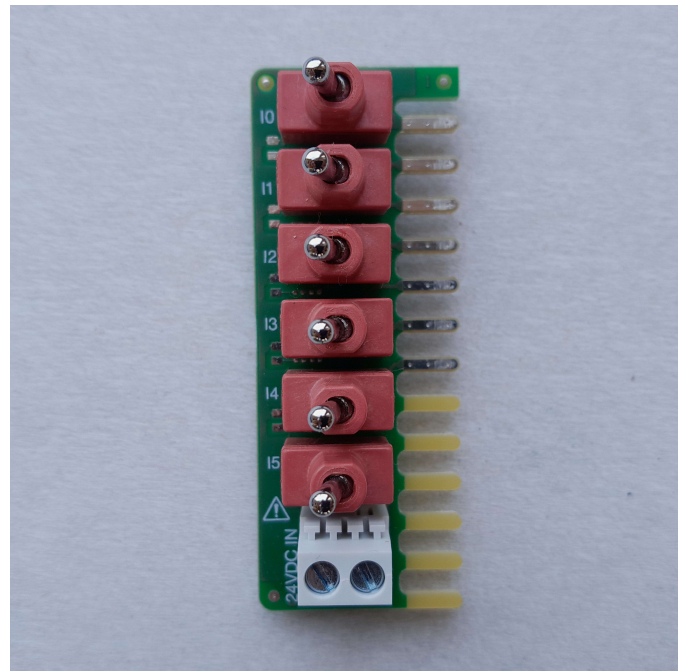


Step 8 / 8

The switches on the simulator board TA5400-SIM are numbered according to the input channels **I0...I5**. The input status is marked on the green board:

- Switch toggle left = 0 = Input LOW
- Switch toggle right = 1 = Input HIGH

The 13 pins are used for fixing and connecting the simulation board to the terminal block of the PLC CPU for digital inputs. A green tongue ensures correct positioning on the terminal block.



AC500-eCo V3 Starter kit, TA5426-STAKIT, Unpacking and examining delivery

Step 1 / 9

The AC500-eCo V3 (TA5426-STAKIT) starter kit contains the following items:

- Instruction sheets
- A PLC CPU with terminal blocks
- A TA5400-SIM simulator board with six switches (in a small cardboard box)
- A CP604 control panel with accessories
- Two Ethernet cables



Step 2 / 9

The connection markings on PLC CPU have the following meanings:

- **Earth symbol** denotes connection to **functional earth (FE)**
- **L+** denotes connection to **+24 VDC supply**
- **M** denotes connection to **0 V supply**



Step 3 / 9

The terminal blocks on the PLC CPU feature the following digital input and output channels:

- 12 inputs (**I0...I11**) • 8 outputs (**O0...O7**) • 2 channels that can be used as either output or input (**C12** and **C13**)

The output circuits a power by connecting 24 VDC to terminal **UP** and 0 V to terminal **ZP**.



Step 4 / 9

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Step 5 / 9

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The two LEDs without any description on the PLC CPU can be programmed by the user.



Step 6 / 9

The push button marked **RUN** is used in operation to toggle between the modes RUN and STOP in programs executed in the PLC CPU.



Step 7 / 9

The Ethernet interface is used for communication, for connecting the PLC CPU to a control panel, or for connecting the PLC CPU to a PC for the purpose of programming.

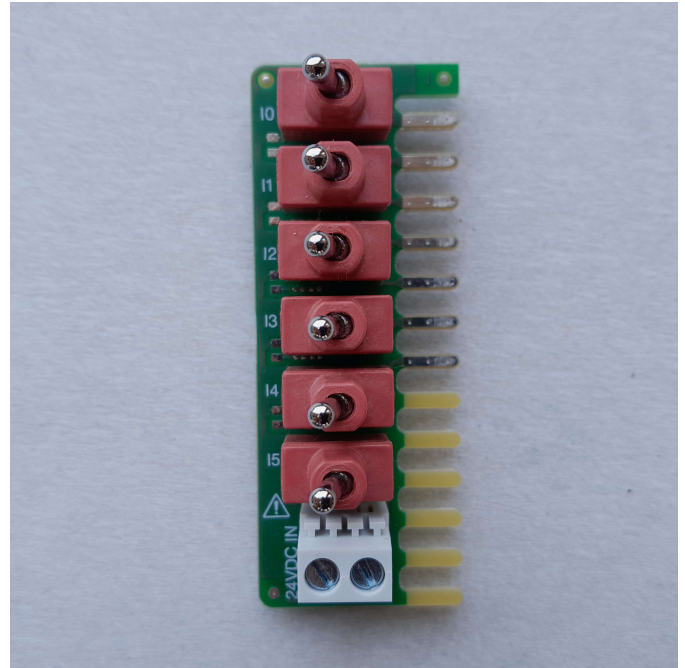


Step 8 / 9

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- Switch toggle left = 0 = Input LOW
- Switch toggle right = 1 = Input HIGH

The 13 pins are used for fixing and connecting the simulation board to the terminal block of the PLC CPU for digital inputs. A green tongue ensures correct positioning on the terminal block.



Step 9 / 9

The CP604 control panel is an HMI with a 4.3" color touch screen with a resolution of 480x272.

The accessories bag shipped with the CP604 control panel contains the following items:

- Four mounting brackets used for fixation in a mounting plate
- A terminal block used for power supply connection

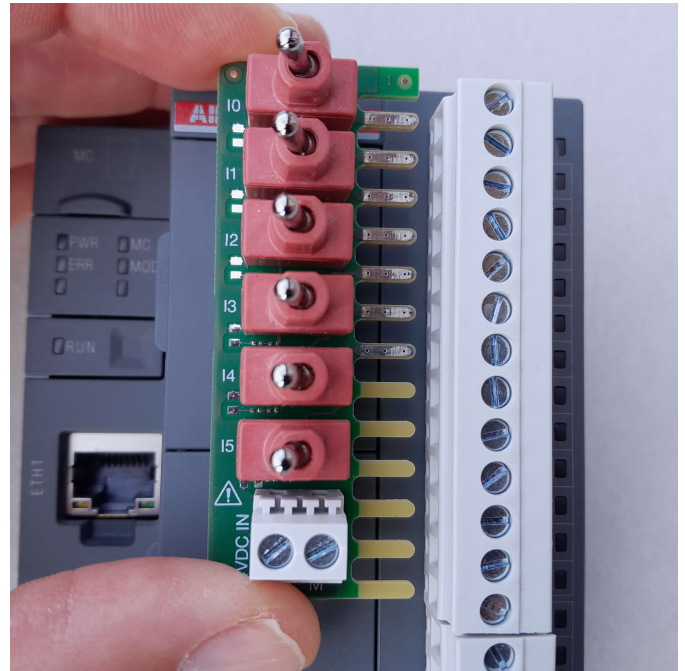


AC500-eCo V3 Starter kit, Connecting the PLC CPU

Step 1 / 6

Connecting the simulator board to the PLC CPU (1/3)

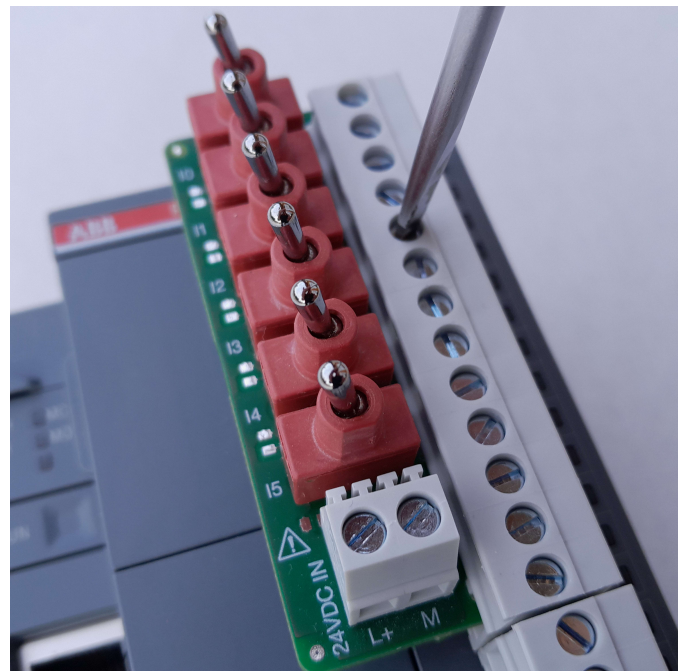
- Make sure that all clamps of the terminal block of the digital inputs on the PLC CPU are open.
- Insert the simulator board into the terminal block as shown here.



Step 2 / 6

Connecting the simulator board to the PLC CPU (2/3)

- Tighten all screws of the terminal block. Use a flat screw driver 0.6 x 3.5 mm with torque 0.4 to 0.5 Nm.
- Make sure that all switches are in OFF state (0).



Step 3 / 6

Connecting the simulator board to the PLC CPU (3/3)

To connect 24 V DC to the power supply terminal block of the simulator board, do the following:

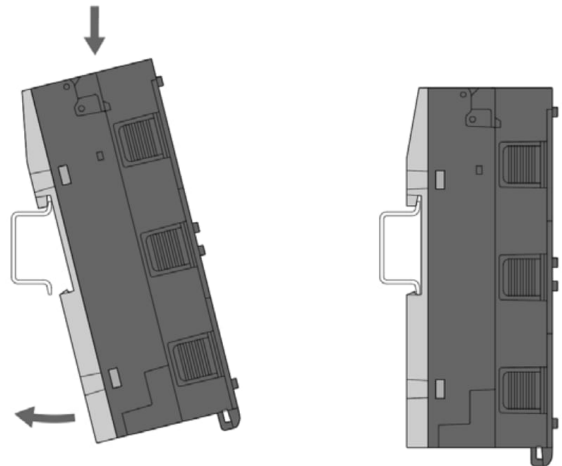
- Connect **+24 VDC** to terminal **L+**.
- Connect **0V** to terminal **M**.
- Tighten the terminal block screws. Use a flat screw driver 0.6 x 3.5 mm with torque 0.4 to 0.5 Nm.



Step 4 / 6

Connecting the PLC CPU to a DIN rail



- Hang the device on the DIN rail.
- Swivel the device until it snaps completely onto the DIN rail.



Step 5 / 6

Connect 24 VDC power supply to the power supply terminal block of the PLC CPU:

- Connect **+24 VDC** to the terminal marked **L+**.
- Connect **0V** to the terminal marked **M**.
- Connect **functional earth** to **pin 1**.
- Tighten the terminal block screws. Use flat screw driver 0.6 x 3.5 mm with torque 0.4 to 0.5 Nm.

Pin Assignment	Pin	Label	Function
	1		FE
	2	L+	+24 V DC
	3	M	0 V
Terminal block inserted			

Step 6 / 6

Connecting the PLC CPU to a PC

- Insert one end of an Ethernet cable into the Ethernet connector (e.g. **ETH1**) on the PLC CPU as shown here.
1. Insert the other end of the Ethernet cable into a PC with the software Automation Builder installed.



AC500-eCo V3 Starter kit, Connecting the control panel

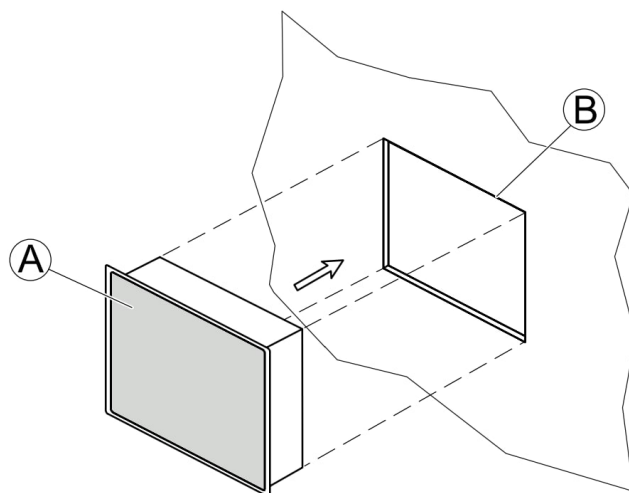
Step 1 / 5

Plug the black terminal block into the three-pole pin header of the control panel as shown here, and fix the terminal block with two fixation screws.



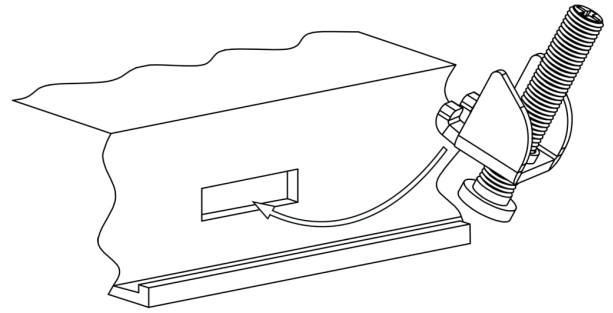
Step 2 / 5

Prepare a 135 mm x 96 mm mounting plate with a rectangular opening (B), and insert the control panel into it (A).



Step 3 / 5

Assemble the four mounting brackets and fix these to the control panel in the mounting plate as shown here (tightening torque: 0.75 Nm).

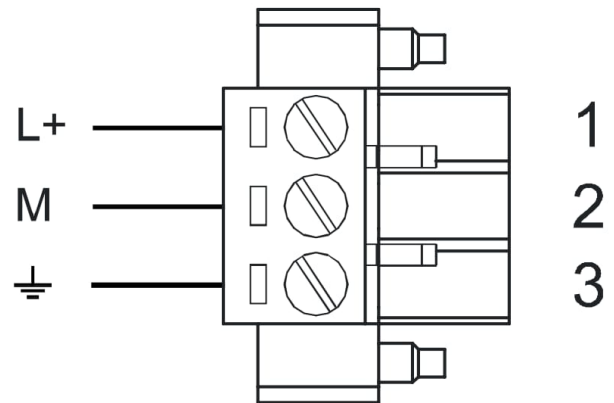


Step 4 / 5

Connect the power supply terminal block of the control panel to 24 VDC power supply and functional earth:

- Connect **+24 VDC** to the terminal marked **L+**.
- Connect **0V** to the terminal marked **M**.
- Connect **functional earth** to **pin 3**.

Tighten the terminal block screws. Use a flat screw driver 0.6 x 3.5 mm with torque 0.5 Nm.



Step 5 / 5

Connect the Ethernet cable:

1. one end to the **LAN** connector of the control panel.
2. the other end to the Ethernet interface of the PC.



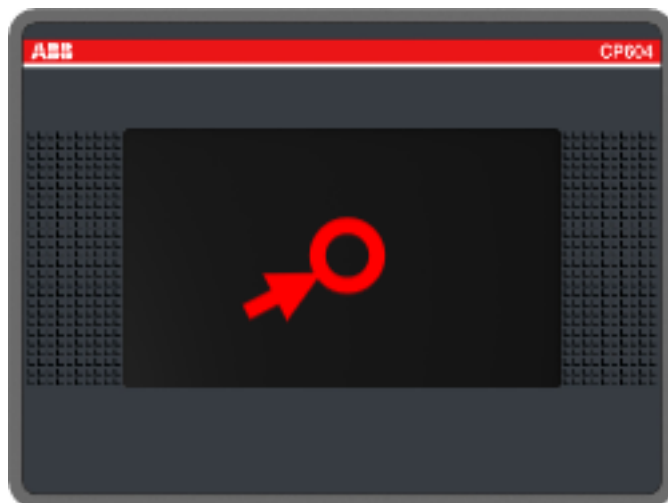
AC500-eCo V3 Starter kit, Setting the IP address of a control panel

Step 1 / 14

To set the IP address of the control panel:

Power up the panel.

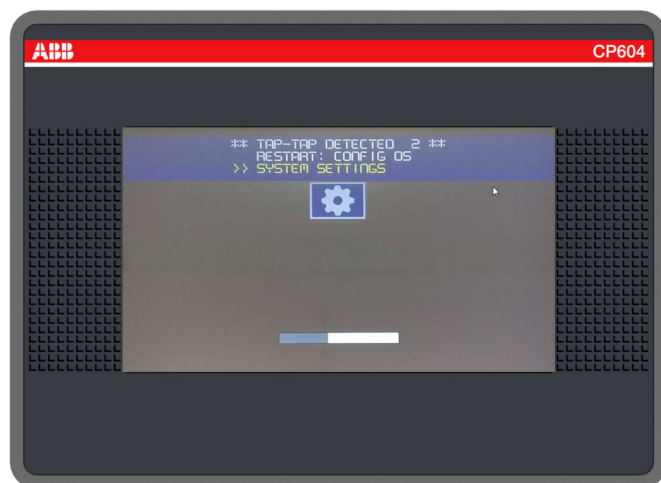
After the first beep, tap at least four times with the finger on the control panel screen.



Step 2 / 14

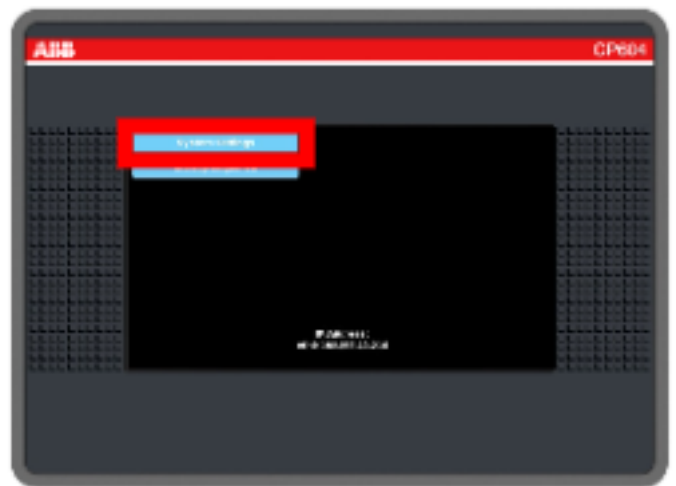
When TAP-TAP DETECTED message appears on the screen, wait without touching the screen,

until System Settings is displayed on the screen.



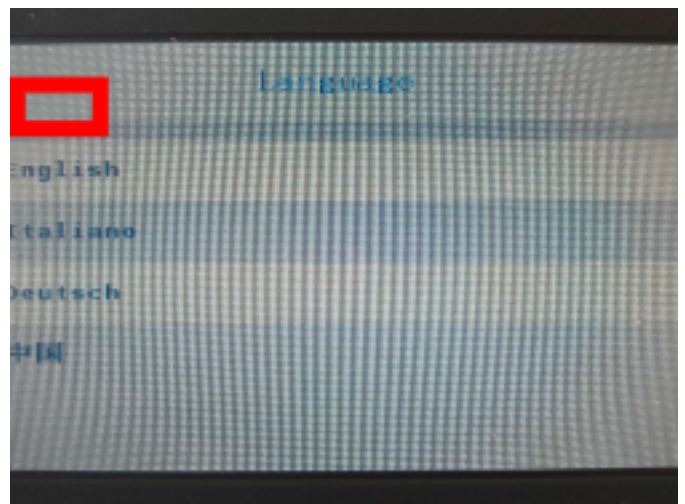
Step 3 / 14

On the control panel screen, tap on **System Settings** button.



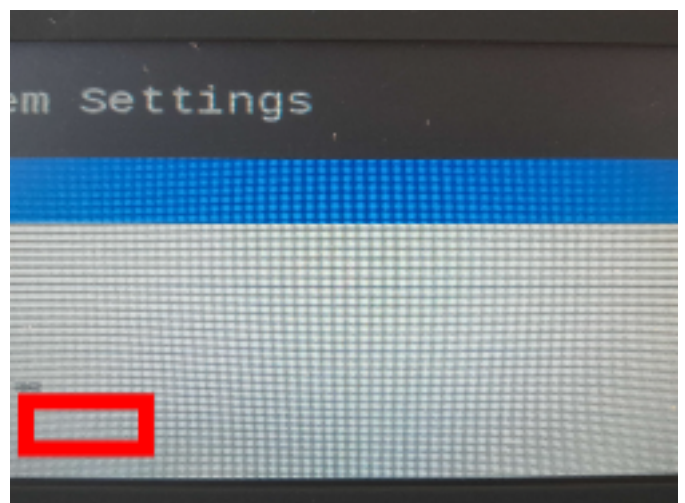
Step 4 / 14

In control panel Language screen, tap on **MENU**.



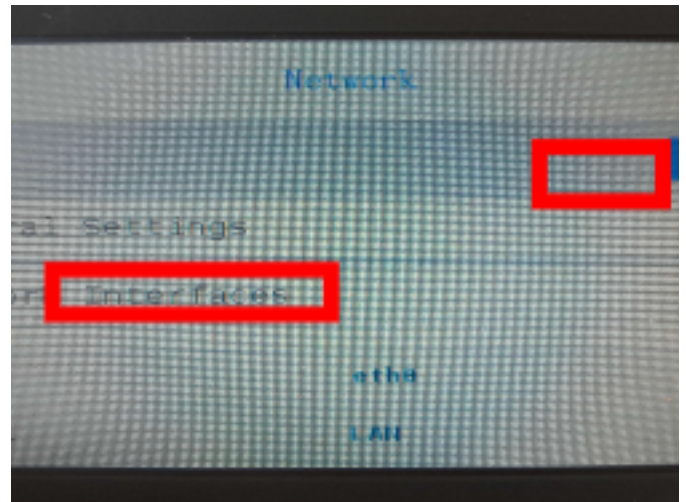
Step 5 / 14

In control panel System Settings screen, tap on **Network**.



Step 6 / 14

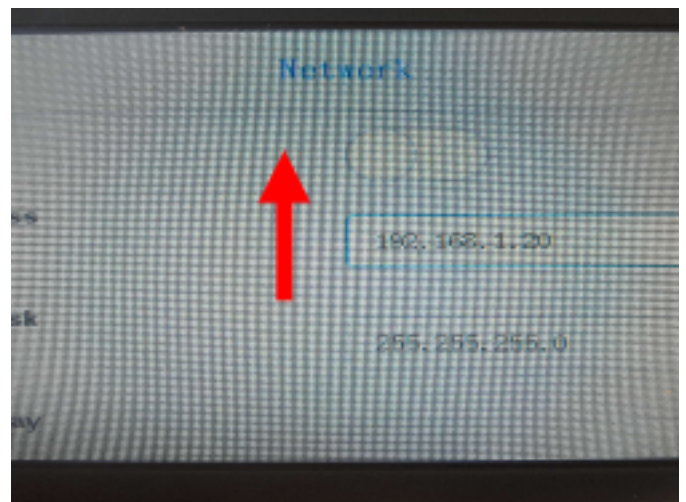
In control panel Network screen, tap on **Network Interfaces**, next tap on **Edit**.



Step 7 / 14

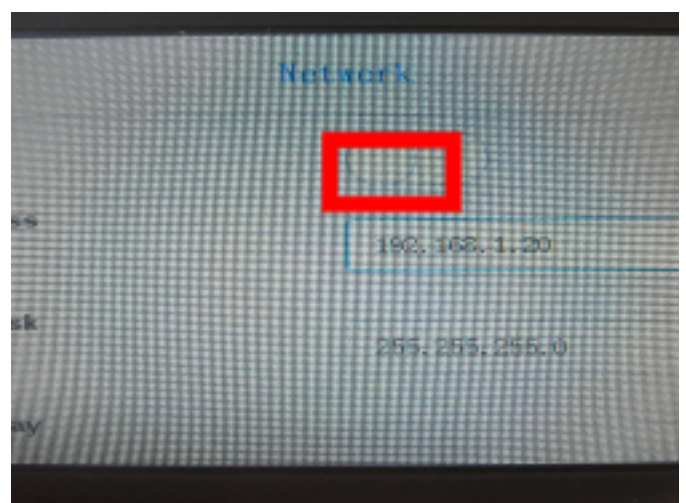
On the control panel Network screen, drag your finger upwards, until you see the lines:

- DHCP
- Address
- Netmask
- Gateway



Step 8 / 14

If the switch button near DHCP is colored blue, next tap on the **switch** button until it is colored white, to deactivate DHCP.



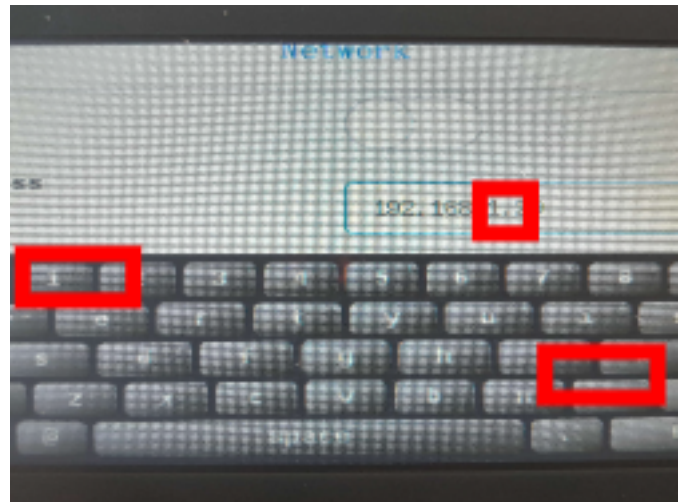
Step 9 / 14

Tap two times on the right side of the field near Address to activate the on screen keyboard.

Tap several times on the **Back** button of the keyboard, until the field is empty.

Type the IP address (e.g. **192.168.1.20**),

Next tap **Close** button to deactivate the keyboard.



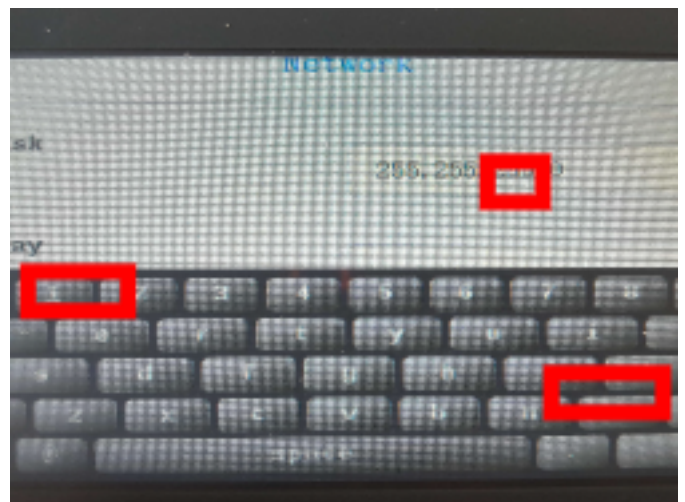
Step 10 / 14

Tap two times on the right side of the field near Netmask to activate the on screen keyboard.

Tap several times on the **Back** button of the keyboard, until the field is empty.

Type the Netmask (e.g. **255.255.255.0**),

Next tap **Close** button to deactivate the keyboard.

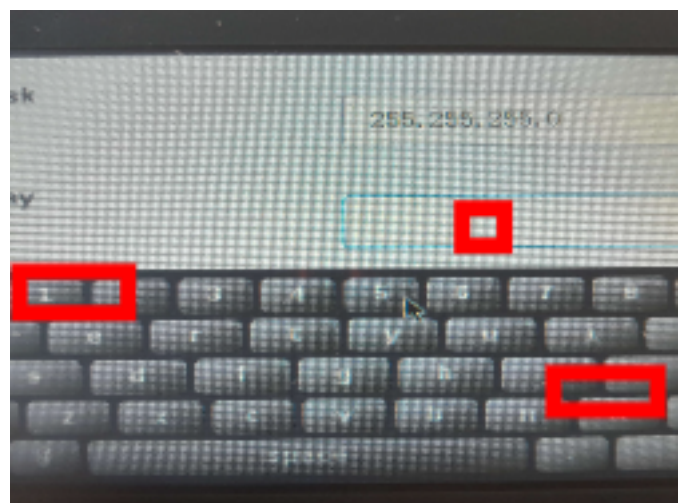


Step 11 / 14

Tap two times on the right side of the field near Gateway to activate the on screen keyboard.

Tap several times on the **Back** button of the keyboard, until the field is empty.

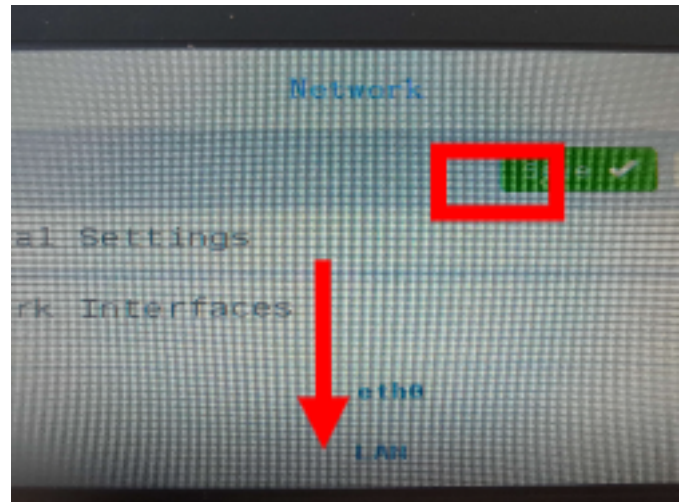
Next tap **Close** button to deactivate the keyboard.



Step 12 / 14

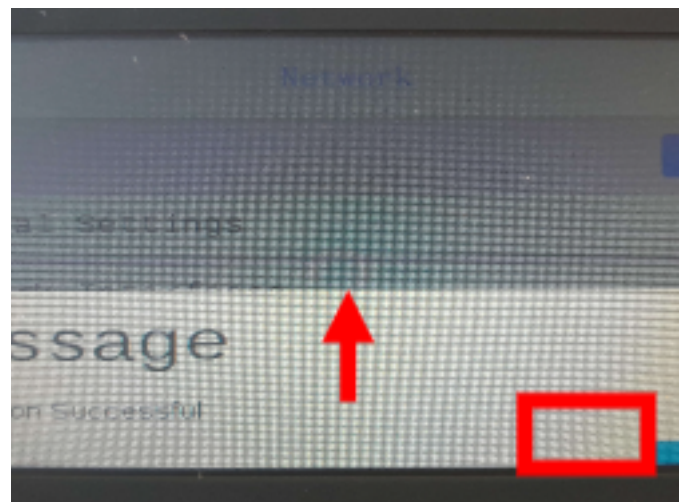
On the control panel Network screen, drag your finger downwards, until you see the Save button.

Tap **Save**.



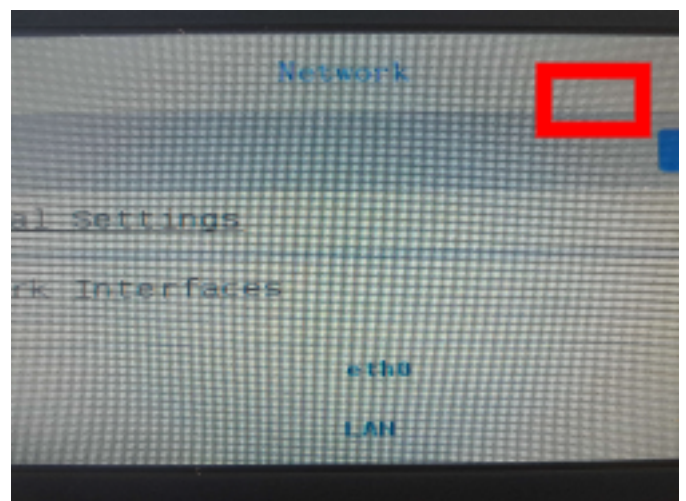
Step 13 / 14

On the Message pop-up window, drag your finger upwards, next tap **OK**.



Step 14 / 14

On the Network screen, tap on **ADMIN**.



AC500-eCo V3 Starter kit, Installing Automation Builder

Step 1 / 15

To configure and program the devices in the starter kit, you need the **Automation Builder** engineering software. Before installing the Automation Builder on your PC, make sure that you use Microsoft Windows 10 and have admin rights.



Step 2 / 15

Go to the website below and click on **Download Automation Builder**:

- new.abb.com/plc/automationbuilder **1**



External references

- 1** <http://new.abb.com/plc/automationbuilder>

Step 3 / 15

Download the latest Automation Builder version.

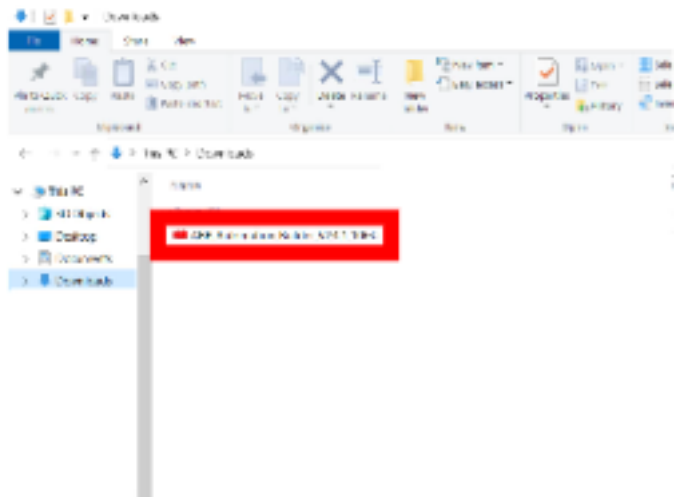


Step 4 / 15

Open the file that you just downloaded. If you did not change the file name, it is called:

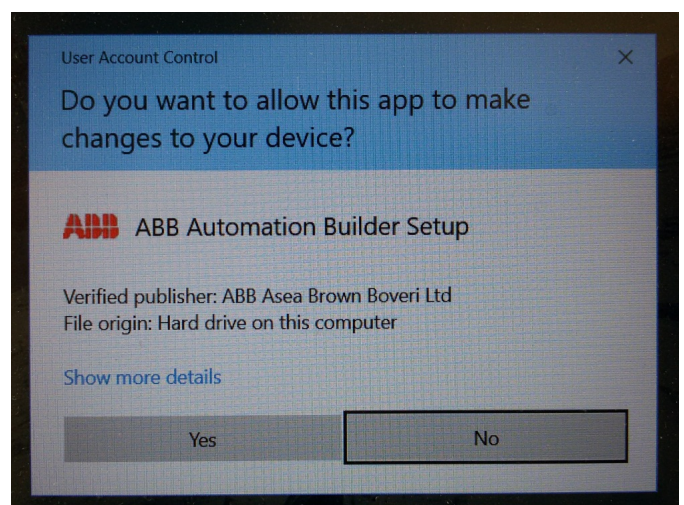
- **ABB_Automation_Builder_Vx.x.x_yyy**

The x.x.x indicates version number, and the yyy its build number.



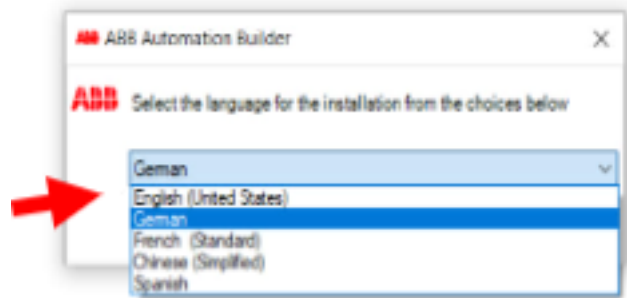
Step 5 / 15

Check that the **Verified publisher** is **ABB Asea Brown Boveri Ltd.** If so, click on **Yes**.



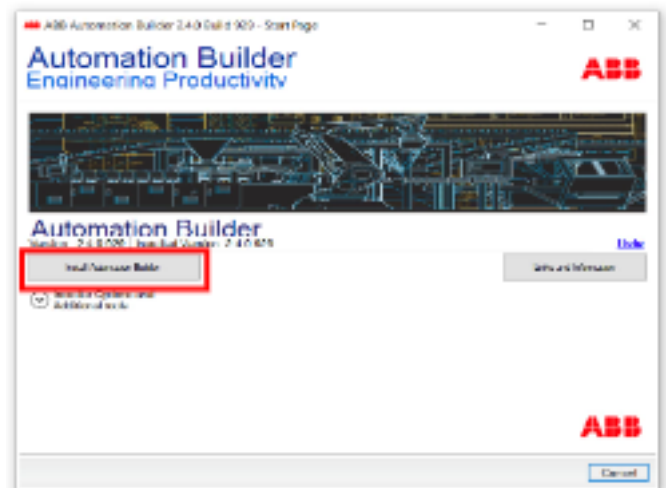
Step 6 / 15

Choose a language in the drop-down menu and click on **OK**.



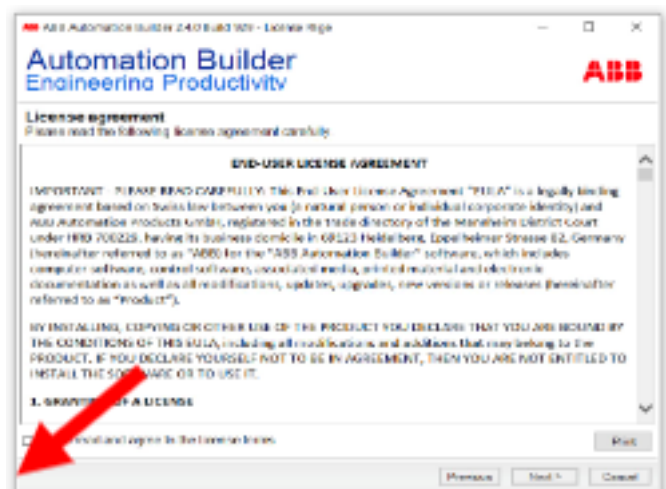
Step 7 / 15

Click on **Install Automation Builder**.



Step 8 / 15

After having read the license agreement, click the box **I have read and agree to the license terms**, and then click on **Next**.



Step 9 / 15

Click on **Basic Edition** in the Select type of installation drop-down menu, and then make sure that the following boxes are ticked in the Install Software Packages for tree:

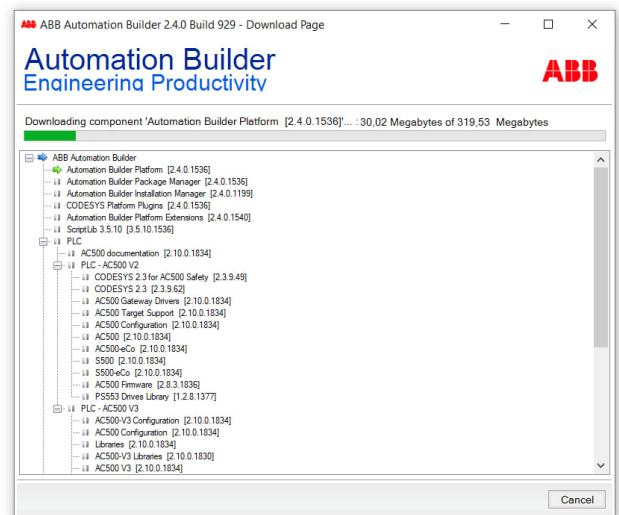
- PLC - AC500 V3
- Control Panel - CP600

Click on **Download and Install**.



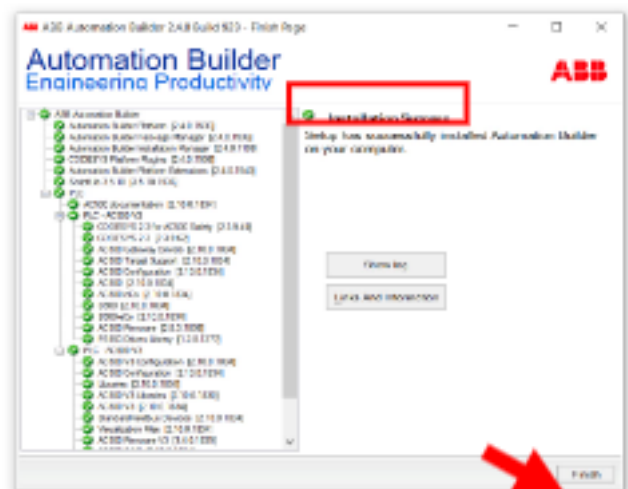
Step 10 / 15

Downloading and installation of the software might take some time.



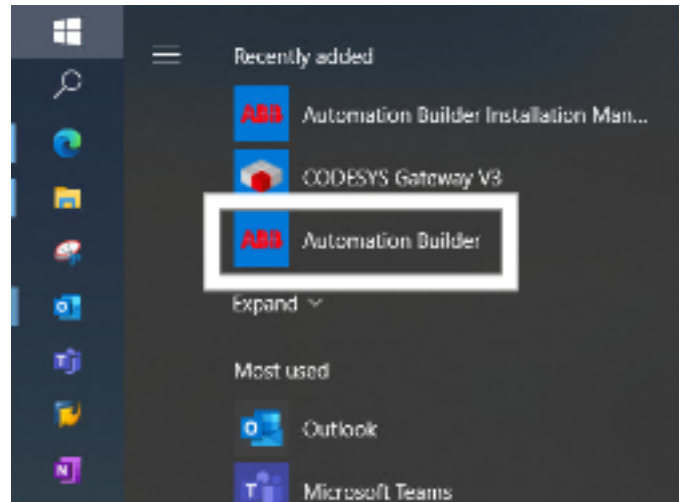
Step 11 / 15

The installation is complete when the message **Installation Success** shows on the screen. Click on **Finish**.



Step 12 / 15

Click on **Start** in the task bar, locate **Automation Builder**, and open it.



Step 13 / 15

In the licensing window, choose **I want to activate a basic license** and click on **Next**.



Step 14 / 15

Choose **PC locked: single PC license** and click on **Next**.



Step 15 / 15

Choose **Online activation** and click on **Next**.



AC500-eCo V3 Starter kit, Setting the Ethernet communication parameters

Step 1 / 7

To set the communication parameters for communication with the AC500 PLC CPU, open **Windows Control Panel** and click on **Network and Internet**.



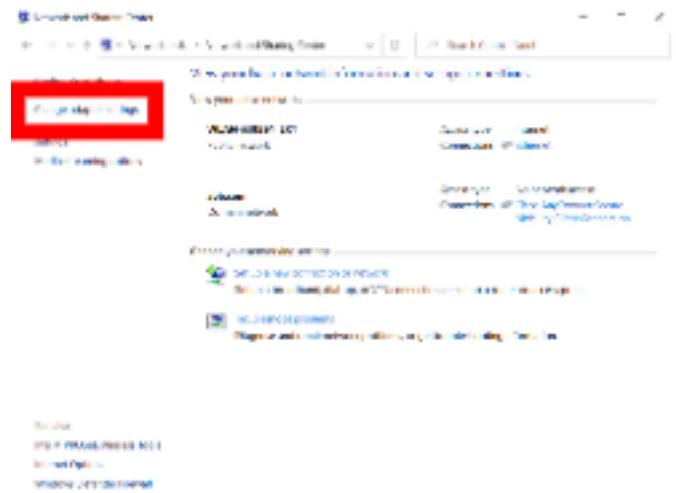
Step 2 / 7

In the Network and Internet window, click on **Network and Sharing Center**.



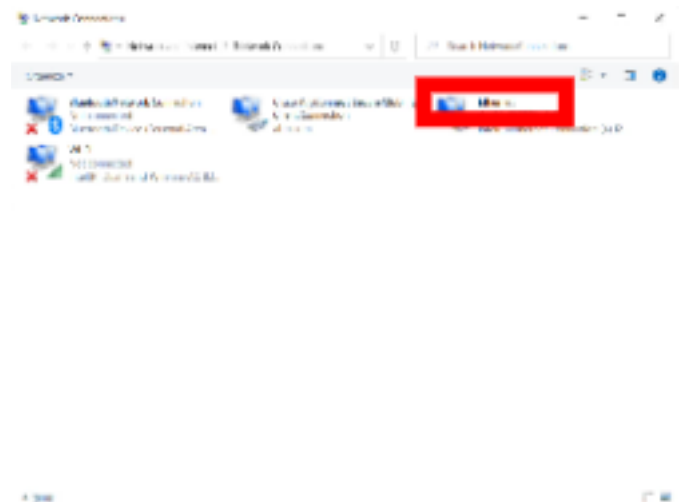
Step 3 / 7

In the Network and Sharing Center window, click on **Change adapter settings**.



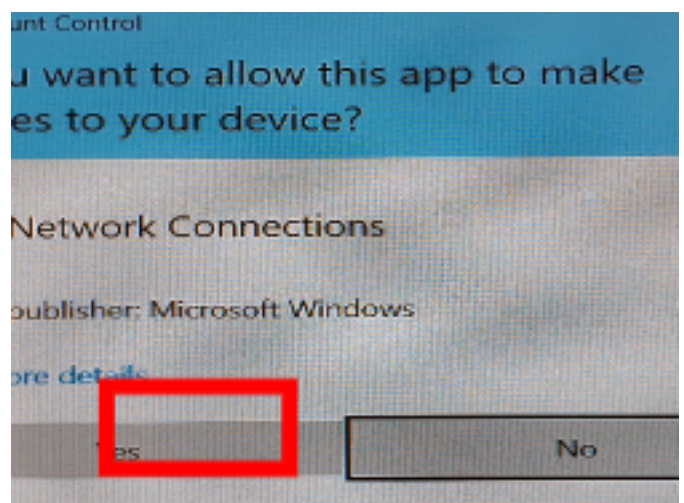
Step 4 / 7

In the Network Connections window, right-click **Ethernet**, and in the pop-up menu click **Properties**.



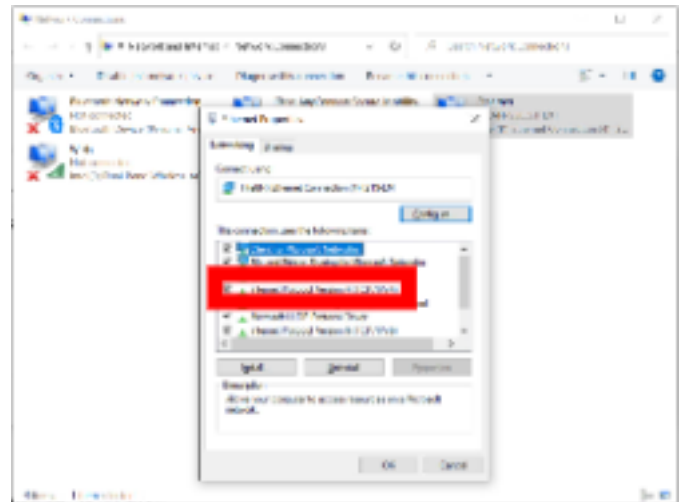
Step 5 / 7

In the pop-up window, click on **Yes**.



Step 6 / 7

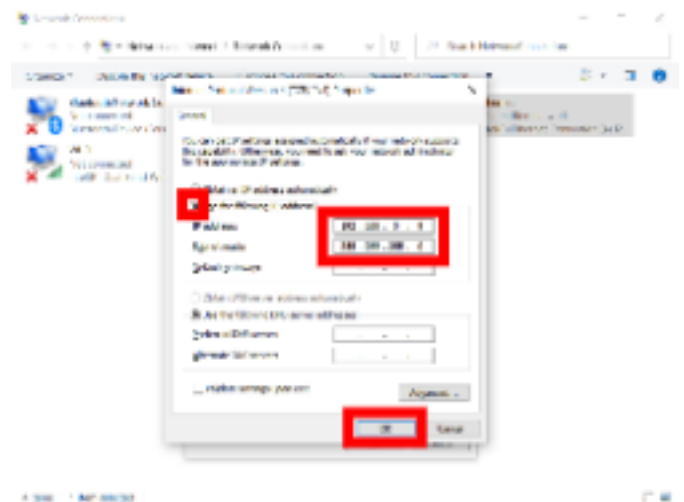
In the Ethernet Properties window, double-click on **Internet Protocol Version 4 (TCP/IPv4)**.



Step 7 / 7

In the Internet Protocol Version 4 (TCP/IPv4) Properties window, edit the following values:

1. Click the round **select** box near Use the following IP address.
2. Type **192.168.0.9** in the IP address field.
3. Type **255.255.255.0** in the Subnet mask field.
4. Click on **OK**.



AC500-eCo V3 Starter kit, Commissioning the PLC CPU

Step 1 / 11

Before commissioning the PLC CPU, make sure that...

- you have the software Automation Builder installed on your PC (see [Installing Automation Builder 1](#)),
- you have done the Ethernet interface setup (see [Setting the Ethernet communication parameters 2](#)),
- the PLC CPU (e.g. **ETH1**) is connected to the PC using an Ethernet cable,
- the PLC CPU is powered with 24 VDC supply voltage.



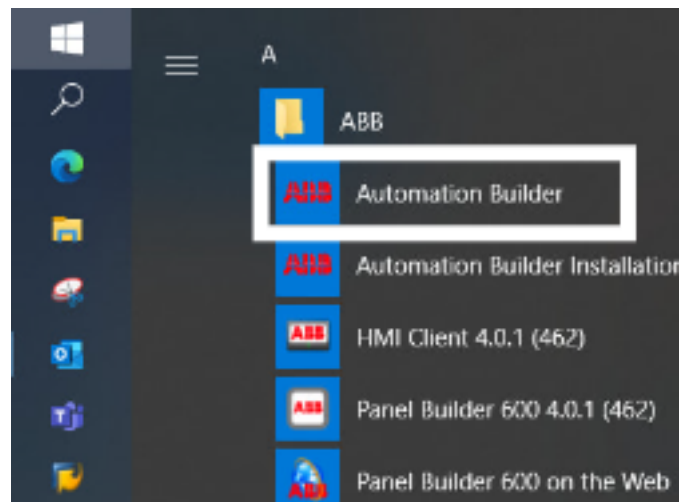
External references

- 1** Go to: AC500-eCo V3 Starter kit, Commissioning the PLC CPU › AC500-eCo V3 Starter kit, Installing Automation Builder
- 2** Go to: AC500-eCo V3 Starter kit, Commissioning the PLC CPU › AC500-eCo V3 Starter kit, Setting the Ethernet communication parameters

Step 2 / 11

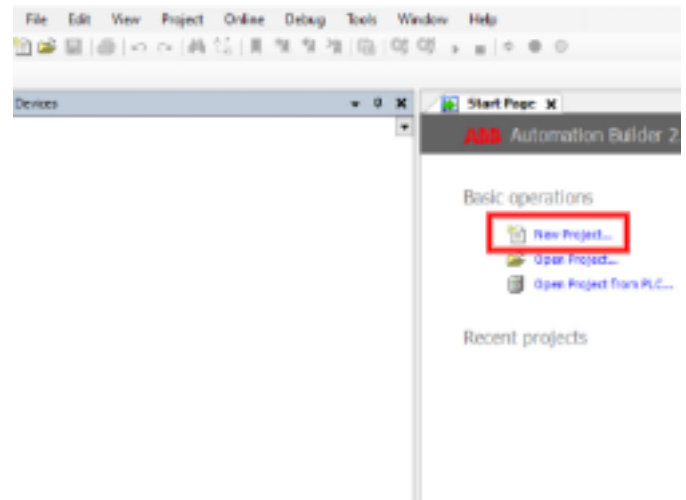
Launch the Automation Builder on your PC by:

1. Clicking **Start** on the taskbar,
2. Then clicking **ABB**,
3. Then clicking **Automation Builder**.



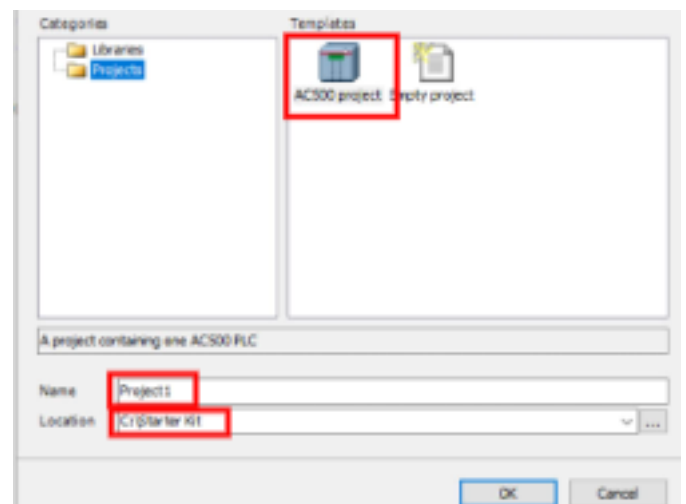
Step 3 / 11

Click on **New Project...** in the Start Page window.



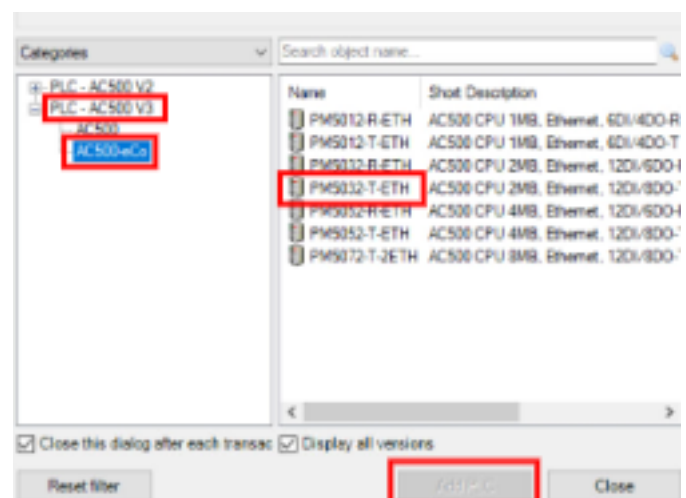
Step 4 / 11

1. Click on **AC500 project** in the Templates field.
2. Type the project name (e.g. **Project1**) in the Name field.
3. Choose a storage location for the project (e.g. **C:\Starter Kit**) in the Location field.
4. Click on **OK**.



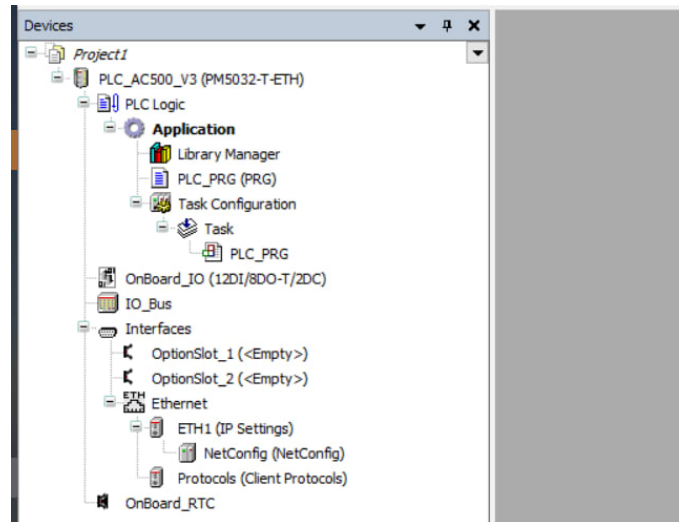
Step 5 / 11

1. In the left field, click on [+] next to **PLC - AC500 V3**, and then click on **AC500-eCo**.
2. In the Name column, click on the CPU that is delivered with the starter kit (e.g. **PM5032-T-ETH**).
3. Click on **Add PLC**.



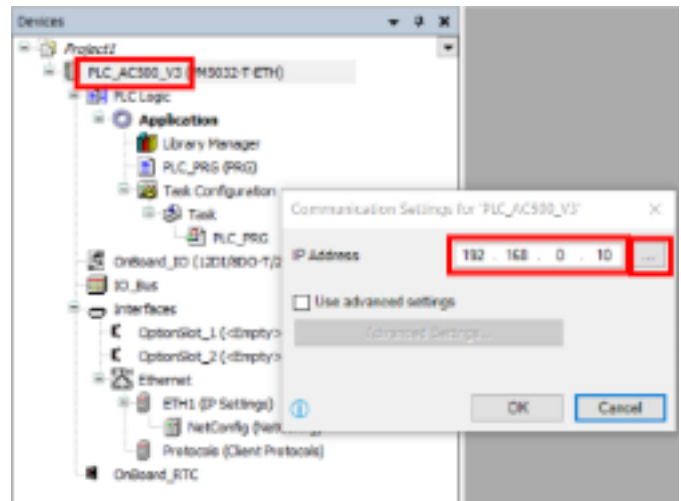
Step 6 / 11

Verify that a Devices tree is created for the project.
Next, click on **File** in the Menu bar, and click on **Save Project** in the drop-down menu.



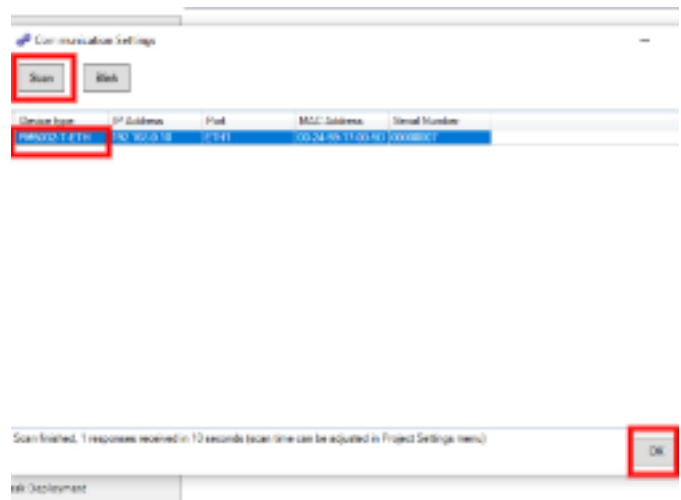
Step 7 / 11

1. In the Devices tree, right-click on **PLC_AC300_V3**, and then click on **Communication Settings** in the pop-up menu.
2. In the Communication Settings window, type **192.168.0.10** in the IP Address field.
3. Click ... next to the IP Address field.



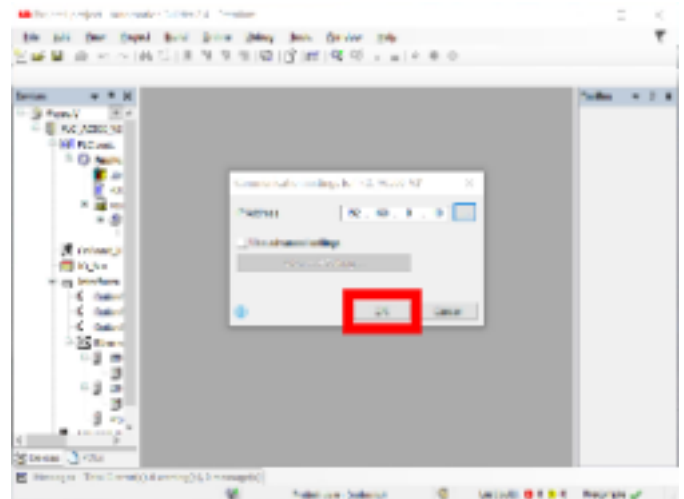
Step 8 / 11

1. In the Communication Settings window, click on **Scan**.
2. Wait until the message **Scan finished** is shown in the bottom of the window.
3. Click on your CPU in the Device type column.
4. Click on **OK**.



Step 9 / 11

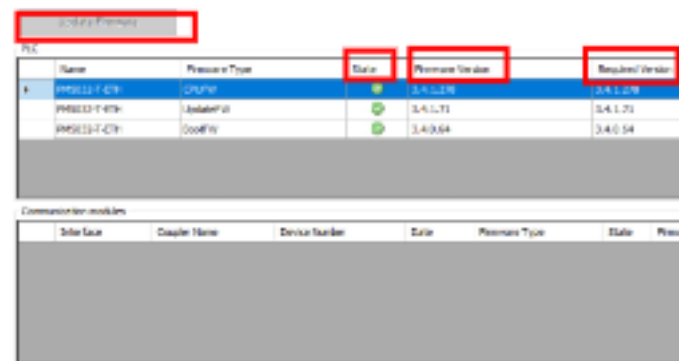
In the Communication Settings for 'PLC_AC500_V3' window, click **OK**.



Step 10 / 11

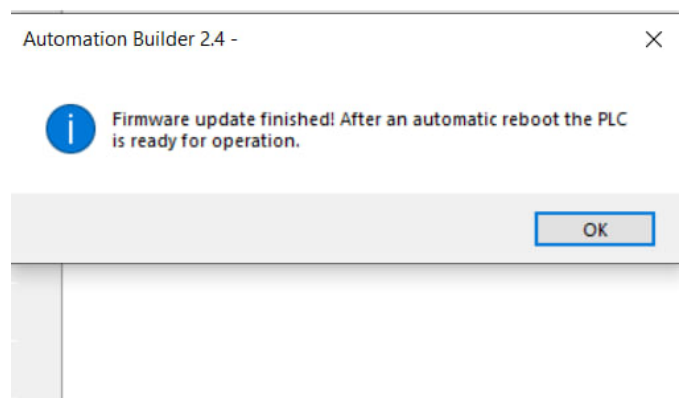
In the Devices tree, double-click on **PLC_AC500_V3**, and then click on **Version information** in the PLC_AC500_V3 tab.

Make sure that there is no mismatch between the columns **Firmware version** and **Required version**. If there is a mismatch in any of the rows, click on **Update Firmware**.



Step 11 / 11

If you clicked on **Firmware Update**, wait for a pop-up window displaying a message saying that the firmware update has finished. Click on **OK**.

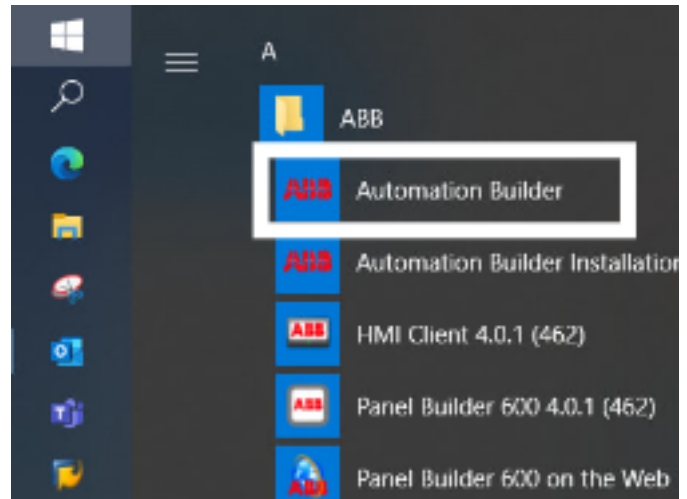


AC500-eCo V3 Starter kit, Creating a PLC program

Step 1 / 18

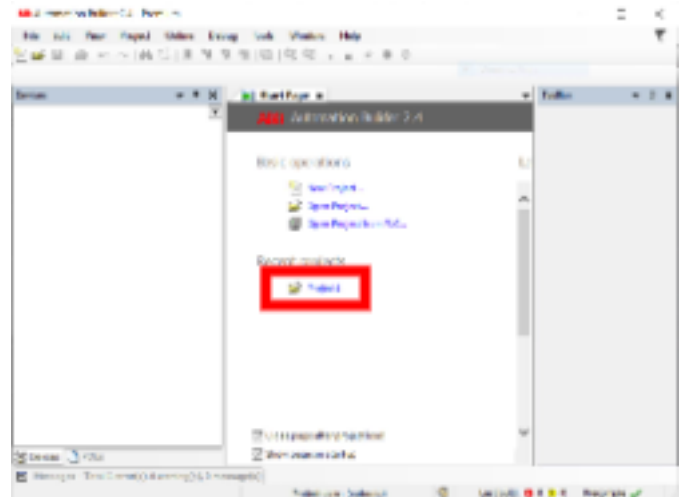
Launch the Automation Builder on your PC by:

1. Clicking **Start** on the taskbar,
2. Then clicking **ABB**,
3. Then clicking **Automation Builder**.



Step 2 / 18

Open a project (e.g. **Project1**) in the Start Page window (See [Commissioning the PLC CPU](#) **1** for creation of a project).

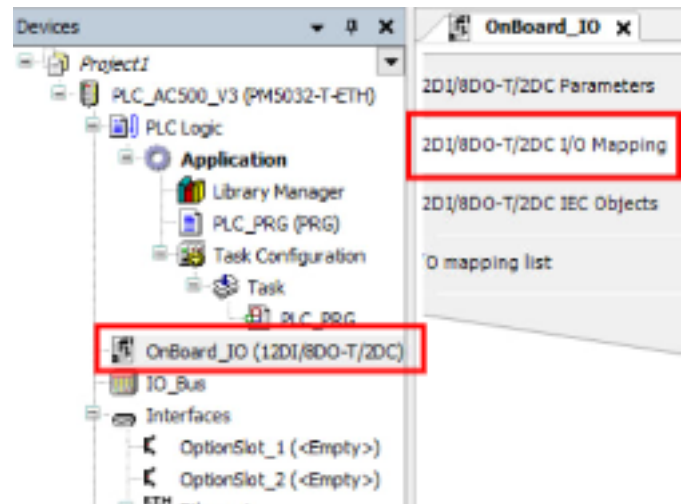


External references

- 1** Go to: AC500-eCo V3 Starter kit, Commissioning the PLC CPU › AC500-eCo V3 Starter kit, Commissioning the PLC CPU

Step 3 / 18

In the Devices tree, double-click on **OnBoard_IO**, and then click on **I/O Mapping** in the OnBoard_IO tab.



Step 4 / 18

In the Variable column, click on [+] next to the following rows:

- Digital inputs 24 VDC
- Digital outputs 24 VDC

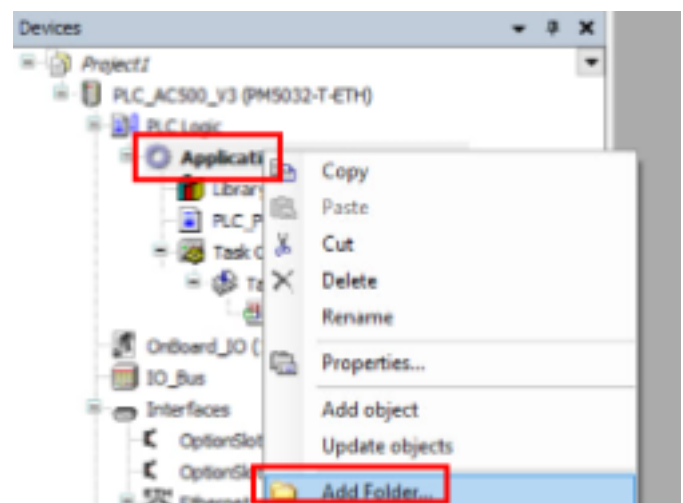
In the column Variable, type the names of inputs and outputs in the following manner:

- Digital input DI0: DI_0 • Digital input DI1: DI_1 •
- Digital output DO0: DO_0

Variable	Mapping	Channel	Address	Type
+		Fast inputs DI0-DI3	%I0.0	BYTE
+		Digital input DI0	%IX0.0	BOOL
+		Digital input DI1	%IX0.1	BOOL
+		Digital input DI2	%IX0.2	BOOL
+		Digital input DI3	%IX0.3	BOOL
+		Fast inputs DI4-DI7	%I0.4	BYTE
+		Standard inputs DI8-DI11	%I0.8	BYTE
+		Fast outputs DO0-DO3	%Q0.0	BYTE
+		Digital output DO0	%QX0.0	BOOL
+		Digital output DO1	%QX0.1	BOOL
+		Digital output DO2	%QX0.2	BOOL
+		Digital output DO3	%QX0.3	BOOL
+		Fast outputs DO4-DO7	%Q0.4	BYTE
+		Digital configurable I/O...		

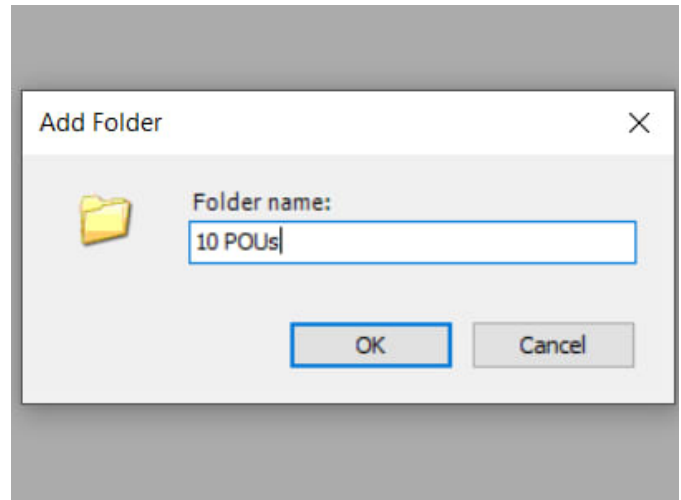
Step 5 / 18

In the Devices tree, right-click on **Applications**, and then click on **Add Folder** in the pop-up menu.



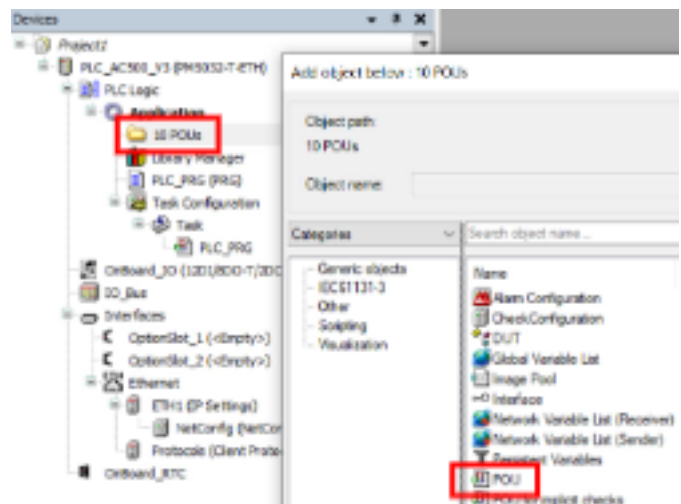
Step 6 / 18

In the Add Folder window, type a folder name (e.g. **10 POU**s) in the Folder name field, and then click on **OK**.



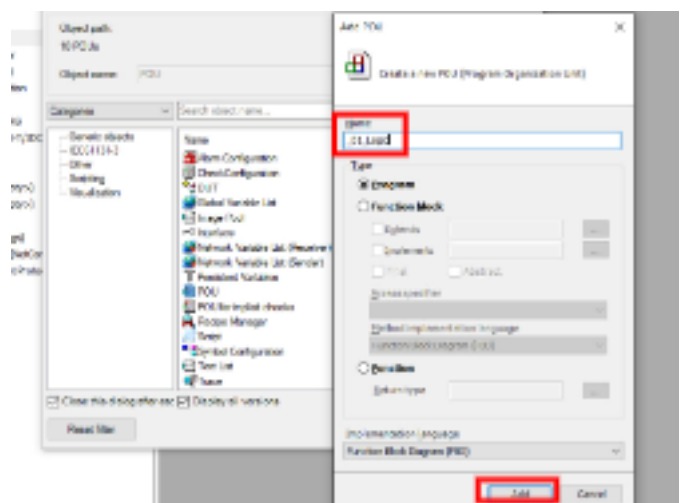
Step 7 / 18

In the Devices tree, right-click on the newly created folder (e.g. **10 POU**s), and then click on **Add object** in the pop-up menu. Next, click on **POU** and then click on **Add object**.



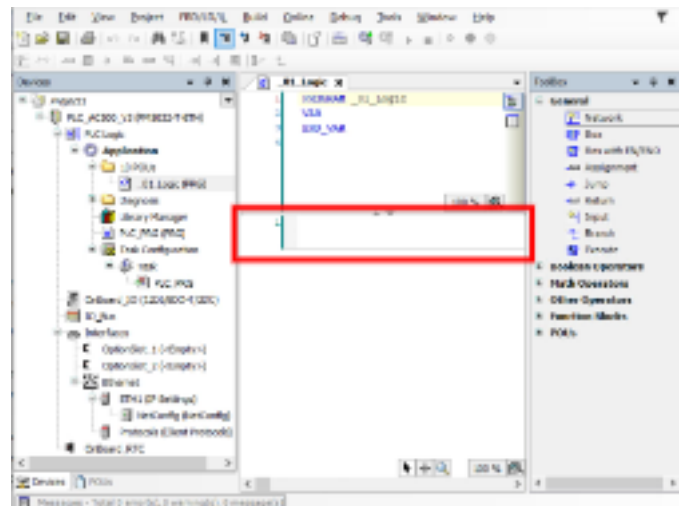
Step 8 / 18

In the Add POU window, type a name (e.g. **_01_Logic**) in the Name field, and then click on **Add**.



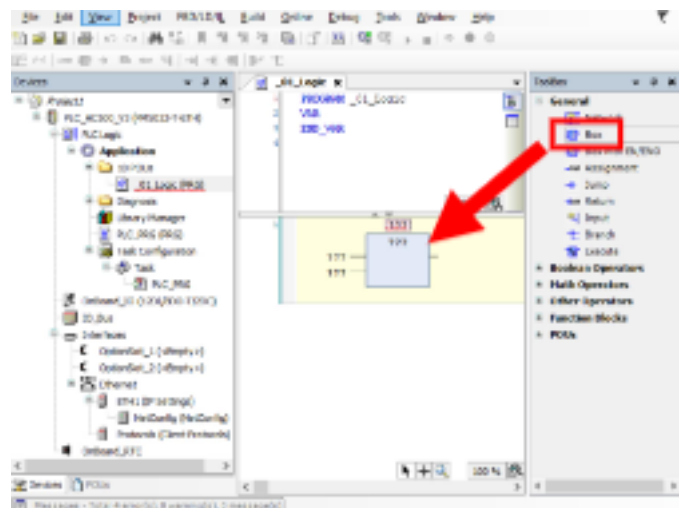
Step 9 / 18

The program editor opens and the first network is created with the number 1.



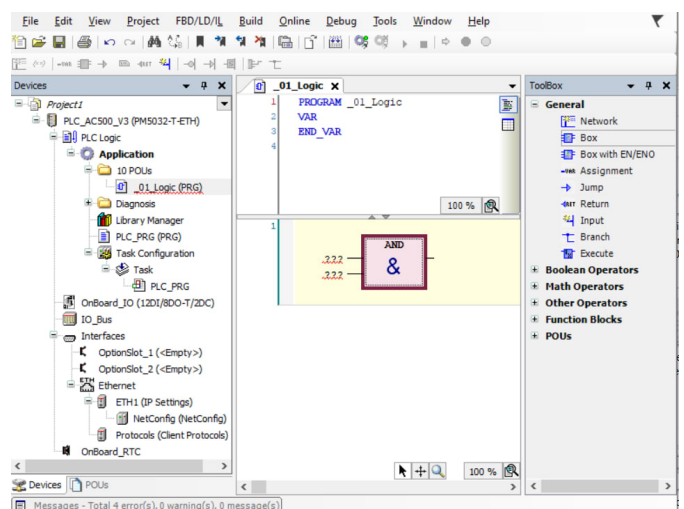
Step 10 / 18

Click and hold on the element **Box** in the ToolBox, move it to the first network, and then drop it by releasing.



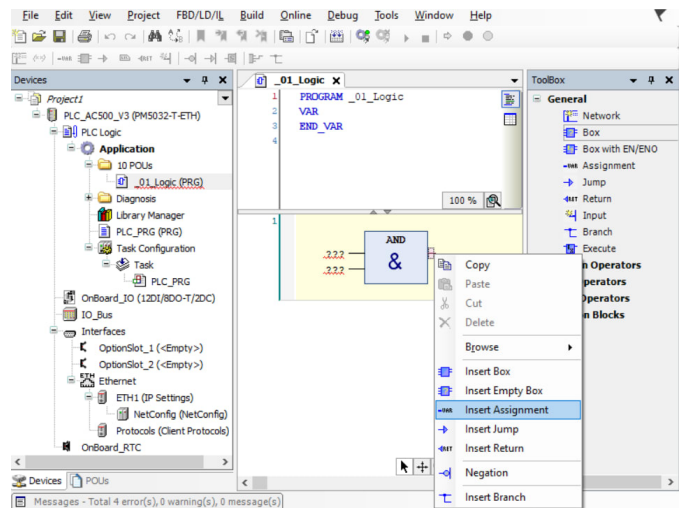
Step 11 / 18

Click on the box and type **AND** to define the function of the box as logical AND.



Step 12 / 18

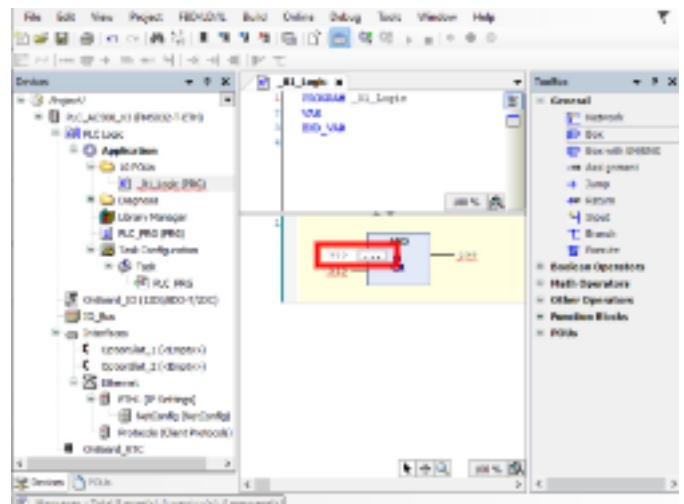
Right-click on the output of the function block AND, and then click on **Insert Assignment** in the pop-up menu.



Step 13 / 18

Connecting the inputs and outputs of the AND to the PLC CPU (1/3)

Double-click on ??? near each connection of the function block AND, and then click on the three dots (...).



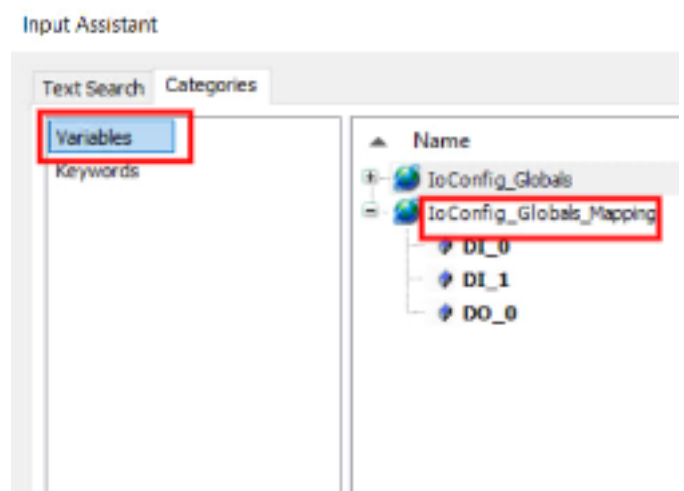
Step 14 / 18

Connecting the inputs and outputs of the AND to the PLC CPU (2/3)

In the Input Assistant window, click on [+] next to the row **IoConfig_Globals_Mapping**, and then choose the names of the I/O channels to be connected.

Repeat the procedure for each input and for the output in the following manner:

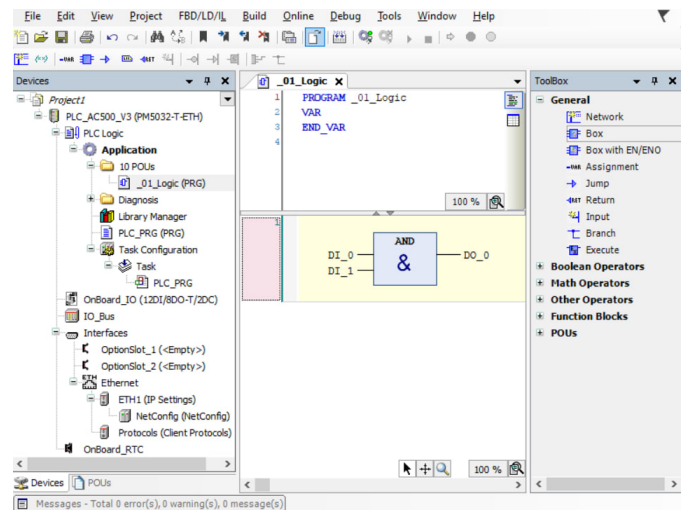
- **First input of the AND:** DI_0 • **Second input of the AND:** DI_1 • **Output of the AND:** DO_0



Step 15 / 18

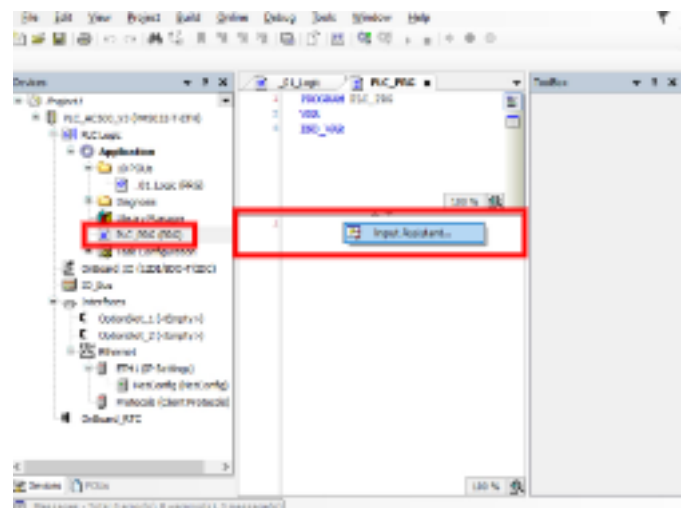
Connecting the inputs and outputs of the AND to the PLC CPU (3/3)

The function block AND is now connected to the I/O channels, and the program is ready to be called in the CPU task manager.



Step 16 / 18

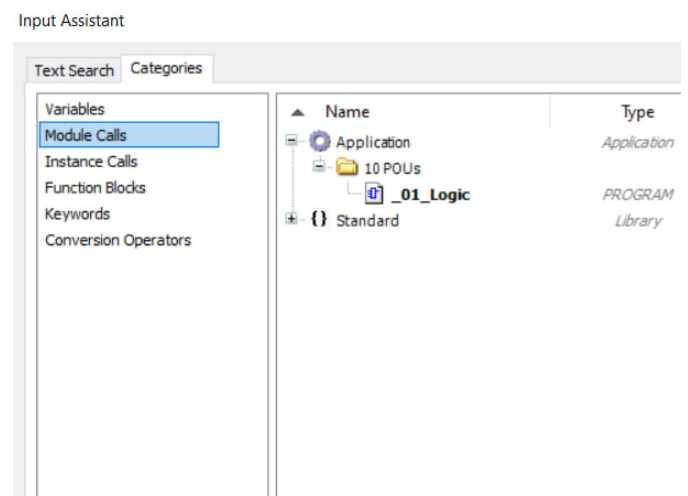
In the Devices tree, double-click on **PLC_PRG**, and then right-click in the first network window in the editor to open the **Input Assistant**.



Step 17 / 18

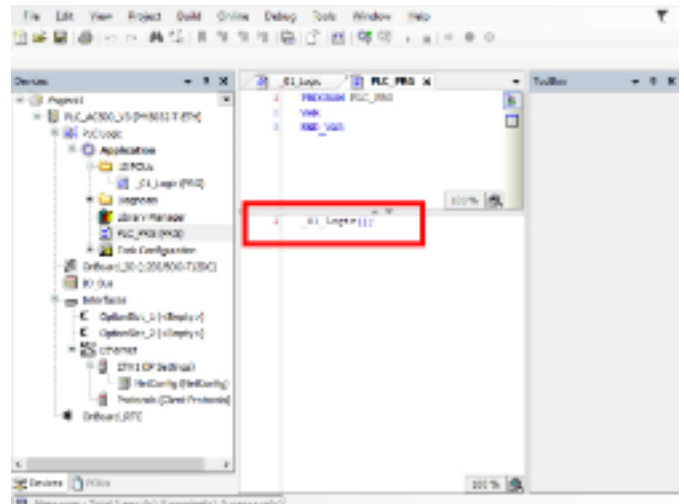
In the Input Assistant window, click on **Module Calls**, and then perform the following steps:

1. Click on [+] next to the row **Application**.
2. Click on [+] next to your folder (e.g. **10 POU's**).
3. Click on your program (e.g. **_01_Logic**).
4. Click on **OK**.



Step 18 / 18

Your program (e.g. **_01_Logic**) is now ready to be executed. To save the project, click on **File** in the Menu bar, next click on **Save Project** in the pop-up menu.



AC500-eCo V3 Starter kit, Downloading a PLC program

Step 1 / 6

Before attempting to run a PLC program, make sure that:

1. the PLC CPU is powered up and connected to the PC by an Ethernet cable (see [Connecting the PLC CPU 1](#)).
2. the IP address of the PC is set (see [Setting the Ethernet communication parameters 2](#)).



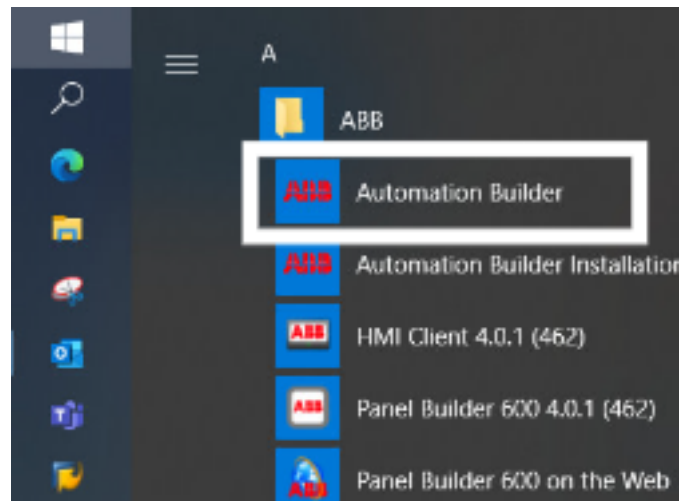
External references

- 1 Go to: AC500-eCo V3 Starter kit, Preparing for commissioning › AC500-eCo V3 Starter kit, Connecting the PLC CPU
- 2 Go to: AC500-eCo V3 Starter kit, Commissioning the PLC CPU › AC500-eCo V3 Starter kit, Setting the Ethernet communication parameters

Step 2 / 6

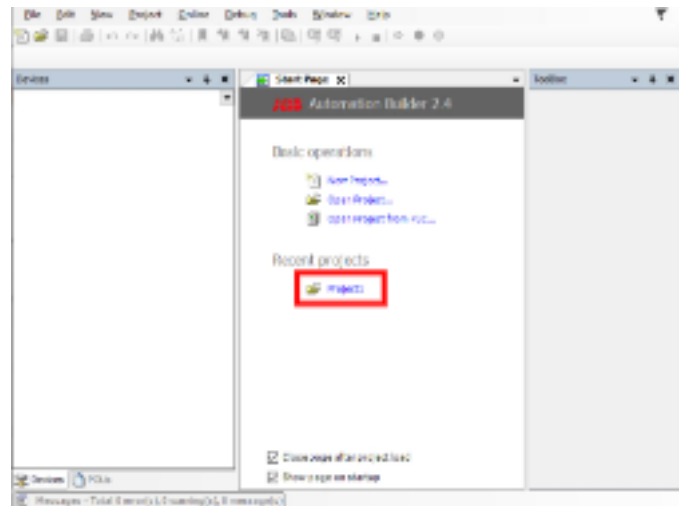
Launch the Automation Builder on your PC by:

1. Clicking **Start** on the taskbar,
2. Then clicking **ABB**,
3. Then clicking **Automation Builder**.



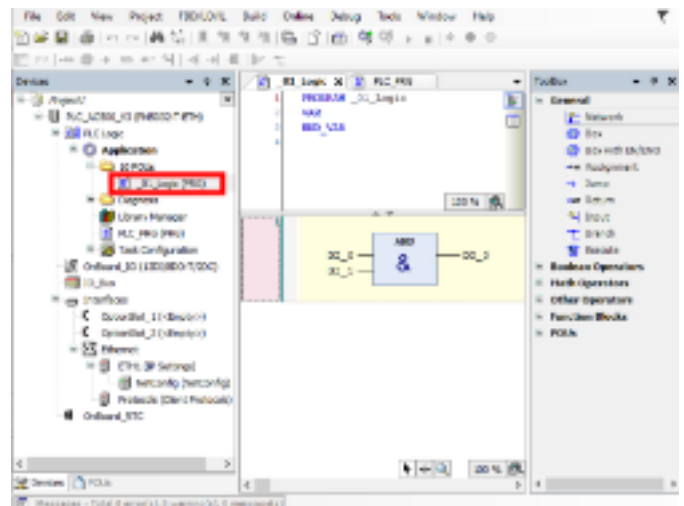
Step 3 / 6

Open a project (e.g. **Project1**) in the Start Page window.



Step 4 / 6

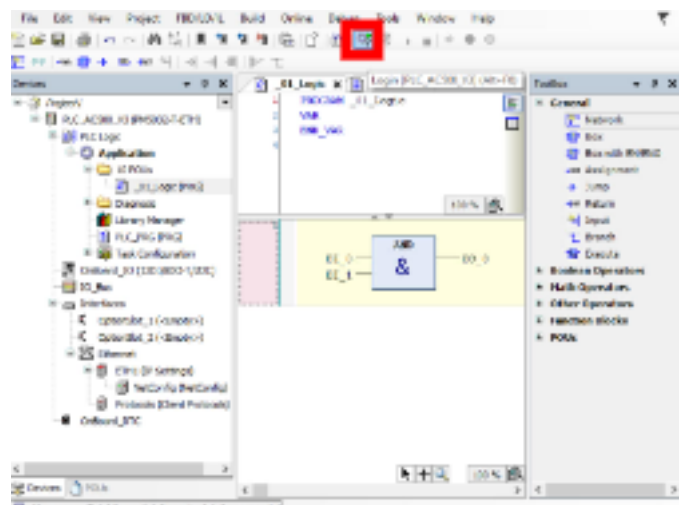
In the Devices tree, click on [+] next to a folder (e.g. **10 POU's**), and then double-click on a program (e.g. **_01_Logic**).



Step 5 / 6

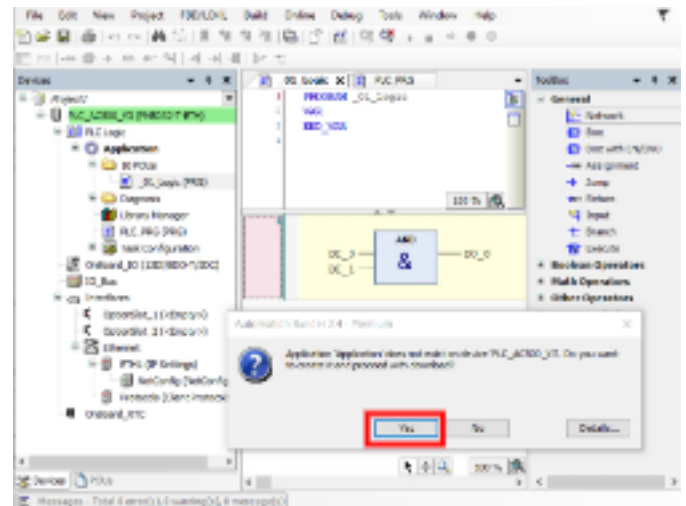
Click on the **Login** icon in the tool bar.

Before being downloaded to the PLC CPU, the program is compiled.



Step 6 / 6

Click on **Yes** in the pop-up window that appears after compilation.



AC500-eCo V3 Starter kit, Running a PLC program

Step 1 / 7

Before attempting to run a PLC program, make sure that:

1. the PLC CPU is powered up and connected to the PC by an Ethernet cable (see [Connecting the PLC CPU](#) **1**).
2. the IP address of the PC is set (see [Setting the Ethernet communication parameters](#) **2**).
3. the program has been downloaded (see [Downloading a PLC program](#) **3**).

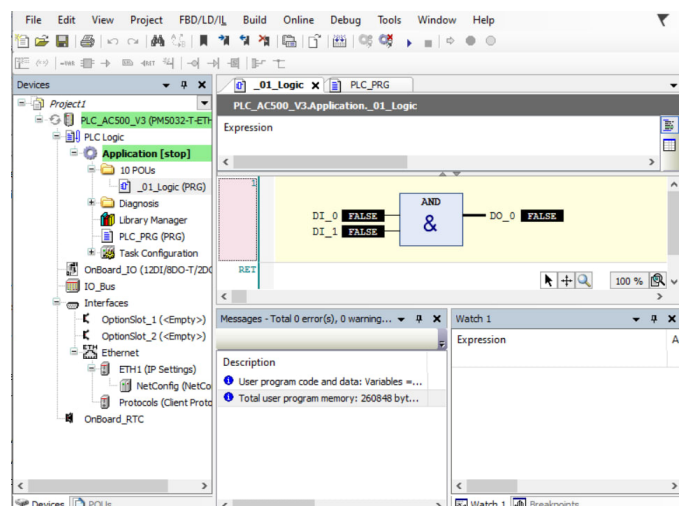


External references

- 1** Go to: AC500-eCo V3 Starter kit, Preparing for commissioning › AC500-eCo V3 Starter kit, Connecting the PLC CPU
- 2** Go to: AC500-eCo V3 Starter kit, Commissioning the PLC CPU › AC500-eCo V3 Starter kit, Setting the Ethernet communication parameters
- 3** Go to: AC500-eCo V3 Starter kit, Programming the PLC CPU › AC500-eCo V3 Starter kit, Downloading a PLC program

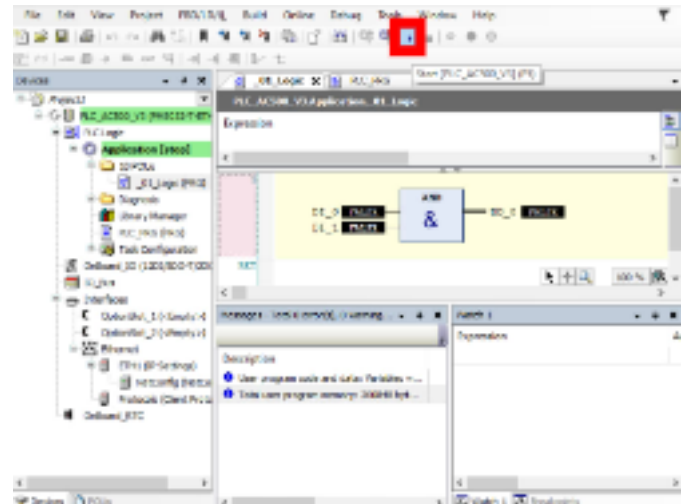
Step 2 / 7

If needed, the ToolBox can be closed to get a better view of the program and its function. In this illustration, an AND function is shown. A black bar (FALSE) indicates that the inputs and the output are inactive (off).



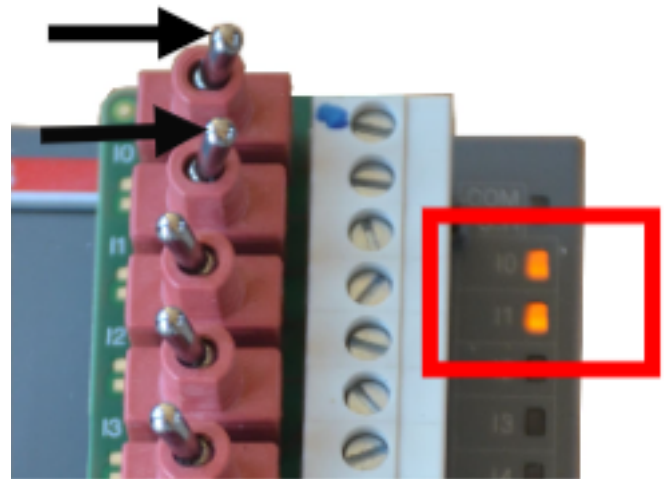
Step 3 / 7

Click on the **Start** icon in the tool bar to execute the program.



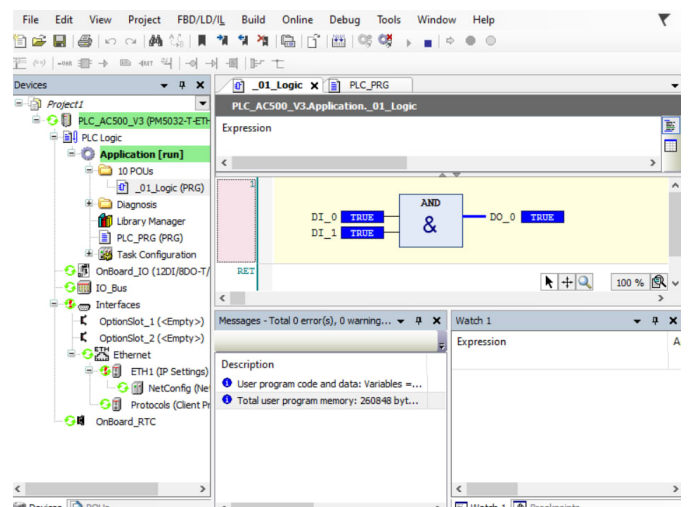
Step 4 / 7

Set the switches **I0** and **I1** on the simulator board to **1**.
Make sure that the status LED of the inputs are lit.



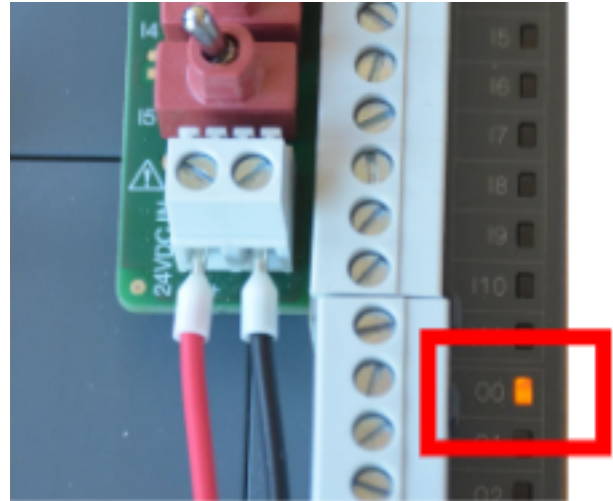
Step 5 / 7

Check the status of the inputs and outputs in the Automation Builder. A blue bar (TRUE) indicates that the inputs and the output are active (on).



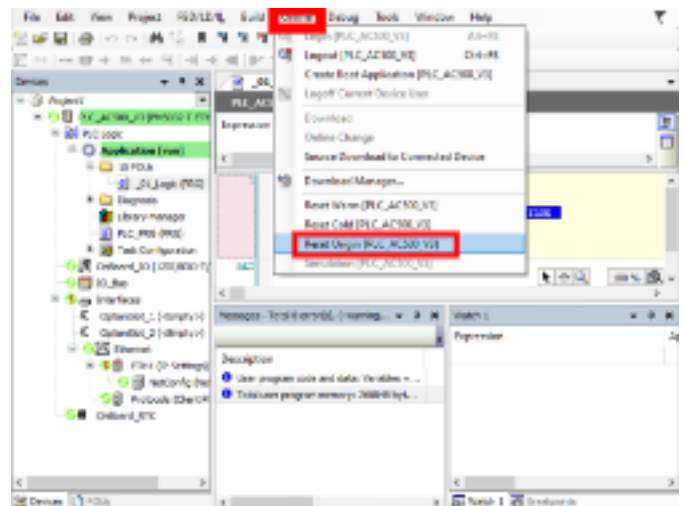
Step 6 / 7

Check the status LED of output **00** on the PLC CPU.
When the LED is lit, the logic state of the output is active (on).



Step 7 / 7

To remove a program from the PLC CPU, click on **Online** in the Menu bar, and then click on **Reset Origin** in the pop-up menu.

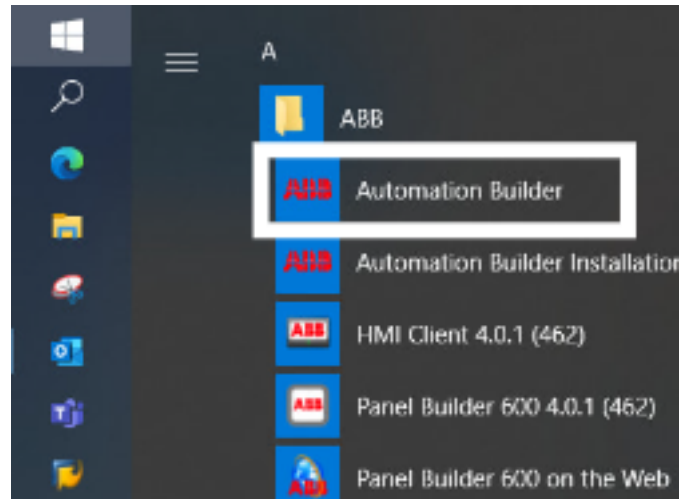


AC500-eCo V3 Starter kit, Creating the symbol configuration

Step 1 / 9

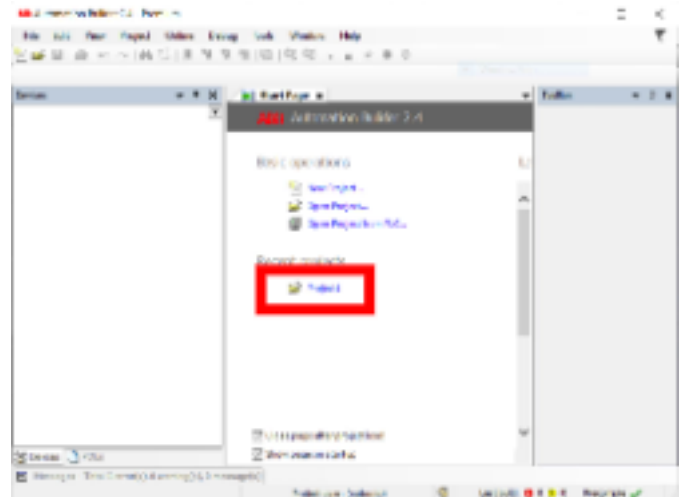
Launch the Automation Builder on your PC by:

1. Clicking **Start** on the taskbar,
2. Then clicking **ABB**,
3. Then clicking **Automation Builder**.



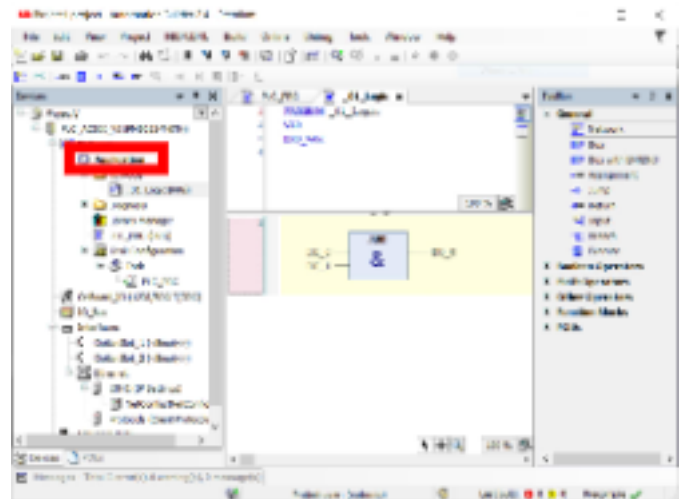
Step 2 / 9

Open a project (e.g. **Project1**) in the Start Page window.



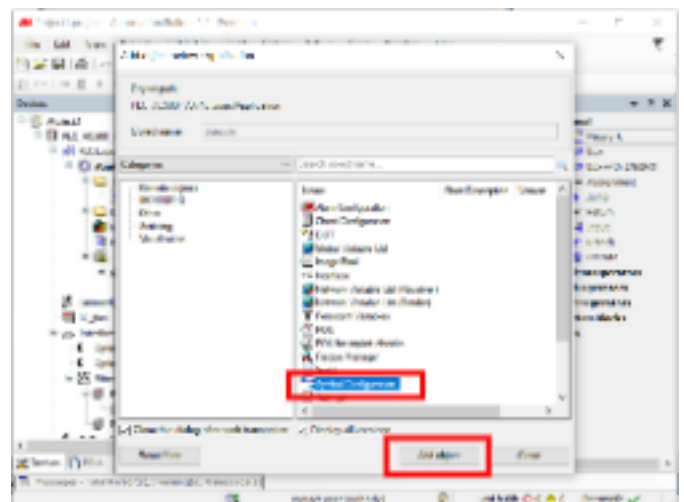
Step 3 / 9

In the Devices tree, right-click on **Application**, next click on **Add Object** in the pop-up menu.



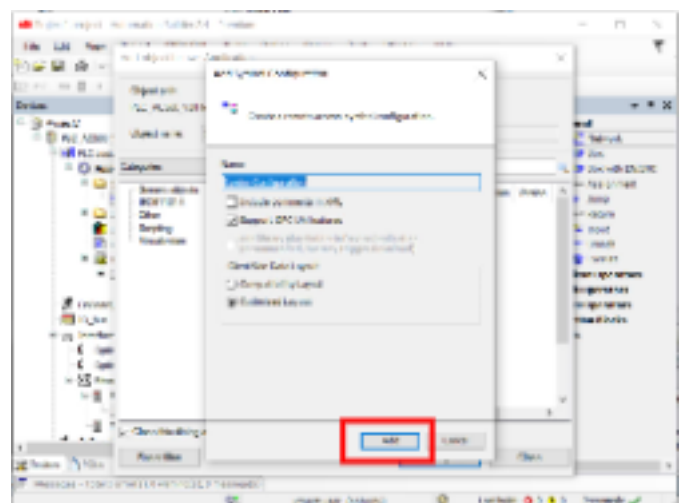
Step 4 / 9

In the Add object below: Application window, click on **Symbol Configuration**, next click on **Add Object**.



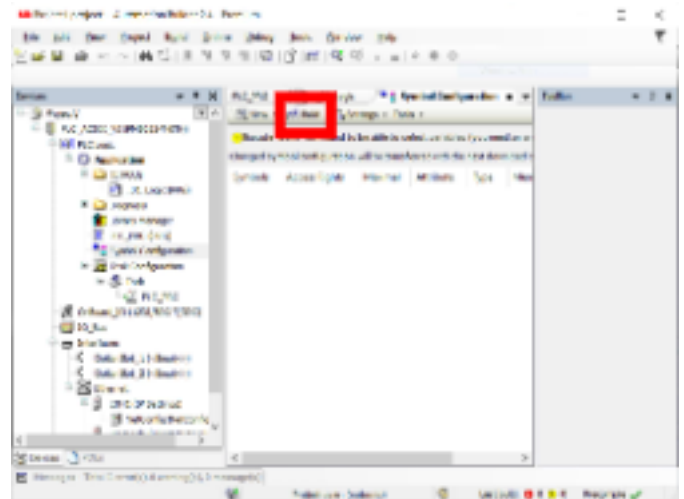
Step 5 / 9

In the Add Symbol Configuration window, click on **Add**.



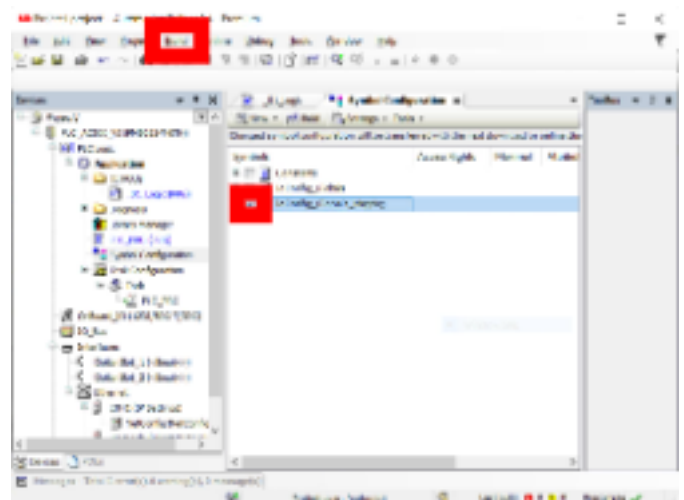
Step 6 / 9

In the Symbol Configuration tab, click on **Build**.



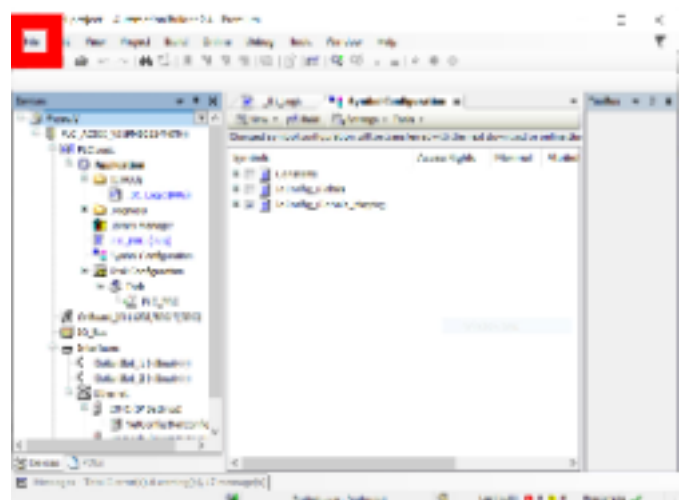
Step 7 / 9

In the Symbol Configuration tab, click on the tick box **IoConfig_Globals_Mapping**. Next, click on **Build** in the menu and click on **Generate Code** in the drop-down menu.



Step 8 / 9

To save the project, click on **File** in the Menu bar, next click on **Save Project** in the pop-up menu.



Step 9 / 9

Download the project to the PLC CPU (see [Downloading a PLC program 1](#)).



External references

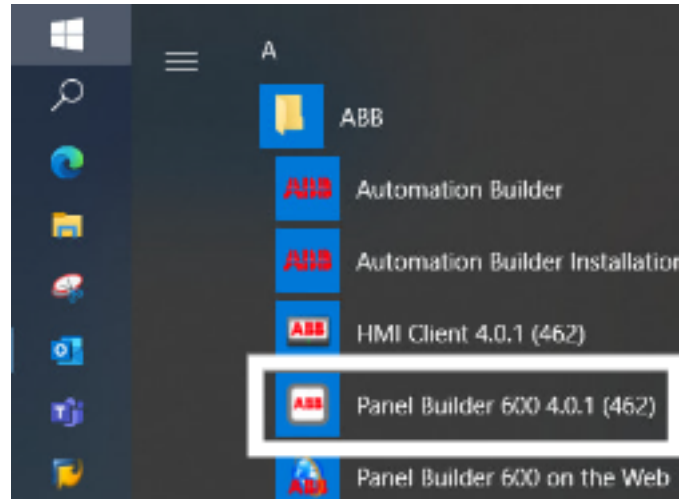
- 1** Go to: AC500-eCo V3 Starter kit, Programming the PLC CPU › AC500-eCo V3 Starter kit, Downloading a PLC program

AC500-eCo V3 Starter kit, Creating a Panel Builder project

Step 1 / 17

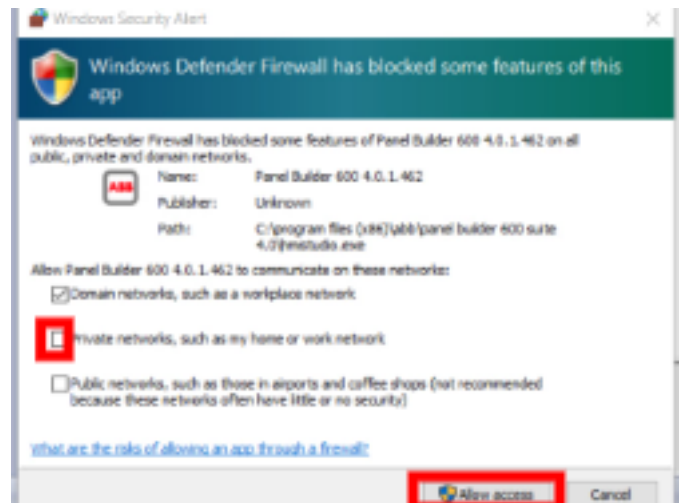
Launch the Panel Builder 600 on your PC by:

1. Clicking **Start** on the taskbar,
2. Then clicking **ABB**,
3. Then clicking **Panel Builder 600**.



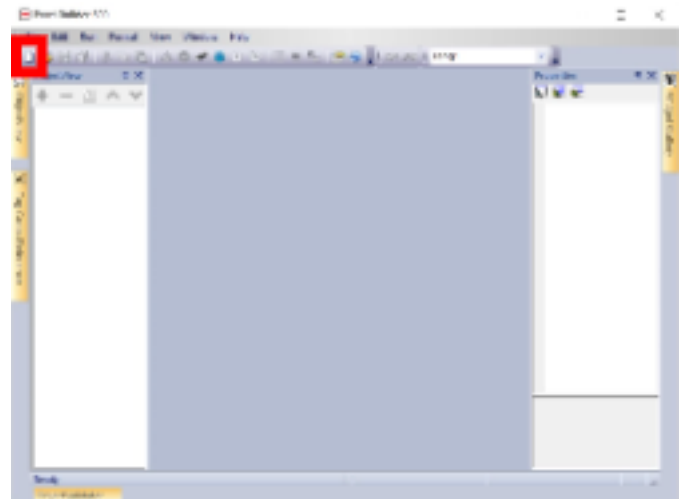
Step 2 / 17

When the Panel Builder 600 software is started for the first time, a Windows Security Alert pops up. Tick a box according to your network (e.g. Private networks), next click on **Allow access**.



Step 3 / 17

Click on the **New** icon in the tool bar to create a new project.



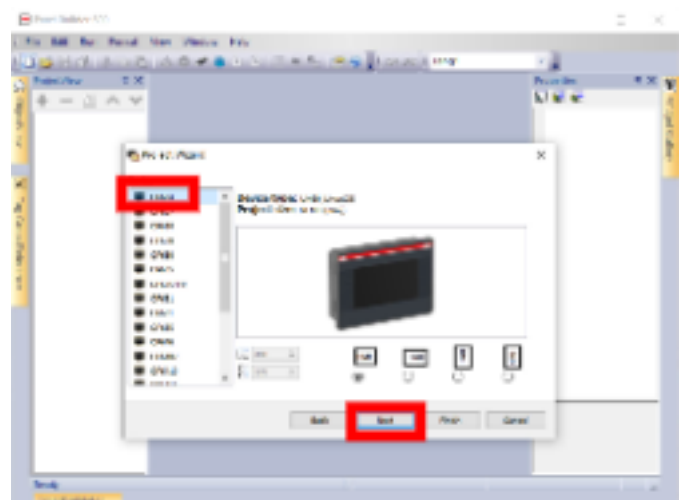
Step 4 / 17

In the Project Wizard window, type the name of the project (e.g. **Project1**) in the Project Name field, and then click on **Next**.



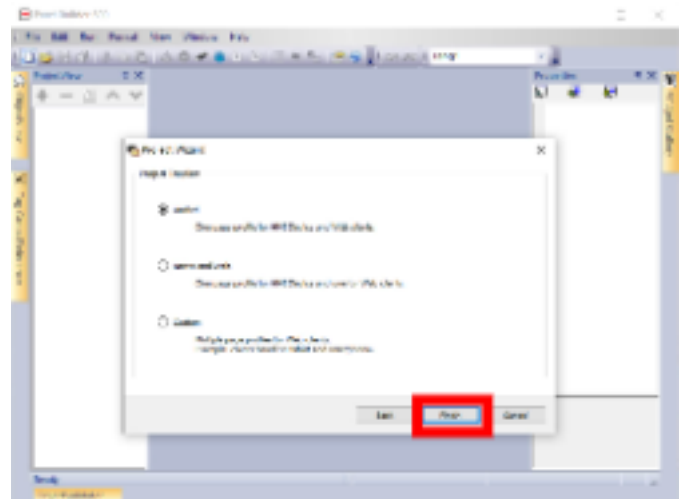
Step 5 / 17

In the Project Wizard window, click on a control panel (e.g. **CP604**) in the left field, and then click on **Next**.



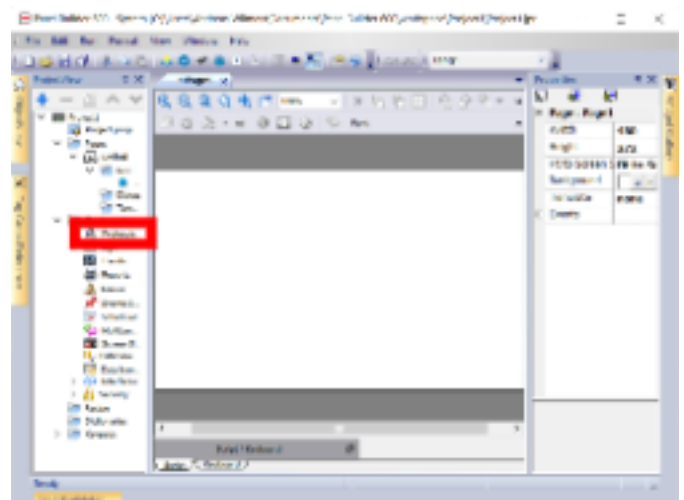
Step 6 / 17

In the Project Wizard window, click on **Finish**.



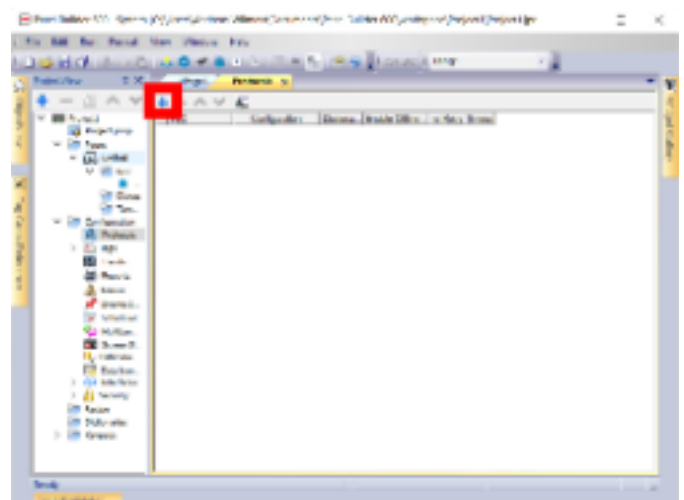
Step 7 / 17

In the ProjectView tree, double-click on **Protocols**.



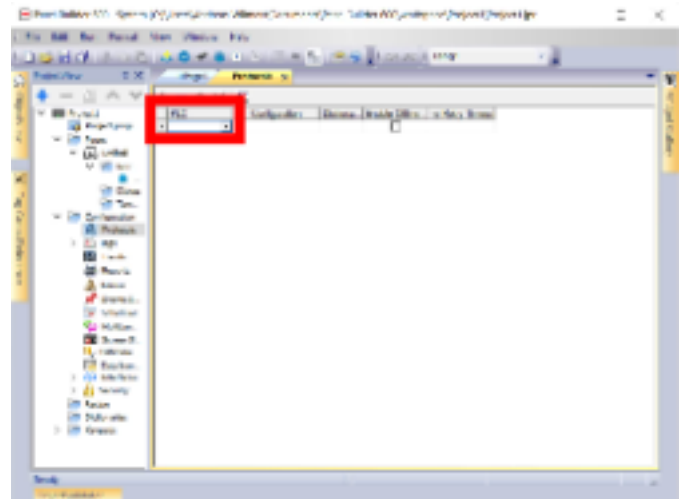
Step 8 / 17

In the Protocols tab, click on **[+]** (i.e. Add Protocol).



Step 9 / 17

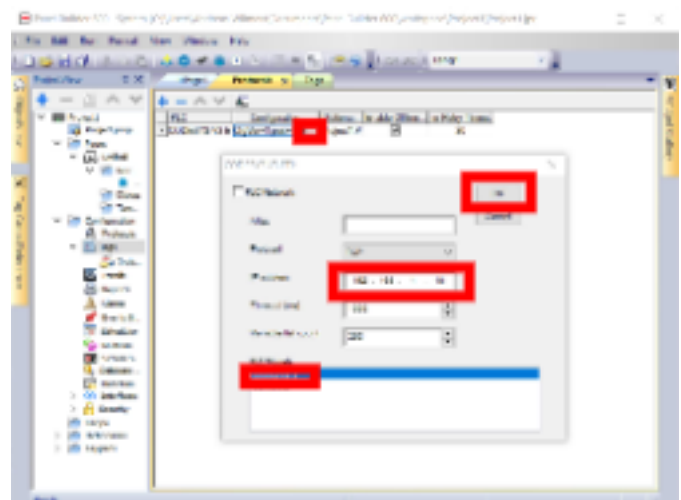
In the Protocols tab, click on first field in the column **PLC**, and click on **V3 CODESYS ETH** in the drop-down menu.



Step 10 / 17

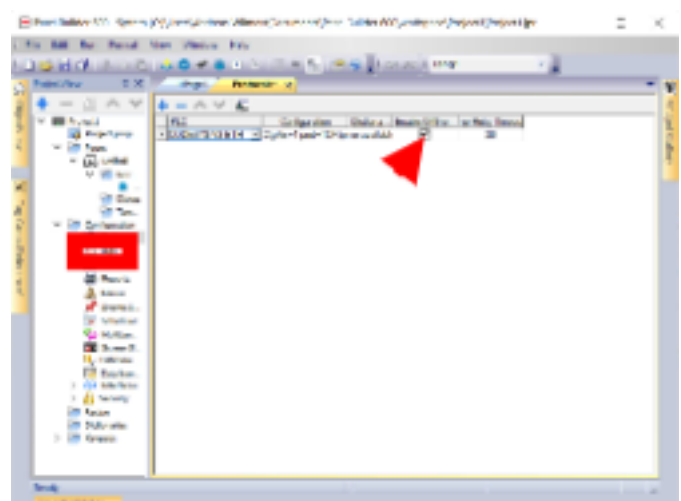
In the Protocols tab, click on right side of the field in the Configuration column. Do the following in the CODESYS V3 ETH window:

1. Click on **CODESYS 3** in the PLC Models field,
2. Type the IP address of the Ethernet connection of the PLC CPU (e.g. **192.168.1.10**) in the IP address field,
3. Click on **OK**.



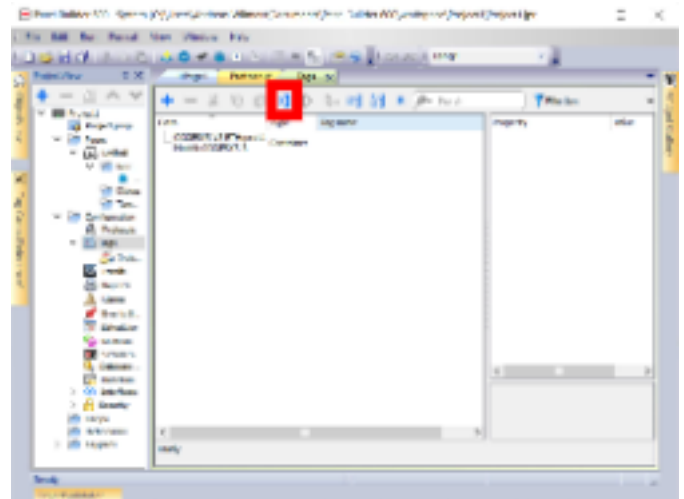
Step 11 / 17

In the Protocols tab, ensure that the box in the **Enable Offline...** column is ticked. Next, double-click on **Tags** in the ProjectView tree.



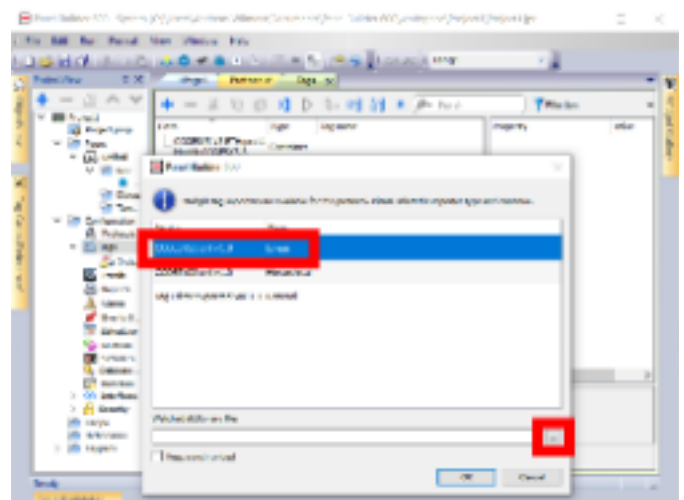
Step 12 / 17

In the toolbar in the Tags tab, click on >] (i.e. Import Dictionary).



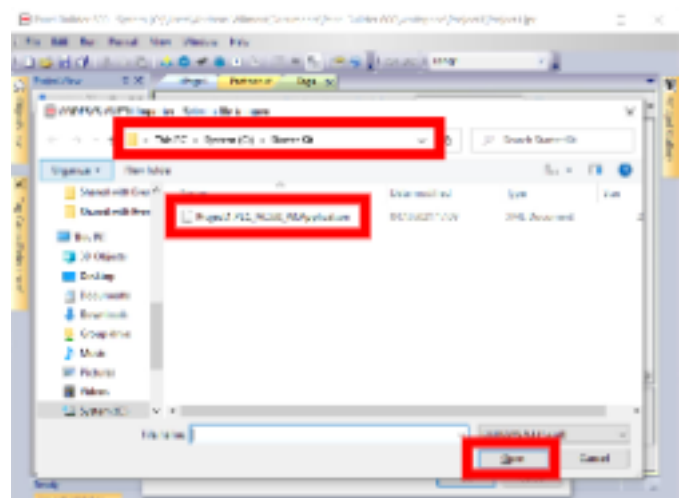
Step 13 / 17

In the Panel Builder 600 window, click on **Linear**, and then click on [...] near the Watched dictionary file field.



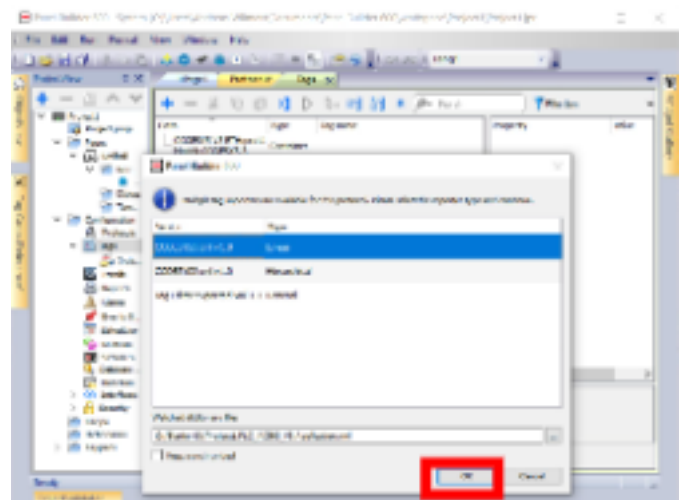
Step 14 / 17

In the CODESYS V3 ETH importer window, type the name of the directory of the PLC CPU project file (e.g. **C:\Starter Kit**) in the address file. Click on the project file name (e.g. **Project1.PLC_AC500_V3.Application**), and then click on **Open**.



Step 15 / 17

In the Panel Builder 600 window, click on **OK**.



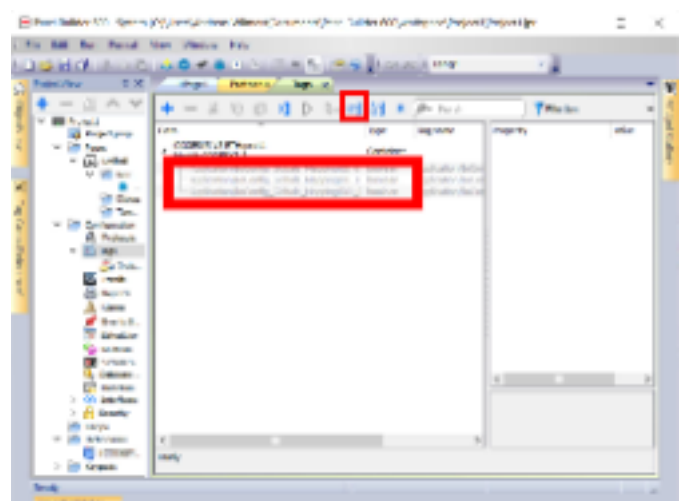
Step 16 / 17

Click on **OK** in the pop-up window.



Step 17 / 17

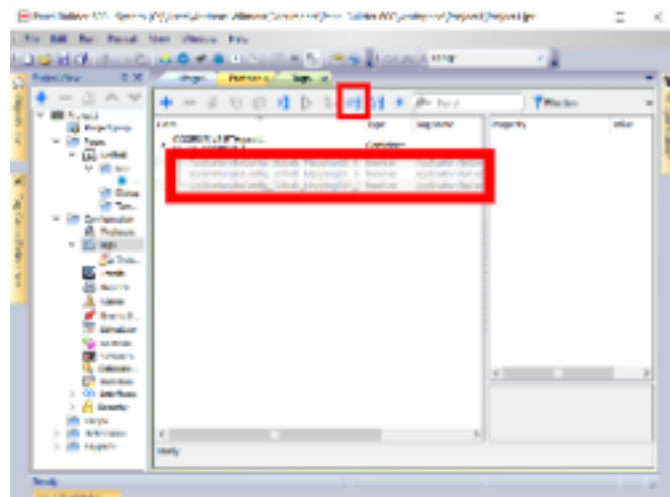
All imported tags are listed in the left field of the Tags tab. In the toolbar in the Tags tab, click on >] (i.e. Import Tags).



AC500-eCo V3 Starter kit, Creating a panel visualization

Step 1 / 8

After having created a panel builder project (see [Creating a Panel Builder project 1](#)), click on the **Page1** tab.



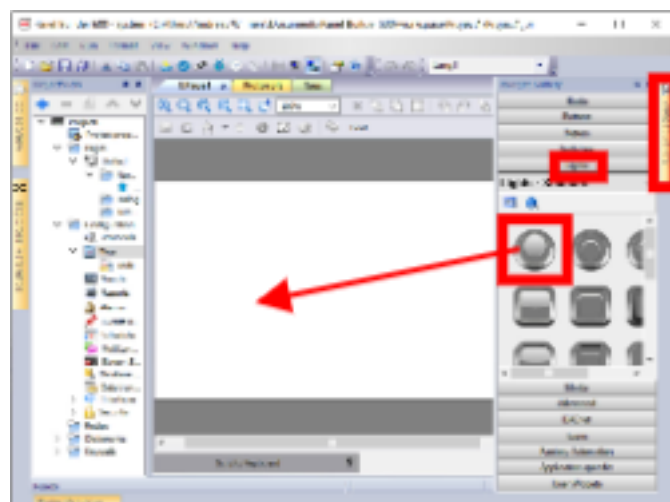
External references

- 1 Go to: AC500-eCo V3 Starter kit, Programming the control panel › AC500-eCo V3 Starter kit, Creating a Panel Builder project

Step 2 / 8

Follow these steps to add an element to your control panel visualization:

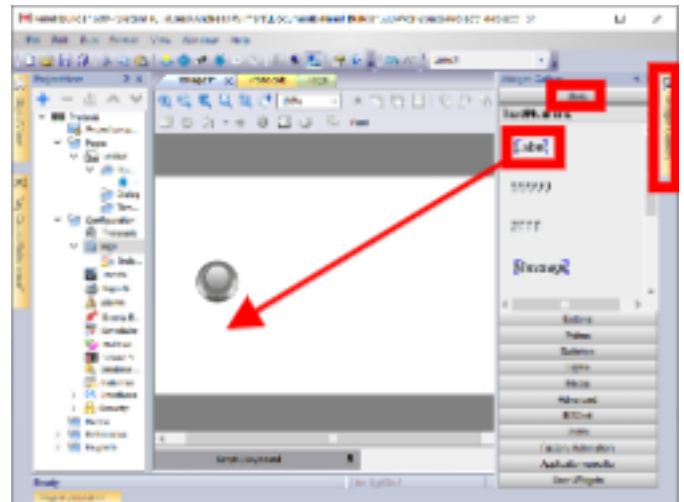
1. Click on **Widget Gallery** in the right side of the Panel Builder 600 window.
2. Click on an a tab (e.g. **Lights**) in the Widget Gallery.
3. Click and hold onto an element (e.g. a round light)
4. Move the element onto the white drawing area of the Page1 tab and release it.



Step 3 / 8

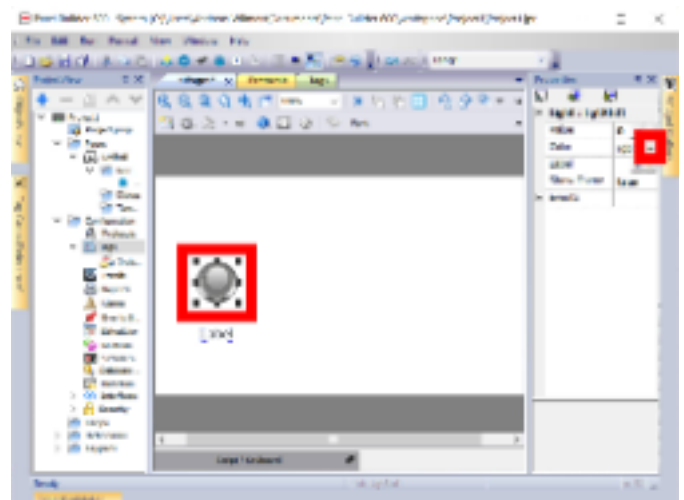
Follow these steps to add a label:

1. Click on the **Basic** tab in the Widget Gallery.
2. Click and hold onto **[Label]**.
3. Move the label onto the white drawing area of the Page1 tab and release it.



Step 4 / 8

To change the color of an element, click on the element (e.g. a round light) and then click on **[+]** next to the **Color** field in Properties. Select colors for index 0 (inactive) and index 1 (active) in the pop-up window and click on **OK**.

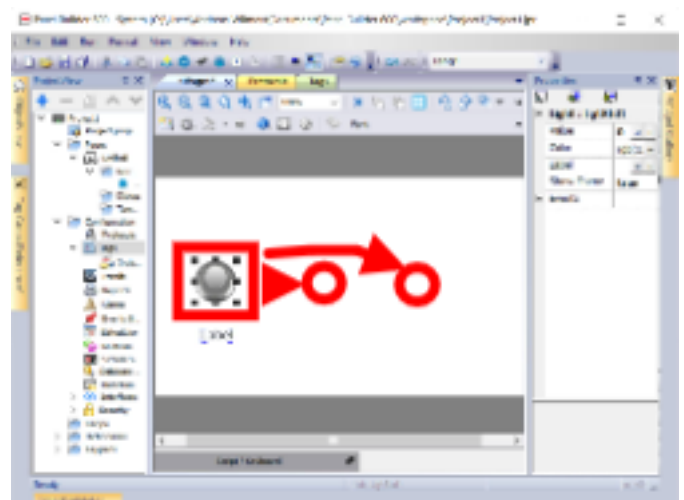


Step 5 / 8

Follow the following steps to duplicate an element. These steps can also be used to duplicate a label.

1. Right-click on the element and click on **Copy** in the pop-up menu.
2. Right-click on the white field and click on **Paste** in the pop-up menu.
3. Move the new element to its desired position.

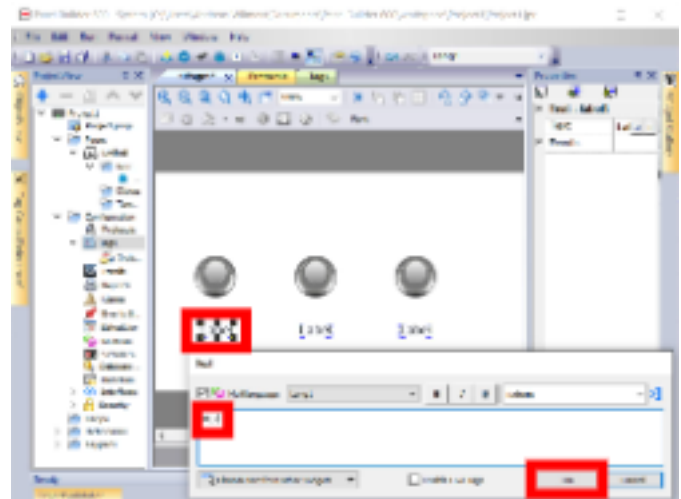
In the example program illustrated here, the round light element is duplicated twice.



Step 6 / 8

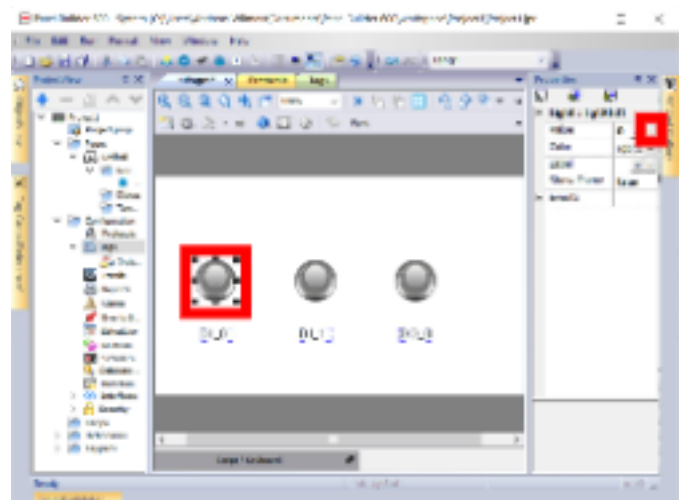
To assign text to a label, double-click on **[Label]**, type label in the text field, and then click on **OK**.

In the example program illustrated here, the three labels are set to DI_0, DI_1, and DO_0.



Step 7 / 8

To assign tags to an element, click on the element (e.g. a round light), and then click on **[+]** next to the **Value** field in Properties.

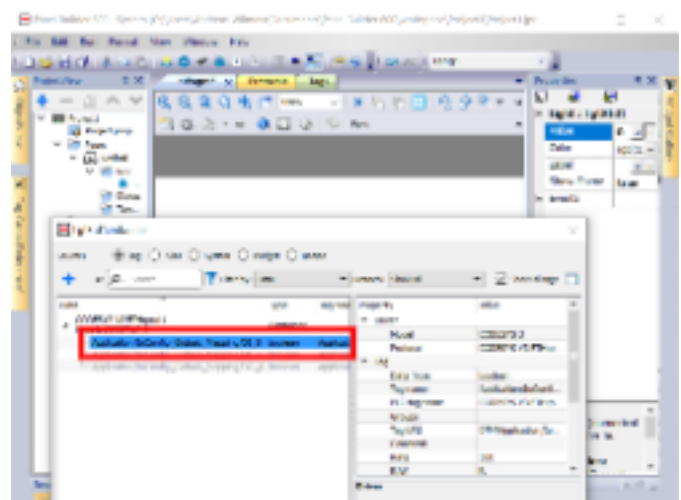


Step 8 / 8

Select a tag in the LgtStd1.ind.value window and click on **OK**.

In the example program illustrated here, the three elements are given the following tags:

- DI_0: Application/IoConfig_Globals_Mapping/DI_0
- DI_1: Application/IoConfig_Globals_Mapping/DI_1
- DO_0: Application/IoConfig_Globals_Mapping/DO_0

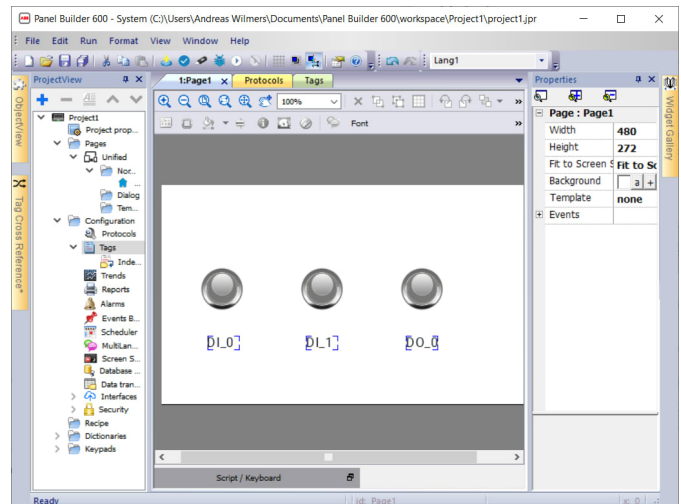


AC500-eCo V3 Starter kit, Downloading a panel visualization to the control panel

Step 1 / 7

To follow the instructions for the example program presented in the following steps, make sure that:

- You have created a panel builder project (see [Creating a Panel Builder project 1](#))
- You have created a visualization for your panel builder project (see [Creating a panel visualization 2](#))
- You have set the IP address of your control panel (see [Setting the IP address of a control panel 3](#))



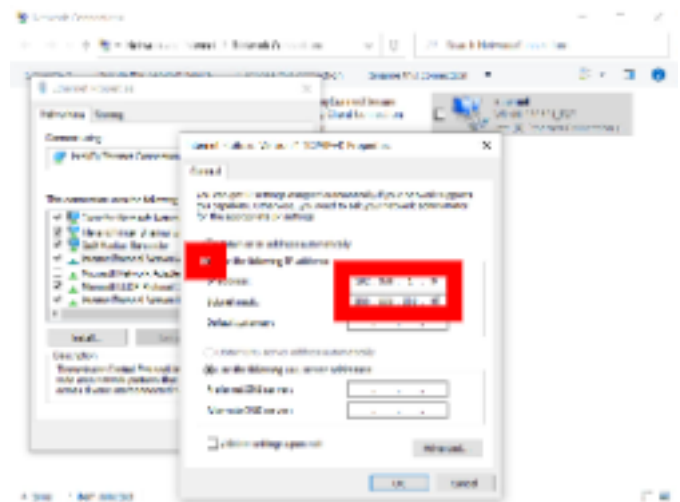
External references

- 1** Go to: AC500-eCo V3 Starter kit, Programming the control panel › AC500-eCo V3 Starter kit, Creating a Panel Builder project
- 2** Go to: AC500-eCo V3 Starter kit, Programming the control panel › AC500-eCo V3 Starter kit, Creating a panel visualization
- 3** Go to: AC500-eCo V3 Starter kit, Preparing for commissioning › AC500-eCo V3 Starter kit, Setting the IP address of a control panel

Step 2 / 7

Open the Internet Protocol Version 4 (TCP/IPv4) Properties window (see [Setting the Ethernet communication parameters](#) **1**) and edit the following values:

1. Click the round select box near Use the following IP address.
2. Type **192.168.1.9** in the IP address field.
3. Type **255.255.255.0** in the Subnet mask field.
4. Click on **OK**.



External references

- 1** Go to: AC500-eCo V3 Starter kit, Commissioning the PLC CPU › AC500-eCo V3 Starter kit, Setting the Ethernet communication parameters

Step 3 / 7

Connect the control panel (see [Connecting the control panel](#) **1**) and power it up. If the boot sequence is empty and Runtime has not yet been installed, the panel display the IP address (e.g. 162.168.1.20).

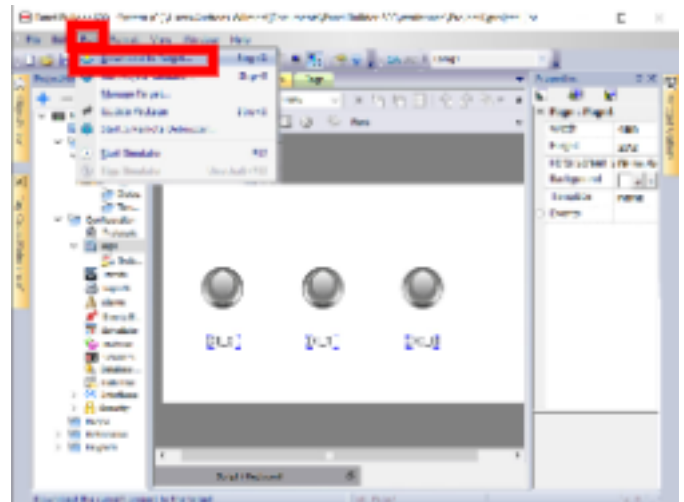


External references

- 1** Go to: AC500-eCo V3 Starter kit, Preparing for commissioning › AC500-eCo V3 Starter kit, Connecting the control panel

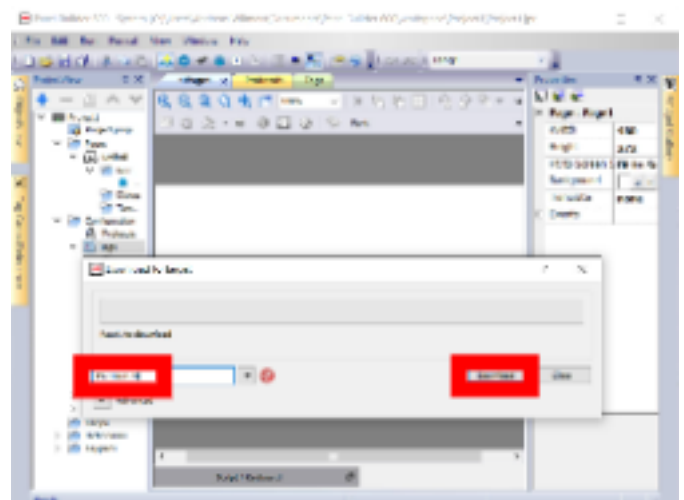
Step 4 / 7

In the Panel Builder 600 menu bar, click on **Run**, and then click on **Download To Target** in the pull-down menu.



Step 5 / 7

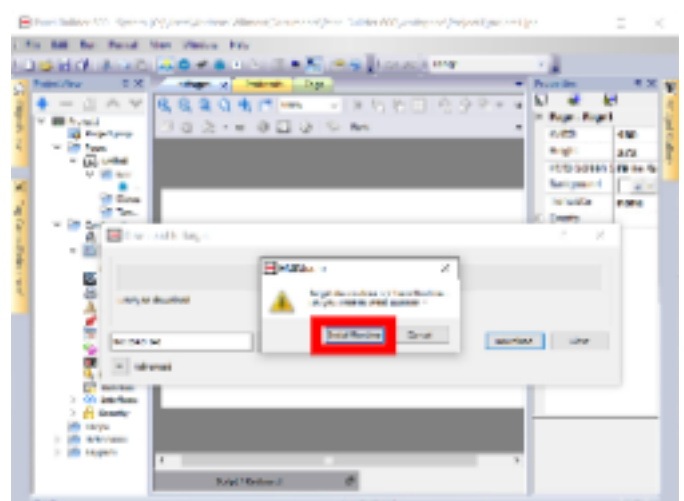
In the Download to Target window, type the IP address of the control panel (e.g. **162.168.1.20**) in the field, and press **[Enter]** on the keyboard. Next, click on **Download**.



Step 6 / 7

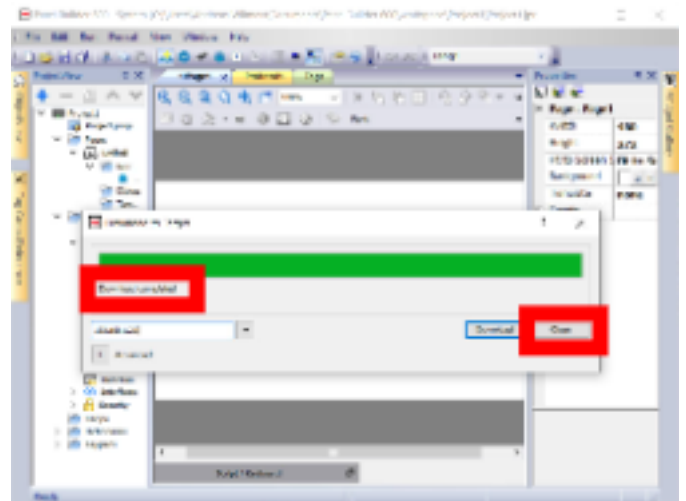
If the Runtime has not yet been installed on the control panel, a HMISTudio pop-up window appears. Click on **Install Runtime**.

Wait until the installation is completed and the control panel shows a visualization on the screen.



Step 7 / 7

When the message "Download completed" appears in Download to Target window, click on **Close**.

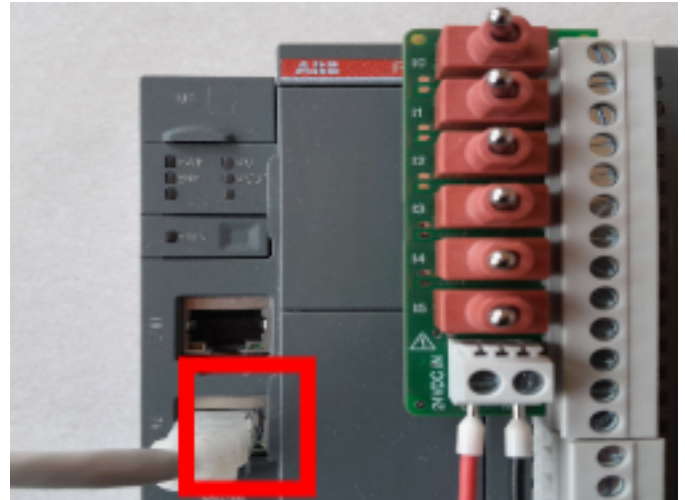


AC500-eCo V3 Starter kit, Running a panel visualization on the control panel

Step 1 / 3

To follow the instructions for the example program presented in the following steps, make sure that:

- Your program contains a symbol configuration (see [Creating the symbol configuration](#) **1**)
- Your program has been downloaded to the PLC CPU (see [Downloading a PLC program](#) **2**)
- You have used an Ethernet cable to connect your control panel (LAN) to your PLC CPU (ETH2)



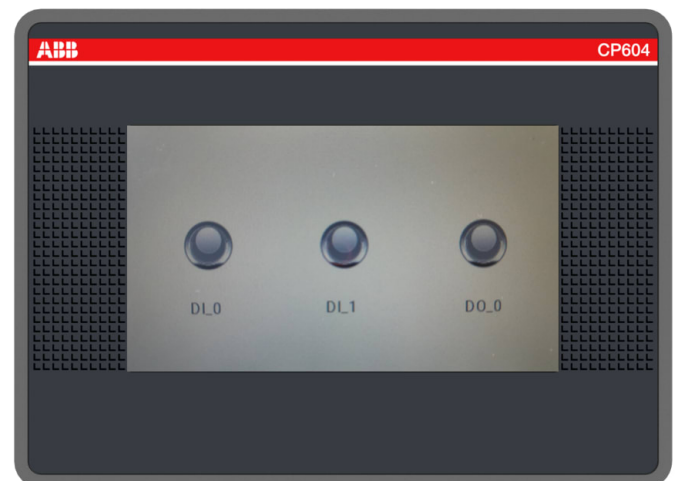
External references

- 1** Go to: AC500-eCo V3 Starter kit, Programming the control panel › AC500-eCo V3 Starter kit, Creating the symbol configuration
- 2** Go to: AC500-eCo V3 Starter kit, Programming the PLC CPU › AC500-eCo V3 Starter kit, Downloading a PLC program

Step 2 / 3

Make sure that the control panel has been programmed using a tag list that matches the symbol configuration of the program in the PLC CPU (see [Downloading a panel visualization to the control panel](#) **1**).

Next, power up the PLC CPU and the control panel.

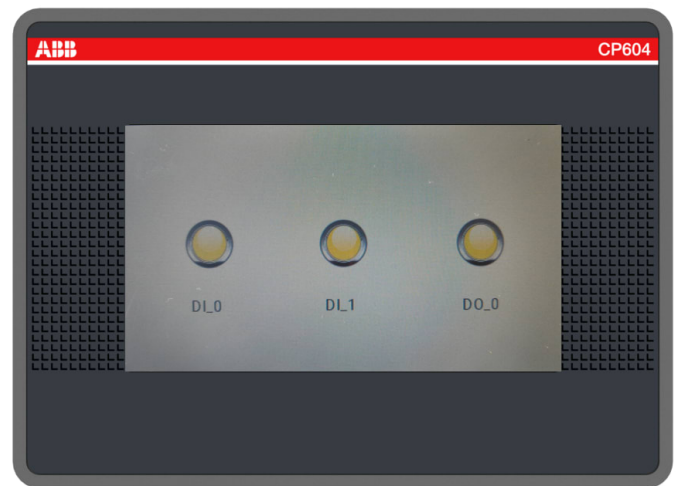


External references

- 1** Go to: AC500-eCo V3 Starter kit, Programming the control panel › AC500-eCo V3 Starter kit, Downloading a panel visualization to the control panel

Step 3 / 3

Set the switches **I0** and **I1** on the simulator board to 1 (see [Running a PLC program 1](#)). The status LED of the input on the PLC CPU should be lit, and the round light elements on the control panel screen should change color.



External references

- 1 Go to: AC500-eCo V3 Starter kit, Programming the PLC CPU › AC500-eCo V3 Starter kit, Running a PLC program