

### VD4-AF

Circuit breaker for safe and relentless steel furnace operation and protection up to 38kV - 2500A - 31.5kA





- Ensures safety and protection of personnel and assets
- Guarantees continuous and reliable operation of critical processes
- Reduces maintenance and logistic efforts

Indoor vacuum circuit breaker with servomotor actuation for steel furnaces safe and relentless operation and protection. To ensure no downtime for breaker overhaul, thus reducing the total cost of furnace operation, ABB has developed a unique indoor circuit breaker able to perform up to 150,000 close-open operations. The VD4 Arc Furnace circuit breaker is based on vacuum technology and innovative actuation systems to provide a new high quality, reliable and efficient solution.

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# Your benefits, ABB strength



Productivity maximizes your output

Reduced downtimes effort



Efficiency optimized investments

Reduced operation cost



Reliability protects your assests

Prevent incorrect and hazardous operations



### **VD4-AF:** relentless operation

Thanks to the VD4-AF you can:



### Maximize your productivity

- 150,000 operations without refurbishment
- No downtimes for breaker overhaul
- Fastest replacement with roll on floor drawout solution
- Tested for shunt reactor current switching according to IEC 62271-110



### Optimize your investment

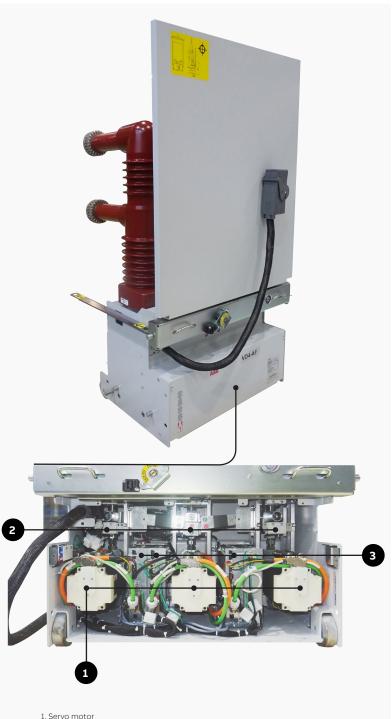
- Lowest total cost per operation
- Reduced spare inventories
- Enabled for Service monitoring offer



### Safeguard your personnel and assets

- Embedded advanced diagnostics
- Built-in interlocks
- Prevention of incorrect operations and hazards

### **Description**



- 2. Phase position contact (mechanical and electrical)
- 3. Phase controller

### Relentless operation and protection for steel furnaces

The VD4-AF is a unique solution based on vacuum technology and an innovative actuation systems to provide up to 150,000 close-open operations. Its technological breakthrough is based on servomotors, controlled by an efficient and smart electronic.

The circuit breaker comprises:

- three poles in epoxy resin containing the vacuum interrupters
- three brushless servomotors, one per phase with double encoder
- three electronic controllers, one per phase, which communicate hierarchically with each other and where the first unit controls the entire system
- an electronic supply unit
- a capacitor for storing the energy required to operate the circuit breaker in the absence of auxiliary supply
- three sensors and three mechanical position indicators
- a operating lever seat for opening the circuit breaker in the manual mode

# Selection and ordering

### Fixed circuit breakers

### Fixed VD4-AF circuit breakers



VD4-AF	·	_		·	
Rated and Insulation voltage		kV	36	38	
Withstand voltage (1min)		kV	95	95	
Impulse withstand voltage		kVp	185	185	
Rated frequency		Hz	50-60	50-60	
Rated normal current		А	1250-2000-2500	1250-2000-2500	
Rated breaking capacity and rated sl	nort-time withstand current (3s)	kA	31.5	31.5	
Making capacity		kAp	82	82	
Mechanical endurance		Close-Open operations	150,000	150,000	
Operating sequence			O-0.3s-CO-15s-CO	O-0.3s-CO-15s-CO	
Opening time		ms	35	35	
Arc time		ms	10 15	10 15	
Total interruption time		ms	45 50	45 50	
Closing time		ms	50	50	
	<sup>P</sup> L P L	H mm (inches)	1575 (60)	1575 (60)	
Overall dimensions		W mm (inches)	1100 (43)	1100 (43)	
Overall diffiensions	<u>†∥</u> ∥∖J	D mm (inches)	605 (24)	605 (24)	
	W D	P mm (inches)	360 (14)	360 (14)	
Weight	Fixed	Kg (lbs) (approx.)	230 (507)	230 (507)	

H = Height of the circuit breaker

W = Width of the circuit breaker

D = Depth of the circuit breaker P = Pole horizontal centre distance

# **Selection and ordering**

## Withdrawable circuit breakers

Withdrawable circuit breakers for Powerbloc and Unigear ZS3.2 switchgear



VD4-AF/P	'		'		
Rated and Insulation voltage		kV	36	38	
Withstand voltage (1min)		kV	95	95	
Impulse withstand voltage		kVp	185	185	
Rated frequency		Hz	50-60	50-60	
Rated normal current		А	A 1250-2000-2500 1250-		
Rated breaking capacity and rated s	short-time withstand current (3s)	kA	31.5	31.5	
Making capacity		kAp	82	82	
Mechanical endurance		Close-Open operations	150,000	150,000	
Operating sequence			O-0.3s-CO-15s-CO	O-0.3s-CO-15s-CO	
Opening time		ms	35	35	
Arc time		ms	10 15	10 15	
Total interruption time		ms	45 50	45 50	
Closing time		ms	50	50	
		H mm (inches)	1575 (60)	1575 (60)	
Overall dimensions		W mm (inches)	945 (32)	945 (32)	
Overall dimensions		D mm (inches)	750 (29,5)	750 (29,5)	
	LL W D	P mm (inches)	280 (11)	280 (11)	
Weight	Withdrawable	Kg (lbs) (approx.)	250 (551)	250 (551)	

Height of the circuit breaker

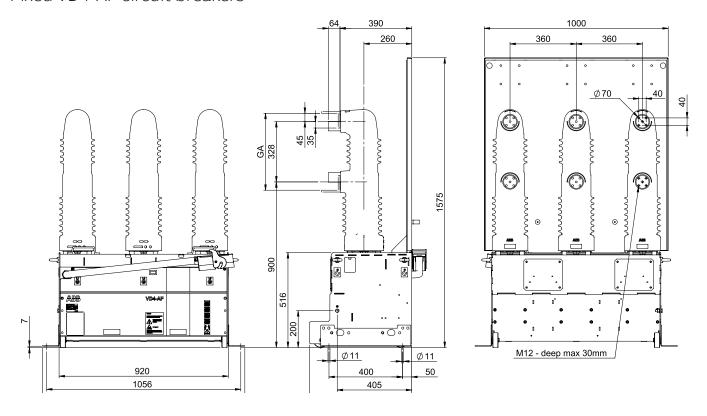
Width of the circuit breaker

Depth of the circuit breaker

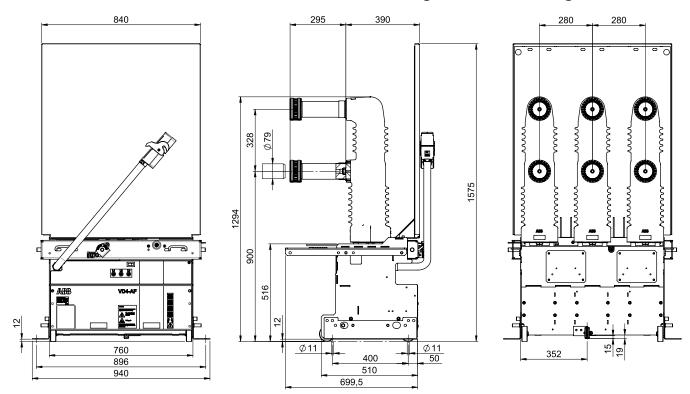
Pole horizontal centre distance

### **Overall dimensions**

Fixed VD4-AF circuit breakers



Withdrawable circuit breakers for Powerbloc and Unigear ZS3.2 switchgear



### Represented operational state

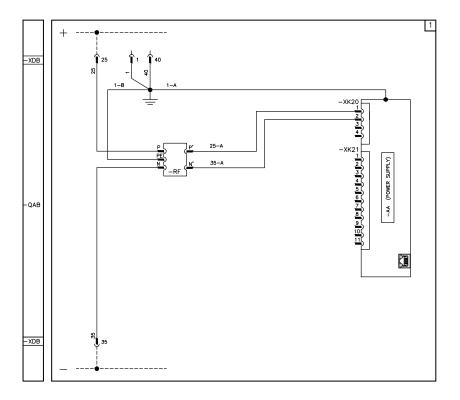
The diagram illustrates the following conditions:

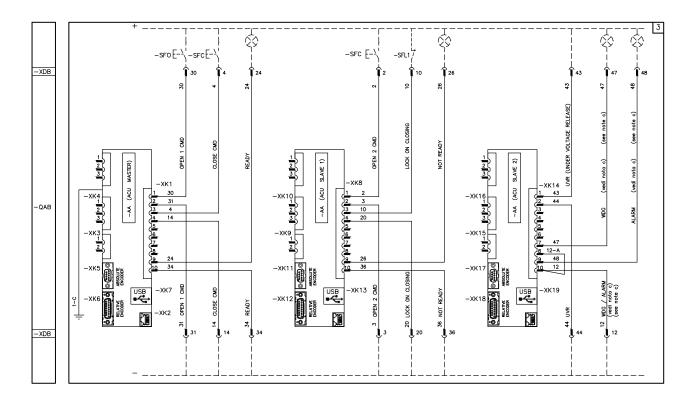
- Circuit breaker in open position and inserted (for withdrawable version)
- Circuits de-energized
- Frontal cover of the circuit breaker closed

### Graphical symbols for electrical diagrams (60617 IEC and 60617 CEI EN Standards)

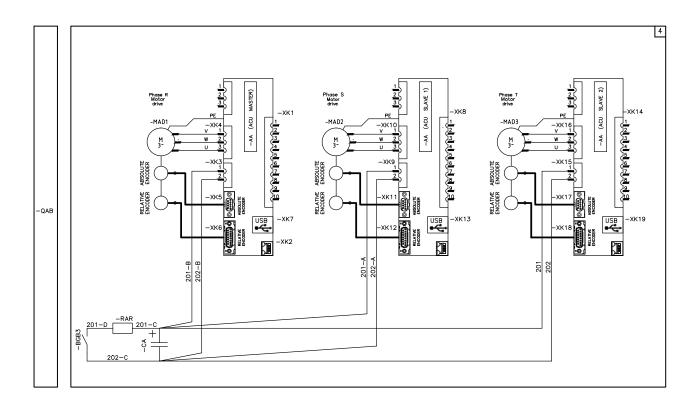
	Thermal effect	¢	Terminal		Rectifier in full wave (bridge) connection		Operating device (general symbol)
	Electromagnetic effect		Plug and socket (male and female)		Make contact	/>->-	Overcurrent relay with adjustable long time-lag characteristic
E	Operated by pushing	/	Make contact without spring return (stay put) with manual actuator reset	7	Break contact	/>-	Overcurrent relay with inverse long time-lag characteristic
<u></u>	Earth, ground (general symbol)	$\begin{array}{ c c c }\hline \pm \\ \hline \end{array}$	Capacitor (general symbol)	DI1-2	Insulated binary digital input	/≫	Overcurrent relay with adjustable short time-lag characteristic
<i>—</i>	Frame, chassis	M	Motor (general symbol)	4	Position switch (limit switch), make contact	/>>>	Instantaneous overcurrent or rate-of-rise relay
;	Conductors in a screened cable, two conductors shown		Current sensing element	Į,	Position switch (limit switch), break contact	$\Diamond$	Lamp (general symbol)
	Connection of conductors		Current sensor with one permanent winding and three threated windings	7×	Circuit breaker with automatic release	t' /	Timer switch

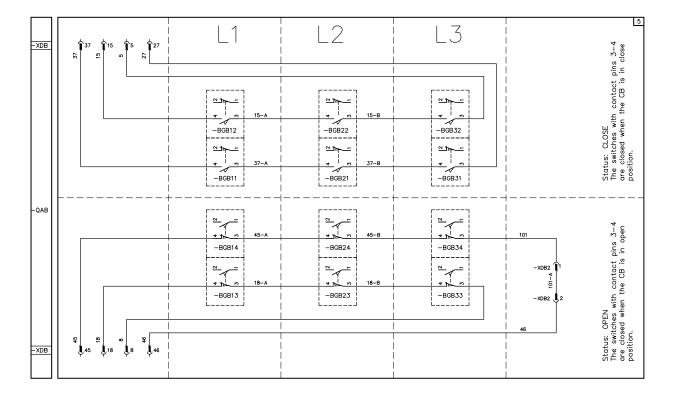
Electrical diagram 1VCD400300: VD4-AF (fixed version)

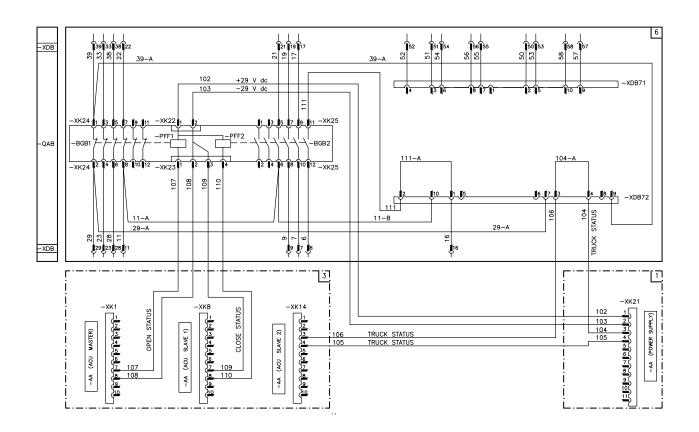




Electrical diagram 1VCD400300: VD4-AF (fixed version)







Electrical diagram 1VCD400300: VD4-AF (fixed version)

Caption		
	=	Reference number of diagram figure
-AA	=	Control and switching unit
-BGB1	=	C.breaker auxiliary contacts
-BGB11/12	=	Position switch phase L1 status CLOSE
-BGB13/14	=	Position switch phase L1 status OPEN
-BGB2	=	C.breaker auxiliary contacts
-BGB21/22	=	Position switch phase L2 status CLOSE
-BGB23/24	=	Position switch phase L2 status OPEN
-BGB3	=	Frontal cover switch. When the frontal cover is removed the switch get closed and the capacitor will be discharged by -R1 resistor
-BGB31/32	=	Position switch phase L3 status CLOSE
-BGB33/34	=	Position switch phase L3 status OPEN
-CA	=	Capacitor 450V
-CA2	=	Capacitor 100 nF 100 Vdc
-MAD1	=	Motor for operating the phase L1 pole
-MAD2	=	Motor for operating the phase L2 pole
-MAD3	=	Motor for operating the phase L3 pole
-PFF1	=	Commutation relays for auxiliary contacts -BGB1
-PFF2	=	Commutation relays for auxiliary contacts -BGB2
-QAB	=	Main circuit breaker
-RAR	=	Discharge resistor 150 ohm - 150 W
-RAR2	=	Resistor 10 kΩ 1 W
-RF	=	Supply input Filter
-SFC	=	Pushbutton or contact for the circuit breaker closing
-SFL1	=	Contact locking the c.breaker closing
-SFO	=	Pushbutton or contact for the circuit breaker opening
-XDB	=	Connector for the c.breaker circuit.
-XDB2	=	Connectors for accessories

Connec	tor	's for module "Master" of the control
switchi	ing	unit -AA
-XK1	=	Binary input/output connector
-XK2	=	Analog input connector
-XK3	=	Connector for 350V DC link
-XK4	=	Three phase motor output -MAD1
-XK5	=	Connector for the absolute encoder of motor -MAD1
-XK6	=	Connector for the relative encoder of motor -MAD1
-XK7	=	USB connector for data transfer
		rs for module "Slave 1" of the control unit -AA
-XK8		Binary input/output connector
-XK9	=	Connector for 350V DC link
-XK10	=	Three phase motor output -MAD2 connector
-XK11	=	Connector for the absolute encoder of motor -MAD2
-XK12	=	Connector for the relative encoder of motor -MAD2
-XK13	=	USB connector for data transfer
		rs for module "Slave 2" of the control unit -AA
-XK14	=	Binary input/output connector
-XK15	=	Connector for 350V DC link
-XK16	=	Three phase motor output -MAD3 connector
-XK17	=	Connector for the absolute encoder of motor -MAD3
-XK18	=	Connector for the relative encoder of motor -MAD3
-XK19	=	USB connector for data transfer
		rs for module "Power supply" of the control unit -AA
-XK20	=	Supply input connector.
-XK21	=	Auxiliary voltage output connector.
Connec	tor	rs for extended auxiliary contacts
-XK22	=	Supply input connector for extended auxiliary contacts
-XK23	=	Connector of commutation relays
-XK24	=	Connector of auxiliary contacts (open position)

#### Diagram figures description

- 1 Power supply connection
- 3 Binay input/output of control and switching unit -AA
- 4 Motor control circuits on the three phases
- $\ensuremath{\mathsf{5}}$  —Position switches for the status open/close of the three phases
- 6 C.breaker available auxiliary contacts

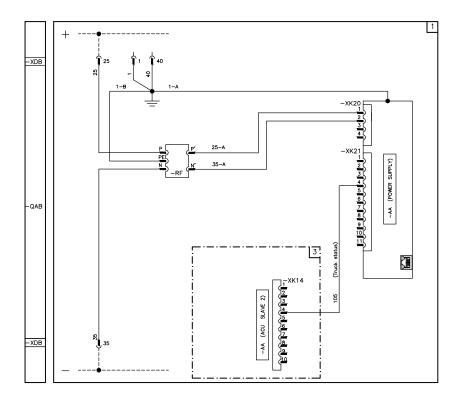
### Incompatibility

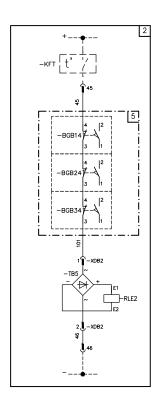
No incompatibility

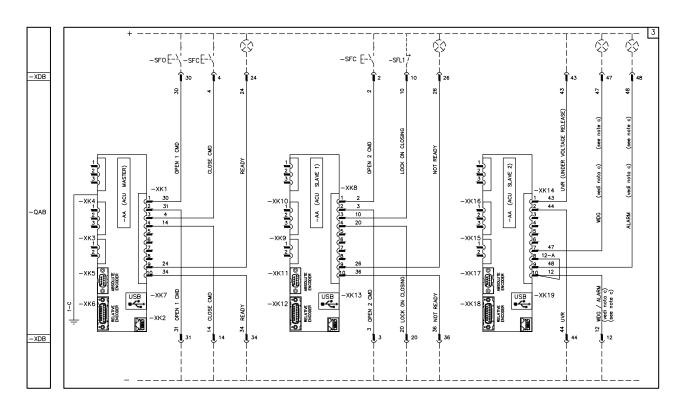
#### Notes

- a The c.breaker is delivered complete with the accessories listed in the order acknowledgement only. To draw up the order examine the apparatus catalogue.
- b "Warning! Before operate on auxiliary circuits, power off the apparatus and wait at least 1 minut in order to let the capacitor -CA to completely discharge."
- c The signalling switches: "WDG" and "ALARM" must be working at the same supply voltage surce.

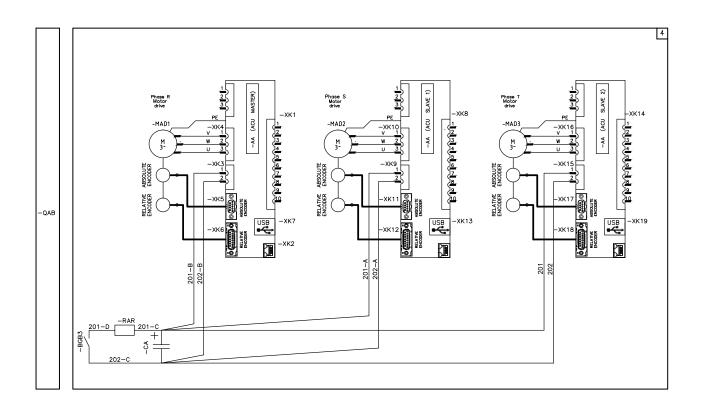
Electrical diagram 1VCD400294: VD4-AF/P (withdrawable version)

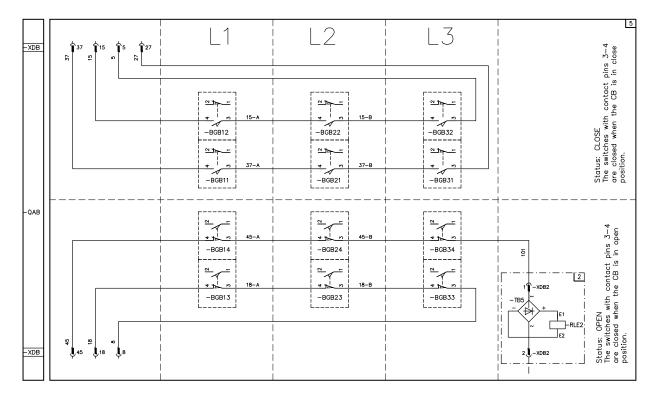




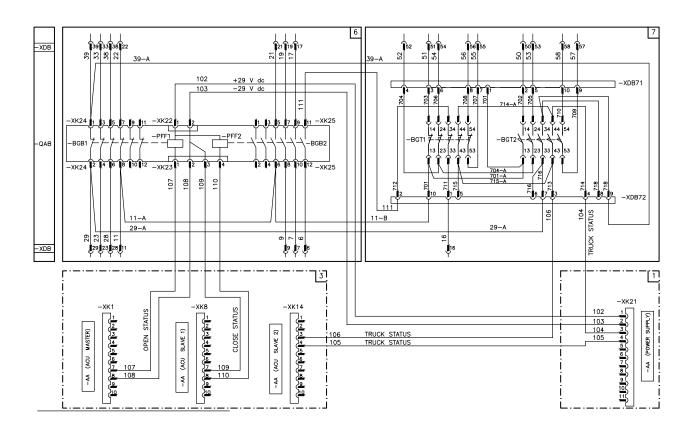


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Electrical diagram 1VCD400294: VD4-AF/P (withdrawable version)



mber of diagram figure switching unit kiliary contacts ch phase L1 status CLOSE ch phase L1 status OPEN kiliary contacts
switching unit  ciliary contacts  ch phase L1 status CLOSE  ch phase L1 status OPEN
ch phase L1 status CLOSE
ch phase L1 status CLOSE ch phase L1 status OPEN
ch phase L1 status OPEN
<u>'</u>
kiliary contacts
ch phase L2 status CLOSE
ch phase L2 status OPEN
switch. When the frontal cover is switch get closed and the l be discharged by -R1 resistor
ch phase L3 status CLOSE
ch phase L3 status OPEN
nalling c.breaker in the connected
nalling c.breaker in the insulated
ov
0 nF 100 Vdc
contact to unlock the c.breaker d racking-out
erating the phase L1 pole
erating the phase L2 pole
erating the phase L3 pole
n relays for auxiliary contacts
n relays for auxiliary contacts
oreaker
sistor 150 ohm - 150 W
Ω 1 W
Filter
net on the truck. If de-energized it c.breaker racking-in and racking- cally.
or contact for the circuit breaker
ing the c.breaker closing
or contact for the circuit breaker
·RLE2
RLE2 r the c.breaker circuit

-XK1	=	Pinary input (output connector
-XK1 -XK2		. 7   1 - 7 1
		Analog input connector
-XK3		Connector for 350V DC link
-XK4	=	Three phase motor output -MAD1
-XK5	=	Connector for the absolute encoder of motor -MAD1
-XK6	=	Connector for the relative encoder of motor -MAD1
-XK7	=	USB connector for data transfer
		rs for module "Slave 1" of the control unit -AA
-XK8	=	Binary input/output connector
-XK9	=	Connector for 350V DC link
-XK10	=	Three phase motor output -MAD2 connector
-XK11	=	Connector for the absolute encoder of motor -MAD2
-XK12	=	Connector for the relative encoder of motor -MAD2
-XK13	=	USB connector for data transfer
		rs for module "Slave 2" of the control unit -AA
-XK14	=	Binary input/output connector
-XK15	=	Connector for 350V DC link
-XK16	=	Three phase motor output -MAD3 connector
-XK17	=	Connector for the absolute encoder of motor -MAD3
-XK18	=	Connector for the relative encoder of motor -MAD3
-XK19	=	USB connector for data transfer
		rs for module "Power supply" of the control unit -AA
-XK20	=	Supply input connector
-XK21	=	Auxiliary voltage output connector
Connec	tor	rs for extended auxiliary contacts
-XK22	=	Supply input connector for extended auxiliary contacts
-XK23	=	Connector of commutation relays
-XK24	=	Connector of auxiliary contacts (open position)

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# Electric circuit diagram

Electrical diagram 1VCD400294: VD4-AF/P (withdrawable version)

#### Diagram figures description

- 1 Power supply connection
- 2 Locking magnet on the truck. If de-energized it prevents the c.breaker racking-in and racking-out mechanically.
- 3 Binay input/output of control and switching unit -AA
- 4 Motor control circuits on the three phases.
- 5 Position switches for the status open/close of the three phases
- 6 C.breaker available auxiliary contacts
- 7 Contact signalling circuit breaker in inserted and isolated position located on circuit breaker's truck.

#### Incompatibility

No incompatibility

#### Notes

- a The c.breaker is delivered complete with the accessories listed in the order acknowledgement only. To draw up the order examine the apparatus catalogue.
- b "Warning!
  Before operate on auxiliary circuits, power off the apparatus and wait at least 1 minut in order to let the capacitor -CA to completely discharge."
- The signalling switches: "WDG" and "ALARM" must be working at the same supply voltage surce.

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## Notes





For further details please contact:

Further details about the product: abb.com/mediumvoltage
Your contact center: abb.com/contactcenters
Further details about services: abb.com/service