

# PB/F - PB/FL type PowerCube

## Installation and service instructions



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## For your safety!

- Make sure that the room is suitable for the installation of electrical apparatus.
- Make sure that all the installation, putting into service and maintenance operations are carried out by skilled personnel with in-depth knowledge of the apparatus.
- Make sure that all the installation, service and maintenance operations comply with standard and legal requirements for constructing the installations in accordance with the regulations for safety in the workplace.
- Strictly follow this instruction manual.
- Make sure that the ratings are not exceeded while the apparatus is in service.

- Pay the utmost attention to the notes shown in the manual by the following symbol:



- Make sure that the personnel working on the apparatus have this manual to hand and all the information required for correct intervention.



Responsible behaviour safeguards your own and others' safety!  
For any requests, place contact the ABB Assistance Service.

# Introduction

The instructions in this manual refer to standardised PowerCube PB/F medium voltage fixed parts.

For correct use of the apparatus, please read the manual carefully.

PowerCube PB/F fixed parts are designed for a large number of installation configurations.

However, they do allow further technical and constructional modifications to satisfy special installation requirements.

Consequently, the information given below may sometimes not contain instructions concerning special configurations requested by the customer.

Apart from to the manual, it is therefore always necessary to consult the latest technical documentation (circuit and wiring diagrams, foundation plans, any protection coordination studies, etc.), especially regarding any variants requested in relation to the standardised configurations.

For maintenance use only original spare parts. For any further information, refer to Technical Catalogue 1VCP000253.

For instructions regarding the apparatus (circuit breakers, contactors ...), refer to the relative instruction booklets.

# 1. Packing and transport



**Follow the symbols and instructions shown on the packing carefully.**

Each fixed part is packed according to the shipping and storage requirements of the customer.

Each fixed part is protected by a plastic cover to prevent any water entering during the loading and unloading stages and to keep it free of dust during storage.

The fixed parts must be placed on the transport vehicle platform back-to-back and transversely, placing materials between them suitable for absorbing any compression and to avoid any direct contact between the surfaces of the various groups.

Special longitudinal members must be placed on the platform to space each fixed part and prevent it moving either longitudinally or transversely.

The fixed parts must be anchored to the structure of

the vehicle with ropes, so that there is not deformation and to prevent tilting on bends or in the case of sudden stops.

The transport vehicle must also have a tarpaulin cover over the whole load.

The resting points of the lifting means must have a specific capacity to ensure proper weight distribution.

To unload the fixed parts, there must be an area at the same level and with dimensions not less than 3 x 2 m in front of the access to the warehouse or switchboard room.

See paragraph 4 for handling.

Small differences in level can be compensated with temporary structures made using wooden boards.

Unloading must be carried out with the utmost care using suitable lifting equipment for the weight of each group.

Special attention must be paid and the specific risks analysed for working in areas with live overhead lines.

## 2. Control on receipt



- While handling the unit do not put stress on the insulating parts.
- Before performing any operation make sure that the operating device springs are discharged and the apparatus is in the open position.

On receipt, immediately check the packing and the state of the apparatus.

Open the packing as shown in para. 4., taking care not to damage its materials. Check that no damage has occurred during transport and make sure that the nameplate data (fig. 1) corresponds to what is specified in the ABB order acknowledgement and in the shipping note.

Should any damage or irregularity be found in the supply, immediately notify ABB (directly, through the agent or the supplier) and the carrier who delivered the goods.

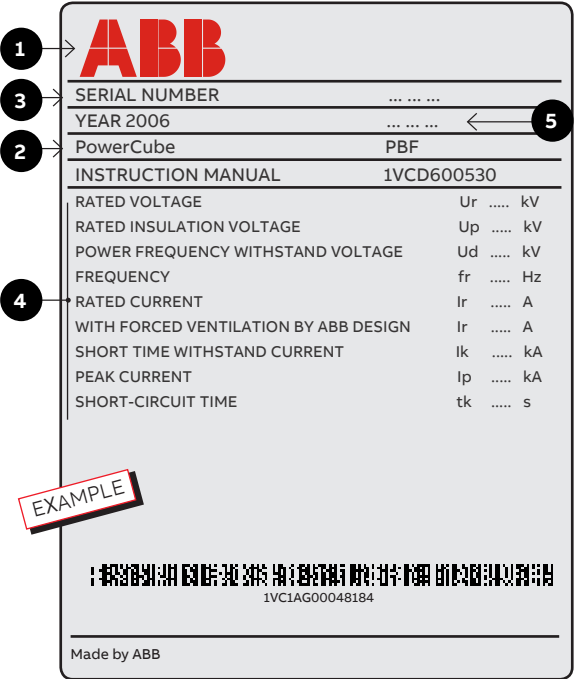
Notification of any irregularity, even after receipt, must indicate the fixed part serial number shown on the nameplate located on the module itself.

The fixed parts are only supplied complete with the accessories specified at the time of ordering and confirmed in the order acknowledgement sent by ABB.

The documents enclosed in the shipping packing are:

- adhesive labels showing the addressee and product type;
- this instruction manual;
- the test report;
- the electrical diagram.

### 2.1. Nameplate data



Caption

- 1 Trade mark
- 2 Enclosure type
- 3 Serial number
- 4 Electrical characteristics
- 5 Standards

Fig. 1

### 3. Storage



**Please contact ABB in case of special storage conditions.**

If the apparatus has to be stored before installation, on request suitable packing for the conditions specified can be provided.

On receipt, the fixed part must be unpacked and checked as described in “Control on receipt” (chapter 2), and then put back in the packing again using the original materials.

Fixed parts must be stored in a dry, dust-free, non-corrosive place, at a temperature ranging from  $-5^{\circ}\text{C}$  to  $+45^{\circ}\text{C}$  without significant changes. If this is not possible, store the fixed parts in a well-ventilated room, cover them with tarpaulins or waterproof sheets (e.g.: polyethylene).

The package contains dehydrating bags that must be replaced every six months.

For special requirements, please contact us.

## 4. Handling

### 4.1. Fixed parts

Each fixed part is usually fixed onto a wooden platform.

Handling should preferably be carried out by means of bridge or mobile cranes. Otherwise, use rollers or fork lift trucks.

Weights and dimensions of the various sections are indicated in the shipping documents and on the plant drawings.

#### Fixed parts handling



To handle the fixed parts containing the apparatus (circuit breaker, contactor or service truck), it is compulsory to use the lifting eyebolts provided with the module.

#### 4.1.1. Handling with bridge or mobile crane and unpacking

##### Handling the fixed part in the wood packing

Lifting by means of a crane must be carried out using the circular slings (1) (fig. 2).

The slings must be inserted according to the lifting symbols marked on the crate.

Weight and lifting opening angle must be taken into account when choosing the circular slings.

#### Unpacking

- Remove the nails and crate lid and sides;
- loosen the screws fixing the fixed part to the pallet (if present);
- lift the module by means of the crane;
- slide the pallet out from under the fixed part;
- position the unloading shims;
- lower the module onto the shims using the crane.

After unpacking it, lift the module by means of a crane, using the special eyebolts (1) (fig. 3) and the ropes fitted with safety spring catches.

After installation, remove the eyebolts (1).

#### 4.1.2. Handling by means of transpallets or fork lift trucks



- The floor on which the transpallets or fork lift trucks run must be completely
- Move the fixed part, avoiding any bumps which might turn it over.

For greater stability, only lift the fixed part enough to allow handling. Also check levelness of the forks.

Handling the module in the wooden crate



Fig. 2

Module lifting

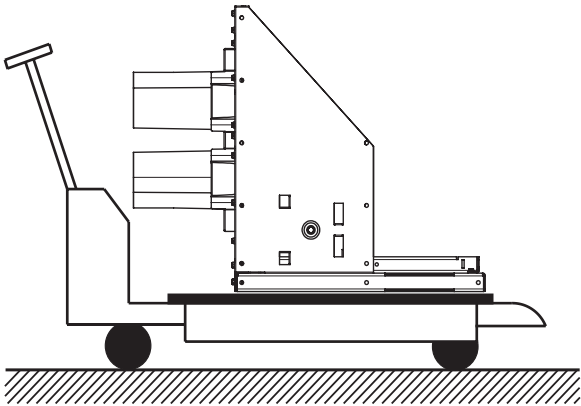


Fig. 3



Lifting a fixed part packed in a wooden crate.

Fig. 4



Fixed part handling.

Fig. 5

## 5. Description

### 5.1. Construction features

The fixed parts allow MV switchboards with metal enclosure to be built, suitable for indoor installation. The fixed parts are pre-assembled and tested in the factory.

The fixed parts are suitable for all primary distribution requirements with service voltages up to 24 kV and can take on different configurations according to customer requests.

The fixed parts allow arc-proof switchboards to be

constructed in compliance with the prescriptions of the IEC 62271/200, Class of access (A) criteria (1 - 5). With the PB/F fixed parts it is possible to build switchgears with IP2X degree of protection with open door.

Motorizable for PB1, PB2, PB3 and PB4/F-FL.

Each unit (fig. 6) is set up of:

- 1 Shutters
- 2 Lower and upper monoblocks
- 3 Earthing switch (on request)

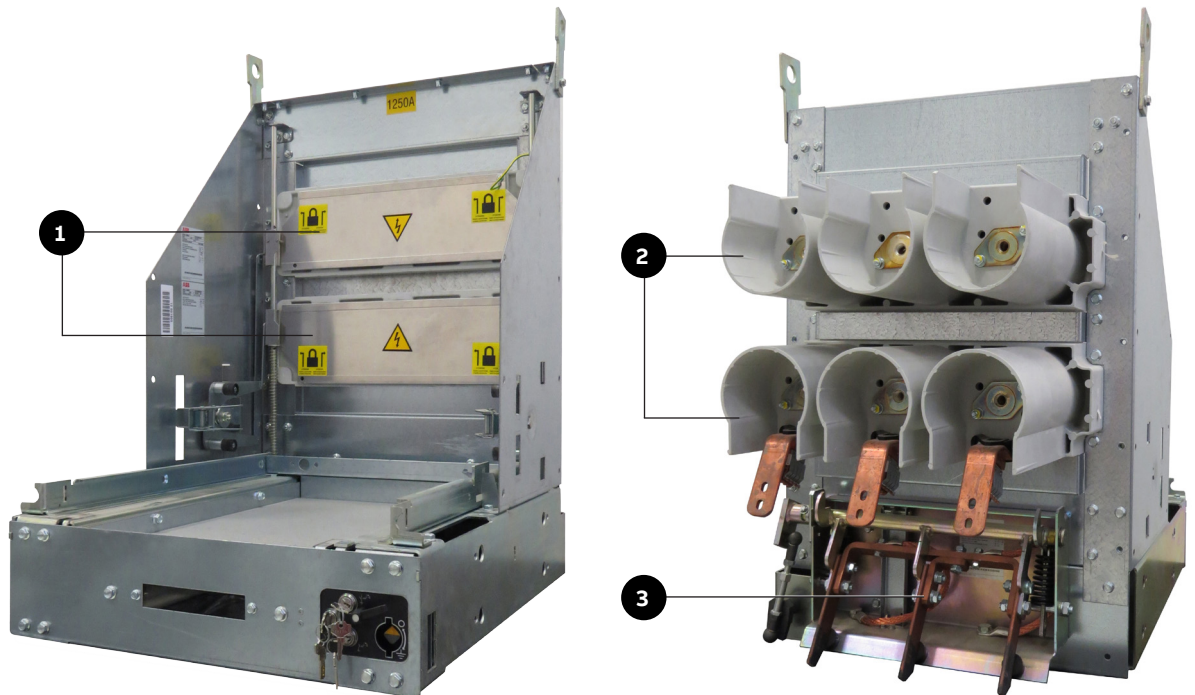


Fig. 6



## 5.2. Dimensions and weights

### Types available

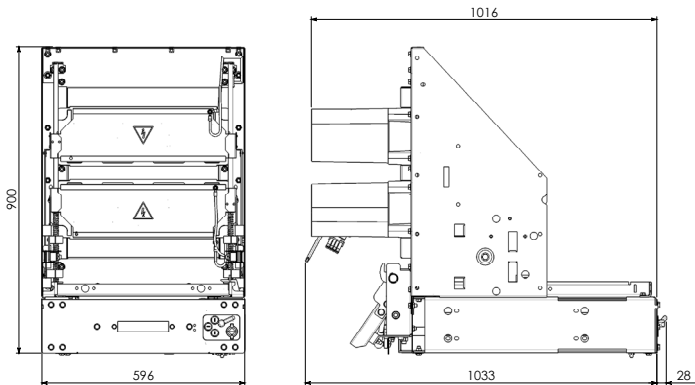
**PowerCube PB1/F ... PB4/F and PB1/FL ... PB2/FL: suitable for incoming, outgoing and bus-tie units.**

| Un [kV] | In [kA] | Icw-Isc [A] | Width  | Module         |
|---------|---------|-------------|--------|----------------|
| 12      | 31.5    | 400         | 600 mm | PB1/F - PB1/FL |
|         | 31.5    | 630         | 600 mm | PB1/F - PB1/FL |
|         | 31.5    | 1250        | 600 mm | PB1/F - PB1/FL |
|         | 31.5    | 630         | 750 mm | PB2/F - PB2/FL |
|         | 31.5    | 1250        | 750 mm | PB2/F - PB2/FL |
|         | 31.5    | 1600        | 750 mm | PB2/F - PB2/FL |
|         | 31.5    | 2000        | 750 mm | PB2/F - PB2/FL |
| 15      | 40      | 1200        | 750 mm | PB2/FL         |
|         | 40      | 2000        | 750 mm | PB2/FL         |
| 17      | 31.5    | 630         | 600 mm | PB1/F - PB1/FL |
|         | 31.5    | 1250        | 600 mm | PB1/F - PB1/FL |
|         | 31.5    | 630         | 750 mm | PB2/F - PB2/FL |
|         | 31.5    | 1250        | 750 mm | PB2/F - PB2/FL |
|         | 31.5    | 1600        | 750 mm | PB2/F - PB2/FL |
|         | 31.5    | 2000        | 750 mm | PB2/F - PB2/FL |
| 24      | 25      | 630         | 750 mm | PB4/F          |
|         | 25      | 1250        | 750 mm | PB4/F          |
| 12      | 40-50   | 1250        | 750 mm | PB2/F - PB2/FL |
|         | 40-50   | 1600        | 750 mm | PB2/F - PB2/FL |
|         | 40-50   | 2000        | 750 mm | PB2/F - PB2/FL |
| 17      | 40-50   | 1250        | 750 mm | PB2/F - PB2/FL |
|         | 40-50   | 1600        | 750 mm | PB2/F - PB2/FL |
|         | 40-50   | 2000        | 750 mm | PB2/F - PB2/FL |

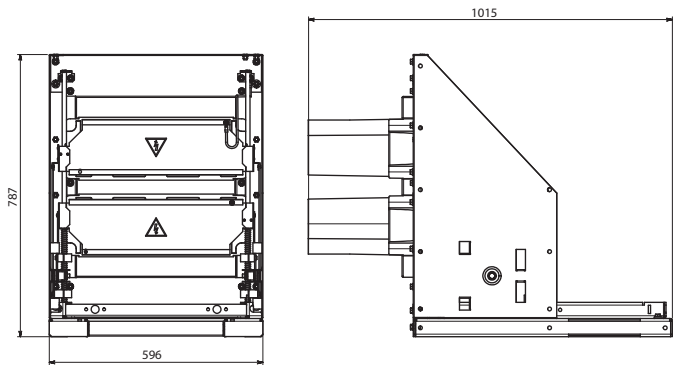
## 5. Description

### Overall dimensions

PB1/F



PB1/FL



Dimensional drawings available on request in electronic format.

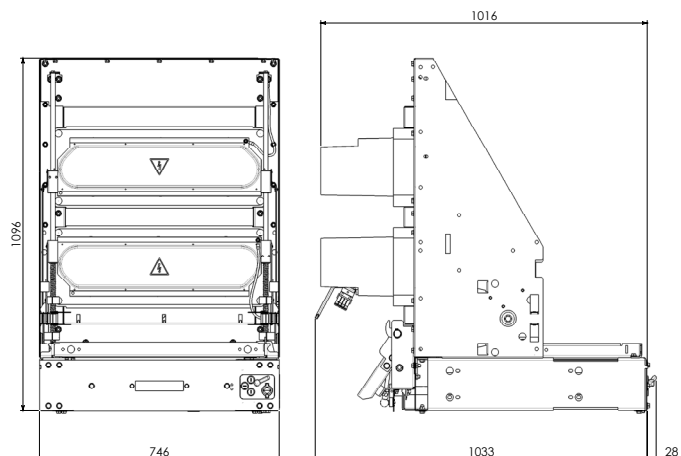
| Unit PB1/F |          |            |            |
|------------|----------|------------|------------|
| Un (kV)    | Icw (kA) | In (A)     | TN         |
| 12         | 31.5     | 630 - 1250 | 1VCD003382 |
| 17         | 31.5     | 630 - 1250 | 1VCD003382 |

| Unit PB1/FL |          |            |            |
|-------------|----------|------------|------------|
| Un (kV)     | Icw (kA) | In (A)     | TN         |
| 12          | 31.5     | 630 - 1250 | 1VCD003614 |
| 17          | 31.5     | 630 - 1250 | 1VCD003614 |

| Unit PB1/F - PB1/FL                  | Typical use  |
|--------------------------------------|--------------|
| Contact diameter (mm)                | 35 mm        |
| Rated voltage                        | 12-17 kV     |
| Test voltage at industrial frequency | 28-38 kV     |
| Impulse withstand voltage            | 75-95 kV bil |
| Short-time withstand current         | 31.5 kA x 3s |
| Peak current                         | 79 kA        |
| Rated branch current                 | 630-1250 A   |

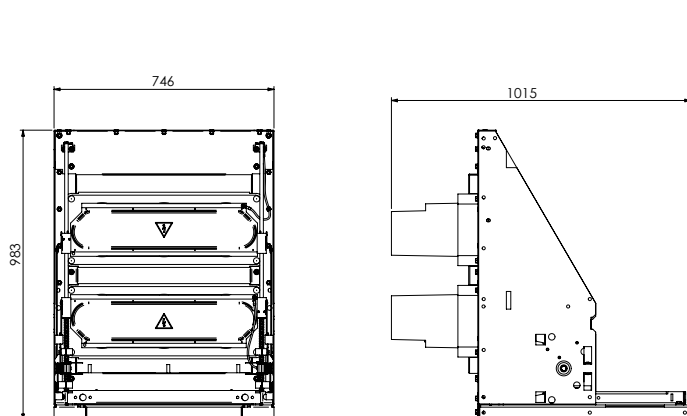
| Earthing switch (if requested) only PB1/F |              |
|---|--------------|
| Short-time withstand current              | 31.5 kA x 3s |
| Peak current                              | 79 kA        |

**PB2/F****Unit PB2/F**

| Un (kV) | Icw (kA) | In (A)     | TN         |
|---------|----------|------------|------------|
| 12      | 50       | 630 - 2000 | 1VCD003383 |
| 17      | 50       | 630 - 2000 | 1VCD003383 |

**Unit PB2/FL**

| Un (kV) | Icw (kA) | In (A)      | TN         |
|---------|----------|-------------|------------|
| 12      | 50       | 630 - 2000  | 1VCD000210 |
| 15      | 40       | 1200 - 2000 | 1VCD000210 |
| 17      | 50       | 630 - 2000  | 1VCD000210 |

**PB2/FL****Unit PB2/F - PB2/FL****Typical use**

|                                      |   |
|--------------------------------------|---|
| Rated voltage                        | 12-17 kV  |
| Test voltage at industrial frequency | 28-38 kV  |
| Impulse withstand voltage            | 75-95 kV bil  |
| Short-time withstand current         | 40 kA x 3s - 50 kA x1s                                  |
| Peak current                         | 125 kA  |
| Rated branch current                 | 630-1250 A <sup>(1)</sup><br>1600-2000 A <sup>(2)</sup> |

**Earthing switch (if requested) only PB1/F**

|                              |                             |
|------------------------------|-----------------------------|
| Short-time withstand current | 31.5 kA x 3s - 40÷50 kA x1s |
| Peak current                 | 79 kA                       |

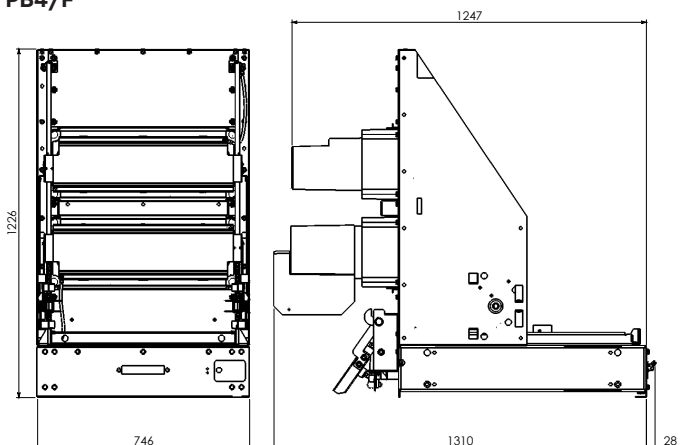
**Unit PB2/FL - IEEE****Typical use**

|                                      |                            |
|--------------------------------------|----------------------------|
| Rated voltage                        | 15 kV                      |
| Test voltage at industrial frequency | 36 kV                      |
| Impulse withstand voltage            | 95 kV                      |
| Short-time withstand current         | 40 kA x 2s                 |
| Peak current                         | 104 kA                     |
| Rated branch current                 | 1200-2000 A <sup>(2)</sup> |

<sup>(1)</sup> Contact diameter 35 mm.<sup>(2)</sup> Contact diameter 79 mm.

Dimensional drawings available on request in electronic format.

| Un (kV) | Icw (kA) | In (A)     | TN         |
|---------|----------|------------|------------|
| 24      | 31.5     | 630 - 1250 | 1VCD003384 |

**PB4/F****Module PB4/F****Typical use**

|                                      |                           |
|--------------------------------------|---------------------------|
| Rated voltage                        | 24 kV                     |
| Test voltage at industrial frequency | 50 kV                     |
| Impulse withstand voltage            | 125 kV bil                |
| Short-time withstand current         | 31.5 kA x 3s              |
| Peak current                         | 79 kA                     |
| Rated branch current                 | 630-1250 A <sup>(1)</sup> |

**Earthing switch (if requested)**

|                              |              |
|------------------------------|--------------|
| Short-time withstand current | 31.5 kA x 3s |
| Peak current                 | 79 kA        |

<sup>(1)</sup> Contact diameter 35 mm.

## 5. Description

### Fixed parts compatibility with ABB apparatus

**Table 1 - VD4 withdrawable circuit breakers (\*)**  
**Rated current of the circuit breakers VD4 (A - 40 °C)**



| kV         | Isc<br>(kA) | Icw<br>(kA) | W=600<br>p=150<br>u/l=205<br>H=260<br>ø=35 | W=750<br>p=210<br>u/l=310<br>H=280<br>ø=35 | W=750<br>p=210<br>u/l=310<br>H=280<br>ø=79 | W=750<br>p=210<br>u/l=310<br>H=325<br>ø=35 | Circuit breaker     | PowerCube           |
|------------|-------------|-------------|--|--|--|--|---------------------|---------------------|
| 12<br>17.5 | 16          | 16          | 630  |  |  |  | VD4/P 12.06.16 p150 | VD4/P 17.06.16 p150 |
|            | 20          | 20          | 630  |  |  |  | VD4/P 12.06.20 p150 | VD4/P 17.06.20 p150 |
|            | 25          | 25          | 630  |  |  |  | VD4/P 12.06.25 p150 | VD4/P 17.06.25 p150 |
|            | 31.5        | 31.5        | 630  |  |  |  | VD4/P 12.06.32 p150 | VD4/P 17.06.32 p150 |
|            | 16          | 16          | 1250                                       |  |  |  | VD4/P 12.06.16 p150 | VD4/P 17.12.16 p150 |
|            | 20          | 20          | 1250                                       |  |  |  | VD4/P 12.06.20 p150 | VD4/P 17.12.20 p150 |
|            | 25          | 25          | 1250                                       |  |  |  | VD4/P 12.06.25 p150 | VD4/P 17.12.25 p150 |
|            | 31.5        | 31.5        | 1250                                       |  |  |  | VD4/P 12.06.32 p150 | VD4/P 17.12.32 p150 |
|            | 16          | 16          |  | 630  |  |  | VD4/W 12.06.16 p210 | VD4/W 17.06.16 p210 |
|            | 20          | 20          |  | 630  |  |  | VD4/W 12.06.20 p210 | VD4/W 17.06.20 p210 |
|            | 25          | 25          |  | 630  |  |  | VD4/W 12.06.25 p210 | VD4/W 17.06.25 p210 |
|            | 31.5        | 31.5        |  | 630  |  |  | VD4/W 12.06.32 p210 | VD4/W 17.06.32 p210 |
|            | 16          | 16          |  | 1250                                       |  |  | VD4/W 12.12.16 p210 | VD4/W 17.12.16 p210 |
|            | 20          | 20          |  | 1250                                       |  |  | VD4/W 12.12.20 p210 | VD4/W 17.12.20 p210 |
|            | 25          | 25          |  | 1250                                       |  |  | VD4/W 12.12.25 p210 | VD4/W 17.12.25 p210 |
|            | 31.5        | 31.5        |  | 1250                                       |  |  | VD4/W 12.12.32 p210 | VD4/W 17.12.32 p210 |
|            | 40          | 40          |  | 1250                                       |  |  | VD4/W 12.12.40 p210 | VD4/W 17.12.40 p210 |
|            | 50          | 50          |  | 1250                                       |  |  |                     |                     |
|            | 40          | 40          |  |  | 1250                                       |  | VD4/P 12.12.40 p210 | VD4/P 17.12.40 p210 |
|            | 50          | 50          |  |  | 1250                                       |  | VD4/P 12.12.50 p210 | VD4/P 17.12.50 p210 |
|            | 20          | 20          |  |  | 1600                                       |  | VD4/P 12.16.20 p210 | VD4/P 17.16.20 p210 |
|            | 25          | 25          |  |  | 1600                                       |  | VD4/P 12.16.25 p210 | VD4/P 17.16.25 p210 |
|            | 31.5        | 31.5        |  |  | 1600                                       |  | VD4/P 12.16.32 p210 | VD4/P 17.16.32 p210 |
|            | 40          | 40          |  |  | 1600                                       |  | VD4/P 12.16.40 p210 | VD4/P 17.16.40 p210 |
|            | 50          | 50          |  |  | 1600                                       |  | VD4/P 12.16.50 p210 | VD4/P 17.16.50 p210 |
|            | 20          | 20          |  |  | 2000                                       |  | VD4/P 12.20.20 p210 | VD4/P 17.20.20 p210 |
|            | 25          | 25          |  |  | 2000                                       |  | VD4/P 12.20.25 p210 | VD4/P 17.20.25 p210 |
|            | 31.5        | 31.5        |  |  | 2000                                       |  | VD4/P 12.20.32 p210 | VD4/P 17.20.32 p210 |
|            | 40          | 40          |  |  | 2000                                       |  | VD4/P 12.20.40 p210 | VD4/P 17.20.40 p210 |
|            | 50          | 50          |  |  | 2000                                       |  | VD4/P 12.20.50 p210 | VD4/P 17.20.50 p210 |
| 15         | 40          | 40          |  | 1200                                       |  |  | VD4/P 15.12.40 p210 | -                   |
|            | 40          | 40          |  | 2000                                       |  |  | VD4/P 15.20.40 p210 | -                   |
| 24         | 16          | 16          |  |  |  | 630  | VD4/P 24.06.16 p210 | -                   |
|            | 20          | 20          |  |  |  | 630  | VD4/P 24.06.20 p210 | -                   |
|            | 25          | 25          |  |  |  | 630  | VD4/P 24.06.25 p210 | -                   |
|            | 16          | 16          |  |  |  | 1250                                       | VD4/P 24.12.16 p210 | -                   |
|            | 20          | 20          |  |  |  | 1250                                       | VD4/P 24.12.20 p210 | -                   |
|            | 25          | 25          |  |  |  | 1250                                       | VD4/P 24.12.25 p210 | -                   |
|            | 31.5        | 31.5        |  |  |  | 1250                                       | VD4/P 24.12.32 p210 | -                   |

W = Width of PowerCube module.

P = Horizontal centre distance between circuit breaker poles.

u/l = Distance between top and bottom terminal.

H = Distance between bottom terminal and earth

Ø = Diameter of the contacts in the PowerCube module monobloc.

(\*) The fixed parts are not prepared for application of the "motorised truck".



**Table 2 - Withdrawable HD4 circuit breakers**  
**Rated current of the circuit breakers HD4 (A - 40 °C)**

| kV         | Isc<br>(kA) | Icw<br>(kA) | W=600<br>p=150<br>u/l=205<br>H=260<br>ø=35 | W=750<br>p=210<br>u/l=310<br>H=280<br>ø=35 | W=750<br>p=210<br>u/l=310<br>H=280<br>ø=79 | W=750<br>p=210<br>u/l=310<br>H=325<br>ø=35 | Circuit breaker     | PowerCube       |
|------------|-------------|-------------|--|--|--|--|---------------------|-----------------|
| 12<br>17.5 | 16          | 16          | 630  |  |  |  | HD4/W 12.06.16 p150 | PB1/F<br>PB1/FL |
|            | 25          | 25          | 630  |  |  |  | HD4/W 12.06.25 p150 |                 |
|            | 31.5        | 31.5        | 630  |  |  |  | HD4/W 12.06.32 p150 |                 |
|            | 16          | 16          | 1250                                       |  |  |  | HD4/W 12.12.16 p150 |                 |
|            | 25          | 25          | 1250                                       |  |  |  | HD4/W 12.12.25 p150 |                 |
|            | 31.5        | 31.5        | 1250                                       |  |  |  | HD4/W 12.12.32 p150 |                 |
|            | 16          | 16          |  | 630  |  |  | HD4/W 12.06.16 p210 | PB2/F<br>PB2/FL |
|            | 25          | 25          |  | 630  |  |  | HD4/W 12.06.25 p210 |                 |
|            | 31.5        | 31.5        |  | 630  |  |  | HD4/W 12.06.32 p210 |                 |
|            | 16          | 16          |  | 1250                                       |  |  | HD4/W 12.12.16 p210 |                 |
|            | 25          | 25          |  | 1250                                       |  |  | HD4/W 12.12.25 p210 |                 |
|            | 31.5        | 31.5        |  | 1250                                       |  |  | HD4/W 12.12.32 p210 |                 |
|            | 40          | 40          |  | 1250                                       |  |  | HD4/W 12.12.40 p210 |                 |
|            | 50          | 50          |  | 1250                                       |  |  | HD4/W 12.12.50 p210 |                 |
|            | 16          | 16          |  |  | 1600                                       |  | HD4/W 12.16.16 p210 |                 |
|            | 25          | 25          |  |  | 1600                                       |  | HD4/W 12.16.25 p210 |                 |
|            | 31.5        | 31.5        |  |  | 1600                                       |  | HD4/W 12.16.32 p210 |                 |
|            | 40          | 40          |  |  | 1600                                       |  | HD4/P 12.16.40 p210 |                 |
|            | 50          | 50          |  |  | 1600                                       |  | HD4/P 12.16.50 p210 |                 |
|            | 16          | 16          |  |  | 2000                                       |  | HD4/W 12.20.16 p210 | PB4/F           |
|            | 25          | 25          |  |  | 2000                                       |  | HD4/W 12.20.25 p210 |                 |
|            | 31.5        | 31.5        |  |  | 2000                                       |  | HD4/W 12.20.32 p210 |                 |
|            | 40          | 40          |  |  | 2000                                       |  | HD4/P 12.20.40 p210 |                 |
|            | 50          | 50          |  |  | 2000                                       |  | HD4/P 12.20.50 p210 |                 |
|            | 16          | 16          |  |  |  | 630  | HD4/W 24.06.16 p210 |                 |
|            | 20          | 20          |  |  |  | 630  | HD4/W 24.06.20 p210 |                 |
|            | 25          | 25          |  |  |  | 630  | HD4/W 24.06.25 p210 |                 |
| 24         | 16          | 16          |  |  |  | 1250                                       | HD4/W 24.12.16 p210 | PB4/F           |
|            | 20          | 20          |  |  |  | 1250                                       | HD4/W 24.12.20 p210 |                 |
|            | 25          | 25          |  |  |  | 1250                                       | HD4/W 24.12.25 p210 |                 |
|            | 31.5        | 31.5        |  |  |  | 1250                                       | HD4/P 24.12.32 p210 |                 |

W = Width of PowerCube module.

P = Horizontal centre distance between circuit breaker poles.

u/l = Distance between top and bottom terminal.

H = Distance between bottom terminal and earth

Ø = Diameter of the contacts in the PowerCube module monobloc.

## 5. Description



**Table 3 - Withdrawable VM1 circuit breakers**  
**Rated current of the circuit breakers VM1 (A - 40 °C)**

| kV         | Isc<br>(kA) | Icw<br>(kAx3s) | W=600<br>p=150<br>u/l=205<br>H=260<br>ø=35 | W=750<br>p=210<br>u/l=310<br>H=280<br>ø=35 | W=750<br>p=210<br>u/l=310<br>H=280<br>ø=79 | W=750<br>p=210<br>u/l=310<br>H=325<br>ø=35 | Circuit breaker                         | PowerCube       |
|------------|-------------|----------------|--|--|--|--|---|-----------------|
| 12<br>17.5 | 16          | 16             | 630  |  |  |  | VM1/P 12.06.16 p150 VM1/P 17.06.16 p150 | PB1/F<br>PB1/FL |
|            | 20          | 20             | 630  |  |  |  | VM1/P 12.06.20 p150 VM1/P 17.06.20 p150 |                 |
|            | 25          | 25             | 630  |  |  |  | VM1/P 12.06.25 p150 VM1/P 17.06.25 p150 |                 |
|            | 31.5        | 31.5           | 630  |  |  |  | VM1/P 12.06.32 p150 VM1/P 17.06.32 p150 |                 |
|            | 16          | 16             | 1250                                       |  |  |  | VM1/P 12.12.16 p150 VM1/P 17.12.16 p150 |                 |
|            | 20          | 20             | 1250                                       |  |  |  | VM1/P 12.12.20 p150 VM1/P 17.12.20 p150 |                 |
|            | 25          | 25             | 1250                                       |  |  |  | VM1/P 12.12.25 p150 VM1/P 17.12.25 p150 |                 |
|            | 31.5        | 31.5           | 1250                                       |  |  |  | VM1/P 12.12.32 p150 VM1/P 17.12.32 p150 |                 |
|            | 16          | 16             |  | 630  |  |  | VM1/W 12.06.16 p210 VM1/W 17.06.16 p210 | PB2/F<br>PB2/FL |
|            | 20          | 20             |  | 630  |  |  | VM1/W 12.06.20 p210 VM1/W 17.06.20 p210 |                 |
|            | 25          | 25             |  | 630  |  |  | VM1/W 12.06.25 p210 VM1/W 17.06.25 p210 |                 |
|            | 31.5        | 31.5           |  | 630  |  |  | VM1/W 12.06.32 p210 VM1/W 17.06.32 p210 |                 |
|            | 16          | 16             |  | 1250                                       |  |  | VM1/W 12.12.16 p210 VM1/W 17.12.16 p210 |                 |
|            | 20          | 20             |  | 1250                                       |  |  | VM1/W 12.12.20 p210 VM1/W 17.12.20 p210 |                 |
|            | 25          | 25             |  | 1250                                       |  |  | VM1/W 12.12.25 p210 VM1/W 17.12.25 p210 |                 |
|            | 31.5        | 31.5           |  | 1250                                       |  |  | VM1/W 12.12.32 p210 VM1/W 17.12.32 p210 |                 |
|            | 20          | 20             |  |  | 1600                                       |  | VM1/P 12.16.20 p210 VM1/P 17.16.20 p210 | PB4/F           |
|            | 25          | 25             |  |  | 1600                                       |  | VM1/P 12.16.25 p210 VM1/P 17.16.25 p210 |                 |
|            | 31.5        | 31.5           |  |  | 1600                                       |  | VM1/P 12.16.32 p210 VM1/P 17.16.32 p210 |                 |
|            | 20          | 20             |  |  | 2000                                       |  | VM1/P 12.20.20 p210 VM1/P 17.20.20 p210 |                 |
|            | 25          | 25             |  |  | 2000                                       |  | VM1/P 12.20.25 p210 VM1/P 17.20.25 p210 |                 |
|            | 31.5        | 31.5           |  |  | 2000                                       |  | VM1/P 12.20.32 p210 VM1/P 17.20.32 p210 |                 |
|            | 16          | 16             |  |  |  | 630  | VM1/P 24.06.16 p210 -                   |                 |
|            | 20          | 20             |  |  |  | 630  | VM1/P 24.06.20 p210 -                   |                 |
|            | 25          | 25             |  |  |  | 630  | VM1/P 24.06.25 p210 -                   |                 |
| 24         | 16          | 16             |  |  |  | 1250                                       | VM1/P 24.12.16 p210 -                   |                 |
|            | 20          | 20             |  |  |  | 1250                                       | VM1/P 24.12.20 p210 -                   |                 |
|            | 25          | 25             |  |  |  | 1250                                       | VM1/P 24.12.25 p210 -                   |                 |
|            | 25          | 25             |  |  |  | 1250                                       | VM1/P 24.12.25 p210 -                   |                 |

W = Width of PowerCube module.

P = Horizontal centre distance between circuit breaker poles.

u/l = Distance between top and bottom terminal.

H = Distance between bottom terminal and earth

Ø = Diameter of the contacts in the PowerCube module monobloc.

(\*) The fixed parts are not prepared for application of the "motorised truck".

**Table 3.a - Withdrawable VM1/A/P (ANSI) circuit breakers**  
**Rated current of the VM1/A/P contactors (A - 40 °C)**



| kV | Isc<br>(kA) | Icw<br>(kAx3s) | W=600<br>p=150<br>u/l=205<br>H=260<br>ø=35 | W=750<br>p=210<br>u/l=310<br>H=280<br>ø=35 | W=750<br>p=210<br>u/l=310<br>H=280<br>ø=79 | W=750<br>p=210<br>u/l=310<br>H=325<br>ø=35 | Circuit breaker       | PowerCube<br>(IEC- compatible<br>version) |
|----|-------------|----------------|--|--|--|--|-----------------------|---|
| 15 | 25          | 25             | 1250                                       |  |  |  | VM1/A/P 15.12.25 p150 | PB1/FL                                    |
|    | 31.5        | 31.5           | 1250                                       |  |  |  | VM1/A/P 15.12.32 p150 |   |
|    | 25          | 25             |  | 1200                                       |  |  | VM1/A/W 15.12.25 p210 | PB2/FL                                    |
|    | 31.5        | 31.5           |  | 1200                                       |  |  | VM1/A/W 15.12.32 p210 |   |
|    | 25          | 25             |  |  | 2000                                       |  | VM1/A/P 15.20.25 p210 |   |
|    | 31.5        | 31.5           |  |  | 2000                                       |  | VM1/A/P 15.20.32 p210 |   |

**Table 4 - Withdrawable V-Contact contactors**  
**Rated current of the V-Contact contactors (A - 40 °C)**



| kV  | Isc<br>(kA) <sup>(1)</sup> | Icw<br>(kAx1s) | W=600<br>p=150<br>u/l=205<br>H=260<br>ø=35 | Contactor | PowerCube       |
|-----|----------------------------|----------------|--|-----------|-----------------|
| 7.2 | 16                         | 6              | 400 <sup>(2)</sup>                         | VSC7/P    | PB1/F<br>PB1/FL |
|     | 20                         | 6              | 400 <sup>(2)</sup>                         |           |                 |
|     | 25                         | 6              | 400 <sup>(2)</sup>                         |           |                 |
|     | 31.5                       | 6              | 400 <sup>(2)</sup>                         |           |                 |
| 12  | 16                         | 6              | 400 <sup>(2)</sup>                         | VSC12/P   | PB1/F<br>PB1/FL |
|     | 20                         | 6              | 400 <sup>(2)</sup>                         |           |                 |
|     | 25                         | 6              | 400 <sup>(2)</sup>                         |           |                 |
|     | 31.5                       | 6              | 400 <sup>(2)</sup>                         |           |                 |

<sup>(1)</sup> Guaranteed using suitable fuses.

<sup>(2)</sup> The rated current is subject to derating according to the rated current of the fuses.

## 5. Description



Table 5 - Withdrawable ConVac contactors

| kV  | Isc<br>(kA) (¹) | Icw<br>(kA1s) | W=600<br>p=150<br>u/l=205<br>H=260<br>ø=35 | Contactor | PowerCube       |
|-----|-----------------|---------------|--|-----------|-----------------|
| 7.2 | 16              | 6             | 400 (²)                                    | ConVac7/P | PB1/F<br>PB1/FL |
|     | 20              | 6             | 400 (²)                                    |           |                 |
|     | 25              | 6             | 400 (²)                                    |           |                 |
|     | 31.5            | 6             | 400 (²)                                    |           |                 |

W = Width of fixed part.

P = Horizontal centre distance between circuit breaker poles.

u/l = Distance between top and bottom terminal.

H = Distance between bottom terminal and earth.

Ø = Diameter of the contacts in the PB type PowerCube unit monobloc.

(¹) Guaranteed using suitable fuses.

(²) The rated current is subject to derating according to the rated current of the fuses.



Table 6 - Withdrawable VD4G circuit breakers

| kV | Isc<br>(kA) 3s | Icw<br>(kA) | Rated current of the apparatus racked<br>into the fixed part |  |  |   | Apparatus which can be combined with<br>the fixed part |                 |
|----|----------------|-------------|--|--|--|---|--|-----------------|
|    |                |             | W=600<br>p=150<br>u/l=205<br>H=260<br>ø=35                   | W=750<br>p=210<br>u/l=310<br>H=280<br>ø=79 | W=1000<br>p=275<br>u/l=310<br>H=280<br>ø=109 | W=1000<br>p=275<br>u/l=310<br>H=345<br>ø=79 | Type of apparatus                                      | PowerCube       |
| 15 | 25             | 25          | 1250   |  |  |   | VD4G/P -25 15.12.25 p150                               | PB1/F<br>PB1/FL |
|    | 40             | 40          |  | 1250                                       |  |   | VD4G/P -40 15.12.40 p210                               |                 |
|    | 40             | 40          |  | 1600                                       |  |   | VD4G/P -40 15.16.40 p210                               | PB2/F<br>PB2/FL |
|    | 40             | 40          |  | 2000                                       |  |   | VD4G/P -40 15.20.40 p210                               |                 |
|    | 40             | 40          |  |  |  | 2000  | VD4G/P -40 15.20.40 p275                               |                 |
|    | 40             | 40          |  |  | 3200   |   | VD4G/W -40 15.32.40 p275                               |                 |
|    | 40             | 40          |  |  | 4000   |   | VD4G/W -40 15.40.40 p275                               | PB3/F<br>PB3/FL |
|    | 50             | 50          |  |  | 3200   |   | VD4G/W -50 15.32.50 p275                               |                 |
|    | 50             | 50          |  |  | 4000   |   | VD4G/W -50 15.40.50 p275                               |                 |

W = Width of fixed part.

P = Horizontal centre distance between circuit breaker poles.

u/l = Distance between top and bottom terminal.

H = Distance between bottom terminal and earth

Ø = Diameter of the contacts in the PB type PowerCube unit monobloc.



### 5.3. Main components

#### 5.3.1. Apparatus

PowerCube modules can be equipped with the following apparatus:

- HD4 series SF6 circuit breaker;
- VD4, VM1 and eVD4 series vacuum circuit breaker;
- V-Contact VSC series vacuum contactor / ConVac;
- operational trucks;
- measurement trucks.

The apparatus is always the withdrawable version, mounted on a truck that allows the following positions in relation to the compartment:

**CONNECTED:** – main circuits connected;

**ISOLATED:**    – partially isolated with main circuits disconnected;  
                      – totally isolated with main circuits disconnected;

**WITHDRAWN:** – main circuits disconnected and apparatus racked out.

The apparatus is equipped with special locks, located on the front crosspiece which allow their hooking into the corresponding slots of the unit. The front hooking crosspiece also allows the connecting/ isolating , with the door closed, by means of the special operating lever.

A lock prevents truck insertion (for example when the earthing switch is closed).

If the truck is in the indefinite position (between connected and isolated), the lock prevents both mechanical and electrical circuit breaker closing.

The truck can be equipped with a locking magnet which, if deenergised, prevents its operation.

The connector (plug) for connection of the operating mechanism electrical accessories comes out of the front protection of the apparatus.

The slides for activating the segregation shutters of the medium voltage contacts are placed on the sides of the apparatus.

Please refer to the relative instruction booklet for further details.

## 5. Description

### 5.3.2. Earthing switch

The earthing switch (1) (fig. 7) with making capacity is placed in the fixed part rear side, whereas the front houses the operating mechanism (2).

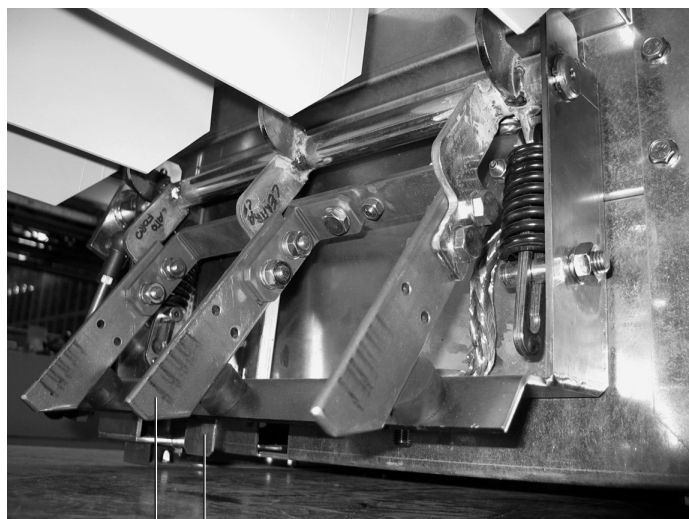
The switch position is indicated in the flange of the operating seat (2).



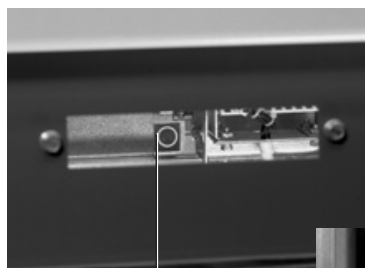
The certain position of the earthing switch is indicated by the graphic symbols at the operating seat (2). The position of the earthing switch is indicated by the yellow arrow made directly on the operating shaft (5).

The position of the earthing switch can be checked either by means of the indicator (3), located inside the enclosure and visible through the inspection window (4) positioned on the bottom front part of the unit.

The points of attachment of the grounding connection to the earthing switch are marked below the earthing switch by the yellow plate bearing the earthing symbol.



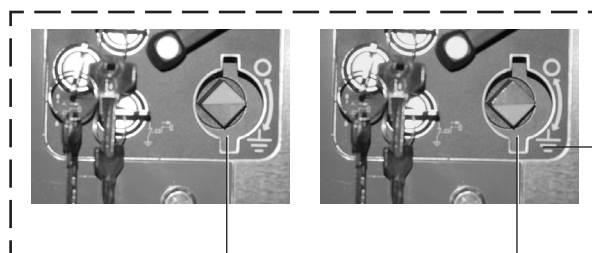
1 3



4



4



2

5

5

Fig. 7

### 5.3.3. Fixed part description

The metal structure is fitted with operating and control mechanisms on the external front side (fig. 8). The earthing switch control panel on the lower front part is fitted with:

- the earthing switch operating mechanism seat (10);
- the actuator (9) for operating the shutter (11) of the earthing switch operating mechanism seat;
- key lock (on request) with free key at earthing switch open (8);
- key lock (on request) with free key at earthing switch closed (12);
- key lock (on request) with free key for preventing apparatus racking in (7).

The fixed part houses the following components:

- truck guides (15);
- segregating shutters (18) of the fixed isolating contacts inside the monoblocks and the shutter operating mechanisms (16);
- mechanical lock for preventing either circuit breaker racking in when the earthing switch is closed or earthing switch closing if the circuit breaker is connected (27).

The insulating monoblocks (14) for the power connections are on the rear of the fixed part.

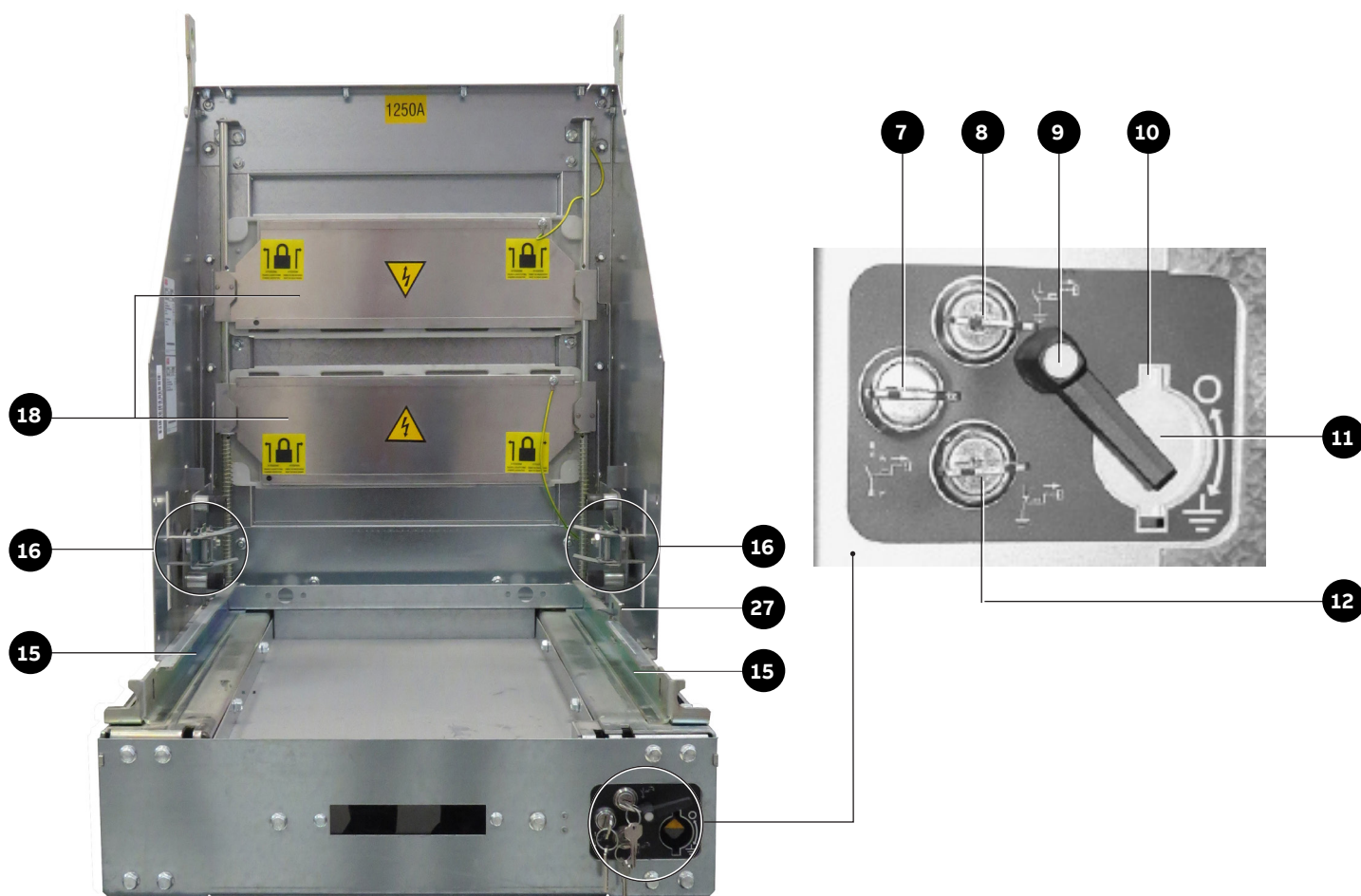


Fig. 8

## 5. Description

### 5.4. Interlocks/locks



- **The operations must be carried out using normal operating force (not more than 200 N) only using the special levers. Should the operations be prevented, do not force the mechanical interlocks and check that the operations are correct.**
- **The locks can be activated with a maximum force of 400 N, using the special operating tools.**

The locks used in the fixed parts are mechanical and electrical with microswitches for circuit continuity or interruption.

The mechanical locks are divided into:

- force locks;
- prevention locks;
- electromechanical locks;
- safety locks (padlocks/keys).

PowerCube modules can be equipped with the locks shown in the following table.

| Lock description   | Apparatus              | Fixed part           |
|--|------------------------|----------------------|
| Electric lock to prevent apparatus closing when the truck is not in the connected/isolated position.   | ● (fig. 10c - det. 44) |                      |
| Mechanical lock to prevent apparatus racking in/out in the closed position, and closing when the truck is not in the connected and isolated positions.                               | ●                      |                      |
| Locking electromagnet on the apparatus truck to prevent racking-in/out without power.  | ● (fig. 10c - det. 43) |                      |
| Mechanical interlock with earthing switch:   |                        |                      |
| – the apparatus cannot be inserted when the earthing switch is closed;   | ● (fig. 10a - det. 12) | ● (fig. 9 - det. 1)  |
| – the earthing switch cannot be closed when the apparatus is inserted or in the intermediate positions between connected and isolated.   | ●                      | ●                    |
| Mechanical lock to prevent the manual opening of the shutters when the apparatus is withdrawn (Fail-Safe).   | ● (fig. 10b - det. 3)  | ● (fig. 9 - det. 2)  |
| Key lock to prevent apparatus insertion. Only when the apparatus is in the isolated position can the lock be operated and the key released thus preventing apparatus insertion.      | ●                      | ○ (fig. 9a - det. 3) |
| Key lock with open earthing switch. It can only be operated when the earthing switch is open. The key can only be withdrawn with the lock activated.                                 |                        | ○ (fig. 9a - det. 4) |
| Key lock with closed earthing switch. It can only be operated when the apparatus is isolated and the earthing switch is closed. The key can only be removed with the lock activated. |                        | ○ (fig. 9a - det. 5) |
| Holes for padlock of the shutters in the closed position (Padlock diameter 4mm).   |                        | ○ (fig. 9a - det. 6) |
| Earthing switch electromechanical lock to prevent earthing switch opening and closing once the coil (BED) is de-energised.   |                        | ○ (fig. 9a - det. 7) |
| Padlock lock to prevent manual apparatus closing.  | ●                      |                      |

- Standard  
○ On request.

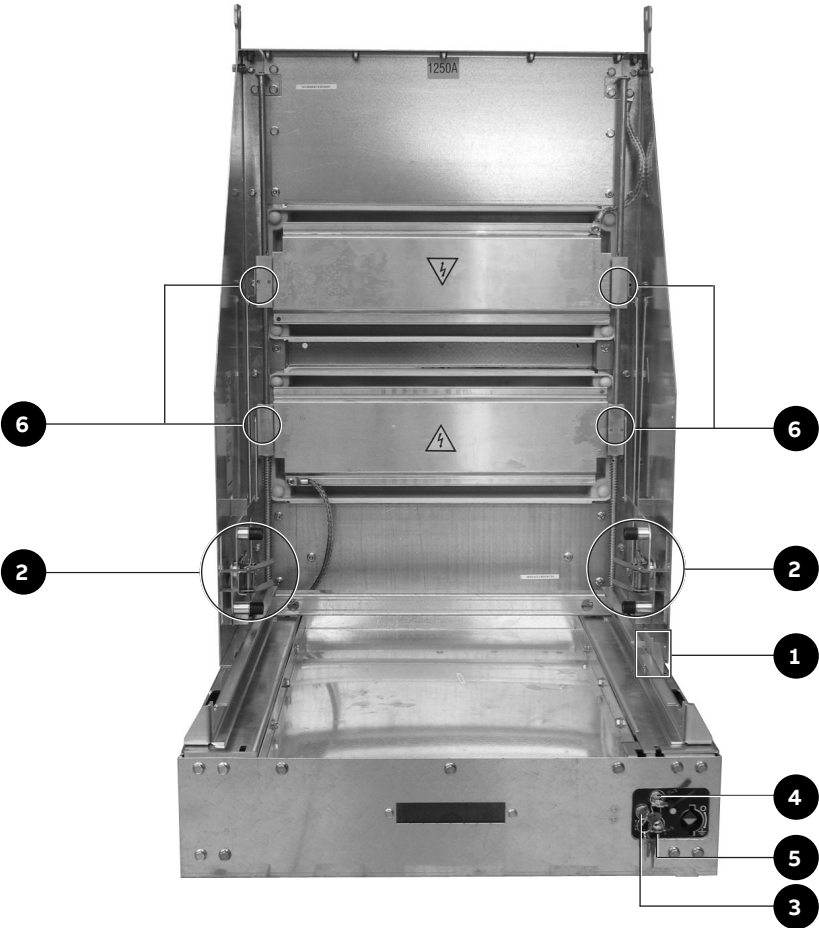


Fig. 9

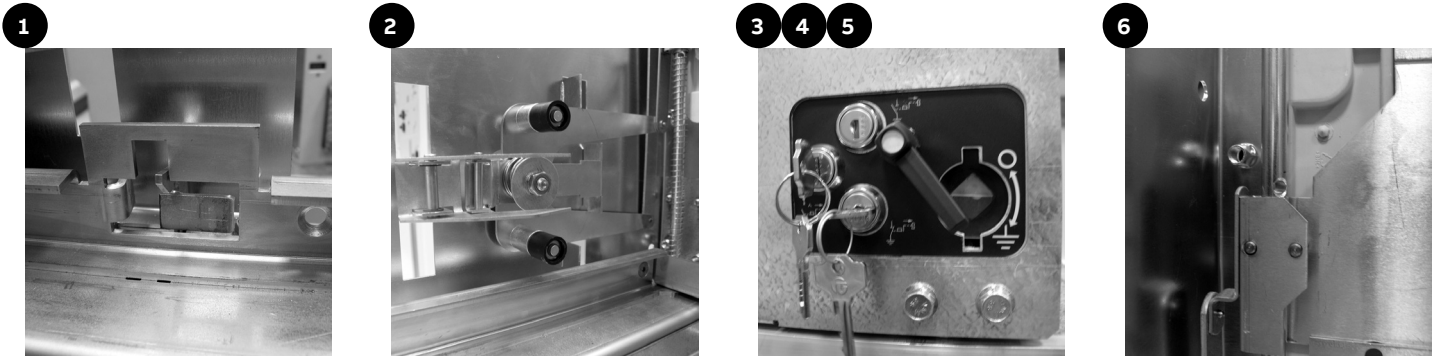


Fig. 9a

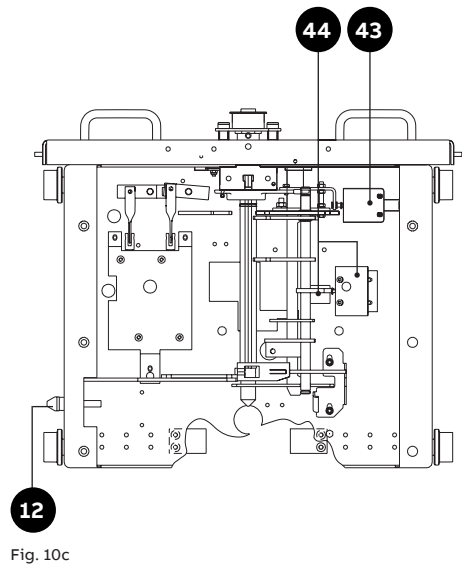
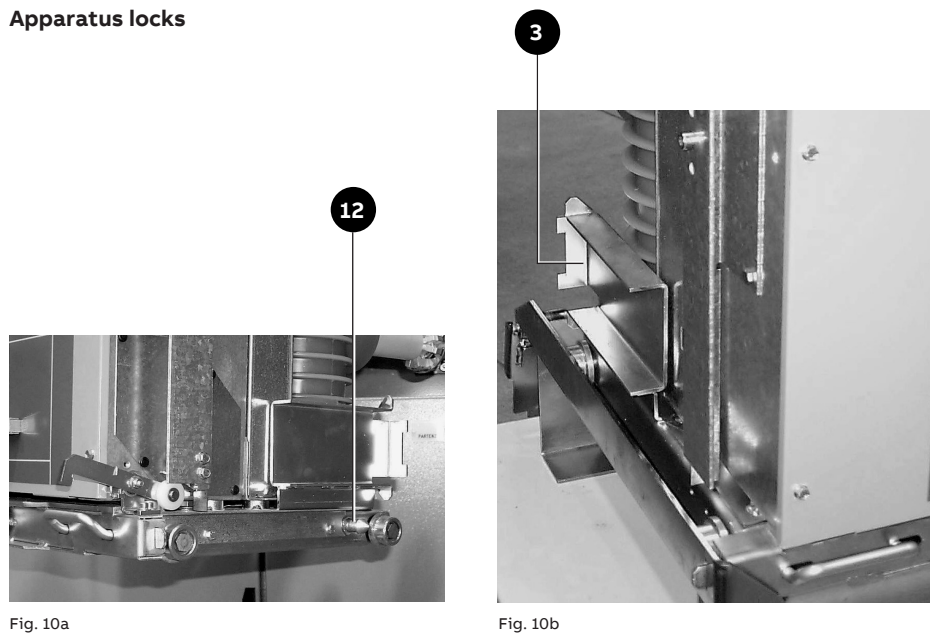


Fig. 9b



## 5. Description

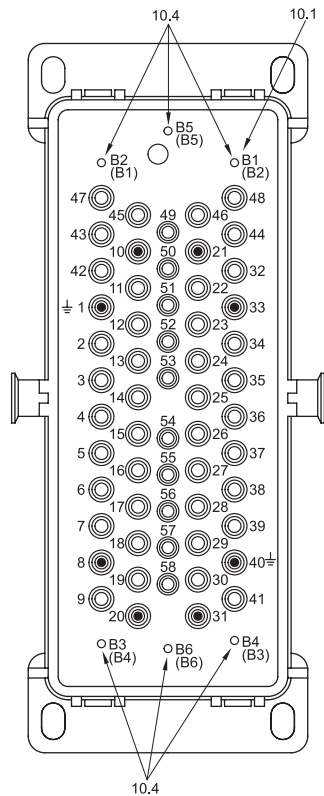
### Apparatus locks



### Coding the plug-socket connector of the auxiliary circuits

Coding the plug-socket connector of the auxiliary circuits allows the apparatus to be electrically combined with its panel. For example, it only allows apparatus with different rated current or particular cabling circuits to be combined with the panels they are destined for.

The operating mechanism cabling coding pins are inserted in the sockets, and must couple with the corresponding seats of the plug-socket connector. Coding the plug-socket connector depends on the final configuration of the switchgear and must be carried out by the customer by closing the holes not used with the special plugs, according to the coding enclosed with this manual.



Socket references:  
B1 - B2 - B3 - B4 - B5 - B6.

Plug references:  
(B1) - (B2) - (B3) - (B4) - (B5) - (B6).

Fig. 11

| Application of locks on plug-socket |                         |                  |            |            |    |    |    |    |    |    |
|-------------------------------------|-------------------------|------------------|------------|------------|----|----|----|----|----|----|
| Ir                                  | Apparatus               | Pole center line | Isc        | Ø contacts | B1 | B2 | B3 | B4 | B5 | B6 |
| 400A                                | V-Contact VSC           | 150              | 31.5 kA    | 35         |    |    |    |    |    |    |
| 630A                                | HD4-VD4-VM1             |                  |            |            |    |    |    |    |    |    |
| 1250A                               | HD4-VD4-VM1             |                  |            |            |    |    |    |    |    |    |
| 1250A                               | HD4 isolating truck     |                  |            |            |    |    |    |    |    |    |
| 1250A                               | HD4-VD4-VM1             | 210              | 31.5 kA    | 35         |    |    |    |    |    |    |
| 1250A                               | VD4/W                   |                  | 40 kA      | 35         |    |    |    |    |    |    |
| 1250A                               | HD4 (UniSafe/PowerCube) |                  | 50 kA      | 35         |    |    |    |    |    |    |
| 1250A                               | VD4/P                   |                  | 50 kA      | 79         |    |    |    |    |    |    |
| 1250A                               | HD4 isolating truck     |                  | 31.5-50 kA | 79         |    |    |    |    |    |    |
| 1600A                               | HD4-VD4-VM1             |                  |            |            |    |    |    |    |    |    |
| 2000A                               | HD4-VD4-VM1             |                  |            |            |    |    |    |    |    |    |
| 1250A                               | HD4 isolating truck     |                  |            |            |    |    |    |    |    |    |
| 1200A                               | VD4 15kV                | 210              | 40 kA      | 79         |    |    |    |    |    |    |
| 2000A                               | VD4 15kV                |                  |            |            |    |    |    |    |    |    |

The white boxes in the correspond with the assembly position of the rivets on the switchgear side socket

Pin position in the plug (apparatus)

Hole position in the socket (switchgear)

## 5.6. Reference Standards

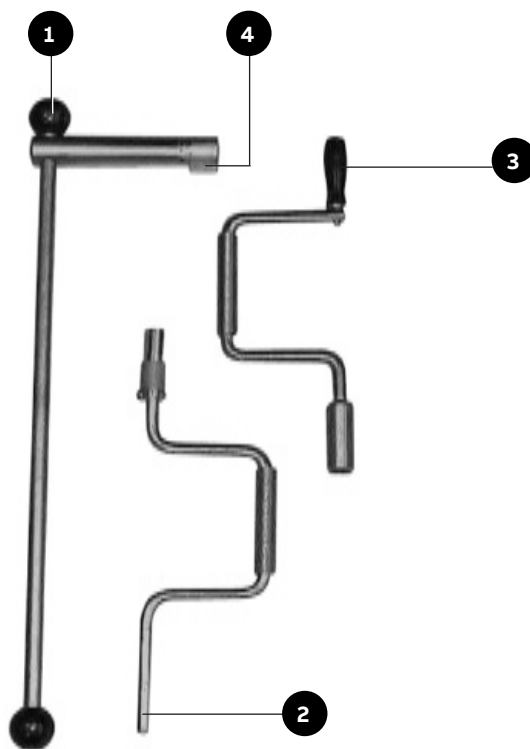
|                              |  |
|------------------------------|--|
| IEC 62271-1                  | for general application                                |
| IEC 62271-200                | for the switchgear                                     |
| IEC 62271-102                | for the earthing switch                                |
| IEC 60071-2                  | coordination of insulation                             |
| CEI EN 60529                 | Protection classes of enclosures. Classification.      |
| IEC 62271-100                | for the circuit breakers                               |
| IEC 62271-106                | for the contactor                                      |
| CEI EN 60529                 | degrees of protection for the housings Classification. |
| CEI EN 60447                 | Human-machine interaction. Operating principles.       |
| IEEE C37.20.2<br>ANSI C37.55 | for 15kV metal-clad switchgears                        |
| IEEE C37.04<br>ANSI C37.54   | for 15kV circuit breakers                              |

## 6. Instructions for operating the apparatus and operation sequence of the units



- Do not remove the circuit breaker covering panels; if necessary, keep a safe distance during apparatus opening and closing operations to avoid any contact with moving parts.
- The operations must be carried out with normal activating force (not more than 260 Nm), only using the special tools (see para. 6.1). Should they be prevented, make sure that the operating sequence is correct.

### 6.1. Operating accessories and device



#### Caption

- 1 Earthing switch operating lever
- 2 Circuit breaker charging-spring lever
- 3 Circuit breaker racking in/out lever
- 4 Operating lever raised part

Fig. 12



## 6.2. Apparatus racking in/out



- Should any operation be carried out while the circuit breaker is withdrawn from the switchboard, pay the utmost attention to the moving parts.
- The circuit breaker must be inserted into the unit only in the open position; its racking in/out must be gradual, so as to safeguard the mechanical interlocks against any deforming impact.

### a) Racking in

- (1) Switching from circuit breaker withdrawn to “isolated” position
- place the circuit breaker handles towards the back of the module until the circuit breaker locks with the handles (5) (fig. 13b) clicking laterally, inserting themselves into the slots;
  - unlock the wheels (3) (fig. 13a), lift the hooking bracket and remove the truck from the switchboard.

### 6.2.1. Apparatus (circuit breakers and contactors)

The following instructions refer to HD4 circuit breakers but they are valid for VD4 circuit breakers and V-Contact / ConVac contactors as well.



**Make sure that the handles have tripped sideways (horizontal locks of the truck inserted in the enclosure)**

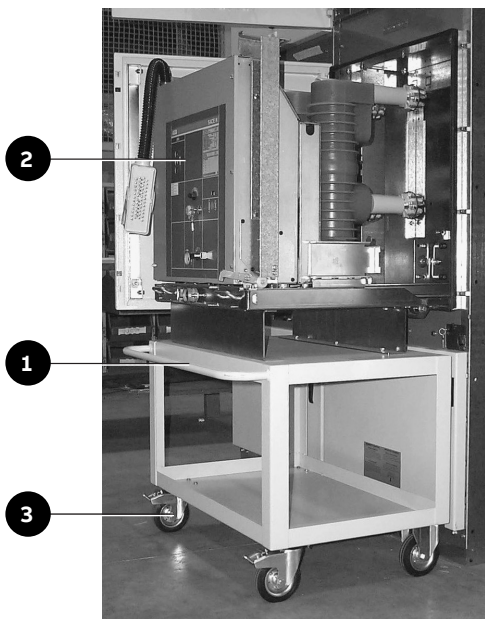


Fig. 13a

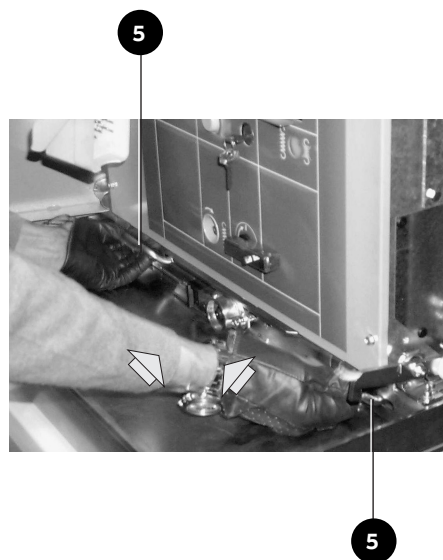


Fig. 13b

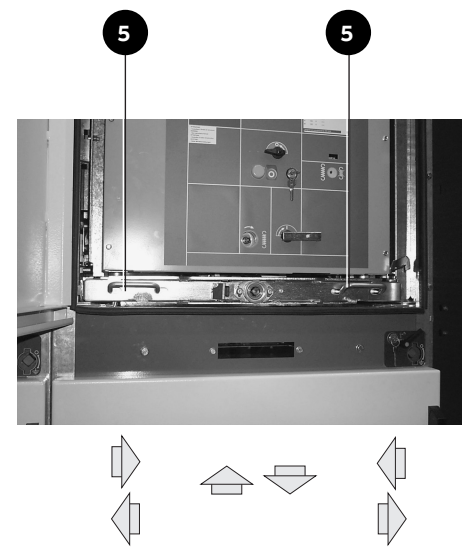


Fig. 13c

## 6. Instructions for operating the apparatus and operation sequence of the units

(2) Switching from “test” to “connected” position (with earthing switch closed) (fig. 14)

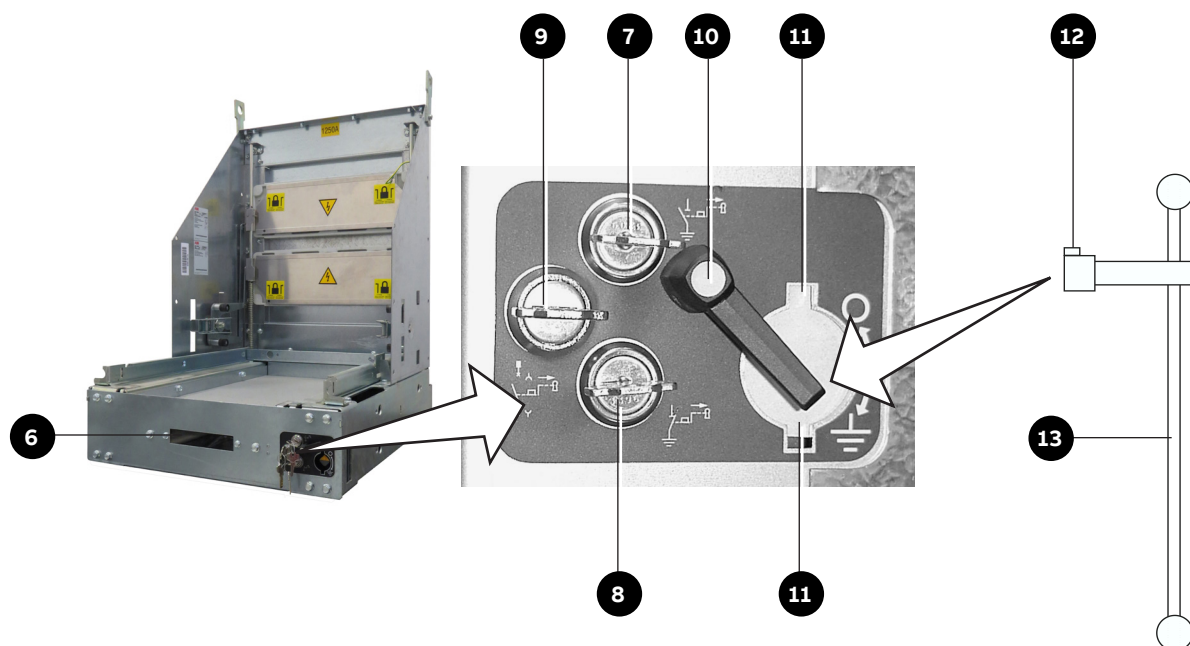
- make sure that:
  - the locking electromagnet of the earthing switch is energised (if supplied);
  - the key locks (7-8-9) are de-energised, if supplied;
- insert operating lever (13) into the seat of the earthing switch making the raised piece (12) coincide with one of the two slots (11);
- open the earthing switch, turning the operating lever anticlockwise (13);
- withdraw the operating lever (13) from the earthing switch seat;
- through the inspection window (6) make sure that the earthing switch is open (indicator in the “O” position);
- close the cover of the earthing switch seat by turning the actuator (10) clockwise; this operation unlocks the circuitbreaker and trips a lock for preventing insertion of the operating lever into the earthing switch;
- make sure that the locking electromagnet on the circuitbreaker truck (if supplied) is energised and check that the key lock for preventing insertion (if supplied) is deenergised;
- fully insert the operating lever of the circuit breaker truck (3) (fig. 12) in the relevant coupling and turn it clockwise until the circuit breaker is fully connected.

**b) Racking out operation (only with circuit breaker open)**

- (1) Switching from “connected” to “isolated” position (with circuit breaker open) (fig. 14)
- make sure that the earthing switch is open (indicator in the “O” position);
  - fully insert the circuit breaker truck/racking in/out lever (3) (fig. 12) and turn it anticlockwise until the circuit breaker stops;
  - open the cover of the earthing switch operating seat by turning the actuator anticlockwise (10);
  - insert the operating lever (13) in the earthing switch seat making the raised part (12) coincide with one of the two slots (11);
  - close the earthing switch turning the operating lever clockwise;
  - withdraw the operating lever (13) from the earthing switch seat;
  - through the inspection window (6 - fig. 14) and the operating seat (2 - fig. 7) make sure that the earthing switch position indicator is in the “I” position showing closing.

(2) Switching from “isolated” to “withdrawn” position

- move the two handles (5) (fig. 13b) at the same time towards the circuit breaker centre and by means of the handles gradually pull the circuit breaker outside on the truck.



Caption of the earthing switch key locks

- 7 lock with earthing switch open
- 8 lock with earthing switch closed
- 9 lock for preventing circuit breaker insertion.

Fig. 14

### 6.2.2. Earthing switch



- **Make sure that the earthing switch key locks (if supplied) are disabled and that the electromagnetic lock of the earthing switch (if supplied) is energised.**
- **The earthing switch can only be operated with the circuit breaker in the isolated or withdrawn position.**
- **Once started, the operations must be completed.**

#### Closing (fig. 14)

- Make sure that the circuit breaker is either in the isolated or withdrawn position;
- open the cover of the earthing switch operating seat by turning the operating actuator (10) anticlockwise; the earthing switch operating seat is freed;
- insert the operating lever (13) in the earthing switch seat making the raised part (12) coincide with one of the two slots (11);
- close the earthing switch by turning (13) the lever clockwise;
- remove the operating lever;
- check on the operating seat (5) (fig. 7) and through the inspection window (6 - fig. 14) that the earthing switch is closed (indicator in the “ $\perp$ ” position).

#### Opening (fig.14)

- Insert the operating lever (13) in the earthing switch seat making the raised part (12) coincide with one of the two slots (11);
- open the earthing switch turning the operating lever anticlockwise (13);
- remove the operating lever (13) from the earthing switch seat;
- through the operation seat (5) (fig. 7) and the inspection window (6 - fig. 14) make sure that the earthing switch is open (indicator in the “O” position);
- close the cover of the earthing switch turning the actuator (10) clockwise; the circuit breaker is thus unlocked while a lock for preventing operating lever insertion into the earthing switch is activated.

# 7. Installation

## 7.1. General information



- **Correct installation is of paramount importance.**  
The instructions given by the manufacturer must be thoroughly studied and followed.
- Installation must be carried out by skilled personnel with in-depth knowledge of the apparatus.
- It is advisable to wear gloves for handling the components.
- The PB/F fixed part must be considered a component for building switchgears. The fixed part cannot be used or commissioned as loose component.

## 7.2. Normal installation room conditions

|                         |         |
|-------------------------|---------|
| Maximum air temperature | + 40 °C |
| Minimum air temperature | – 5 °C  |
| Relative humidity       | % < 95  |
| Altitude                | < 1000  |

For other installation room characteristics, please refer to the product standards (IEC 62271-1).  
For any special conditions, please contact us.

## 7.3. Tightening torque values for main busbars and earthing connection

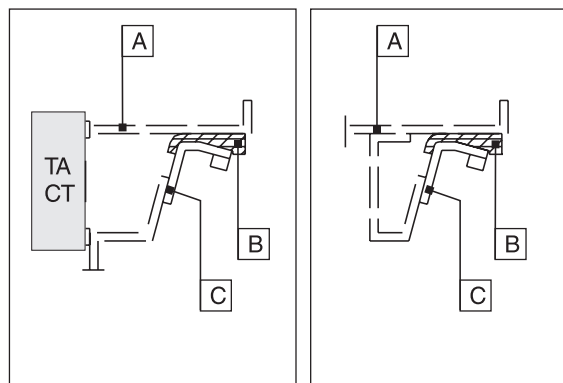
In the fixed part, main busbar connections to terminals of monoblock and earthing busbar connection must be carried out according the tightening torque values of the following table.

| Nut or screw | Tightening torque (Nm)<br>Iron 8.8 | Key for exahagonal<br>nut or screw |
|--------------|------------------------------------|------------------------------------|
| M3           | 1.2                                | 5.5                                |
| M4           | 2.7                                | 7                                  |
| M5           | 5                                  | 8                                  |
| M6           | 9                                  | 10                                 |
| M8           | 22                                 | 13                                 |
| M10          | 45                                 | 17                                 |
| M12          | 75                                 | 19                                 |
| M16          | 185                                | 24                                 |
| M18          | 260                                | 27                                 |
| M20          | 370                                | 30                                 |

## 7.4. Connection of the lower terminals for units with earthing switch (with and without CT)



The PowerCube units are preset for connection of the CTs between the A and C contacts of the lower terminals.  
If this is not done, connect contacts A and C to each other using a conductor with the same crossection as the one in detail C.  
In both cases, the connection must be made - by the customer - respecting the geometry indicated in the figure so that the making capacity of the earthing switch is guaranteed.



Caption  
A = Lower terminal  
B = Insulating support  
C = Fixed contact

Fig. 15

## 8. Putting into service

### 8.1. Measurements and tests

Carry out the tests indicated below only after performing the preliminary operations.



- Check the switchgear are not energized (M.V. circuit)
- The check is only successful if all the above tests have been passed successfully.
- If the inspection gives negative results, do not put the apparatus into service but contact us if necessary.
- Only supply the module with circuit breakers open.

| Subject of inspection   | Procedure  | Positive test   |
|---|--|---|
| 1 Apparatus operations.   | With the apparatus open perform racking in, carry out a few openings and closings.                                 | Normal operations and signals.  |
| 2 Mechanical and electrical lock for preventing apparatus closing in the position between connected and isolated. | Put the truck in the intermediate position between isolated and connected. Attempt contactor closing.              | Closing is not possible.  |
| 3 Truck locking electromagnet.  | De-energise the electromagnet and try to move it using the relevant handle.  | The truck does not move.  |
| 4 Mechanical lock for preventing apparatus racking in/out when closed.  | Put the truck in the isolated position, close the apparatus and try the racking in operation.                      | The operation is not possible.  |
| 5 Key lock for preventing racking in (if supplied).   | With the contactor in the isolated position, turn the key 90°.   | Apparatus racking-in is prevented after about two handle turns.<br>The key can be removed.            |
| 6 Shutter mechanical lock when the apparatus is withdrawn (if supplied).  | With apparatus withdrawn try to manually move the shutters.  | It is not possible to open the shutters.  |
| 7 Earthing switch (if supplied).  | With isolated apparatus, close the earthing switch and re-open it.   | The operation is possible. Check that the position signalled on the circuit breaker front is correct. |
|   | Try to close the earthing switch with the apparatus inserted.  | The earthing switch cannot be closed.   |
|   | Try to insert the apparatus with isolated apparatus and earthing switch closed.                                    | The operation is prevented after about two handle turns.  |
|   | Try to operate the earthing switch with the apparatus in the intermediate position between isolated and connected. | The earthing switch operating lever cannot be inserted.   |
| 8 Key lock for earthing switch open (if supplied).  | Turn the key 90° with apparatus isolated, earthing switch open and lever withdrawn.                                | The earthing switch operating lever cannot be inserted.   |
| 9 Key lock for earthing switch closed (if supplied).  | Turn the key 90° with apparatus isolated, earthing switch closed and lever withdrawn.                              | The earthing switch operating lever cannot be inserted.   |
| 10 Double key lock for earthing switch open and closed (if supplied).   | Turn the key 90° with apparatus isolated, earthing switch open and lever withdrawn.                                | The earthing switch operating lever cannot be inserted.   |
|   | Turn the key 90° with apparatus isolated, earthing switch closed and lever withdrawn.                              | The earthing switch operating lever cannot be inserted.   |
| 11 Earthing switch electromechanical lock (if supplied).  | With earthing switch open or closed and lock de-energised.   | The earthing switch operations are not possible.  |

After performing the tests, make sure that all normal service conditions are restored.

Check that all the mechanical and electrical locks, (if de-energised to carry out the putting into service tests with switchboard disconnected) have been restored.

## 9. Periodic checks



- **The periodic checks must be carried out by skilled personnel.**
- **Before carrying out any operation, make sure that the apparatus is open with springs discharged.**
- **With apparatus with magnetic actuator check that capacitors are discharged.**

At least for the first check, it is advisable to follow what is specified in the table.

According to the results obtained, establish the best interval for subsequent operations.

It is advisable to keep a maintenance card and a service book containing all the operations performed along with date, description of possible anomalies, reference to the data needed to identify the apparatus (see chapter 2) etc.

For further information, refer to article 10 of IEC 60694 Standards.

In any case, should there be any problems, do not hesitate to contact us.

It is recommendable to perform an inspection within one year from putting the apparatus into service.

### 9.1. General information

During normal service the fixed parts are maintenance-free.

Any possible intervention depends on specific installation aspects such as operation frequency, interrupted current value, power factor and ambient conditions.

As a precaution, the paragraph below shows the inspection programme table with the relevant periodic checks.

### 9.2. Inspection programme

| Subject of inspection                            | Time intervals                          | Procedure  |
|--|---|--|
| 1 Visual inspection of insulating parts.         | 3 years depending on ambient pollution. | Insulating parts must be free from dust, dirt, cracks, traces of surface discharges and damage. Remove any dust and dirt by means of a vacuum cleaner and dry, clean cloths. |
| 2 Auxiliary contacts.                            | 3 years.                                | Check functionality and signals.   |
| 3 Auxiliary circuit conductors.                  | 5 years.                                | Check whether any cabling strap is loose or broken and connection tightness.   |
| 4 Interlocks.                                    | 3 years.                                | Check device functionality.  |
| 5 Visual inspection of earthing switch contacts. | 5 years.                                | Check that contacts are not deformed, eroded or oxidised. Lubricate the contacts with Molydal EL/5 (Industrial Service) grease or Vaseline.                                  |
| 6 Power connections.                             | 3 years.                                | The connections must be tight and have no traces of overheating or oxidation.  |
| 7 Insulation resistance measurement.             | 3 years.                                | See para. 8.1. (table).  |



**For the routine checks and maintenance of apparatus and protection devices, please refer to the relative instruction manuals.**

## 10. Maintenance operations



- **Maintenance must be carried out either by our personnel or by qualified skilled personnel.**  
**Should the customer's personnel be in charge of maintenance, the customer is responsible for any operation performed on the apparatus.**
- **While performing routine checks and maintenance operations, de-energise all the components.**
- **The spare parts shown in the table "List of spare parts/accessories" can only be replaced by our personnel. For the apparatus, consult the relevant manuals.**
- **Use original spare parts only.**

### 10.1. General information

Thanks to their simple design, fixed partss do not require any particular maintenance except for the "Periodic checks" in paragraph 9.

In order to avoid any hazardous deterioration of the insulating level, it is advisable to perform the first inspection six months after putting into service so as to establish the routine check intervals and the maintenance card.

Moreover, it is recommendable to follow the instructions for the single items according to the instruction manuals supplied with the apparatus.

It is advisable to keep a maintenance card and a service book containing all the operations performed along with date, description of possible anomalies, reference to the data needed to identify the apparatus (see chapter 2) etc.

For further information, refer to article 10 of the IEC 60694 Standards.

Should you have any problems, do not hesitate to contact us.

The electrical apparatus is easily affected by ambient conditions and can be damaged by abnormal service conditions.

Dust, heat, humidity, corrosive atmosphere, chemical residues, fumes, vibrations and other elements can influence apparatus performances and the life of the electrical apparatus.

Especially when combined, these conditions cause premature faults.

The most important rules to follow are:

- keep clean;
- keep dry;
- tighten bolts and connections;
- preserve the mechanical parts from excessive friction.

The instructions concerning the operations to be carried out on the various parts of the module, excluding the apparatus for which the relevant instruction manuals should be referred to.

### 10.2. Metallic structure

This comprises the supporting construction complete with vertical and horizontal segregating sheets.

These parts are galvanised.

#### Galvanised components

The galvanised and passivated components can be cleaned by means of a dry cloth.

Oil and grease can be removed using a cloth soaked in a suitable solvent. To polish the surface, repeat the previous operation.

### 10.3. Mechanical actuators

The mechanical actuators comprise all the mechanical parts of the fixed part for carrying out the operations, locks and safety devices. The force, prevention and safety locks are all considered mechanical actuators.

The moving components are lubricated and tested while assembling the fixed part.



**The mechanical interlocks must not be ignored, but used properly so as to avoid any hazardous situations.**

The mechanical interlocks must reach the final locked/ unlocked positions without any intermediate stops.

They must be tested several times to check that they operate perfectly. The operating force required must also be checked.

Always make sure that the mechanical interlock position corresponds with the position of both the part controlled device and with the interlocked apparatus.

If excessive force is required to activate the device it means that the mechanism is prevented from moving.

In this case, please contact us.



## 11. Accessories and spare parts



- **Either our personnel or qualified skilled customer personnel must mount the spare parts and/or the accessories carefully following the instructions enclosed.**
- **Before performing any operation make sure that all the apparatus is open and de-energised (main circuit and auxiliary circuits).**

To order spare parts or accessories, always specify the serial number of the fixed parts in which the spare parts are to be installed.

For any enquiry about spare part availability and ordering, please contact us.

### 11.1. Accessories and tools for operations

#### **Standard completion accessories:**

The fixed part is usually supplied complete with:

- operating lever for any earthing switches;
- handle for circuit breaker racking in/out;
- diagrams;
- instructions for installation, service and maintenance.

#### **Completion items and accessories on request**

The module is usually supplied with:

Accessories to be specified in the order because they cannot be applied later by customer:

- Key locks on the earthing disconnectors
- Locking on switch insertion
- Auxiliary contacts open-closed earthing switch
- Contact for signalling connected and key lock on earthing truck insertion (group of 5 or group of 10 auxiliary contacts)
- Electro-mechanical lock on the earthing switch

Accessories to be specified in the order because they cannot be applied later by customer:

- Kit IP4X
- Padlocking on the switch disconnectors (cannot be installed if key locks are already present)
- Electromechanical interlock on circuit-breaker unit door
- Lifting eyebolts
- Truck for transporting the circuit-breaker out of switchboard
- Padlocks on shutters



## 11.2. Spare parts

For the apparatus, refer to the relative installation, service and maintenance instructions.

For fixed part is available the earthing switch.

Installation at customer care.

| Description of spare part  | Assembly by the customer |
|--|--------------------------|
| Earthing switch  | No                       |
| Auxiliary contacts for limit switch inserted   | No                       |
| Auxiliary contacts for limit switch isolated   | No                       |
| Voltage indicators   | No                       |
| Anti-condensation heaters and thermostat   | No                       |
| Rear fan   | No                       |
| Kit IP4X   | Yes                      |
| Padlocking on the switch disconnector (cannot be installed if key locks are already present) | Yes                      |
| Electro-mechanical interlock on circuit-breaker unit door                                    | No                       |
| Lifting eyebolts   | Yes                      |
| Key locks on earthing disconnector   | No                       |
| Locking on switch insertion  | No                       |
| Auxiliary contacts on earthing switch  | No                       |
| Locking on earthing truck insertion  | No                       |
| Contact for signalling connected and isolated  | No                       |
| Key lock on earthing truck insertion   | Yes                      |
| Auxiliary contacts of earthing switch  | No                       |
| Electro-mechanical lock on the earthing switch   | No                       |
| Opening and dosing pushbutton for VD4-HD4 circuit breakers                                   | Yes                      |

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More product information:  
[abb.com/mediumvoltage](https://abb.com/mediumvoltage)  
Your contact center:  
[abb.com/contactcenters](https://abb.com/contactcenters)  
More service information:  
[abb.com/service](https://abb.com/service)

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