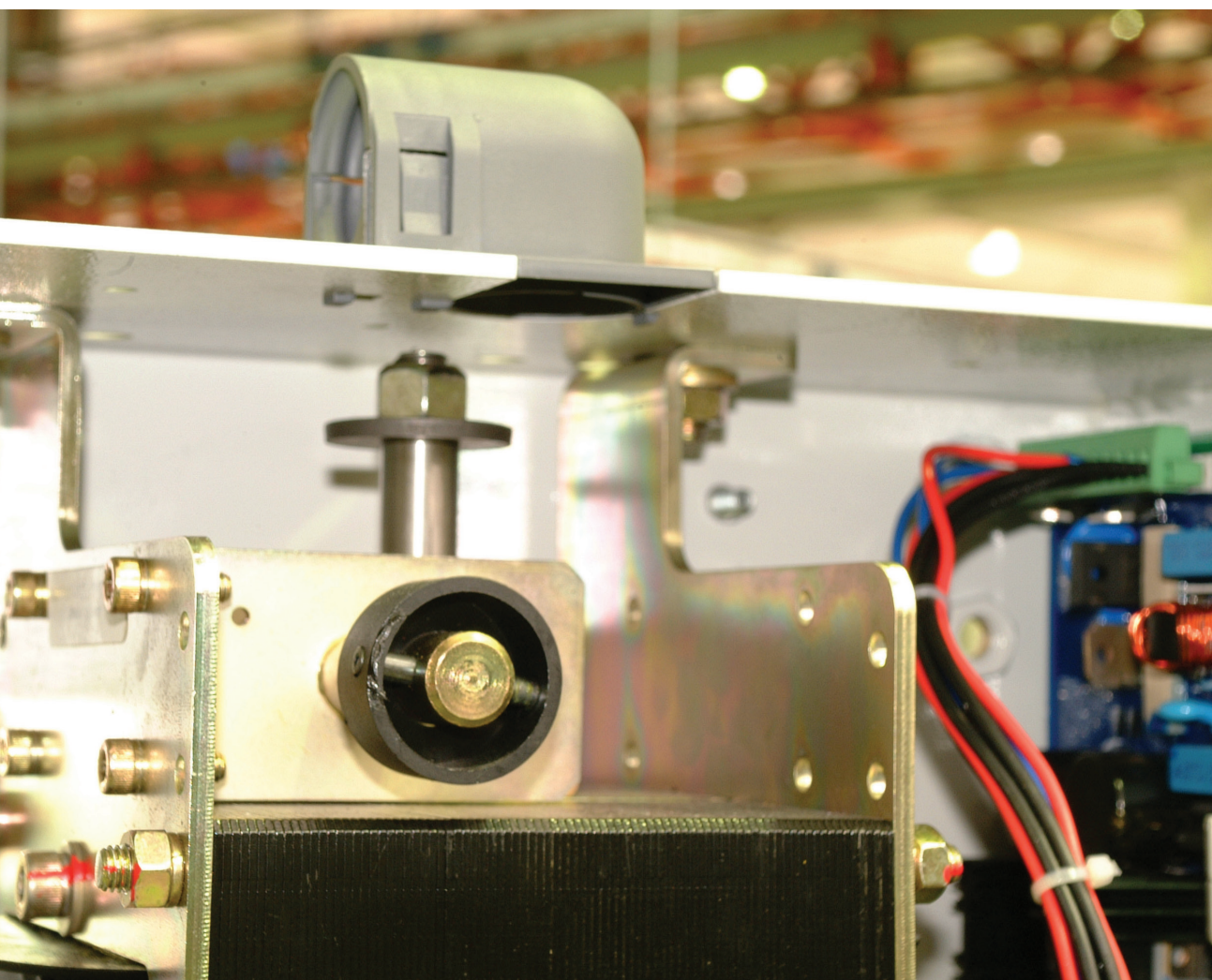


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AVAILABILITY GUIDE

# Electrification Services

## Roll-in replacement breakers





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**ABB is a leading producer of after-market medium voltage roll-in direct replacement circuit breakers. Roll-in replacement breakers are interchangeable and can be inserted directly into existing switchgear, minimizing downtime in critical applications. ABB offers a comprehensive portfolio of pre-engineered, quick turnaround breakers for most major manufacturers.**

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# Overview

Based on long-time experience and know-how, ABB developed roll-in replacement retrofit solutions specially tailored to most existing limited and obsolete, floor rolling, medium voltage circuit breakers that were produced by ABB and other manufacturers. As a result, ABB can offer the opportunity to eliminate outdated air magnetic technology through the use of the latest vacuum interrupting technology. The result is a significant improvement in reliability, safety, maintenance and performance.

## The circuit breaker

ABB roll-in replacement solutions for technical outdated switching technologies are equipped with the state-of-the-art ABB vacuum circuit breaker, valued for outstanding quality and reliability.

- Equipped with embedded poles that guarantee process stability and quality
- Embedded poles provide optimum protection for the vacuum interrupter from moisture, dust and external damage
- Low maintenance magnetic operating mechanism or modular spring stored energy operating mechanism available

## Standards and testing of roll-in replacement solutions

- Designed, built and tested according to latest applicable ANSI standards
- Circuit breakers are type tested and each breaker undergoes full production testing
- Tested in a switchgear cell to ensure integrity and fit
- Nuclear certification available

## Customization

All ABB roll-in replacement solutions are customized. This guarantees that the bushings and truck of the retrofit solution match the existing panel on the customer site and that only a short downtime for the exchange will be required.

- Built with all new parts
- Modification of the existing circuit breaker switchgear compartment is not typically necessary
- Switchgear interlocking safeguards are incorporated



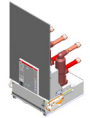
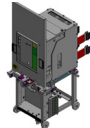

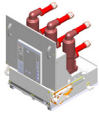
## Installation and commissioning

ABB field service engineers and technicians are the best-in-class option for installation and commissioning of a retrofit. Allowing ABB to perform or supervise the installation ensures a smooth project and provides an extended warranty to the customer.



## ABB/ITE roll-in replacement breaker availability

### Medium voltage

	Original breaker type	kV	MVA	Amps	Magnetically actuated	Spring stored
	5HK-75, 1200 A	5	75	1200	•	•
	5HK-150, 1200 A	5	150	1200	•	•
	5HK-150, 2000 A	5	150	2000	•	•
	5HK-250, 1200 A	5	250	1200	•	•
	5HK-250, 2000 A	5	250	2000	•	•
	5HK-350, 1200 A	5	350	1200		•
	5HK-350, 2000 A	5	350	2000		•
	5HK-350, 3000 A	5	350	3000		•
	7.5HK-250, 1200 A	7	250	1200	•	•
	7.5HK-250, 2000 A	7	250	2000	•	•
	7.5HK-500, 1200 A	7	500	1200	•	•
	7.5HK-500, 2000 A	7	500	2000	•	•
	15HK-150, 1200 A	15	150	1200	•	•
	15HK-150, 2000 A	15	150	2000	•	•
	15HK-250, 1200 A	15	250	1200	•	•
	15HK-250, 2000 A	15	250	2000	•	•
	15HK-500, 1200 A	15	500	1200	•	•
	15HK-500, 2000 A	15	500	2000	•	•
	15HK-750, 1200 A	15	750	1200	•	•
	15HK-750, 2000 A	15	750	2000	•	•
	15HK-1000, 3000 A	15	1000	3000	•	
	5HV-150, 1200 A	5	150	1200	•	
	5HV-150, 2000 A	5	150	2000	•	
	5HV-250, 1200 A	5	250	1200	•	
	5HV-250, 2000 A	5	250	2000	•	
	27GHK-1000, 1200 A	27	1000	1200	•	•
	27GHK-1000, 2000 A	27	1000	2000	•	•
	5VHK-150, 1200 A	5	150	1200	••	••
	5VHK-150, 2000 A	5	150	2000	••	••
	5VHK-250, 1200 A	5	250	1200	••	••
	5VHK-250, 2000 A	5	250	2000	••	••
	7.5VHK-500, 1200 A	7	500	1200	•	•
	7.5VHK-500, 2000 A	7	500	2000	•	•
	15VHK-500, 1200 A	15	500	1200	•	•
	15VHK-500, 2000 A	15	500	2000	•	•
	15VHK-750, 1200 A	15	750	1200	•	•
	15VHK-750, 2000 A	15	750	2000	•	•

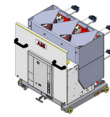
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•• Contact service representative

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## Cutler-Hammer roll-in replacement breaker availability

### Medium voltage



Original breaker type	kV	MVA	Amps	Magnetically actuated	Spring stored
5VCPW-250, 1200 A	5	250	1200	•	
5VCPW-250, 2000 A	5	250	2000	•	
5VCPW-250H, 1200 A	5	250	1200	•	
5VCPW-250H, 2000 A	5	250	2000	•	
5VCPW-350, 1200 A	5	350	1200	•	
5VCPW-350, 2000 A	5	350	2000	•	
5VCPW-350, 3000 A	5	350	3000	•	
7VCPW-500, 1200 A	7	500	1200	•	
7VCPW-500, 2000 A	7	500	2000	•	
7VCPW-500, 3000 A	7	500	3000	•	
15VCPW-500, 1200 A	15	500	1200	•	
15VCPW-500, 2000 A	15	500	2000	•	
15VCPW-500H, 1200 A	15	500	1200	•	
15VCPW-500H, 2000 A	15	500	2000	•	
15VCPW-750, 1200 A	15	750	1200	•	
15VCPW-750, 2000 A	15	750	2000	•	
15VCPW-750H, 1200 A	15	750	1200	•	
15VCPW-750H, 2000 A	15	750	2000	•	
15VCPW-1000, 1200	15	1000	1200	•	
15VCPW-1000, 2000	15	1000	2000	•	
15VCPW-1000, 3000 A	15	1000	3000	•	




• Available

•• Contact service representative

(Blank) Not currently available; contact service representative for options

## Federal Pacific roll-in replacement breaker availability

### Medium voltage

	Original breaker type	kV	MVA	Amps	Magnetically actuated	Spring stored
	DST-5-150, 1200 A	5	150	1200	•	
	DST-5-250, 1200 A	5	250	1200	••	
	DST2-5-150, 1200 A	5	150	1200	•	
	DST2-5-250, 1200 A	5	250	1200	••	
	DST2-7.5-250, 1200 A	7	250	1200	••	
	DST2-7.5-250, 2000 A	7	250	2000	••	
	DST2-7.5-500, 1200 A	7	500	1200	••	
	DST2-7.5-500, 2000 A	7	500	2000	••	
	DST2-15-500, 1200 A	15	500	1200	•	
	DST2-15-500, 2000 A	15	500	2000	•	
	DST2-15-750, 1200 A	15	750	1200	•	
	DST2-15-750, 2000 A	15	750	2000	•	

• Available

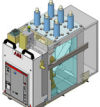

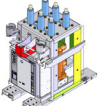
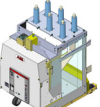

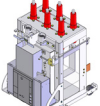
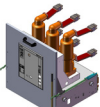
•• Contact service representative

(Blank) Not currently available; contact service representative for options



## General Electric roll-in replacement breaker availability

### Medium voltage

	Original breaker type	kV	MVA	Amps	Magnetically actuated	Spring stored
	AM-4.16-150, 1200 A	5	150	1200	•	•
	AM-4.16-150, 2000 A	5	150	2000	•	•
	AM-4.16-250H, 1200 A	5	250	1200	••	•
	AM-4.16-250H, 2000 A	5	250	2000	••	•
	AM-4.16-250HB, 1200 A	5	250	1200	•	
	AM-4.16-250HB, 2000 A	5	250	2000	•	
	AM-4.16-350, 1200 A	5	350	1200	•	
	AM-4.16-350, 2000 A	5	350	2000	•	
	AM-4.16-350, 3000 A	5	350	3000	•	•
	AM-5-150, 1200 A	5	150	1200	•	
	AM-7.2-500, 1200 A	7	500	1200	•	
	AM-7.2-500, 2000 A	7	500	2000	•	
	AM-13.8-250, 1200 A	15	500	1200	•	••
	AM-13.8-250, 1200 A	15	750	1200	•	••
	AM-13.8-250, 2000 A	15	500	2000	•	••
	AM-13.8-250, 2000 A	15	750	2000	•	••
	AM-13.8-500, 1200 A	15	500	1200	•	••
	AM-13.8-500, 1200 A	15	750	1200	•	••
	AM-13.8-500, 2000 A	15	500	2000	•	••
	AM-13.8-500, 2000 A	15	750	2000	•	••
	AM-13.8-750, 1200 A	15	750	1200	•	••
	AM-13.8-750, 2000 A	15	750	2000	•	••
	AM-13.8-750T, 1200 A	15	750	1200	•	••
	AM-13.8-750T, 2000 A	15	750	2000	•	••
	AM-13.8-750-5H, 1200 A	15	750	1200	•	••
	AM-13.8-750-5H, 2000 A	15	750	2000	•	••
	AM-15-250, 1200 A	15	500	1200	•	
	AM-15-250, 2000 A	15	500	2000	•	
	AM-15-500, 1200 A	15	500	1200	•	
	AM-15-500, 2000 A	15	500	2000	•	
	VB/VB1-4.16-250, 1200 A	5	250	1200	•	
	VB/VB1-4.16-250, 2000 A	5	250	2000	•	
	VB/VB1-4.16-350, 1200 A	5	350	1200	•	
	VB/VB1-4.16-350, 2000 A	5	350	2000	•	
	VB/VB1-4.16-350, 3000 A	5	350	3000	•	
	VB/VB1-7.2-500, 1200 A	7	500	1200	•	
	VB/VB1-7.2-500, 2000 A	7	500	2000	•	
	VB/VB1-13.8-500, 1200 A	15	500	1200	•	
	VB/VB1-13.8-500, 2000 A	15	500	2000	•	
	VB/VB1-13.8-750, 1200 A	15	750	1200	•	
	VB/VB1-13.8-750, 2000 A	15	750	2000	•	
	VB/VB1-13.8-1000, 1200 A	15	1000	1200	•	
	VB/VB1-13.8-1000, 2000 A	15	1000	2000	•	
	VB/VB1-13.8-1000, 3000 A	15	1000	3000	•	

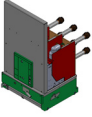
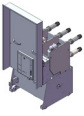
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•• Contact service representative

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## McGraw-Edison roll-in replacement breaker availability

### Medium voltage

	Original breaker type	kV	MVA	Amps	Magnetically actuated	Spring stored
	PSD-15-501, 1200 A	15	500	1200	•	
	PSD-15-502, 2000 A	15	500	2000	•	
	PSD-15-751, 1200 A	15	750	1200	•	
	PSD-15-752, 2000 A	15	750	2000	•	
	WSA-15-501, 1200 A	15	500	1200	•	
	WSA-15-502, 2000 A	15	500	2000	••	
	WSA-15-501, 1200 A	15	750	1200	•	
	WSA-15-502, 2000 A	15	750	2000	••	

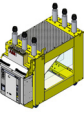
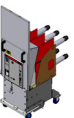
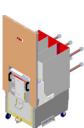
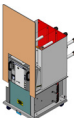
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•• Contact service representative

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## Siemens/Allis-Chalmers roll-in replacement breaker availability

### Medium voltage

	Original breaker type	kV	MVA	Amps	Magnetically actuated	Spring stored
	AM-150, 1200 A	5	150	1200	•	
	AM-150, 2000 A	5	150	2000	•	
	AM-250, 1200 A	5	250	1200	•	
	AM-250, 2000 A	5	250	2000	•	
	MA-250, 1200 A	5	250	1200	•	
	MA-250, 2000 A	5	250	2000	•	
	FB-500, 1200 A	7	500	1200	•	
	FB-500, 2000 A	7	500	2000	•	
	FC-500, 1200 A	15	500	1200	•	
	FC-500, 2000 A	15	500	2000	•	
	FC-750, 1200 A	15	750	1200	•	
	FC-750, 2000 A	15	750	2000	•	
	MB-250, 1200 A	7	250	1200	•	
	MB-250, 2000 A	7	250	2000	•	
	MC-150, 600A	15	150	600	•	
	MC-150, 1200 A	15	150	1200	•	
	MC-250, 1200 A	15	250	1200	•	
	MC-250, 2000 A	15	250	2000	•	
	MC-500, 1200 A	15	500	1200	•	
	MC-500, 2000 A	15	500	2000	•	


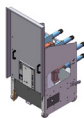
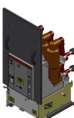
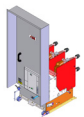
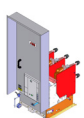
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•• Contact service representative

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## Westinghouse roll-in replacement breaker availability

### Medium voltage

	Original breaker type	kV	MVA	Amps	Magnetically actuated	Spring stored
	50DH-150, 1200 A	5	150	1200	•	
	50DH-250, 1200 A	5	250	1200	•	
	50DH-250, 2000 A	5	250	2000	•	
	75DH-250, 1200 A	7	250	1200	•	
	75DH-250, 2000 A	7	250	2000	•	
	75DH-500, 1200 A	7	500	1200	•	
	75DH-500, 2000 A	7	500	2000	•	
	150DH-150, 600A	15	150	600	•	
	150DH-150, 1200 A	15	150	1200	•	
	150DH-250, 1200 A	15	250	1200	•	
	150DH-250, 2000 A	15	250	2000	•	
	150DH-500, 1200 A	15	500	1200	•	
	150DH-500, 2000 A	15	500	2000	•	
	150DH-750, 1200 A	15	750	1200	•	
	150DH-750, 2000 A	15	750	2000	•	
	150DH-1000E, 1200 A	15	1000	1200	•	
	50DHP-250, 1200 A	5	250	1200	•	
	50DHP-250, 2000 A	5	250	2000	•	
	75DHP-500, 1200 A	7	500	1200	•	••
	75DHP-500, 2000 A	7	500	2000	•	••
	75DHP-500, 3000 A	7	500	3000	•	••
	150DHP-500, 1200 A	15	500	1200	•	••
	150DHP-500, 2000 A	15	500	2000	•	••
	150DHP-750, 1200 A	15	750	1200	•	••
	150DHP-750, 2000 A	15	750	2000	•	••
	150DHP-750C, 1200 A	15	750	1200	•	••
	150DHP-750C, 2000 A	15	750	2000	•	••
	150DHP-750CH, 1200 A	15	750	1200	•	••
	150DHP-750CH, 2000 A	15	750	2000	•	••
	150DHP-750H, 1200 A	15	750	1200	•	••
	150DHP-750H, 2000 A	15	750	2000	•	••
	150DHP-1000, 1200 A	15	1000	1200	•	••
	150DHP-1000, 2000 A	15	1000	2000	•	••
	150DHP-1000, 3000 A	15	1000	3000	•	••
	150DVP-500, 1200 A	15	500	1200	•	••
	150DVP-500, 2000 A	15	500	2000	•	••
	150DVP-750, 1200 A	15	750	1200	•	••
	150DVP-750, 2000 A	15	750	2000	•	••
	150DVP-750C, 1200 A	15	750	1200	•	••
	150DVP-750C, 2000 A	15	750	2000	•	••
	150DVP-750CH, 1200 A	15	750	1200	•	••
	150DVP-750CH, 2000 A	15	750	2000	•	••
	150DVP-750H, 1200 A	15	750	1200	•	••
	150DVP-750H, 2000 A	15	750	2000	•	••
	150DVP-1000, 1200 A	15	1000	1200	•	
	150DVP-1000, 2000 A	15	1000	2000	•	
	150DVP-1000, 3000 A	15	1000	3000	•	

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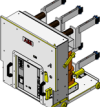
•• Contact service representative

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## Powell roll-in replacement breaker availability

### Medium voltage



Original breaker type	kV	MVA	Amps	Magnetically actuated	Spring stored
5PV-250, 1200 A	5	250	1200	•	
5PV-250, 2000 A	5	250	2000	•	
5PV-250H, 1200 A	5	250	1200	••	
5PV-250H, 2000 A	5	250	2000	••	
7PV-500, 1200 A	7	500	1200	•	
7PV-500, 2000 A	7	500	2000	•	
15PV-500, 1200 A	15	500	1200	•	
15PV-500, 2000 A	15	500	2000	•	
15PV-500H, 1200 A	15	500	1200	•	
15PV-500H, 2000 A	15	500	2000	•	
15PV-750, 1200 A	15	750	1200	•	
15PV-750, 2000 A	15	750	2000	•	

• Available

•• Contact service representative

(Blank) Not currently available; contact service representative for options

## Appendix

### Medium voltage replacement circuit breaker specification worksheet

Complete one set of forms for each style of breaker to be replaced


For technical support, please contact:

Nolan Mikell  
843-413-4743  
nolan.mikell@us.abb.com

or


Bill Milholland  
843-413-4768  
bill.p.milholland@us.abb.com

Date:	Customer name:
ABB contact:	Contact name:
Location:	Location:
Phone number:	Phone number:
Email:	Email:
Comments:	
Quantity:	Sales order:
	P.O. number:

Enter selection 	
Original breaker manufacturer	A = ABB/BBC/ITE/Gould    C = Cutler Hammer    S = Siemens/Allis Chalmers
	F = Federal Pacific    G = General Electric    M = McGraw Edison
	W = Westinghouse    D = Design to order
Original breaker style	For above selection A:    K = HK    G = GHK    V = VHK    H = HV
	For above selection C:    V = VCPW
	For above selection S:    A = AM    F = FB/FC/FSV    C = MC    M = MA
	For above selection F:    D = DST    Z = DST2
	For above selection G:    A = AM    D = AM (double coupler)    V = VB/VB1
	For above selection M:    P = PSD    W = WSA
	For above selection W:    D = DH    P = DHP
	For above selection D:    List Type:
Replacement type	S = Spring actuated mech    O = Other; specify in notes
	M = Magnetically actuated mech
Voltage	1 = 4.76 kV    2 = 8.25 kV    3 = 15 kV    4 = 27 kV    5 = Other; list type
Current	1 = 1200 A    2 = 2000 A    3 = 3000 A
Original breaker kA/ mva rating	For 4.76 kV    A = 50 MVA @ K = 1.36    B = 75 MVA @ K = 1.36
	C = 150 MVA @ K = 1.36    D = 250 MVA @ K = 1.24    E = 350 MVA @ K = 1.19
	3 = 31.5 kA @ K = 1    4 = 40 kA @ K = 1    5 = 50 kA @ K = 1
	For 8.25 kV    F = 250 MVA @ K = 1.25    G = 500 MVA @ K = 1.25
	4 = 40 kA @ K = 1    5 = 50 kA @ K = 1
	For 15 kV    H = 150 MVA @ K = 1.3    J = 250 MVA @ K = 1.3
	K = 500 MVA @ K = 1.3    L = 750 MVA @ K = 1.3    M = 1000 MVA @ K = 1.3
	N = 1500 MVA @ K = 1.3    1 = 20 kA @ K = 1    2 = 25 kA @ K = 1
	3 = 31.5 kA @ K = 1    4 = 40 kA @ K = 1    5 = 50 kA @ K = 1
	For 27 kV    7 = 16 kA @ K = 1    1 = 25 kA @ K = 1
Replacement breaker kA rating	For 4.76 kV    1 = 31.5 kA @ K = 1    2 = 40 kA @ K = 1
	3 = 50 kA @ K = 1    Z = Other; list type
	For 8.25 kV    1 = 40 kA @ K = 1
	For 15 kV    1 = 31.5 kA @ K = 1    2 = 40 kA @ K = 1
	3 = 50 kA @ K = 1    Z = Other; list type
	For 27 kV    1 = 25 kA @ K = 1

## Appendix

### Medium voltage replacement circuit breaker specification worksheet

Enter selection 							
Control voltage: charge		1 = 120 V AC	2 = 240 V AC	5 = 24 V DC	6 = 48 V DC	7 = 125 V DC	8 = 250 V DC
		Z = Special					
Control voltage: close		1 = 120 V AC	2 = 240 V AC	5 = 24 V DC	6 = 48 V DC	7 = 125 V DC	8 = 250 V DC
		Z = Special					
Control voltage: trip		1 = 120 V AC	2 = 240 V AC	5 = 24 V DC	6 = 48 V DC	7 = 125 V DC	8 = 250 V DC
		Z = Special					
MOC option		0 = None	1 = Standard	2 = Electrical			
Manual push-button option		R = Reverse color (red is close / green is open)			S = Standard color (red is open / green is close)		
Breaker options (as needed)		0 = None			C = Cover over manual close and charge		
		R = NEW racking extension			S = Second shunt trip		
		Length:			Voltage:		
		U = Undervoltage device			Z = Special (specify details in notes)		
		Voltage:					
Reports		W = Customer witness			P = Certified production reports		
		C = Certificate of conformance			4 = Witness and production		
		5 = Witness and conformance			6 = Production and conformance		
		7 = Witness, production and conformance			Z = Special		
Breaker spare parts		B = Spare control board(s) (VM1)			Quantity:		
		C = Spare capacitor(s) (VM1)			Quantity:		
		L = Spare close coil(s) (VD4)			Quantity:		
		M = Spare charging motor(s) (VD4)			Quantity:		
		O = Spare open coil(s) (VD4)			Quantity:		
Breaker accessories		D = Rapid cap discharge switch (VM1)					
		L = Lifting yoke(s)			Quantity:		
		M = Extra man. opening handle (VM1)			Quantity:		
		R = Remote control umbilical device (VM1)					
Notes	<div></div> <div></div> <div></div>						

**Please submit the following with this form:**

- Switchgear schematics and wiring diagrams
- A breaker nameplate photo
- A photo of the front of the switchgear cubicle
- A photo of inside the cubicle with the breaker removed (if possible)



## Appendix

### Specification guide

#### ABB magnetically actuated roll-in replacement AC medium voltage circuit breakers

##### 1.0 General work scope

This specification covers the design, testing, manufacturing requirements, on-site installation and installation conformance of medium voltage replacement circuit breakers. The medium voltage replacement circuit breakers shall be functional replacements (both mechanically and electrically) for the existing medium voltage circuit breakers listed in this specification. This specification defines the requirements for the replacement of existing air magnetic circuit breakers with circuit breakers of the same or greater interrupting rating using vacuum interrupter technology. The replacement breakers shall be directly interchangeable between the breaker cells of the same ampere class and interrupting rating of the original equipment without cell modifications. The new replacement circuit breakers shall be fully compatible with the existing switchgear compartments and the identical interlocks and mechanism operated cell (MOC) switches. The replacement circuit breaker shall be a magnetically actuated ABB AMVAC or VM1 medium voltage replacement breaker or approved equal.

##### 2.0 Standards

The replacement circuit breaker elements shall be designed, fabricated and tested in accordance with the latest applicable standards of the American National Institute (ANSI), National Electrical Manufacturers Association (NEMA), and the Institute of Electrical and Electronics Engineers, Inc. (IEEE) unless otherwise stated herein.

- 2.1 ANSI C37.04 "Standard Rating Structure for AC High Voltage Circuit Breakers"
- 2.2 ANSI C37.06 "AC High Voltage Circuit Breakers Rated on a Symmetrical Current Basis – Preferred Ratings and Related Required Capabilities"
- 2.3 ANSI C37.09 "Standard Test Procedure for AC High-Voltage Circuit Breakers Rated on a Symmetrical Current Basis"
- 2.4 ANSI C37.010 "Application Guide for AC High-Voltage Circuit Breakers Rated on a Symmetrical Current Basis"
- 2.5 ANSI C37.11 "Requirement for Electrical Control for AC High Voltage Circuit Breakers"

- 2.6 ANSI C37.12 "Guide to Specifications for AC High Voltage Circuit Breakers Rated on a Symmetrical Current Basis or a Total Current Basis"
- 2.7 ANSI C37.20.2 "Metal Clad and Station Type Cubicle Switchgear (above 1000 V)"
- 2.8 ANSI C37.59 "Requirements for Conversion of Power Switchgear Equipment"

##### 3.0 Supplier qualifications

- 3.1 The supplier shall have replacement circuit breakers in service for a minimum of five (5) years.
- 3.2 The supplier shall be able to demonstrate experience in replacement breaker design for a minimum of five (5) years.
- 3.3 The supplier shall be the original manufacturer of the circuit breaker element being applied to the replacement circuit breaker.

##### 4.0 Circuit breaker element construction

- 4.1 The circuit breaker element shall be an ABB AMVAC, VM1 or approved equal, three-pole, electrically operated with stored energy magnetic actuator operating mechanism.
- 4.2 Opening and closing speed shall be independent of the operator or of the control voltage within the rated control voltage range.
- 4.3 Circuit breaker element charge, close and trip circuits shall be electrically separated, and control voltage for each circuit shall be independently selectable from the full range of ANSI preferred control voltages.
- 4.4 Manual provisions shall be provided for tripping the circuit breaker element. These provisions shall be installed and easily accessible at the front of the breaker element
- 4.5 The circuit breaker element shall include eight (8) on-board auxiliary contacts (four normally open "a" and four normally closed "b") for customer use, wired through the secondary disconnect. If required, nine additional contacts (five normally open "a" and four normally closed "b") shall be installed on the circuit breaker and wired through the secondary disconnect, for a total of seventeen (17) on-board contacts.

## Appendix

### Specification guide

- 4.6 The circuit breaker element shall have a flag to indicate the open or closed position.
  - 4.7 An indicating light will illuminate when the stored energy system has sufficient energy for circuit breaker element change of state.
  - 4.8 Capacitors shall store sufficient energy to provide an open-close-open function even after loss of control power. Capacitors shall hold their charge for up to 200 seconds after loss of control power. A loss of control power trip function shall be user-selectable.
  - 4.9 The circuit breaker element shall have a five-digit, non-resetting operation counter clearly visible from the front of the breaker. The operation counter shall advance when the breaker opens.
  - 4.10 An electronic controller shall be provided for controlling capacitor charging, switching capacitor energy to the closing or opening coils, and providing the anti-pumping feature. The electronic controller shall also incorporate under-voltage and remote monitoring functions.
  - 4.11 The electronic controller shall be a universal AC/DC device allowing 24, 48, 125 or 250 V DC; 120 or 240 V AC control power flexibility. All control components shall be front-accessible for easy inspection after easy removal of the circuit breaker front cover.
  - 4.12 Proximity sensors shall be used to sense magnetic actuator armature position.
  - 4.13 Each primary lead assembly shall consist of a vacuum interrupter completely embedded in an epoxy resin casting. The epoxy casting shall encapsulate not only the vacuum interrupter, but also the upper and lower current-carrying parts and brush-type current transfer assembly. The epoxy casting shall limit access to any moving parts, protecting them from dirt and debris.
  - 4.14 The magnetic actuator mechanism on the circuit breaker element shall be front-accessible. No routine lubrication of the magnetic actuator shall be required. Routine inspections shall be performed with the element in the upright position.
- 5.0 Roll-in replacement circuit breaker construction**
    - 5.1 The roll-in replacement circuit breaker shall have a complete ANSI-tested mechanism. The element shall be mounted in a steel frame structure that interfaces with the existing cell levering system and has primary connections that match the existing inter and intra-phase spacing.
    - 5.2 The replacement circuit breaker frame shall be constructed from steel. A combination of bolting and welding to assemble the frame is acceptable. The frame and associated interlocks shall be provided with a protective coating to prevent the corrosive effects of the atmosphere. All hardware shall be a minimum grade five (5), zinc-plated or black oxide to prevent the corrosive effects of the atmosphere.
    - 5.3 The circuit breaker manufacturer must have a test cubicle located in their factory to verify cell interlocks and racking system of the new replacement breaker.
    - 5.4 The replacement breaker shall be suitable for use in the existing metal-clad switchgear. Only vacuum interrupter and mechanism assemblies that have jointly passed appropriate ANSI design tests listed in C37.09 shall be used in the circuit breaker.
    - 5.5 Main current-carrying parts, insulators, supports and housing of the circuit breaker shall have sufficient mechanical strength to withstand the effects of rated short circuit currents without damage.
    - 5.6 The replacement breaker shall be held trip-free during breaker levering. Safety interlocks shall interface with the existing breaker cell to prevent the breaker levering into the primary contacts in the closed position.
    - 5.7 Control wiring shall be #14 gauge, type SIS as a minimum.
    - 5.8 The primary connections and/or finger clusters shall be new, designed and tested to carry the full nameplate rating of the replacement circuit breaker without exceeding the allowable temperature rise as indicated by ANSI.

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### Specification guide

- 5.9** The primary contacts shall be capable of withstanding the full rated short circuit current rating of the circuit breaker as defined by ANSI.
  - 5.10** The new secondary contact block shall be new and shall be capable of interfacing with the existing contact block located in the existing cell.
  - 5.11** The breaker shall be capable of operating all truck-operated contacts (TOC); mechanism-operated contacts (MOC) and cubicle shutter functions and shall be fully function tested according to ANSI C37.20.2.
  - 5.12** The functionality of the existing metal “dead-front” barrier shall be maintained.
  - 5.13** Closing and tripping mechanisms for the replacement breaker shall operate satisfactorily over the voltage range in accordance with ANSI C37.06 Table 10.
  - 5.14** Each new circuit breaker shall retain the copper connection to the ground bus throughout the levering process.
  - 5.15** The circuit breaker shall retain the existing racking mechanism and interlocks functions and be capable of moving the breaker and operating the mechanical interlocks between the CONNECT, TEST and DISCONNECT positions as originally designed.
  - 5.16** The operating mechanism shall be readily accessible for maintenance.
- 6.0 Installation conformance**
    - 6.1** The replacement breaker manufacturer shall verify functional operation of all circuit breaker interlocks, cell interfaces and levering assembly in a cell structure in the replicated cell at the factory and again verify the same at each cell location for which the replacement breaker is installed. The services of factory-trained service technicians shall be included to accomplish and verify this conformance.
- 7.0 Documentation and drawing requirements**
    - 7.1** The circuit breaker element shall be supplied with certificates of type tests on similar devices performed by the manufacturer.
    - 7.2** Copies of the design tests of the replacement breaker shall be available for review during factory acceptance testing.
    - 7.3** Copies of the production tests of the replacement breaker shall be supplied.
    - 7.4** Outline drawings of the replacement circuit breaker shall be supplied.
    - 7.5** Schematic and wiring diagram of the replacement circuit breaker shall be supplied.
    - 7.6** Instruction books for the replacement circuit breaker shall be provided. The instruction book shall also include the circuit breaker element.



## Notes

**Additional information**

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