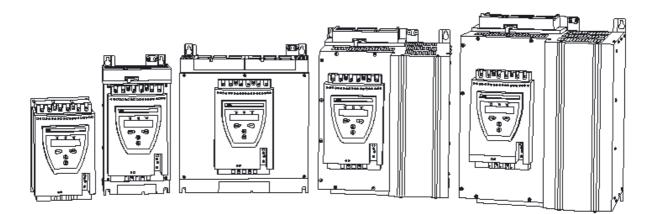
Softstarters

Type PST/PSTB Fieldbus communication Profibus DP V0 / V1 for PST sw CU 05.05.00

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Profibus DP V0 / V1

The Profibus DP V0 / V1 protocols are fieldbus protocols that provides full control and status information of the softstarter as well as writing of parameters (read and write for V1). Through the fieldbus it is possible to start and stop the motor, perform jog, sequence start, read out currents and frequency, achieve information about protections, warnings, faults and much more.

See chapter "Setting and configuration" in the installation manual for programming of the inputs / outputs.

Before the Profibus DP fieldbus can be taken in operation following parameters must be set in the softstarter:

- Parameter *Fieldbus Ctrl* set to Yes
- Parameter *Fieldbus Type* set to other
- Parameter *Fieldbus Addr* set to a free communication address.

For technical data and descriptions of the Profibus DP fieldbus plug, see document 2CDC192001D0208, available at www.abb.com/lowvoltage .

To do the programming of the PLC, following GSD files are available:

GSD file	Type of protocol
ABB_078F.gsd	Profibus DP V0
ABB 082d.gsd	Profibus DP V1

Note that the GSD file contains information about different software versions of the softstarter. Check that correct part of the file is used in relation to the actual softstarter version.



Caution!

The motor may start unexpectedly if there is a start signal present when doing any of the actions listed below.

- Switching from one type of control to another (fieldbus control / hardwire control)
- *Re-programming of the programmable inputs*
- Reset all Settings (programmable input set to Enable)

Binary input telegram To PLC from Softstarter.

Word in input data area	Binary input byte	Bit	Data	Description
0	0	0	K4 relay output	Status of K4
		1	K5 relay output	Status of K5
		2	K6 relay output	Status of K6
		3	V7 Programmable software output	Status of V7
		4	Start Input	Status of Start Input
		5	Stop Input	Status of Stop Input
		6	In0 Input	Status of In0
		7	In1 Input	Status of In1
	1	8 (0)	Run	Run Status
		9(1)	Top Of Ramp	Top Of Ramp Status
		10 (2)	Line or Inside Delta connection	0 = Line, 1 = Delta
		11 (3)	Phase sequence	0 = L1, L2, L3 1=L1, L3, L2
		12 (4)	Prot Motor OL	Event Status
		12 (4)	Prot Locked Rot	Event Status
		13 (3)	Prot Underload	Event Status
		15 (7)	Prot Phase Imb	Event Status
1	2	0	Prot High I	Event Status
1	4	1	Prot Phase Rev	Event Status
		2	Prot PTC	Event Status
		3	Dummy	
		4	Prot SCR OL	Event Status
		5	Warn OL	Event Status
		5 6	Warn SCR OL	Event Status
		0 7	Warn I=High	Event Status
	2	-	Warn I=High Warn I=Low	
	3	8 (0)		Event Status
		9(1)	Fault (general signal) Fault Phase Loss	Event Status, general for all faults Event Status
		10 (2)		
		11 (3)	Fault SC SCR	Event Status
		12 (4)	Fault Open SCR	Event Status
		13 (5)	Fault Wrong Freq	Event Status
		14 (6)	Fault Connection	Event Status
		15 (7)	Fault Internal	Event Status
2	4	0	Fault FB Timeout	Event Status
		1	Fault HS Temp	Event Status
		2	Fault Line side	Event Status
		3	Fault BP closed	Event Status
		4	Fault BP open	Event Status
		5	Dummy	
		6	Shunt Fault	Event Status
		7	Fault Line/Delta	Event Status
	5	8 (0)	Local Control	0 = Other control, 1 = Key-pad control
		9 (1)	OK to start	0 = A start will probably cause a fault, 1 = A start will probably not cause a fault
		10 (2)	Spare (Value = 0)	
		11 (3)	Spare (Value = 0)	
		12 (4)	Spare (Value = 0)	
	1	13 (5)	Spare (Value = 0)	
	1	14 (6)	Spare (Value = 0)	
		15 (7)	Spare (Value = 0)	

Analogue input telegram

To PLC from Softstarter. All analogue data will be represented as 16 bit values.

Word in input	Analogue	Data	Representation
data area	input word		
3	0	Phase current L1 *)	Value =1000 \Rightarrow 1000A
4	1	Phase current L2 *)	Value =1000 \Rightarrow 1000A
5	2	Phase current L3 *)	Value =1000 \Rightarrow 1000A
6	3	Max phase current *)	Value =1000 \Rightarrow 1000A
7	4	Measured frequency	Value =100 \Rightarrow 100Hz
8	5	Output voltage	Value =100 \Rightarrow 100%
9	6	Calc. Motor temp.	Value =100 \Rightarrow 100%
10	7	Counted no of Starts	Value =100 \Rightarrow 10000 times
11	8	Run Time	Value =100 \Rightarrow 1000 hours

*) Phase current L1, L2 and L3 indicates the current through the softstarter while the Max phase current always is the line current.

Diagnostic inputs

There are 3 channels available for fieldbus related diagnostic messages. Each channel consists of two bytes with an error code and the parameter number that caused the error. The latest error is stored in channel 1, the second latest in channel 2 and the third latest in channel 3. The binary output bit "reset active diagnostics" is used to clear the diagnostic area.

Error Codes:

1 = Parameter Value out of range

2 = Invalid parameter No

3 = Write of parameter when fieldbus control isn't enabled

Word in input data area	Diagnostic input word	Error Code	Parameter No.
12	0	Diagn. Channel 1, Error Code	Diagn. Channel 1, Parameter No
13	1	Diagn. Channel 2, Error Code	Diagn. Channel 2, Parameter No
14	2	Diagn. Channel 3, Error Code	Diagn. Channel 3, Parameter No

Binary output telegram From PLC to Softstarter.

Word in output data area	Binary output byte	Bit	Data	Description
0	0	0	Start (1 st par set if Seq.start)	Commence a start when signal is set. Start1 if sequence start.
		1	Stop	Commence a stop when signal is negated.
		2	Reset Events	Reset signal for possible events.
		3	Enable	Enable, this bit must be set for running the motor
		4	Jog	Perform Jog when signal is set.
		5	DOL start	Perform DOL start when signal is set.
		6	Start2 (2 nd par set Seq.start)	Start2 if sequence start.
		7	Start3 (3 rd par set Seq.start)	Start3 if sequence start.
	1	8 (0)	Time synchronisation	Time synchronisation signal that is used to synchronise the local real time clock with the time given as an analogue input telegram to the softstarter. If the signal is "1" and there is a difference between the times the local real time clock is synchronised.
		9 (1)	Reset active diagnostics	When set to "1" this will reset the fieldbus diagnostic area
		10 (2)	Spare	
		11 (3)	Spare	
		12 (4)	Spare	
		13 (5)	Spare	
		14 (6)	Spare	
		15 (7)	Spare	

Analogue output telegram

From PLC to Softstarter. All analogue data will be represented as 16 bit values.

Word in output data area	Analogue output word	Data	Representation
1	0	Year	Value = $2003 \Rightarrow$ Year 2003
2	1	Month	Value = $12 \Rightarrow$ December
3	2	Day	Value = $31 \Rightarrow 31^{st}$
4	3	Hour	Value = $23 \Rightarrow 23$ h
5	4	Minutes	Value = $59 \Rightarrow 59 \text{ min}$
6	5	Seconds	Value = $59 \Rightarrow 59 \text{ sec}$

The output data is used to synchronize the softstarter real time clock with a possible system clock, it is used together with the binary output time synchronisation signal, if this signal is set to "1" and there is a difference between the clocks the local softstarter clock will be synchronised with the analogue outputs.

Input address map

	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
0	Bina	ry In,	Byte	1					Binary In, Byte 0							
1	Bina	ry In,	Byte	3					Binary In, Byte 2							
2	Bina	ry In,	Byte	5					Bina	ary In,	Byte	4				
3	Anal	ogue	In, W	ord 0												
4	Anal	ogue	In, W	ord 1												
5	Anal	ogue	In, W	ord 2												
6	Anal	ogue	In, W	ord 3												
7	Anal	ogue	In, W	ord 4												
8	Anal	ogue	In, W	ord 5												
9	Anal	ogue	In, W	ord 6												
10	Anal	ogue	In, W	ord 7												
11	Anal	ogue	In, W	ord 8												
12	Diag	Diagn. Channel 1, Error Code								Diagn. Channel 1, Parameter No						
13	Diag	Diagn. Channel 2, Error Code								Diagn. Channel 2, Parameter No						
14	Diag	n. Ch	annel	3, Err	or Co	de			Diag	gn. Ch	annel	3, Pa	ramet	er No		

Output address map

	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
0	Bina	ary Ou	ıt, Byl	te 1					Bin	ary O	ut, By	rte 0				
1	Ana	logue	Out, '	Word	0											
2	Ana	logue	Out, '	Word	1											
3	Ana	logue	Out, '	Word	2											
4	Ana	logue	Out, '	Word	3											
5	Ana	Analogue Out, Word 4														
6	Ana	logue	Out, '	Word	5											

Parameters – Profibus DP V0 (Profibus DP V1, see page 10) For this implementation all parameter values (both binary and analogue) are represented as 32 bits. Not all of the parameters in the PST(B) softstarter are visible through the Fieldbus. These are listed here but are marked hidden.

No	Туре	Parameter	Description	Range	Unit
1	Write	Setting Ie	Setting current	0 - 3000 (*)	Amp
2	Write	Start Ramp	Time for start ramp	1 – 120	Sec
3	Write	Stop Ramp	Time for stop ramp	0 - 120	Sec
4	Write	Init Volt	Initial voltage for start ramp	30 - 70	%
5	Write	End Volt	End voltage for stop ramp	30 - 70	%
5	Wille	End von	Voltage value to which the softstarter shall	50 70	10
~	XX7	C	step down at stop and where it shall	20 100	61
6	Write	Step Down	commence the stop ramp.	30 - 100	%
7	Write	Current Lim	Level of the current limit.	1,5 – 7,0	xIe
8	Write	Kick Start	Selection of Kick start	No, Yes	
9	Write	Kick Level	Level of Kick start if selected	50 - 100	%
10	Write	Kick Time	Time for Kick start if selected	0,1 – 1,5	Sec
11	Write	Start Range	Selectable range for start ramp	1-30, 1-120	Sec
12	Write	Stop Range	Selectable range for stop ramp	0-30, 0-120	Sec
13	Write	Overload	Overload protection	No, Normal, Dual	
14	Write	OL Class	Overload Class	10A, 10, 20, 30	
15	Write	OL Class S	Overload Class, Dual type, Start Class	10A, 10, 20, 30, No	
16	Write	OL Class R	Overload Class, Dual type, Run Class	10A, 10, 20, 30, No	
17	Write	OL Op	Type of operation for overload protection	Stop-M, Stop-A, Ind	
18	Write	Locked Rotor	Locked rotor protection	No, Yes	
19	Write	Lock R Lev	Trip level for locked rotor protection	0,5 - 8,0	xIe
20	Write	Lock R Time	Trip time for locked rotor protection	0,2 - 10,0	Sec
21	Write	Lock R Op	Type of operation for locked rotor protection	Stop-M, Stop-A, Ind	
22	Write	Underload	Underload protection	No, Yes	
23	Write	Underl Lev	Trip level for Underload protection	0,4 - 0,8	xIe
24	Write	Underl Time	Trip time for Underload protection	1 - 30	Sec
25	Write	Underl Op	Type of operation for Underload protection	Stop-M, Stop-A, Ind	
26	Write	Phase Imb	Phase imbalance protection	No, Yes	
27	Write	Ph Imb Lev	Trip level for phase imbalance protection	10 - 80	%
28	Write	Ph Imb Op	Type of operation for phase imbalance protection	Stop-M, Stop-A, Ind	
29	Write	High I	High current protection	No, Yes	
30	Write	High I Op	Type of operation for high current protection	Stop-M, Stop-A, Ind	
31	Write	Phase Rev	Phase reversal protection	No, Yes	
			Type of operation for phase reversal		
32	Write	Ph Rev Op	protection	Stop-M, Stop-A, Ind	
33	Write	PTC	PTC protection	No, Yes	
34	Write	PTC Op	Type of operation for PTC protection	Stop-M, Stop-A, Ind	
35	Write	Ext ByPass	External By-pass contactor is used	No, Yes	
36	Read	Dummy 36	Hidden (Not used)	0	
37	Write	Warn I=High	High current warning	No, Yes	
38	Write	Wa I=H Lev	Trip level for high current warning	0,5 - 8,0	xIe
39	Write	Warn I=Low	Low current warning	No, Yes	
40	Write	Wa I=L Lev	Trip level for low current warning	0,4 – 1,0	xIe
41	Write	Warn OL	Overload warning	No, Yes	
42	Write	Wa OL Lev	Trip level for overload warning	40 – 99	%
12	Waite	Warn SCR		No. Voc	
43 44	Write	OL Bla L and On	Thyristor overload warning	No, Yes	
44	Write	Ph Loss Op	Type of operation for phase loss fault	Stop-M, Stop-A	
45	Write	FB Fault Op	Type of operation for fieldbus fault	Stop-M, Stop-A	

No	Туре	Parameter	Description	Range	Unit
46	Write		Type of operation for frequency fault	Stop-M, Stop-A	
47	N /		Type of operation for heat sink over	Sten M. Sten A	
17	Write		temperature fault Type of operation for thyristor short circuit	Stop-M, Stop-A	
18	Write			Stop-M, Stop-A	
19	Read	InO	Function of programmable input In0	None, Reset, Enable, Jog, DOL-on, Start2, FB-Dis	
r)	Iteau	mo	r unetion of programmable input ino	None, Reset, Enable, Jog,	
50	Read	In1	Function of programmable input In1	DOL-on, Start3, FB-Dis	
51	Write	Relay K4	Function of programmable relay output K4	Run, TOR, Event	
52	Write	Relay K5	Function of programmable relay output K5	Run, TOR, Event	
53	Write	Relay K6	Function of programmable relay output K6	Run, TOR, Event	
54	Write		Function of programmable software output V7		
55	Write	Event K4	Different events to include for signalling with K4 if "Event" is selected	separate description.	
56	Write		Different events to include for signalling with K5 if "Event" is selected	0 – 65535, Bit mask see separate description.	
0	WITTE		Different events to include for signalling with	0 – 65535, Bit mask see	
57	Write		K6 if "Event" is selected	separate description.	
58	Write		Different events to include for signalling with V7 if "Event" is selected	0 – 65535, Bit mask see separate description.	
;9	Read		Control of the softstarter with fieldbus	No, Yes	
50	Read		Type of fieldbus	AS-Int, Other	
51	Read		Fieldbus address	0 – 1000	
52	Write		Number of sequences for sequence start.	No, 2, 3	
52 53	Write		1^{st} sequence, time for start ramp	1-120	5 00
		· ·	1 1		Sec
54 	Write			30 - 70	%
5	Write	Curr Lim1	1	1,5 – 7,0	xIe
66 	Write		1 ;	0 - 3000 (*)	Amp ~
57	Write		2 nd sequence, time for start ramp	1 –120	Sec
68	Write			30 - 70	%
<u>69</u>	Write			1,5 – 7,0	xIe
0'0	Write			0 – 3000 (*)	Amp
'1	Write		3 rd sequence, time for start ramp	1 -120	Sec
2	Write			30 - 70	%
'3	Write	Curr Lim3	3 rd sequence, current limit	1,5 – 7,0	xIe
4	Write	3rd Set Ie	3 rd sequence, motor rated current	0 - 3000 (*)	Amp
75	Read	Language	Language to use on display	US/UK, FI, SE, PT, NL, IT, FR, ES, DE, CN, RU, TR, PL, CZ	
6	Read			0	
7	Read		Hidden (Time for display automatic turn off)	1 – 255	Sec
'8	Read			0 - 255	
9	Read	Date Type	· · · · · · · · · · · · · · · · · · ·	ISO , CE , US	
0	Read	Date Year		1901 – 2038	
31	Read		Month	1-12	
32	Read			1-12	
33	Read	, i i i i i i i i i i i i i i i i i i i		$\frac{1-31}{0-23}$	
34 95	Read			0 – 59 Na Vaz	
85	Read		, <u>,</u> ,	No, Yes	
86 27	Read			0 - 255	
37	Read		1 0 1	0 - 255	
38	Read			0 - 255	
39	Read			0 – 255	
0	Read		· · · · · · · · · · · · · · · · · · ·	0 - 2500	
91	Read		Hidden (Built in by-pass contactor)	No, Yes	
92	Read		Hidden (AC3 value of built in by-pass contactor)	0 – 2500	Amp

No	Туре	Parameter	Description	Range	Unit
93	Read	SOP1	Hidden (Thyristor Parameter 1)	0,7 – 1,2	
94	Read	SOP2	Hidden (Thyristor Parameter 2)	0,05 - 20,00	
95	Read	SOP3	Hidden (Thyristor Parameter 3)	0,011 – 1,200	
96	Read	SOP4	Hidden (Thyristor Parameter 4)	1,0-20,0	
97	Write	BP Closed Op	Type of operation for by-pass doesn't open	Stop-M, Stop-A	
98	Write	BP Open Op	Type of operation for by-pass doesn't close	Stop-M, Stop-A	
99	Read	Dummy 99	Hidden (Not used)	0	
00	Read	FCODE1	Hidden (Factory code 1)	0-10	
01	Read	FCODE2	Hidden (Factory code 2)	0-10	
02	Read	FCODE3	Hidden (Factory code 3)	0-10	
03	Read	FCODE4	Hidden (Factory code 4)	0-10	
04	Read	FCODE5	Hidden (Factory code 5)	0-100	
05	Read	FCODE6	Hidden (Factory code 6)	0-100	
.06	Read	PST(B)	PST(B) size	1-2500	Amp
07	Read	FCODE7	Hidden (Factory code 7)	Yes, No	
08	Read	FCODE8	Hidden (Factory code 8)	Yes, No	
.09	Read	FCODE9	Hidden (Factory code 9)	Yes, No	
10	Read	FCODE10	Hidden (Factory code 10)	0-25	
11	Write	C Lim Y Time	Time for dual current limit	0-120	Sec
12	Write	e C Lim Y Lev Level for dual current limit		1,5-7,0	xIe
13	Write	FB Auto Dis	Fieldbus autodisable	Yes, No	
14	Write	Start Mode	Start mode	Volt, Torque	
115	Write	Stop Mode	Stop mode	Volt, Torque	
116	Write	Torque Limit	Torque limit	20-200	%
117	Write	Tune T-Ctrl	Tune Torque control	30-300	%
18	Read	FCODE11	Hidden (Factory code 11)	0,01-10,00	
119	Read	FCODE12	Hidden (Factory code 12)	0,001-10,000	
120	Read	FCODE13	Hidden (Factory code 13)	0,001-1,000	
121	Read	FCODE14	Hidden (Factory code 14)	0,001-1,000	
122	Read	FCODE15	Hidden (Factory code 15)	0,001-10,000	
123	Write	Analogue Out	Enable Analogue output	Yes, No	
124	Write	Anl Ref	Analogue output, reference	0-10V, 0-20mA, 4-20mA	
				I Amp, U Volt, P kW, P	
				hp, Q kVAr, S kVA, TmpMot, TmpSCR,	
125	Write	Anl Type	Analogue output, type of value	cosPhi	
126	Write	I Range Max	Analogue output, current range max	1-20000	А
127	Write	U	Analogue output, voltage range max	10-1000	v
128	Write	kW Range Max	Analogue output, active power range max kW	1-3000	kW
129	Write	hp Range Max	Analogue output, active power range max hp	1-4000	hp
130	Write	1 0	Analogue output, reactive power range max	1-3000	kVAr
131	Write	S Range Max	Analogue output, apparent power range max	1-3000	kVA
				010000, 010100, 020001, 030302, 030401, 030500, 040002, 050202, 050404,	
132	Read	Imitate SW	Imitate Software version	050500	
133	Write	Connection	Connection	Auto, Line, DeltaUI, DeltaIU	

*) For the purpose of having one common GSD-file for the whole range of softstarters "Setting Ie", "1st Set Ie", "2nd Set Ie" and "3rd Set Ie" have the range 0 - 3000 Amp. The softstarter in itself will have a much more narrow range defined by its rated current and only values within the softstarters range will be accepted, other values will be skipped.

16 Bit Mask for Events on Relay outputs	
Bit 0	Overload
Bit 1	Fault
Bit 2	High I
Bit 3	SCR OL
Bit 4	Locked Rotor
Bit 5	Underload
Bit 6	Phase Imb
Bit 7	PTC
Bit 8	Phase Rev
Bit 9	Warn OL
Bit 10	Warn SCR OL
Bit 11	Warn I=High
Bit 12	Warn I=Low
Bit 13	Shunt Fault
Bit 14	Spare
Bit 15	Spare

Parameters – Profibus DP V1

For this implementation all parameter values (both binary and analogue) are represented as 32 bits. Not all of the parameters in the PST(B) softstarter are visible through the Fieldbus. These are listed here but are marked hidden.

No	Туре	Parameter	Description	Range	Unit
1	Read/Write	Setting Ie	Setting current	0 – 3000 (*)	Amp
2	Read/Write	Start Ramp	Time for start ramp	1 - 120	Sec
	Read/Write	Stop Ramp	Time for stop ramp	0 - 120	Sec
	Read/Write	Init Volt	Initial voltage for start ramp $30 - 70$		%
i	Read/Write	End Volt	End voltage for stop ramp	30 - 70	%
<u>,</u>	Read/Write	Step Down	Voltage value to which the softstarter shall step down at stop and where it shall commence the stop ramp.	30 - 100	%
	Read/Write	Current Lim	Level of the current limit.	1,5 – 7,0	xIe
	Read/Write	Kick Start	Selection of Kick start	No, Yes	
	Read/Write	Kick Level	Level of Kick start if selected	50 - 100	%
0	Read/Write	Kick Time	Time for Kick start if selected	0,1 – 1,5	Sec
1	Read/Write	Start Range	Selectable range for start ramp	1-30, 1-120	Sec
2	Read/Write	Stop Range	Selectable range for stop ramp	0-30, 0-120	Sec
3	Read/Write	Overload	Overload protection	No, Normal, Dual	500
4	Read/Write	OL Class	Overload Class	10A, 10, 20, 30	
5	Read/Write	OL Class S	Overload Class, Dual type, Start Class	10A, 10, 20, 30, No	
6	Read/Write	OL Class S OL Class R			
			Overload Class, Dual type, Run Class	10A, 10, 20, 30, No	
7	Read/Write	OL Op	Type of operation for overload protection	Stop-M, Stop-A, Ind	
8	Read/Write		Locked rotor protection No, Yes		-
9	Read/Write	Lock R Lev	Trip level for locked rotor protection	0,5 - 8,0	xIe
0	Read/Write	Lock R Time	Trip time for locked rotor protection $0,2-10,0$		Sec
1	Read/Write	Lock R Op	Type of operation for locked rotor protection Stop-M, Stop-A, Ind		
2	Read/Write	Underload	Underload protection	No, Yes	
3	Read/Write	Underl Lev	Trip level for Underload protection	0,4 - 0,8	xIe
4	Read/Write	Underl Time	Trip time for Underload protection	1 – 30	Sec
5	Read/Write	Underl Op	Type of operation for Underload protection	Stop-M, Stop-A, Ind	
6	Read/Write	Phase Imb	Phase imbalance protection	No, Yes	
7	Read/Write	Ph Imb Lev	Trip level for phase imbalance protection	10 - 80	%
8	Read/Write	Ph Imb Op	Type of operation for phase imbalance protection	Stop-M, Stop-A, Ind	
9	Read/Write			No, Yes	
		High I	High current protection	· ·	
0	Read/Write	High I Op	Type of operation for high current protection	Stop-M, Stop-A, Ind	
1	Read/Write	Phase Rev	Phase reversal protection Type of operation for phase reversal	No, Yes	_
2	Read/Write	Ph Rev Op	protection	Stop-M, Stop-A, Ind	
3	Read/Write	РТС	PTC protection	No, Yes	
4	Read/Write	PTC Op	Type of operation for PTC protection	Stop-M, Stop-A, Ind	
5	Read/Write	Ext ByPass			
6	Read	Dummy 36	Hidden (Not used)	0	
7	Read/Write	Warn I=High	High current warning	No, Yes	
8	Read/Write	Wa I=H Lev	Trip level for high current warning	0,5 - 8,0	xIe
9	Read/Write	Warn I=Low	Low current warning	No, Yes	
0	Read/Write	Wa I=L Lev	Trip level for low current warning	0,4 - 1,0	xIe
	Read/Write	Warn OL	Overload warning	0,4 – 1,0 No, Yes	
1 2			Ŭ		01-
2	Read/Write	ead/Write Wa OL Lev Trip level for overload warning 40 – 99 Warn SCR		%	
3	Read/Write	OL	Thyristor overload warning	No, Yes	
4	Read/Write	Ph Loss Op	Type of operation for phase loss fault	Stop-M, Stop-A	
5	Read/Write	FB Fault Op	Type of operation for fieldbus fault	Stop-M, Stop-A	
6	Read/Write				

No	Туре	Parameter	Description	Range	Unit
47	Dec 1/Wite	US Tama On	Type of operation for heat sink over	Stan M. Stan A	
47	Read/Write	HS Temp Op	temperature fault Type of operation for thyristor short circuit	Stop-M, Stop-A	
48	Read/Write	SCR SC Op	fault	Stop-M, Stop-A	
49	Road	In0	Function of programmable input In0	None, Reset, Enable, Jog, DOL-on, Start2, FB-Dis	
49	Read	IIIO	Function of programmable input ino	None, Reset, Enable, Jog,	
50	Read	In1	Function of programmable input In1	DOL-on, Start3, FB-Dis	
51	Read/Write	Relay K4	Function of programmable relay output K4	Run, TOR, Event	
52	Read/Write	Relay K5	Function of programmable relay output K5	Run, TOR, Event	
53	Read/Write	Relay K6	Function of programmable relay output K6	Run, TOR, Event	
54	Read/Write	SW Outp V7	Function of programmable software output V7		
	D 1/01/14		Different events to include for signalling with		
55	Read/Write	Event K4	K4 if "Event" is selected Different events to include for signalling with	separate description. 0 – 65535, Bit mask see	
56	Raed/Write	Event K5	K5 if "Event" is selected	separate description.	
57	D 1/01/14			0 – 65535, Bit mask see	
57	Read/Write	Event K6	K6 if "Event" is selected Different events to include for signalling with	separate description. 0 – 65535, Bit mask see	
58	Read/Write	Event V7	V7 if "Event" is selected	separate description.	
59	Read	Fieldb Ctrl	Control of the softstarter with fieldbus	No, Yes	
60	Read	Fieldb Type	Type of fieldbus	AS-Int, Other	
61	Read	Fieldb Addr	Fieldbus address	0 – 1000	
62	Read/Write	No of Seq	Number of sequences for sequence start.	No, 2, 3	
63	Read/Write	Start Ramp1	1 st sequence, time for start ramp	1 –120	Sec
64	Read/Write	Init Volt1	1 st sequence, initial voltage for start ramp	30 - 70	%
65	Read/Write	Curr Lim1	1 st sequence, current limit	1,5 – 7,0	xIe
66	Read/Write	1st Set Ie	1 st sequence, motor rated current	0 - 3000 (*)	Amp
67	Read/Write	Start Ramp2	2^{nd} sequence, time for start ramp	1 –120	Sec
67 68	Read/Write	Init Volt2	2^{nd} sequence, initial voltage for start ramp	30 - 70	sec %
69 70	Read/Write	Curr Lim2	2 nd sequence, current limit 2 nd sequence, motor rated current	1,5-7,0	xIe
70 71	Read/Write	2nd Set Ie	~ 1	0 - 3000 (*)	Amp
71	Read/Write	Start Ramp3	3 rd sequence, time for start ramp	1-120	Sec ~
72	Read/Write	Init Volt3	3 rd sequence, initial voltage for start ramp	30 - 70	%
73	Read/Write	Curr Lim3	3 rd sequence, current limit	1,5 – 7,0	xIe
74	Read/Write	3rd Set Ie	3 rd sequence, motor rated current	0 – 3000 (*) US/UK, FI, SE, PT, NL,	Amp
75	Read	Language	Language to use on display	IT, FR, ES, DE, CN, RU, TR, PL, CZ	
76	Read	Dummy 76	Hidden (Not used)	0	
77	Read	,	Hidden (Time for display automatic turn off)	1 – 255	Sec
78	Read	Password		0 – 255	
79	Read	Date Type	Type of date presentation	ISO, CE, US	
80	Read	Date Year	Year	1901 – 2038	
81	Read	Date Month	Month	1 – 12	
82	Read	Date Day	Day	1-12	
		,			
83	Read	Time Hour	Hour	0 - 23	
84 07	Read	Time Min	Minutes	0 – 59	
85	Read	S Port Ctrl	Hidden (Serial port control)	No, Yes	
86	Read	S Port Addr1		0 - 255	
87	Read	S Port Addr2		0 - 255	
88	Read	S Port Addr3		0 – 255	
89	Read	S Port Addr4		0 – 255	
90	Read	CT Ratio Ir	· · · · · · · · · · · · · · · · · · ·	0 – 2500	
91	Read	Int ByPass	Hidden (Built in by-pass contactor)	No, Yes	
92	Read	ByPass AC3	Hidden (AC3 value of built in by-pass contactor)	0 – 2500	Amp
92 93	Read	SOP1	Hidden (Thyristor Parameter 1)	0,7 – 1,2	P

No	Туре	Parameter	Description	Range	Unit
94	Read	SOP2	Hidden (Thyristor Parameter 2)	0,05 – 20,00	
95	Read	SOP3	Hidden (Thyristor Parameter 3)	0,011 – 1,200	
96	Read	SOP4	Hidden (Thyristor Parameter 4)	1,0-20,0	
97	Read/Write	BP Closed Op	Type of operation for by-pass doesn't open	Stop-M, Stop-A	
8	Read/Write	BP Open Op	Type of operation for by-pass doesn't close	Stop-M, Stop-A	
9	Read	Dummy 99	Hidden (Not used)	0	
00	Read	FCODE1	Hidden (Factory code 1)	0-10	
01	Read	FCODE2	Hidden (Factory code 2)	0-10	
02	Read	FCODE3	Hidden (Factory code 3)	0-10	
03	Read	FCODE4	Hidden (Factory code 4)	0-10	
04	Read	FCODE5	Hidden (Factory code 5)	0-100	
05	Read	FCODE6	Hidden (Factory code 6)	0-100	
06	Read	PST(B)	PST(B) size	1-2500	Amp
07	Read	FCODE7	Hidden (Factory code 7)	Yes, No	
08	Read	FCODE8	Hidden (Factory code 8)	Yes, No	
09	Read	FCODE9	Hidden (Factory code 9)	Yes, No	
10	Read	FCODE10	Hidden (Factory code 10)	0-25	
11	Read/Write	C Lim Y Time	Time for dual current limit	0-120	Sec
12	Read/Write	C Lim Y Lev	Level for dual current limit	1,5-7,0	xIe
13	Read/Write	FB Auto Dis	Fieldbus autodisable	Yes, No	
14	Read/Write	Start Mode	Start mode	Volt, Torque	
15	Read/Write	Stop Mode	Stop mode	Volt, Torque	
16	Read/Write	Torque Limit	Torque limit	20-200	%
17	Read/Write	Tune T-Ctrl	Tune Torque control	30-300	%
18	Read	FCODE11	Hidden (Factory code 11)	0,01-10,00	
19	Read		Hidden (Factory code 12)	0,001-10,000	
20	Read	FCODE13	Hidden (Factory code 13)	0,001-1,000	
21	Read	FCODE14	Hidden (Factory code 14)	0,001-1,000	
22	Read	FCODE15	Hidden (Factory code 15)	0,001-10,000	
23	Read/Write		Enable Analogue output	Yes, No	
24	Read/Write	Anl Ref			
125	Read/Write	Anl Type		0-10V, 0-20mA, 4-20mA I Amp, U Volt, P kW, P hp, Q kVAr, S kVA, TmpMot, TmpSCR, cosPhi	
26	Read/Write	I Range Max	Analogue output, current range max	1-20000	А
27	Read/Write	0	Analogue output, voltage range max	10-1000	v
28	Read/Write	kW Range Max	Analogue output, active power range max kW	1-3000	kW
29	Read/Write	hp Range Max	Analogue output, active power range max hp	1-4000	hp
30	Read/Write	Q Range Max	Analogue output, reactive power range max	1-3000	kVAr
31	Read/Write	S Range Max		1-3000 010000, 010100, 020001, 030302, 030401, 030500, 040002, 050202, 050404,	kVA
32	Read	Imitate SW		050500	
33	Read/Write	Connection	Connection	Auto, Line, DeltaUI, DeltaIU	

*) For the purpose of having one common GSD-file for the whole range of softstarters "Setting Ie", "1st Set Ie", "2nd Set Ie" and "3rd Set Ie" have the range 0 - 3000 Amp. The softstarter in itself will have a much more narrow range defined by its rated current and only values within the softstarters range will be accepted, other values will be skipped.

16 Bit Mask for Events on Relay outputs	
Bit 0	Overload
Bit 1	Fault
Bit 2	High I
Bit 3	SCR OL
Bit 4	Locked Rotor
Bit 5	Underload
Bit 6	Phase Imb
Bit 7	PTC
Bit 8	Phase Rev
Bit 9	Warn OL
Bit 10	Warn SCR OL
Bit 11	Warn I=High
Bit 12	Warn I=Low
Bit 13	Shunt Fault
Bit 14	Spare
Bit 15	Spare



 ABB AB, Cewe-Control

 S-721 61 Västerås, SWEDEN

 Telephone
 +46 21 32 07 00

 TELEFAX
 +46 21 12 60 01