## ABB

OPERATION, MAINTENANCE, AND INSTALLATION GUIDE

## Zenith ZTG series

For ZTG(D) series automatic transfer switches, 30-1200 A, 200-480 Vac


## Receiving, handling and storage

## Warning

Indicates a hazardous situation that, if not avoided, could result in death or serious injury.

## HAZARD OF EQUIPMENT OVERTURNING

When moving with a fork lift, do not remove the shipping packaging until the device is in its final location.

Failure to follow this instruction may result in personal injury or equipment damage.

## Receiving and handling

Upon receipt, carefully inspect the transfer switch for damage that may have occurred during transit. If damage is evident, or there is visible indication of rough handling, immediately file a damage claim with the transportation company, and notify your local ABB sales office.

Do not remove the shipping packaging until ready to install the switch.

## Storage

If the unit will not be placed into service immediately, store the transfer switch in its original package in a clean, dry location. To prevent condensation, maintain a uniform temperature. Store the unit in a heated building, allowing adequate air circulation and protection from dirt and moisture. Storing the unit outdoors could cause harmful condensation inside the transfer switch enclosure.

# Read these safety instructions carefully before using this product! 



Danger
Indicates a hazardous situation that, if not avoided, will result in death or serious injury

## HAZARD OF ELECTRIC SHOCK, EXPLOSION, OR ARC FLASH

- Apply appropriate personal protective equipment and follow safe electrical work practices.
- This equipment must only be installed and serviced by qualified electrical personnel.
- Before performing visual inspections, tests, or maintenance on the equipment, disconnect all sources of electric power. Assume that all circuits are live unless they are completely de-energized, tested, grounded, and tagged. Pay particular attention to the design of the power system. Consider all sources of power, including the possibility of backfeeding.
- Disconnect all sources of electric power before removing or making source side or load side connections to the transfer switch.
- Always use a properly rated voltage sensing device at all line and load connections to confirm transfer switch is disconnected from all live electrical sources.
- Turn off power supplying transfer switch before doing any other work on or inside switch.

Failure to follow these instructions could result in death or serious injury.

# Operation, maintenance, and installation instruction <br> Automatic transfer switches, Zenith ZTG series ATS 

OPERATION AND MAINTENANCE INSTRUCTIONS, ZENITH
ZTG SERIES ATS,
CHAPTERS 1-8

INSTALLATION INSTRUCTIONS,
ZENITH ZTG SERIES ATS,
CHAPTERS 9-11
Operation and maintenance instruction Automatic transfer switches, Zenith ZTG series ATS

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## 1. Introduction

This manual describes the installation, basic operation, and maintenance of the Zenith ZTG series (30-1200A, 200480 Vac ) automatic transfer switches, manufactured by ABB. Installation instructions for the transfer switch and available accessories can be found in chapters 9 and 10.

### 1.1 Hazard Categories

The following important highlighted information appears throughout this document to warn of potential hazards or to call attention to information that clarifies a procedure.

Carefully read all instructions and become familiar with the devices before trying to install, operate, service or maintain this equipment.

## Danger

Indicates a hazardous situation that, if not avoided, will result in death or serious injury.

## Warning

Indicates a hazardous situation that, if not avoided, could result in death or serious injury.


Caution
Indicates a hazardous situation that, if not avoided, could result in minor or moderate injury. Failure to comply with these instructions may result in product damage.


## Notice

It is used to notify of practices not related to personal injury. Failure to comply with these instructions may result in product damage.

### 1.2 Definitions

## ATS

Automatic transfer switches

## Ekip

Electronic accessories / Ekip-modules; communication, signaling and connectivity modules

## HMI

Control interface (Human Machine Interface), operating and configuration

## Programming port

Only for Ekip Programming and Ekip Bluetooth -modules (USB port)

## Slide switch

Switch for operating mode selection (Hand -
Locking - AUTO)

## S1

SOURCE 1, power supply

## S2

SOURCE 2, power supply

## Zenith ZTG series ATS

General purpose commecial \& industrial enclosed automatic transfer switches, product name

## Load Shed

Digital output function for signaling a downstream load to disconnect. This functionality is different than the legacy Zenith R15 Load Shed which is an input for the ATS to disconnect generator when signaled.

### 1.3 Warranty

This document is based on information available at the time of its publication. While efforts have been made to ensure accuracy, the information contained herein does not cover all details or variations in hardware and software, nor does it provide for every possible contingency in connection with installation, operation, and maintenance. Features may be described herein that are not present in all hardware and software systems.

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Contact your local sales office if further information is required concerning any aspect of the automatic transfer switch operation or maintenance.

## Warranty Period

The Warranty Period for ZTG series transfer switch products is twenty-four (24) months from the date of shipment.

Notes: This warranty is valid only in the United States and for products sold and installed within seller-specified countries.

Replacement parts are warranted for a period of 90 days when installed by a factory or an authorized service station.

Contact Service team at: +1 8006371738

### 1.4 Product Specification

## Quality Assurance

All ABB Zenith automatic transfer switches have been designed and manufactured to the highest technical standards. Strict procedures ensure firstclass product quality.

ZENITH ZTG

| AUTOMATIC TRANSFER SWITCH FOR USE IN EMERGENCY SYSTEMS |  |
| :--- | ---: |
| Serial number | US1150191900001 |
| Model number | ZGOM3XX12-CX3XE4xX |
| Voltage | $200-480 \mathrm{Vac}$ |
| Rated current | 800 A |
| Frequency | $50 / 60 \mathrm{~Hz}$ <br> Phase <br> Transition type <br>  <br> Open |
| Country of Origin |  |
|  | Finland |

Figure 1.1: Sample nameplate

## Product Rating / Applicable Standards

For UL 1008 'withstand' and 'close on short circuit' ratings, refer to ABB publication number TB-1102.

## Product Serial Number

Please have the serial number available when communicating about the automatic transfer switch. The serial number can be found on the product nameplate affixed to each power panel assembly. See example below.

## 2. Product overview

Zenith ZTG series automatic transfer switches, from 30 A up to 1200 A, are designed for use in general purpose commercial and industrial low voltage automatic transfer switch applications. Zenith ZTG series automatic transfer switches can be operated electrically by LCD control interface (HMI) or manually by using the handle. You can select the operating mode by the slide switch (Hand Locking - AUTO) on switch front. Configuration is done by LCD HMI.

The available operation types for automatic transfer switches:

- Open (standard) transition Zenith ZTG series ATS, type codes beginning ZGO_from 301200 A, 200-480 Vac
- Delayed transition Zenith ZTGD series ATS, type codes beginning ZGD_from 30-1200 A, 200-480 Vac


### 2.1 General overview



1 Automatic transfer switch
2 Embedded ATS control unit and mechanism
3 HMI unit, ZTG LCD
4 Slide switch (Hand - Locking - AUTO) for selection of the operation mode
5 Padlocking the automatic transfer switch to prevent automatic and manual operation
6 Handle for manual operation
7 Position indication
8 Terminals for control circuit connections (behind the cover)
9 Place for connectivity modules (aux power supply, com and signaling)
10 Place for auxiliary contact block
11 Location of product identification label
12 Programming port, only for Ekip Programming module and Ekip Connect software

### 2.1.1 Operation types

In this table you can find the differences of the automatic transfer switch open and delayed transition operation types. Due to the different transition types, there are variances with HMI and on wiring of I/O contacts. For more information on HMIs, see chapter 2.2.

Operation types, ZTG series ATS
Ekip-modules suitable

| Delayed transition, ZTGD | Open transition, ZTG |
| :--- | ---: |
| S1 IO॥ S2 | S1 I II s2 |
| Load |  |

ZTG series HMI (with LCD-screen) and connections of control circuit


[^0]
### 2.2 HMI

The HMI is the control interface (Human Machine Interface) of the ATS.

Zenith ZTG series has an LCD HMI with push buttons. The HMI is used for configuring parameters for automatic operation.

ZTG:
HMI with
LCD-screen


I-O-II (orlI-O-I)


I-II (or II-I)

Fig. 2.2 The HMI form will correspond to the type of ZTG series - open or delayed transition

### 2.3 Zenith ZTG series features



| Ampere sizes available | UL: 30-1200 A |
| :---: | :---: |
| Rated voltage | 200-480 Vac |
| Rated frequency | $50 / 60 \mathrm{~Hz}$ |
| Phase system | Single and Three |
| Number of poles | 2,3 and 4 |
| Neutral configuration |  |
| Switched | Yes |
| Product type |  |
| Open transition (I-II) | Yes |
| Delayed transition (1-O-II or II-O-I) | Yes |
| Voltage and frequency settings |  |
| Pick up SOURCE 1 Voltage | 71-99 \%, 101-119 \% |
| Drop out SOURCE 1 Voltage | 70-98 \%, 102-120 \% |
| Pick up SOURCE 2 Voltage | 71-99 \%, 101-119 \% |
| Drop out SOURCE 2 Voltage | 70-98 \%, 102-120 \% |
| Pick up SOURCE 1 Frequency | 80.5-99.5 \%, 100.5-119.5 \% |
| Drop out SOURCE 1 Frequency | 70-99 \%, 101-120 \% |
| Pick up SOURCE 2 Frequency | 80.5-99.5 \%, 100.5-119.5 \% |
| Drop out SOURCE 2 Frequency | 70-99 \%, 101-120 \% |
| Time delay settings |  |
| Override momentary SOURCE 1 Outage, sec | 0-60 |
| Transfer from SOURCE 1 to SOURCE 2, sec | 0-3600 |
| Override momentary SOURCE 2 Outage, sec | 0-60 |
| Transfer from SOURCE 2 to SOURCE 1, min | 0-120 |
| Generator stop delay, min | 0-60 |
| Center-OFF delay, sec | 0-300 |


|  |  |
| :---: | :---: |
| Pre-transfer delay S1 to S2, sec | 0-300 |
| Post-transfer delay S1 to S2, sec | 0-300 |
| Pre-transfer delay S2 to S1, sec | 0-300 |
| Post-transfer delay S2 to S1, sec | 0-300 |
| Elevator Pre-signal delay S1 to S2, sec | 0-300 |
| Elevator Post-signal delay S1 to S2, sec | 0-300 |
| Elevator Pre-signal delay S2 to S1, sec | 0-300 |
| Elevator Post-signal delay S2 to S1, sec | 0-300 |
| Load shed delay, sec | 0-300 |
| Source failure detections |  |
| No voltage | Yes |
| Undervoltage | Yes |
| Overvoltage | Yes |
| Phase missing | Yes |
| Voltage unbalance | Yes |
| Invalid frequency | Yes |
| Incorrect phase sequence | Yes |
| Features |  |
| Controls | LCD + keys |
| LED indications for ATS, S1 and S2 status | Yes |
| Open transition - Standard digital inputs/outputs | 1/1 |
| Delayed transition - Standard digital inputs/ outputs | $2 / 1$ |
| Programmable digital inputs/outputs | Yes |
| Auto config (voltage, frequency, phase system) | Yes |
| Source priority | SOURCE 1/2, No priority |
| Manual re-transfer | Yes |
| In-phase monitor | Yes |
| Genset exercising: on-load, off-load | Yes |


| Feature comparison | ZTG(D) controls (LCD) |
| :---: | :---: |
|  |  |
|  |  |
| In-built power meter module | No |
| Load shedding | Yes |
| Real time clock | Yes |
| Event log | Yes |
| Field-mount accessories |  |
| Auxiliary contacts for position indication | Yes |
| Digital input/output modules | Yes |
| 12-24 Vdc aux supply module for controller | Yes |
| Communication modules | Yes |
| Connectivity |  |
| Modbus RS485 | Yes |
| Modbus/TCP | Yes |
| Profibus DP | Yes |
| ProfiNet | Yes |
| DeviceNet | Yes |
| Ethernet IP | Yes |
| Monitoring via ABB Abilitytm: EDCS | Yes |
| Enclosures |  |
| Type 1, 3R, 4, 12, and 4X | Yes |
| For applications |  |
| Mains - Mains | Yes |
| Mains - Generator | Yes |

[^1]
### 2.4 Typical applications

Zenith ZTG series automatic transfer switches from 30 A up to 1200 A, are designed for use in emergency or standby systems to choose and to switch between two power sources. See possible supply phase scenarios on next page. You have to define your own supply phase system reference Chapter 4 / Navigating menu / Parameters: Power distribution systems. Factory setting: 3 phases with neutral.


Source 1
Source 2


Fig. 2.3 Typical applications of automatic transfer switches


| D | E | F |
| :--- | ---: | ---: |
| $200-480$ Vac L-N | $200-480$ Vac L-L | $200-480$ Vac L-L |



Three-phase, with high leg delta
28tLO甘

Fig. 2.4 Possible supply phase scenarios

### 2.5 Sequence of Operations

### 2.5.1 Switching sequence / Automatic

### 2.5.1.1 SOURCE 1 Priority <br> (SOURCE 2 = Generator)

The switching sequence can be summarized in the following steps:

- An anomaly occurs on SOURCE 1
- Override momentary S1 outage delay
- Generator start
- SOURCE 2 OK
- Transfer from S1 to S2 delay
- Pre-transfer signal on
- Load shed signal on
- Pre-transfer S1 to S2 delay
- Load shed delay
- Transfer switch (SOURCE 1) to position O
- Center-off delay (only with Delayed transition I-O-II type)
- Transfer switch (SOURCE 2) to position II
- Post-transfer S1 to S2 delay
- Pre-transfer signal off

The re-transfer sequence can be summarized in the following steps:

- SOURCE 1 is restored
- Transfer from S2 to S1 delay
- Pre-transfer signal on
- Pre-transfer S2 to S1 delay
- Transfer switch (SOURCE 2) to position O
- Center-off delay (only with Delayed transition I-O-II type)
- Transfer switch (SOURCE 1) to position I
- Load shed signal off
- Generator stop delay
- Post-transfer S2 to S1 delay
- Pre-transfer signal off
- Generator stop
- SOURCE 2 off


Table 2.3 Automatic Switching Sequences, SOURCE 1 Priority (SOURCE 2 = Generator)
2.5.1.2 SOURCE 2 Priority (No generator)

The switching sequence can be summarized in the following steps:

- An anomaly occurs on SOURCE 2
- Override momentary S2 outage delay
- Transfer from S2 to S1 delay
- Pre-transfer signal on
- Load shed signal on
- Pre-transfer S2 to S1 delay
- Load shed delay
- Transfer switch (SOURCE 2) to position $O$
- Center-off delay (only with Delayed transition I-O-II type)
- Transfer switch (SOURCE 1) to position I
- Post-transfer S2 to S1 delay
- Pre-transfer signal off

And the re-transfer sequence can be summarized in the following steps:

- SOURCE 2 is restored
- Transfer from S1 to S2 delay
- Pre-transfer signal on
- Pre-transfer S1 to S2 delay
- Transfer switch (SOURCE 1) to position O
- Center-off delay (only with Delayed transition I-O-II type)
- Transfer switch (SOURCE 2) to position I
- Load shed signal off
- Post-transfer S1 to S2 delay
- Pre-transfer signal off

| SOURCE 2 priority (no generator) |  |
| :--- | :--- |
| Switch position I |  |
| Switch position O |  |
|  |  |
|  |  |

### 2.5.1.3 No Source Priority (Generator and load shed usage disabled)

The switching to available source can be summarized in the following steps:

- An anomaly occurs on SOURCE 1
- Override momentary S1 outage delay
- Transfer from S1 to S2 delay
- Pre-transfer signal on
- Pre-transfer S1 to S2 delay
- Transfer switch (SOURCE 1) to position O
- Center-off delay (only with Delayed transition I-O-II type)
- Transfer switch (SOURCE 2) to position II
- Post-transfer S1 to S2 delay
- Pre-transfer signal off

When an anomaly occurs in the source inuse, the re-transfer to available source can be summarized in the following steps:

- SOURCE 1 is restored
- An anomaly occurs on the SOURCE 2
- Transfer from S2 to S1 delay
- Pre-transfer signal on
- Pre-transfer S2 to S1 delay
- Transfer switch (SOURCE 2) to position O
- Center-off delay (only with Delayed transition I-O-II type)
- Transfer switch (SOURCE 1) to position I
- Post-transfer S2 to S1 delay
- Pre-transfer signal off


Table 2.5 Automatic Switching Sequences, No Source Priority (Generator and load shed usage disabled)

### 2.6 Special features description

### 2.6.1 Automatic configuration

Basic system parameters can be automatically configured from the HMI: rated voltage, rated frequency, each supply power distribution system type, and neutral location will be recognized and set by the controller. Other parameters are set to factory values; see Chapter 4, Navigating menu.

### 2.6.2 In-phase monitor

In-phase monitor is a feature that calcuates the phase difference of supply lines, preventing transfer when sources are not in sync. The user can set On/Off from the HMI. When the in-phase monitor is set to On, the device measures and detects when both sources are in sync with each other. The ATS will allow transfer from SOURCE 1 (S1) to SOURCE 2 (S2) only when they are in sync with each other. Any of these conditions will prevent source transfer when In-phase monitor is set to On:

- Phase difference between sources remains greater than 5 degrees
- Phase order between sources is not the same
- Voltage amplitude is out of range
- Phase is missing
- Voltage is asymmetric
- Frequency is out of range


### 2.6.3 Powering supply scenarios

Device can be powered by the the following methods:

- Direct from SOURCE 1 or SOURCE 2: Controller and HMI are powered and ATS can be operated electrically.
- Auxiliary power supply module, OXEA1: Controller and HMI are powered, but load transfer cannot be performed.
- Programming port on HMI (USB port): Only the main board is powered. Allows software update to main device and connection of Ekip Connect commissioning tool.


## 3. General operation

### 3.1 Position indication

Contact movement and position indication is indicated in the figure below, on left side: Open transition I-II (or II-I) and on right side: Delayed transition I-O-II (or II -O-I)


Fig. 3.1 Contact movement / position indication:
Type ZTG, Open transition; Type ZTGD, Delayed transition

### 3.2 Operating and locking

The operation mode is selected by using the slide switch (Hand - Locking - AUTO) located on the front of the automatic transfer switch (ATS).

- Hand-position = Manual mode, enabling emergency manual operation using the handle. ATS functionality is disabled when in Hand position.
- Lock-position = Locking mode, padlocking the automatic transfer switch in a specific position to prevent automatic and manual operation.



## Notice

The handle has to be in its stored position (not in use), after which the slide switch will move to the Locking mode automatically and the switch is allowed to be padlocked. To set the operating handle back to its place, refer to the left most picture in Fig. 3.6.

- AUTO-position = Automatic control mode enabled, ATS is operable in Automatic mode or from the HMI manual control keys. When the slide switch is moved to the AUTO position, the ATS is functioning immediately in the automatic control mode.


Manual mode


Automatic mode


Locking mode

Fig. 3.2 Above the selection of the operation modes (Manual or Automatic) by the slide switch. Below padlocking the automatic transfer switch; The handle has to set standby slot (not in use), after that the slide switch will move to the Locking mode automatically and the switch is allowed to be padlocked.

### 3.3 Manual handle operation

To mount the handle in the operating position, turn the slide switch to the Manual mode (Hand), lift the handle from its place inside and place it to the operating position.

More information, see animation: Manual and automatic operation - TruONE® ATS (https://youtu.be/ bosvSPVi2sM).



Fig. 3.3 Mounting of the handle in the operating position


Fig. 3.4 Manual mode, operating by handle, delayed transition I-O-II. You have to stop and release (= take the hand off) the handle in O-position when moving from position I to II (or from position II to I)


### 3.4 Return to Automatic mode, operating by HMI

When operating the automatic transfer switch by HMI, turn the slide switch to Automatic mode (AUTO). Remark! The handle has to be standby slot (not in use) before turning to automatic mode.


Notice
When the slide switch is moved to the AUTO position, the ATS will enter auto mode after a 3 second delay.


Fig. 3.6 The operating handle must set back to standby slot before moving to the automatic mode

### 3.5 LED functionality in HMI

At the top of ZTG 30-1200 A, 200-480 Vac ATS, there is a set of LEDs intended to model the state of the transfer switch sources, position, alarms, and mode. A considerable amount of information can be deciphered from the LED states. See the tables below for more information.


I-O-II


Fig. 3.7 On left: LEDs in ZTGD, delayed transition, I- O - II. On right: LEDs in ZTG, open transition I-II.

| LED | Indication | Description |
| :---: | :---: | :---: |
| Power led |  |  |
| O | ON, fixed light $\square$ | Power supply and communication present |
| $\triangle$ | 2 quick flashes/1s | Power supply present, communication absent between switch and the HMI |
| AUTO | OFF $\square$ | No power available for HMI. |
| S1 and S2 leds |  |  |
|  | ON, fixed light $\square$ | S1 or / and S2 is present and within user defined limits |
|  | 2 quick flashes/1s | Undervoltage |
|  | Flash/1 s, $90 \% / 10 \%$ - | Invalid frequency |
|  | Flash/1 s, $10 \% / 90 \%$ \\|■ | Unbalance |
|  | 5 flashes/1 s, $50 \% / 50 \%$ \||IIIIIIIIIIII | Overvoltage |
|  | Flash/2 s, $50 \% / 50 \% \square$ | Incorrect phase sequence |
|  | Flash/4 s, $50 \% / 50 \% \square \square$ | Phase missing |
|  | Flash/1 s, $50 \% / 50 \% \square \square$ | Generator stop delay ongoing |
|  | OFF $\square$ | No voltage |


| I, II and 0 leds |  |  |
| :---: | :---: | :---: |
|  | ON, fixed light $\square$ | Switch position is indicated with fixed light in I, O or II led. Only one can be on simultaneously |
|  | Flash/1 s, $50 \% / 50 \% \square$ | Delay ongoing. Going to move away from the blinking status |
|  |  |  |
| Load led |  |  |
|  | ON | Supply ok and connected to load |
| $\xrightarrow{1}$ | OFF | Not connected to load |
| LOAD |  |  |
| Auto led |  |  |
|  | ON, fixed light | Switch is in automatic mode |
| $\hat{1}$ | Flash/1 s, $50 \% / 50 \%$ ■ | Test on load |
| $40$ | Flash/1 s, $90 \% / 10 \%$ \|-I | Test off load |
| AUTO | 5 flashes/1 s, $50 \% / 50 \%$ IIIIIIIIIII | Autoconfig completed |
| Alarm led |  |  |
| $\begin{gathered} U \\ \Delta \end{gathered}$ | $\underline{\text { OFF }}$ | No alarms |
|  | ON, fixed light $\square$ | Handle attached, locked, other alarm |
|  | 2 quick flashes/1s ■!ா! | Control Alarm |
|  | 5 flashes/1 s, $50 \% / 50 \%$ IIIIIIIIIII | Auto configuration ongoing |
|  | Flash/1 s, $50 \% / 50 \%$ ■ | Control Retry |
|  | Flash/1 s, 10 \%/90\% \\| | Auto mode off |

Table 3.1 LED functionality

### 3.6 Using HMI

### 3.6.1 Keypad

1 Esc: Go back in menu. When pressed in root page, the alarm list is shown.
2 Up, Down: Move in menu or choose parameter values.
3 Enter: Opens menu from root page. Enter a new menu page and accept function. Also, selects parameters.
4 Auto (Alarm reset): If there are any alarms, by pressing this button you can reset all alarms. If there are not alarms, ATS will be set to Auto-mode.
5 I ON: Operate switch to I position.
6 II ON: Operate switch to II position.
7 O OFF: Operate switch to O position, only in delayed transition switches (ZTGD), I-O-II.

### 3.6.2 Navigating in menu

See the menu tree in Chapter 4.


ZTGD, delayed transition, 1-O-II


ZTG, open transition, I-II

Fig. 3.8 Keypad in HMI with LCD screen

## 4. Navigating HMI menu

### 4.1 Start Screens



Fig. 4.1 From System Overview screen you will find Switch status and Supply info views, and by pressing Up and Down -keys (2), you can go forward to see Voltages and Synchronization view, see the table below.

| Start screens |
| :--- |
| System Overview (Switch status) |
| Shows voltages and frequencies of both supplies <br> and the switch position. <br> Supply info view <br> Shows Phase to Phase voltages of both supplies <br> and the frequencies. <br> Voltages (S1) <br> S1 phase voltages <br> S1 line voltage <br> Voltages (S2) <br> S2 phase voltages <br> S2 line voltage <br> Synchronization view <br> Enabled only when In-phase monitor is on. <br> Show the time to next sync, sync period <br> Current view <br> Enabled only when current measurement module is <br> connected. <br> Phase currents <br> Neutral current <br> Residual current |



## Active Power view

Enabled only when current measurement module is connected.

| Active power by phase |
| :--- |
| Total active power |

## Reactive Power view

Enabled only when current measurement module is connected.

Reactive power by phase
Total reactive power

## Apparent Power view

Enabled only when current measurement module is connected.

Apparent power by phase
Total apparent power

## Energy Counters view

Enabled only when current measurement module is connected.

## Active energy by source

Reactive energy by source
Apparent energy by phase
Total active energy
Total reactive energy
Total apparent energy


Fig. 4.2 Location of the small icons and the alarms

The small icons in System Overview -pages are:

## On upper right corner

$\bullet \infty \quad$ Indicates the amount of pages and the page where you are at the moment

Auxiliary voltage connected

11:06 Time
$G \downarrow \quad$ Generator selected, not started
G Generator selected, started

## On upper left corner

60s Time delay, in Alarm list you can see the name of delay at the same time, e.g. Override S1 Fail

## Alarm List

## Alarm List

(i) Invalid Date

AEthernet disconnected

Fig. 4.3 When pressed Esc-key (1) in System Overview -pages, the alarm list is shown.

On the lower edge of the screen you can see the Alarms. When pressed Esc-key (1) in System Overview -pages, the alarm list is shown.

## Notice

The default values are marked in the menu tree by *-marking.

For more information, see chapter 6, Troubleshooting

### 4.2 Using main menu and setting parameters



Fig. 4.4
By pressing Enter-key (3) you will move to the main menu page of Operation, Parameters, Measurements, Settings, Test and About, see the table below for the selections. You can move in menu or choose parameter values by Up and Down -keys (2) and by Enter-key (3) you can accept function and enter a new menu page. By Esc-key (1) you can go back in menu.

The default password is 00001, enter the password when prompted (see Fig. 4.5).

The keypad is described In Chapter 3.6, see Fig. 3.8. By pressing the Enter-key (3) you can:

- open the menu in root page
- enter a new menu page
- accept the function

By pressing Up and Down
-keys (2) you can:

- move in the menu
- choose the parameter value

By pressing Esc-key (1) you can:

- go back in the menu


Notice
When you have changed the parameter, always go back in the menu by pressing Esc-key and when prompted confirm changes with Enter-key.


Fig. 4.5 Enter the password when asked, choose the right number by Up and Down -keys (2) and confirm by Enter-key (3), go forward setting number after number

## Programming

System Parameters

## Confirm Abort Modify

Fig. 4.6 After you have changed the parameter, always go back in the menu by pressing Esc-key and when prompted confirm changes with Enter-key

### 4.3 Menus and Parameters

| Operation |  |
| :--- | :--- |
|  | Bypass Time Delay |
|  |  |
|  | HMI Control Keys (I, II) |
|  |  |
|  | Enabled* |
|  | Disabled |
|  | Reset |

## Parameters

## *Default

و
System parameters
Start Automatic Configuration

| Source 1 | 1 Phase, 2 Wire |
| :---: | :---: |
|  | 2 Phases, 3 Wire (Split Neutral) |
|  | 3 Phases, no Neutral (3ph3w) |
|  | 3 Phase with Neutral (3ph4w)* |
|  | 3 Phase, High-Leg Delta |
| Source 2 | 1 Phase, 2 Wire |
|  | 2 Phases, 3 Wire (Split Neutral) |
|  | 3 Phases, no Neutral (3ph3w) |
|  | 3 Phase with Neutral (3ph4w)* |
|  | 3 Phase, High-Leg Delta |

Rated Voltage
$200 \mathrm{~V}(3 \mathrm{ph}), 208 \mathrm{~V}(3 \mathrm{ph}), 220 \mathrm{~V}(3 \mathrm{ph}), 230 \mathrm{~V}(3 \mathrm{ph}), 240 \mathrm{~V}(3 \mathrm{ph}), 277 \mathrm{~V}(3 \mathrm{ph}), 347 \mathrm{~V}$ (3ph), $380 \mathrm{~V}(3 \mathrm{ph}), 400 \mathrm{~V}(3 \mathrm{ph})^{*}, 415 \mathrm{~V}(3 \mathrm{ph}), 440 \mathrm{~V}(3 \mathrm{ph}), 460 \mathrm{~V}(3 \mathrm{ph}), 480 \mathrm{~V}(3 \mathrm{ph})$, 200 V (1ph), 220 V (1ph), 230 V (1ph), 240 V ( 1 ph ), 254 V ( 1 ph$), 265 \mathrm{~V}(1 \mathrm{ph}), 277 \mathrm{~V}$ $(1 \mathrm{ph}), 318 \mathrm{~V}(1 \mathrm{ph}), 333 \mathrm{~V}(1 \mathrm{ph}), 347 \mathrm{~V}(1 \mathrm{ph}), 380 \mathrm{~V}(1 \mathrm{ph}), 400 \mathrm{~V}(1 \mathrm{ph}), 415 \mathrm{~V}(1 \mathrm{ph})$, $440 \mathrm{~V}(1 \mathrm{ph}), 460 \mathrm{~V}(1 \mathrm{ph}), 480 \mathrm{~V}(1 \mathrm{ph})$
Rated Frequency
50 Hz*
60 Hz
Neutral Position
Pole 4*
Pole 1
Phase Sequence
ABC*
ACB
Not Enabled


Parameters (continued) *Default
部
$\frac{\text { Device Parameters (continued) }}{\text { Time Delays (continued) }}$

| Time Delays (continued) |  |  |
| :---: | :--- | :--- |
| Transfer from | $0-120 \mathrm{~min}$ <br> S2 to S1 | S1 priority: How long the device waits before <br> transfer sequence back to available S1 begins. |
|  |  | This delay is overridden by 'Override S2 Failure' | in case of S2 failure.

S2 priority: How long the device is keeping the load on failed S2 although S1 is already available.

| Pre-transfer S2 to S1 | 0*-300 s | Enabled only when any digital output is configured as 'Pre-transfer Signal'. <br> How long the device is keeping pre-transfer signal activated before transferring from S2 to S1. |
| :---: | :---: | :---: |
| Post-transfer S2 to S1 | 0*-300 s | Enabled only when any digital output is configured as 'Pre-transfer Signal'. <br> How long the device is keeping pre-transfer signal activated after transferring from S2 to S1. |
| Generator Stop | $\begin{aligned} & 0-60 \mathrm{~min} \\ & \left(5^{*} \mathrm{~min}\right) \end{aligned}$ | Enabled only when generator is in use. Generator cooling time, how long the device is keeping the generator running without load after returning to priority source. |
| Load Shed | $0 *-60 \mathrm{~s}$ | Enabled only when any digital output is configured as 'Load Shed'. <br> How long before the transfer from priority to non-priority source the device activates load shed signal. |
| Elevator Pre-signal S1 to S2 | 0*-60 s | Enabled only when any digital output is configured as 'Elevator pre-signal'. <br> How long the device is keeping pre-signal signal activated before transferring from S1 to S2. |
| Elevator Postsignal S1 to S2 | 0*-60 s | Enabled only when any digital output is configured as 'Elevator pre-signal'. <br> How long the device is keeping pre-signal signal activated after transferring from S1 to S2. |
| Elevator Pre-signal S2 to S1 | $0 *-60 \mathrm{~s}$ | Enabled only when any digital output is configured as 'Elevator pre-signal'. <br> How long the device is keeping pre-signal signal activated before transferring from S2 to S1. |
| Elevator Postsignal S2 to S1 | 0*-60 s | Enabled only when any digital output is configured as 'Elevator pre-signal'. <br> How long the device is keeping pre-signal signal activated after transferring from S2 to S1. | source being acceptable. Source has an anomaly when measured voltage/frequency goes out of range drop-out lower/drop-out Upper. Source becomes acceptable when measured voltage/frequency goes back in range pick-up lower/pick-up higher.


| S1 Setpoints |  |  |
| :---: | :---: | :---: |
|  | S1 Drop-out | Upper Threshold 102-120\% Un (115* \% Un) |
|  | Voltage | Lower Threshold 70-98 \% Un (85* \% Un) |
|  | S1 Pick-up | Upper Threshold 101-119 \% Un (114* \% Un) |
|  | Voltage | Lower Threshold 71-99 \% Un (86* \% Un) |
|  | S1 Drop-out | Upper Threshold 101-120 \% fn (115* \% fn) |
|  | Frequency | Lower Threshold 80-99 \% fn (85* \% fn) |
|  | S1 Pick-up Frequency | Upper Threshold $100.5-119.5 \% \mathrm{fn}$ (114* \% fn) |
|  |  | Lower Threshold 80.5...99.5 \% fn (86* \% fn) |
| S2 Setpoints |  |  |
|  | S2 Drop-out | Upper Threshold 102-120 \% Un (115* \% Un) |
|  | Voltage | Lower Threshold 70-98 \% Un (85* \% Un) |
|  | S2 Pick-up | Upper Threshold 101-119 \% Un (114* \% Un) |
|  | Voltage | Lower Threshold 71-99 \% Un (86* \% Un) |
|  | S2 Drop-out | Upper Threshold $101-120 \% \mathrm{fn}(115 * \% \mathrm{fn})$ |
|  | Frequency | Lower Threshold 80-99 \% fn (85* \% fn) |
|  | S2 Pick-up Frequency | $\begin{array}{ll}\text { Upper Threshold } & \left.\begin{array}{l}100.5-119.5 \% \mathrm{fn} \\ (114 *\end{array} \% \mathrm{fn}\right)\end{array}$ |
|  |  | Lower Threshold 80.5-99.5 \% fn (86* \% fn) |
| Generator Exercisers |  | Switch and generator functioning can be tested automatically and also periodically by using four independent exerciser events. Test on load function starts the generator and transfers the load to it. Test off load function only starts the generator for the duration of the event. Overlapping events are prioritized, event 1 has the highest priority. |

Exerciser $1 / 2 / 3 / 4$
Status Disabled*
Non-periodic
Daily
Weekly
Bi-weekly
Monthly
Yearly




## Settings

## *Default



[^2]

| About |  |  |
| :---: | :---: | :---: |
| - | HMI | HMI serial number |
|  |  | Software version |
|  |  | Software subversion |
|  |  | HMI Type code |
|  | Controller Unit | Time |
|  |  | Date |
|  |  | Serial number |
|  |  | Normative |
|  |  | Controller software version |
|  |  | Controller software subversion |
|  | Automatic Transfer Switch | TAG name |
|  |  | ATS Type Code |
|  |  | ATS serial number |
|  |  | Rated current |
|  |  | Number of poles |
|  |  | ATS Type |
|  | Modules (See Chapter 5, Electronic accessories) |  |

### 4.3.1 Esc key

## Alarm List

(i) Invalid Date

AEthernet disconnected

Fig. 4.7
By pressing Esc-key (1) in System Overview
-pages, the alarm list is shown.

## Alarm list

More information, see chapter 6, Troubleshooting

## 5. Electronic accessories



## Warning

Hazardous voltage may be present within the panel when connecting electronic accessories. Remove all sources of power to the ATS panel before connecting Ekip modules.

Ekip Connect Sofware and Bluetooth and Programming -modules are suitable for all ZTG(D) 30-1200 A, 200-480 Vac automatic transfer switches, refer to chapters
5.1-5.3. for more details on:

- Ekip Connect -software
- Ekip Bluetooth -module
- Ekip Programming -module

Ekip Signalling and Com modules are suitable for all ZTG(D) 30-1200 A, 200-480 Vac automatic transfer switches. These modules are mounted with auxiliary power supply module, OXEA1 (refer to Chapter 10.3 for further details).


Fig. 5.1 Programming and bluetooth-modules

Ekip-modules mounted with auxiliary power supply module are (see chapters 5.4-5.8):

- Ekip Signalling 2K-_
- Ekip Com modules
- Ekip Com Modbus RTU
- Ekip Com Profibus DP
- Ekip Com DeviceNet
- Ekip Com Modbus TCP
- Ekip Com Profinet
- Ekip Com EtherNet/IP
- Ekip Link


Fig. 5.2 Ekip Signalling, Com and Link -modules are mounted to automatic transfer switch OX_ with a auxiliary power supply module, OXEA1

### 5.1 Using Ekip Connect -software

Ekip Connect is a free software for communication and testing of ABB automatic transfer switches. The software is compatible with ZTG(D) 30-1200 A, 200-480 Vac automatic transfer switches. It can be installed on PCs equipped with the Microsoft Windows ${ }^{\circledR}$ operating system. To download it, see the address below: http://www.abb.com/abblibrary/ DownloadCenter/

With its communication function, it allows you to:

- Monitor the state of the automatic transfer switches connected and record information.
- Configure the automatic transfer switches with customized parameters.
- Configure the electronic accessories, connected to the automatic transfer switch via Local Bus.
- Create communication reports.
- Reset configurations.


## Further information on the Ekip Connect

 application is available from the web site, see the address below, particularly the manual 1SDH000891R0002.

Fig. 5.3 Ekip Connect -software

### 5.2 Using Ekip Bluetooth-module

The Ekip Bluetooth module allows connection via Bluetooth between the automatic transfer switch and a support device (PC, tablet, or smart phone) with the Ekip Connect software installed. Ekip Bluetooth -module is suitable to use with all ZTG(D) 30-1200 A, 200-480 Vac automatic transfer switches.

The Ekip bluetooth module draws its power from a rechargeable lithium-polymer battery supplied with the unit. It is connected directly to the programming port (see Fig. 5.6) powers the controller without the need for auxiliary voltage supply. The programming port is only compatible for use with Ekip Bluetooth and Ekip Programming -modules.


## Notice

Ekip Bluetooth only powers the main controller board (HMI and external modules excluded). Therefore, in order to identify all connected parts with Ekip Connect, the auxiliary power supply module, type OXEA1, must be used (see chapter 5.4).

### 5.2.1 LED indications

Ekip Bluetooth -module is switched on by pressing the power button on the side, and is equipped with two LEDs:

- The first LED illuminates in green with the device on and the battery charge, red with the device turned on and low battery.
- The second LED flashes blue with active Bluetooth communication.


[^3]
### 5.3 Using Ekip Programming -module

The Ekip Programming -module is suitable to use with all ZTG(D) 30-1200 A, 200480 Vac automatic transfer switches. You can connect the module via the programming port, see Fig. 5.6. The programming port is only compatible for use with Ekip Programming and Ekip Bluetooth -modules.

Ekip Programming -module allows you to:

- With Ekip Connect software update the software and load, set and read the parameters


Fig. 5.5 Ekip Programming -module

The Ekip Programming -module draws its power from the PC and connects one side directly to the programming port (see Fig. 5.6) and on the other to the USB port of the PC with the cable supplied.


Notice
Ekip Programming only powers the controller board (HMI and external modules excluded). Therefore, in order to identify all connected parts with Ekip Connect, the auxiliary power supply module, type OXEA1, must be used (see chapter 5.4).

### 5.3.1 LED indications

Ekip Programming -module turns on after connecting to the PC , and is equipped with two LEDs. The first, illuminates green indicating that the module is on, and the second, illuminates yellow indicating active communication.


Fig. 5.6 Programming port (USB port) is situated in the front of the HMI, on left side

### 5.4 Auxiliary power supply module

When connected to a $12-24 \mathrm{Vdc}$ source, the auxiliary power supply module, type OXEA1, supplies power to the external Ekip-modules, HMI and main control unit. It is supplied by external supply, for example from generator battery or from isolated transformer connected to the main power circuit. Powering product only with Auxiliary power supply module limits

### 5.4.1 Electrical characteristics

The following table lists the electrical characteristics of OXEA1:
some operation functions of the main control unit, for example: Operation of the main switch contacts is not possible.

Connections are push-in spring terminals, no tool is required.

For external wiring, cable cross section; AWG 22-16 / 0.5-1.5 mm².

| Module | OXEA1 |
| :--- | ---: |
| Power supply input <br> voltage | $12-24 \mathrm{~V} \mathrm{DC} \pm 10 \%$ SELV |
| Nominal power <br> consumption | $5-12 \mathrm{~W}$ |
| Inrush current | Maximum 2 A |

Table 5.1 Electrical characteristics of auxiliary power supply module OXEA1

Fig. 5.7 Auxiliary power supply module, type OXEA1, is needed when Ekip Signalling, Com and Link -modules are mounted to automatic transfer switch OX_


## —

### 5.4.2 LED indications

| LED | Indication | Description |
| :--- | ---: | ---: |
| Power LED, <br> green | On, fixed | Power is connected <br> to the input of the <br> module. |
|  | Off | Power is not <br> connected. |

Table 5.2 Indication / auxiliary power supply module OXEA1


Fig. 5.8 Signals of auxiliary power supply module OXEA1

### 5.5 Using Ekip Signalling 2K-_ -module

The Ekip Signalling 2K-_ is a signalling accessory module. It is suitable for all ZTG(D) 30-1200 A, 200-480 Vac automatic transfer switches. The module has:

- Two digital inputs, and two contacts for output signals.
- A power status LED, and four signalling LEDs (one LED for every input/output).


Notice
On each ATS, a maximum of three Ekip Signalling 2 K modules can be installed: one 2K-1, one $2 \mathrm{~K}-2$, and one 2K-3. These modules differ by their name and label, and have distinct wiring, but they are identical in terms of their characteristics and manner of installation.


Fig. 5.9 Ekip Signalling 2K -module

### 5.5.1 Electrical characteristics of Ekip Signalling 2K-_-module The following table lists the electrical characteristics of the module:

| Component | Characteristics |
| :--- | ---: |
| Output | Maximum switching voltage*: |
| contacts | 150 V DC / 250 V AC |
|  | Breaking power*: 2 A @ $30 \mathrm{~V} \mathrm{DC}$, |
|  | $0.8 \mathrm{~A} @ 50 \mathrm{~V} \mathrm{DC}, 0.2 \mathrm{~A} @ 150 \mathrm{~V}$ |
|  | DC, $4 \mathrm{~A} @ 250 \mathrm{~V} \mathrm{AC}$ |

Dielectric strength between each contact and coil: 1000 V AC
(1 minute @ 50 Hz )
Dielectric strength between open contacts: 1000 V AC (1 minute @ 50 Hz )

Input contacts
$5 \mathrm{~V} @ 2.5 \mathrm{~mA}$
Do not connect to any power supply
*Data relating to a resistive load
-
Table 5.3 Electrical characteristics of Ekip Signalling 2K-_-module

### 5.5.2 Access from the display /

Ekip Signalling 2K-_ -module
With modules energized, and Local Bus enabled, the presence of the modules on the module slot activates additional menus on the display:

- In order to configure the inputs and output contacts.
- To display information on the modules and the state of inputs and outputs.

The following table illustrates the path for accessing the configuration parameters of the module from the display:

Settings (*Default)

## Description



Continued on the next page

Settings (*Default) (continued) Description

| Modules (Optional modules) (continued) |  |  |
| :---: | :---: | :---: |
| Ekip Signalling 2K-1/-2 /-3 (continued) |  |  |
| O 11/12, O 21/22, O 31/32 (continued) |  |  |
| Function (continued) |  |  |
|  | Source 1 Available | No anomalies in S1 voltage supply. |
|  | Source 2 Available | No anomalies in S2 voltage supply. |
|  | Load Shed 1 | Used for shedding non-essential loads before transferring to non-priority source. Signal is activated before transferring to non-priority source according to load shed delay and kept activated until load is transferred back to priority source. |
|  | Elevator pre-signal | Signal is activated and transfer is delayed according to Elevator pre-signal delay. Signal is kept activated according to Elevator post-signal delay after transfer. |
| Contact | NC | Active open |
| Type | NO* | Active closed |

Test


The following table illustrates the path from the display for accessing information on the module:


Table 5.5 Information of Ekip Signalling 2K-_-module in HMI
5.5.3 LED indications and inputs/ outputs of Ekip Signalling 2K-_ -module


Fig. 5.10 Signals and inputs/outputs of Ekip Signalling 2K-_-module

1 Power LED, green. The possible states are:

- Off: power supply absent.
- On fixed: power supply and communication with the device present.
- On, with two quick flashes per second (not synchronized with those of the green LED on the device): power supply present, and communication with device absent (for example: for Local Bus disabled) ${ }^{1)}$
2 Green ${ }^{3)}$ LED for signalling the physical state of the input $\mathrm{H}^{2} \mathrm{I}^{2}$ ). The possible states are:
- Off: floating input
- On fixed: input short-circuited on $\mathrm{HCx}^{2}$
3 Green ${ }^{3}$ LED for signalling the physical state of the input $\mathrm{H} \times 2^{2}$ ). The possible
states are:
- Off: floating input
- On fixed: input short-circuited on H Cx
4 Green ${ }^{3)}$ LED for signalling contact $K \times 1$ $-K \times 2^{2)}$. The possible states are:
- Off: contact open
- On fixed: contact closed

5 Green ${ }^{3)}$ LED for signalling the state of the contact $\mathrm{K} \times 3-\mathrm{K} \times 4^{2}$. The possible states are:

- Off: contact open
- On fixed: contact closed

6 Input Ix1
7 Conductive part of the inputs $\mathrm{H} \times 1$ and $\mathrm{H} \times 2^{2)}$
8 Input I x2 ${ }^{2)}$
9 Output contact pin $O \times 1^{2)}$
10 Output contact pin $\mathrm{O} \times 2^{2)}$

1) The absence of communication is signalled immediately by the power LED, unlike the outputs which (apart from those programmed to be activated in the case of disconnection) are deactivated if the condition persists for at least 8 s
2) With $x=1,2$, or 3
3) The LED turns on and off according to the physical state of the input, without taking any account of how the Delay parameter is set.

For external wiring, cable cross section; AWG 22-16 / 0.5-1.5 mm².

### 5.6 Using Ekip Com _ -modules

Suitable Ekip Com_-modules are:

- Ekip Com Modbus RTU
- Ekip Com Profibus DP
- Ekip Com DeviceNet
- Ekip Com Modbus TCP
- Ekip Com Profinet
- Ekip Com EtherNet/IP


### 5.6.1 Ekip Com Modbus RTU -module

 The Ekip Com Modbus RTU is a communication accessory module, that integrates the automatic transfer switch in an industrial remote supervision and control network. The module is suitable for all ZTG(D) 30-1200 A, 200-480 Vac automatic transfer switches.It can be connected to a RS-485 network with a Modbus RTU communication protocol, and allows you to:

- Connect the automatic transfer switch to the network, with dialog functionality.
- Provide the status information of the automatic transfer switch (e.g. open, closed).

For the communication lines $W 1(A)$ and W2 (B), Belden type 3105 A or equivalent cables must be used.


Fig. 5.11 Ekip Com Modbus RTU -module

### 5.6.1.1 LED indications

The following table illustrates the possible signals, and their meaning:

| LED | Indication | Description |
| :--- | ---: | ---: |
| Power LED, <br> green | Off | Power supply absent. |
|  | On fixed | Power supply and <br> communication with <br> the device present. |
|  | On, with two <br> quick <br> flashes per <br> second | Power supply present, <br> and communication <br> with device absent. |
| RX and TX <br> LEDs, <br> green | Off | Modbus RTU |
|  | On, flashing <br> rapidly | Modbus RTU <br> communication active. |

Table 5.6 Indication / Ekip Com Modbus RTU -module

### 5.6.1.2 Termination resistor

On the Ekip Com Modbus RTU module it is possible to activate the terminating resistance Rterm $=120 \Omega$. To enable the Rterm, the corresponding dip-switches 1 and 2 (on the side of the module) must be positioned to ON. This option must be selected before the installation of the module.

With the Ekip Com Modbus RTU modules, the dip-switches 3 and 4 of the Rpol (polarization resistance), are not used.


Fig. 5.12 Signals of Ekip Com Modbus RTU -module


Fig. 5.13 Termination resistor; To enable the Rterm, the dip-switches 1 and 2 must be positioned to ON. This option must be selected before the installation of the module

### 5.6.1.3 Access from the display / <br> Ekip Com Modbus RTU-module

With modules connected and energized the presence of the modules on the module slot activates additional menus on the display. The following table illustrates the path for accessing the configuration parameters of the modules from the display:

| Settings (*Default value) |  | Description |
| :---: | :---: | :---: |
| : |  |  |
| Modules (Optional modules) |  |  |
| Ekip Com Modbus RTU |  |  |
| Serial address | 1-247, default 247* | Address to be assigned to the modules. NOTE: devices connected to the same network must have different addresses |
| Baudrate | $\begin{aligned} & 9600 \mathrm{bit} / \mathrm{s}, 19200 \mathrm{bit} / \mathrm{s}^{*} \text {, } \\ & 38400 \mathrm{bit} / \mathrm{s} \end{aligned}$ | Data transmission speed |
| Physical protocol | 8.E,1*, 8.0,1, 8.N,2, 8.N,1 | 8.E,1 $=8$ data bits, 1 EVEN parity bit, 1 STOP bit |
|  |  | 8.O,1 = 8 data bits, 1 ODD parity bit, 1 STOP bit |
|  |  | $8 . \mathrm{N}, 2=8$ data bits, no parity bit, 2 STOP bits |
|  |  | $8 . \mathrm{N}, 1=8$ data bits, no parity bit, 1 STOP bit |
| : |  |  |

Table 5.7 The path for accessing the configuration parameters of the Ekip Com Modbus RTU -module from the display

The following table illustrates the path from the display for accessing information on the module:

| About | Description |
| :--- | :--- |
| $:$ |  |
| Modules (Optional modules) |  |
| $\frac{\text { Ekip Com Modbus RTU }}{}$ |  |
| SN | Serial number |
|  | Software version |

[^4]
### 5.6.2 Ekip Com Profibus DP -module

 The Ekip Com Profibus DB is a communication accessory module, that integrates the automatic transfer switch in an industrial remote supervision and control network. The module is suitable for all ZTG(D) 30-1200 A, 200-480 Vac automatic transfer switches.It can be connected to a network RS-485 of Profibus communication protocol, and allows:

- Connecting the automatic transfer switch as a slave to the network, with dialog functionality.
- Provide the status information of the automatic transfer switch (e.g. open, closed).

For the communication lines W5 (B) and W6 (A), Belden type 3079A or equivalent cables must be used.


Fig. 5.14 Ekip Com Profibus DP -module

### 5.6.2.1 LED indications

The following table illustrates the possi-
ble signals, and their meaning:

| LED | Indication | Description |
| :--- | ---: | ---: |
| Power LED, green | Off | Power supply absent. |

Table 5.9 Indication / Ekip Com Profibus DP -module

### 5.6.2.2 Termination resistor

The Ekip Com Profibus DP modules provide the possibility to insert a $220 \Omega$ termination resistor on the RS-485 bus, by setting the DIP-switches Rterm ( 1 and 2 ) on the side of the modules, in position ON.


[^5]In the event of termination of the bus, a $390 \Omega$ pull-up or pull-down resistor must also be inserted on the lines, by setting the DIP-switches Rpol (3 and 4), in position ON.

These options must be selected before installation of the modules.


Fig. 5.16 Termination resistor; To enable the Rterm, the dip-switches 1 and 2 must be positioned to ON. When Rterm is activated, the Rpol must also be activated by turning dip-switches 3 and 4 to ON-position. These options must be selected before the installation of the modules

### 5.6.2.3 Access from the display

 / Ekip Com Profibus DB -moduleWith modules connected and energized, the presence of the modules on the module slot activates additional menus on the display.

The following table illustrates the path for accessing the configuration parameters of the modules from the display:


The following table illustrates the path from the display for accessing information on the module:

| About | Description |  |  |
| :--- | :--- | :---: | :---: |
| $:$ |  |  |  |
| Modules (Optional modules) |  |  |  |
| Ekip Com Profibus DB -module |  |  | Serial number |
| SN | Software version |  |  |
|  |  |  |  |

[^6]
### 5.6.3 Ekip Com DeviceNet -module

 The Ekip Com DeviceNet -module is a communication accessory module, that integrates the automatic transfer switch in an industrial remote supervision and control network. The module is suitable for all ZTG(D) 30-1200 A, 200-480 Vac automatic transfer switches.It can be connected to a CAN network with a DeviceNet ${ }^{\text {TM }}$ communication protocol, and allows you to:

- Connect the automatic transfer switch as a slave to the network, with dialog functionality.
- Provide the status information of the automatic transfer switch (e.g. open, closed).

For the communication lines, Belden type 3084A or equivalent cables must be used.


Fig. 5.17 Ekip Com DeviceNet-module

### 5.6.3.1 LED indications

The following table illustrates the possi-
ble signals, and their meaning:
$\begin{array}{lrrr}\hline \text { LED } & \text { Indication } & \begin{array}{r}\text { Description }\end{array} \\ \hline \text { Power LED, green } & \text { Off } & \begin{array}{r}\text { Power supply absent. }\end{array} \\$\cline { 2 - 4 } \& On fixed \& Power supply and communication with the <br> device present.\end{array}$\}$
${ }^{1)}$ The device has not yet sent Duplicate ID sequence on line.
-
Table 5.12 Indication / Ekip Com DeviceNet -module in HMI


Fig. 5.18 Signals of Ekip Com DeviceNet -module

### 5.6.3.2 Termination resistor

The modules provide the possibility to insert a $120 \Omega$ termination resistor on the CAN bus, by setting the DIP-switches Rterm (1 and 2 ) on the side of the modules, in position ON. This option must be selected before the installation of the modules. With the Ekip Com DeviceNet - modules, the dip-switches 3 and 4 of the Rpol (polarization resistance), are not used.


## Notice

The termination resistors must never be included in the nodes. The inclusion of this capability could easily lead to a network with improper termination (impedance too high or too low), potentially causing a failure. For example the removal of a node, which includes a termination resistor, could result in a network failure. The termination resistors must not be installed at the end of a branch (drop line), only at the two ends of the main backbone (trunk line).


Fig. 5.19 Termination resistor; To enable the Rterm, the dip-switches 1 and 2 must be positioned to ON. This option must be selected before the installation of the module.

### 5.6.3.3 Access from the display /

Ekip Com DeviceNet -module
With modules connected and energized, the presence of the modules on the module slot activates additional menus on the display.

The following table illustrates the path for accessing the configuration parameters of the modules from the display:

| Settings (*Default value) | Description |  |
| :--- | :--- | :--- |
| $:$ |  |  |
| Modules (Optional modules) |  |  |
| Ekip Com DeviceNet |  | Address to be assigned to the <br> madules. IMPORTANT: devices <br> connected to the same network <br> must have different addresses |
| Baudrate | $125 \mathrm{kbit} / \mathrm{s}, 250 \mathrm{kbit} / \mathrm{s}^{*}, 500 \mathrm{kbit} / \mathrm{s}$ | Data transmission speed |
|  |  |  |

Table 5.13 The path for accessing the configuration parameters of the Ekip Com DeviceNet -module from the display

The following table illustrates the path from the display for accessing information on the module:

| About | Description |
| :--- | :--- |
| $:$ |  |
| Modules (Optional modules) |  |
| Ekip Com DeviceNet |  |
| SN |  |
| Version | Serial number |
|  |  |

Table 5.14 Information of Ekip Com
DeviceNet -module in HMI
5.6.4 Ekip Com Modbus TCP -module Ekip Com Modbus TCP is an accessory module that can function as a communication module integrating the automatic transfer switch in an industrial remote supervision and control network or as an HTTP Server. The module is suitable for all ZTG(D) 30-1200 A, 200-480 Vac automatic transfer switches.

As a communication module, it can be connected to an Ethernet network with the Modbus TCP communication, and allows:

- Connecting the automatic transfer switch to the network, with dialog functionality.
- Provide the status information of the automatic transfer switch (e.g. open, closed).

As an HTTP Server, connected to an Ethernet network it allows read-only access to the information of the automatic transfer switch. This access is possible through a browser, inserting the IP address of the module as the URL. Once the switch has been found, a login page is opened that asks for the user password to be inserted, which is the same password to be inserted in the display in order to edit parameters.


## Notice

Since the module allows access to the data contained in the automatic transfer switch, it can only be connected to networks that meet all the necessary requirements for safety and prevention of unauthorized access (for example, the network of the control system of an installation). It is the installer's responsibility to ensure that all the necessary safety measures are adopted (for example, firewalls, and so on). The module cannot be connected directly to the Internet. It is recommended to connect it only to dedicated Ethernet networks, with the Modbus TCP communication protocol.

For the communication bus, a cable of type Cat. 6 S/FTP must be used (Cat. 6 with S/FTP double shielding).


Fig. 5.20 Ekip Com Modbus TCP -module

The following table illustrates the ports used by the module:

| Port | Service | Notes |
| :--- | ---: | ---: |
| $502 /$ tcp | Modbus TCP | When the module is used as a Modbus TCP/IP communication module. |
| $80 /$ tcp | Server HTTP | When the module is used as a Server HTTP. |
| $319 /$ udp | IEEE 1588 | When IEEE protocol 1588 is enabled |
| $320 /$ udp |  |  |

Table 5.15 Ports of Ekip Com Modbus TCP -module

### 5.6.4.1 LED indications

The following table illustrates the possi-
ble signals, and their meaning:

| LED | Indication | Description |  |
| :--- | ---: | ---: | ---: |
| Power LED, green | Off | Power supply absent. |  |
|  | On fixed | Power supply and communication <br> with the device present. |  |
|  | On, with two quick flashes per second | Power supply present, and <br> communication with device absent. |  |
| Link LED, green | Off | Connection error (signal absent). |  |
|  | On, fixed | Correct connection. | No activity on the line. |

Table 5.16 Indication / Ekip Com Modbus TCP -module


Fig. 5.21 Signals of Ekip Com Modbus TCP -module

### 5.6.4.2 Access from the display

## / Ekip Com Modbus TCP -module

With modules connected and energized, the presence of the modules on the module slot activates additional menus on the display:

- For setting the function and addressing of the modules.
- In order to display information on the modules.

The following table illustrates the path from the display, for setting the function and addressing of the modules:

| Settings (* Default value) |  | Description |
| :---: | :---: | :---: |
| : |  |  |
| Modules (Optional modules) |  |  |
| Ekip Com Modbus TCP |  |  |
| Function | HTTP Server | HTTP Server operating mode. |
|  | TCPModbus* | Communication module operating mode. |
| Force Static IP address | Off* | Dynamic IP address. |
|  | On | Static IP address. |
| Static IP Address |  | Displayed with static IP Address enabled, it must be selected in order to insert the IP Address of the modules. |
| Static Network Mask |  | Displayed with static IP Address enabled, it must be selected in order to insert the subnet mask of the modules. |
| Static Gateway addr |  | Displayed with static IP Address enabled, it must be selected in the presence of multiple subnets, in order to insert the IP Address of the node to which the modules are connected. |
| : |  |  |
| - <br> Table 5.17 The path for setting the function modules of the Ekip Com Modbus TCP -n | nd addressing le from the disp |  |

The following table illustrates the path from the display for accessing information on the module:

| About |  | Description |
| :---: | :---: | :---: |
| : |  |  |
| Modules (Optional modules) |  |  |
| Ekip Com Modbus TCP |  |  |
|  | SN | Serial number |
|  | Version | Software version |
|  | IP Address | This is the address assigned to the modules at the moment of connection to the network. It consists of four bytes (for a total of 32 bits), each of which can have value from 0 to 255. By default, allocation is dynamic. With dynamic allocation, the modules wait to receive the IP address from a DHCP server. Without a DHCP server, the modules adopt an Autoconfiguration IP Address in the range 169.254.xxx.xxx, calculated in a pseudo random manner so as to be the same at every switch-on. Alternatively, you can enable the static IP address option, which allows the IP address to be forced. In this case, you must make sure that the IP Address inserted is different to that of the other devices connected to the same network. |
|  | Network Mask | This is the subnet mask, and identifies the method to recognize the subnet to which the modules belong, with the possibility of searching for the modules within a defined set of recipients. If you enabled the option Static IP Address, you must also enter the correct Network Mask. |
|  | Gateway Address | The IP address of the node to which the module it is connected, in the presence of multiple subnets. If you enabled the Static IP Address option, you must also enter the correct Gateway Address. |
|  | TCP Client | There are three IP Addresses of the client devices connected to the modules. |
|  | MAC Address | It is the address assigned by ABB, having a OUI equal to ac:d3:64 ${ }^{11}$. |

${ }^{1)}$ Organizationally Unique Identifier, formed from the first three bytes of a MAC address, and which uniquely identifies the manufacturer of an Ethernet device.

## -

Table 5.18 Information of Ekip Com Modbus TCP -module in HMI

### 5.6.5 Ekip Com Profinet -module

The Ekip Com Profinet is a communication accessory module, that integrates the automatic transfer switch in an industrial remote supervision and control network. The module is suitable for all ZTG(D) 30-1200 A, 200-480 Vac automatic transfer switches.

It can be connected to an Ethernet network with a Profinet communication protocol, and allows you to:

- Connect the automatic transfer switch to the network, with dialog functionality.
- Provide the status information of the automatic transfer switch (e.g. open, closed).



## Notice

The module can only be connected to networks that meet all the necessary requirements for safety and prevention of unauthorized access (for example, the network of the control system of an installation). It is the installer's responsibility to ensure that all the necessary safety measures are adopted (for example, firewalls, and so on). It is recommended to connect it only to dedicated Ethernet networks, with the Profinet communication protocol. The module cannot be connected to the Internet.

For the communication bus, a cable of type Cat. 6 S/FTP must be used (Cat. 6 with S/FTP double shielding).


Fig. 5.22 Ekip Com Profinet -module

The following table illustrates the ports used by the module:

| Ethertype | Port | Service | Notes |
| :--- | ---: | ---: | ---: |
| $0 \times 88 C C$ | - | LLDP | Link Layer Discovery Protocol |
| $0 \times 8892$ (Profinet) | - | Profinet IO | Specific for real time <br> communications (RT) |
| $0 \times 0800$ | $34964 /$ udp | Profinet-cm <br> (Context Manager) | DCE/RP |

Table 5.19 Ports of Ekip Com Profinet -module

### 5.6.5.1 LED indications

The following table illustrates the possi-
ble signals, and their meaning:

| LED | Indication | Description |
| :--- | ---: | ---: | ---: |
| Power LED, green | Off | Power supply absent. |

Table 5.20 Indication / Ekip Com Profinet -module


Fig. 5.23 Signals of Ekip Com Profinet -module

### 5.6.5.2 Access from the display

## / Ekip Com Profinet -module

The following table illustrates the path
from the display for accessing informa-
tion on the module:

| About |  |
| :---: | :---: |
| : |  |
| Modules (Optional modules) |  |
| Ekip Com Profinet-module |  |
| SN | Serial number |
| Version | Software version |
| MAC Address | It is the address assigned by ABB and with an OUI (Organizationally Unique Identifier, formed of the first three bytes of a MAC address, and which uniquely identifies the manufacturer of an Ethernet device) equal to ac:d3:64. |

:

Table 5.21 Information of Ekip Com Profinet -module

### 5.6.6 Ekip Com EtherNet/IP -module

 The Ekip Com EtherNet/IP is an accessory module that can act as a communication module integrating the automatic transfer switch in an industrial remote supervision and control network. The module is suitable for all ZTG(D) 30-1200 A, 200-480 Vac automatic transfer switches.It can be connected to an Ethernet network with a EtherNet/IP ${ }^{\text {™ }}$-communication protocol, and allows you to:

- Connect the automatic transfer switch to the network, with dialog functionality.
- Provide the status information of the automatic transfer switch (e.g. open, closed).



## Notice

Since this module allows the access to the data contained in the automatic transfer switch, it can only be connected to networks possessing all the necessary requirements for security and prevention of unauthorized access (for example, the network of the control system of an installation). It is responsibility of the installer to make sure that all the necessary security measures are adopted (for example firewalls and so on). The module cannot be connected directly to the Internet. It is recommended to connect it only to dedicated Ethernet networks using the EtherNet/IP ${ }^{\text {тм }}$ -communication protocol.

For the communication bus, a cable of type Cat. 6 S/FTP must be used (Cat. 6 with S/FTP double shielding).

The following table illustrates the ports used by the module:

| Port | Protocol | Notes |
| :--- | ---: | ---: |
| 44818 | TCP | Encapsulation Protocol <br> (example: Listldentity, UCMM, <br> CIP Transport Class 3) |
|  |  | Encapsulation Protocol <br> (example: Listldentity) |
| 44818 | UDP | CIP Transport Class 0 or 1 |
| 2222 | UDP |  |

Table 5.22 Ports of Ekip Com EtherNet/IP -module


Fig. 5.24 Ekip Com EtherNet/IP -module

### 5.6.6.1 LED indications

The following table illustrates the possible signals, and their meaning:

| LED | Indication | Description |
| :--- | ---: | ---: | ---: |
| Power LED, green | Off | Power supply absent. |

Table 5.23 Indication / Ekip Com EtherNet/IP -module


Fig. 5.25 Signals of Ekip Com EtherNet/IP -module

### 5.6.6.2 Access from the display /

## Ekip Com EtherNet/IP

With modules connected and energized, the presence of the modules on the module slot activates additional menus on the display:

- To set the addressing of the modules.
- In order to display information on the modules.

The following table illustrates the path from the display, for setting the function and addressing of the modules:

| Settings (*Default value) |  | Description |
| :---: | :---: | :---: |
| : |  |  |
| Modules (Optional modules) |  |  |
| Ekip Com EtherNet/IP |  |  |
| Force Static IP address | Off* | Dynamic IP address. |
|  | On | Static IP address. |
| Static IP Address |  | Displayed with static IP Address enabled, it must be selected in order to insert the IP Address of the modules. |
| Static Network Mask |  | Displayed with static IP Address enabled, it must be selected in order to insert the subnet mask of the modules. |
| Static Gateway addr |  | Displayed with static IP Address enabled, it must be selected in the presence of multiple subnets, in order to insert the IP Address of the node to which the modules are connected. |
| : |  |  |

Table 5.24 The path for setting the function and addressing of the modules of the Ekip Com Ethernet/IP -module from the display

The following table illustrates the path from the display for accessing information on the module:

| About |  | Description |
| :---: | :---: | :---: |
| : |  |  |
| Modules (Optional modules) |  |  |
| Ekip Com EtherNet/IP |  |  |
|  | SN | Serial number |
|  | Version | Software version |
|  | IP Address | This is the address assigned to the modules at the moment of connection to the network. It consists of four bytes (for a total of 32 bits), each of which can have value from 0 to 255. By default, allocation is dynamic. With dynamic allocation, the modules wait to receive the IP address from a DHCP server. Without a DHCP server, the modules adopt an Autoconfiguration IP Address in the range 169.254.xxx. $x x x$, calculated in a pseudo random manner so as to be the same at every switch-on. Alternatively, you can enable the static IP address option, which allows the IP address to be forced. In this case, you must make sure that the IP Address inserted is different to that of the other devices connected to the same network. |
|  | Network Mask | This is the subnet mask, and identifies the method to recognize the subnet to which the modules belong, with the possibility of searching for the modules within a defined set of recipients. If you enabled the option Static IP Address, you must also enter the correct Network Mask. |
|  | Gateway Address | The IP address of the node to which the module it is connected, in the presence of multiple subnets. If you enabled the Static IP Address option, you must also enter the correct Gateway Address. |
|  | TCP Client | There are three IP Addresses of the client devices connected to the modules. |
|  | MAC Address | It is the address assigned by ABB, having a OUI equal to ac:d3:64 ${ }^{11}$. |

${ }^{1)}$ Organizationally Unique Identifier, formed from the first three bytes of a MAC address, and which uniquely identifies the manufacturer of an Ethernet device.

## -

Table 5.25 Information of Ekip Com EtherNet/IP -module in HMI

## 6. Troubleshooting



Warning
Any troubleshooting should be conducted by trained and authorized personnel only. Appropriate personal protectiveequipment (PPE) shall be used when troubleshooting the ATS panel. Hazardous voltage may be present. Disconnect all power sources before performing work inside the ATS panel. Failure to do so may result in serious injury or death.

### 6.1 Alarms

Touch

| Message | Fault | Action |
| :---: | :---: | :---: |
| Locked, Alarm LED on | Lock input activated | Unlock |
| Switch not in AUTO mode, Alarm LED on | Slide switch is in handle or lock position | Turn slide switch into the AUTO position |
| Phases crossed | Phase rotation of sources 1 and 2 are different | Connect the phases of both sources in the same order |
| S1 undervoltage | Voltage of source 1 is under the threshold level set in parameter "Dropout voltage, lower threshold" | Check the correlation between power source and device configuration |
| S1 overvoltage | Voltage of source 1 is over the threshold level set in parameter "Dropout voltage, upper threshold" | Check the correlation between power source and device configuration |
| S1 phase missing | One or two phases of source 1 are missing | Check the power source and connections |
| S1 unbalance | Phases of source 1 are not symmetric | Check the power source |
| S1 phase rotation | Phase rotation of source 1 is different from the value of parameter "Phase sequence" | Connect the phases according to the configuration |
| S1 invalid frequency | Frequency of source 1 is out of range set in parameters "Drop-out frequency, upper threshold" and "Drop-out frequency, lower threshold" | Check the correlation between power source and device configuration |
| S2 undervoltage | Voltage of source 2 is under the threshold level set in parameter "Dropout voltage, lower threshold" | Check the correlation between power source and device configuration |

[^7]| Message | Fault | Action |
| :---: | :---: | :---: |
| S2 overvoltage | Voltage of source 2 is over the threshold level set in parameter "Dropout voltage, upper threshold" | Check the correlation between power source and device configuration |
| S2 phase missing | One or two phases of source 2 are missing | Check the power source and connections |
| S2 unbalance | Phases of source 2 are not symmetric | Check the power source |
| S2 phase rotation | Phase rotation of source 2 is different from the value of parameter "Phase sequence" | Connect the phases according to the configuration |
| Frequency Difference | Frequency difference of voltage sources is greater than 3 Hz while inphase monitor is on | Alarm is active and transfer operations disabled as long as the frequency difference is above the accepted level |
| S2 invalid frequency | Frequency of source 2 is out of range set in parameters "Drop-out frequency, upper threshold" and "Drop-out frequency, lower threshold" | Check the correlation between power source and device configuration |
| Open I failure, Alarm LED blinking | Switch transfer from position I to O or II failed | Reset alarm by pressing Auto button or via menu page Operation / Alarm Reset |
| Close I failure, Alarm LED blinking | Switch transfer to position I failed | Reset alarm by pressing Auto button or via menu page Operation / Alarm Reset |
| Open II failure, Alarm LED blinking | Switch transfer from position II to O or I failed | Reset alarm by pressing Auto button or via menu page Operation / Alarm Reset |
| Close II failure, Alarm LED blinking | Switch transfer to position II failed | Reset alarm by pressing Auto button or via menu page Operation / Alarm Reset |
| Switch position alarm, Alarm LED on | More than one switch position indication inputs are activated | Switch service needed |
| Pole temperature alarm | Measured pole temperature is too high | Switch service needed |
| Local bus | Communication between HMI and switch controller is off | Check connection |
| Ethernet disconnected | Ethernet module not connected | Check connection |
| Fire Fighting | Fire fighting input activated | Alarm is active and disables transfer operations as long as the input is active |
| Control Voltage Failure | Control voltage dropped during switch control | Check power source |
| Control Voltage Low | Switch control voltage is below the minimum | Check power source |
| Configuration Error | Invalid configuration | Check parameter values |
| IEC 61850 Error | IEC 61850 failure | Check configuration file |
| Ekip Com Hub Alarm | Ekip Com Hub failure | Check configuration |

[^8]
### 6.2 Warnings

|  | ( LCD Touch |
| :---: | :---: |
| Message | Reason |
| S1 and S2 not in sync | Voltage sources are not synchronized |
| Voltage Not Calibrated | Calibration data in power module is invalid or unavailable |
| Current Not Calibrated | Calibration data in current measurement module is invalid or unavailable |
| Control Retry | Failed transfer sequence retry activated |
| Auto Control Disabled | Device is in manual operating mode |
| Local Bus | Module heartbeat error |
| Configuration | Configuration session ports are open |
| $\underline{\text { RTC capacitor charging }}$ | Real time clock is not yet operational, date \& time setting is disabled as long as this warning is active. RTC capacitor is charged from source voltage (not AUX) and takes about 10 minutes. |

[^9]
### 6.3 Information

## (i) LCD <br> Touch

| Message |  |
| :--- | ---: |
| Invalid Date | Description |
| Test on Load | Date not set |
| Test off Load | Test on load sequence active |
| Alarm/Product Availability | Digital output function activated |
| In Position I | Digital output function activated |
| In Position O | Digital output function activated |
| In Position II | Digital output function activated |
| Pre-transfer Signal | Digital output function activated |
| Source 1 Available | Digital output function activated |
| Source 2 Available | Digital output function activated |
| Load Shed | Digital input function activated |
| Emergency Stop | Digital input function activated |
| Remote Test on Load | Digital input function activated |
| Remote Test off Load | Digital input function activated |
| Inhibit Auto Mode | Digital input function activated |
| Manual Retransfer | Digital input function activated |
| Priority S1 | Digital input function activated |
| Priority S2 | Digital input function activated |
| Inhibit Transfer | Digital input function activated |
| Bypass Running Delays | Digital input function activated |
| Remote Control to S1 | Digital input function activated |
| Remote Control to Off | Digital input function activated |
| Remote Control to S2 | Digital input function activated |
| Alarm Reset | Digital input function activated |
| Manual-Auto Mode |  |

[^10]
## 7. Technical data

### 7.1 General technical data



Fig. 7.1 Power supply for control and power switching circuits

| Automatic transfer switch, power circuit | Value |  |
| :--- | ---: | ---: |
| Rated operational voltage | $200-480 \mathrm{Vac}$ |  |
| Rated frequency | $50 / 60 \mathrm{~Hz}$ |  |
| Rated impulse withstand voltage | $12 / 8 \mathrm{kV}$ |  |
| Operating times | See Table 7.3 |  |
| Automatic transfer switch, control circuit | Value |  |
| Voltage supply | $200-480 \mathrm{Vac}$ | Integrated, see Fig. 7.1 |
| Operating voltage range |  | $\pm 20 \%$ |
| Voltage measurement accuracy |  |  |
| Rated frequency | $50 / 60 \mathrm{~Hz}$ |  |
| Operating frequency range | $\pm 20 \%$ |  |
| Frequency measurement accuracy |  |  |
| Rated impulse withstand voltage | 6 kV |  |


| Automatic transfer switch, I/O contacts | Cabling / <br> Terminal | Rating / Remark |
| :--- | :--- | ---: | :--- | ---: |


|  | AC15 | AC12 |  |  |  | AC13 |
| :--- | ---: | ---: | ---: | ---: | ---: | ---: |
| Ue/[V] | Ie/[A] | Ue/[V] | Ie/[A] | P/[W] | Ie/[A] | P/[W] |
| 230 | 6 | 24 | 10 | 240 | 2 | 50 |
| 400 | 4 | 72 | 4 | 290 | 0.8 | 60 |
| 415 | 4 | 125 | 2 | 250 | 0.55 | 70 |
| 690 | 2 | 250 | 0.55 | 140 | 0.27 |  |
|  |  | 440 | 0.1 | 44 |  |  |

[^11]
## Recommended Operating / Storage Temperature

Do not store the automatic transfer switch in corrosive environments above LC1 (sea salt mist) and G1 as per ANSI/ ISA-S71.04-1985. Failure to comply with these instructions may result in product damage. Store the automatic transfer switch and related accessories in a clean, dry location in their original packaging.

| Environmental | Value |
| :--- | ---: |
| Environments category | E |
| EMC environment | Environment A |
| Operating temperature (without derating) | $-20-+40^{\circ} \mathrm{C}$ |
| Operating temperature (with derating) | $-25-+70^{\circ} \mathrm{C}$ |
| Transportation and storage temperature | $-40-+70^{\circ} \mathrm{C}$ |
| Altitude (without derating) | Up to 2000 m |

Table 7.2 General technical data of automatic transfer switch

| Type | Voltage [Vac] | Nominal current* <br> [A] | $\begin{array}{r} \text { Operating time* } \\ =\text { current duration } \\ \mathrm{I}-0,0-\mathrm{I}, \\ 0-\mathrm{II}, \mathrm{II}-0 \\ {[\mathrm{~ms}]} \end{array}$ | Operating transfer time ${ }^{1,2}$ AUTO mode I-II or II-I [ms] | Contact transfer time ${ }^{1}$ I-II or II-I [ms] |
| :---: | :---: | :---: | :---: | :---: | :---: |
| ZTG 30-260A | 200-480 | 37 | - | < 500 | < 50 |
| ZTGD 30-260A | 200-480 | 37 | < 110 | < 500 | < 50 |
| ZTG 400-600A | 200-480 | 40 | - | < 500 | < 50 |
| ZTGD 400-600A | 200-480 | 40 | < 130 | < 500 | $<50$ |
| ZTG 800-1200A | 200-480 | 40 | - | < 500 | < 50 |
| ZTGD 800-1200A | 200-480 | 40 | < 130 | < 500 | < 50 |

[^12]Table 7.3 Specified technical data of operating times


Fig. 7.2 ZTG, open transition circuit diagram






| JV＾OsZ＇sZL © dWV OL | （＇ONN）OLOLV |
| :---: | :---: |
| วロ＾O\＆（1）dWY כVム O७Z © dW甘 | $\exists$ |
| ONIL $\downarrow$ V | $10 \forall 1$ NOJ |


SNOILOヨNNOכ ぬヨWOSกว

Fig．7．3 ZTGD，delayed transition circuit diagram

### 7.3 Overall Dimensions

ZTG series dimensions and weights, UL Type 1 Enclosure

| Model | ATS Rating <br> (A) | Poles | Ref. <br> Figure | Weight ${ }^{1}$ <br> lb (kg) | Dimensions ${ }^{2}$ in (mm) |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | Height | Width | Depth |
| $\begin{aligned} & \text { ZTG } \\ & \text { ZTGD } \end{aligned}$ |  | 2 | A | 89 (40) | 32 (813) | 24 (610) | 12 (305) |
|  | 30-200 | 3 | A | 93 (42) | 32 (813) | 24 (610) | 12 (305) |
|  |  | 4 | A | 98 (44) | 32 (813) | 24 (610) | 12 (305) |
|  |  | 2 | A | 145 (66) | 46 (1168) | 24 (610) | 14 (356) |
|  | 260 | 3 | A | 150 (68) | 46 (1168) | 24 (610) | 14 (356) |
|  |  | 4 | A | 155 (70) | 46 (1168) | 24 (610) | 14 (356) |
|  |  | 2 | A | 153 (69) | 46 (1168) | 24 (610) | 14 (356) |
|  | 400 | 3 | A | 159 (72) | 46 (1168) | 24 (610) | 14 (356) |
|  |  | 4 | A | 290 (131) | 54 (1372) | 28 (711) | 19.5 (495) |
|  |  | 2 | B | 278 (126) | 54 (1372) | 28 (711) | 19.5 (495) |
|  | 600 | 3 | B | 284 (129) | 54 (1372) | 28 (711) | 19.5 (495) |
|  |  | 4 | B | 290 (131) | 54 (1372) | 28 (711) | 19.5 (495) |
|  | 800-1200 | 3 | C | 482 (219) | 74 (1880) | 40 (1016) | 19.5 (495) |
|  | -800-1200 | 4 | C | 515 (234) | 74 (1880) | 40 (1016) | 19.5 (495) |

[^13]

Figure A


Figure B


Figure C

## 8. Maintenance



> Warning
> Any maintenance should be conducted by trained and authorized personnel only. Appropriate personal protective equipment (PPE) shall be used when performing maintenance on the ATS panel. Hazardous voltage may be present. Disconnect all power sources before performing work inside the ATS panel.
> Failure to do so may result in serious injury or death.

## Maintenance Principle

The Zenith ZTG(D) series 30-1200 A, 200480 Vac automatic transfer switches, powered by TruONE, are designed so that the contacts last their designed lifetime without any routine maintenance needs. If there are abnormal conditions such as a fault or overload without adequate protection, or extreme environment conditions, a failure of ATS components may occur. Fortunately, all critical modules, including complete mechanism with electronics (controller, power module, and solenoid mechanism), HMI, and accessories are easily replaceable. Refer to Chapter 11 for replacement parts.

Refer to Chapter 7 technical data for ATS contact endurance and note that the number of operations can be viewed in the information menu from the HMI.

## Routine Inspection

$A B B$ recommends a routine (such as annual) inspection to, e.g., check electrical termination temperatures, ensure unit is clean, check voltage levels, test transfers, \# of operations, etc. to ensure everything is in proper working order.

Recommended annual inspection includes:

- Review event log
- Check number of operations and other switch status figures
- Visual inspection both inside and outside of enclosure for damage or debris
- Test transfer of load
- Observe voltage levels of both sources within expected range
- Cable lug torque verification

On the other hand, when the contacts have seen an event, or have met the end of their lifetime, the whole switch should be replaced - which can be done easily by replacing the complete TruONE power panel within the enclosure.

In the case you suspect a failure may be due to manufacturer defect and covered under warranty, see Chapter 1.3.

## Installation instruction Automatic transfer switches

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## 9. Panel installation

> Before mounting the product, please, check the product identification from the product identification label, which is located on the front panel under the control interface unit (HMI). This label indicates the product model (type number), some important technical data information, minimum enclosure size, suitable wire information, etc.

Notice
Final inspection of the equipment should be performed prior to energizing the automatic transfer.

Remove any dirt or debris that may have collected during shipment or installation. NEVER use compressed air. Doing so could drive dirt or other foreign objects into electrical or mechanical components, which could cause damage. Use an industrial-quality vacuum cleaner to remove any dirt or foreign objects.

Be certain all cable connections are correct and that the phase rotation of both sources match.

Inspect the engine start connections and verify the correct connection of all control wires.

Check all programmable set points and adjust as necessary. In addition, adjust any optional accessories as required.

Be certain that the actual lug torque values are in keeping with the requirements outlined in the instruction book to ensure the integrity of power connections.

Check to be sure that all covers and barriers are properly installed and fastened.

If any damage is found or suspected, file a claim as soon as possible with the carrier, and notify the nearest ABB Zenith representative, or call 1-800-637-1738.

### 9.1 Basic Tools for Installation and Maintenance

| Tool | Task |
| :--- | :--- |
| $1 / 4$ " to 1/2" Allen head socket driver | Power cable connection |
| Torque wrench | Torqueing of the lugs and other hardware as required. <br> Range of device to be $50-500$ in- lbs ( $5-57 \mathrm{~N}-\mathrm{m})$ |
| Torque screwdriver | Torqueing of control wire terminations, auxiliary contact <br> input terminals. $5-25$ in-lbs $(0.5-2.8 \mathrm{~N}-\mathrm{m})$ |
| Wire cutters/wire crimpers | Auxiliary contacts wire installation, Options installation |
| Voltmeter | Trouble shooting tool for measuring incoming voltage, <br> frequency, continuity and control signal transmission. |
| Controller default password 00001 | Changing parameters within the controller |

- 

Table 9.1 Required tools for common installation and maintenace tasks

### 9.2 Equipment Inspection and Storage



## Warning

When performing a hi-pot or dielectric test on the power section of the ATS panel, DISCONNECT the complete electronics, controller, and mechanism section of the ATS from the power section to avoid potential damage to the electronics.

Once you have received the transfer switch, inspect it for any damage. This includes damage to the enclosure, power panel, control panel and wiring harness. If any damage is found or suspected, file a claim as soon as possible with the carrier and notify the nearest ABB Zenith representative.

Before installation, if it is necessary, store the transfer switch in a clean dry place, protected from dirt and water. Provide ample air circulation and heat, if necessary, to prevent condensation.

See table 7.2 for recommended storage and ambient operating temperatures.

### 9.3 Lifting and Mounting the Panel

## Lifting guidelines

Adequate lifting means must be used to mount the transfer switch into place. The recommended method for moving the ATS, up to 1200 A, is with lifting strap and lifting equipment rated for the equipment weight.

## Lifting, Mounting and Installation

The safe operation of your switch at all times is paramount to ABB. Please recognize that hazardous voltages and currents can exist during normal operation, and any maintenance on the transfer switch must be performed utilizing appropriate safety measures. Installation, adjustment, maintenance or removal of the switch must only be carried out by qualified personnel and with all power to the switch turned off. It is recommended that only qualified electricians be allowed to install or provide maintenance on the switch.

Prior to installation, store the transfer switch in a clean dry location, protected from dirt and water. Provide ample air circulation and heat if necessary to prevent condensation. See table 7.2 for recommended storage and ambient operating temperatures.

ABB Zenith automatic transfer switches are packaged as per the standard packaging regulatory standards requirement suitable for domestic and international shipment through all modes of transportation (air, sea and road). Once you unpack the units, please make sure all the components are received as per the BOM. For any missing items, contact your local ABB Zenith service representative.

Danger
Hazardous Voltage can Cause Severe Injury or Death
Turn OFF all power before installation, adjustment, or removal of transfer switch or any of its components.


Warning
Due to hazardous voltages and currents, ABB recommends that an ABB Certified technician or a qualified electrician perform the installation \& maintenance of the switch.

Danger
Hazardous Voltage can Cause Severe Injury or Death
Automatic Transfer Switch Equipment must be electrically grounded. Failure to do so may result in malfunction of the switch and possible damage to surrounding equipment.


Warning
Before drilling conduit entry holes or any accessory mounting holes, cover and protect the switch and control panel to prevent dirt and metal fragments from entering the mechanical and electrical components.

### 9.4 Mounting the

 automatic transfer switch
### 9.4.1 Mounting hole dimensions



Fig. 9.1 Automatic transfer switches, Mounting hole dimensions, refer to Table 9.2 for $A 1$ and A2 values

ZTG series enclosure mounting dimensions

| Type 1, in (mm) |  |  |  |  | Type 3R/4/4X/12, in (mm) |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Model | ATS Rating (A) | Poles | Height (A1) | Width (A2) | Height (A1) | Width (A2) |
|  |  | 2 | 28.0 (711) | 20.0 (508) | 33.3 (845) | 18.0 (457) |
|  | 30-200 | 3 | 28.0 (711) | 20.0 (508) | 33.3 (845) | 18.0 (457) |
|  |  | 4 | 28.0 (711) | 20.0 (508) | 33.3 (845) | 18.0 (457) |
|  |  | 2 | 42.0 (1067) | 20.0 (508) | 47.25 (1200) | 18.0 (457) |
|  | 260 | 3 | 42.0 (1067) | 20.0 (508) | 47.25 (1200) | 18.0 (457) |
|  |  | 4 | 42.0 (1067) | 20.0 (508) | 47.25 (1200) | 18.0 (457) |
| ZTG |  | 2 | 42.0 (1067) | 20.0 (508) | 47.25 (1200) | 18.0 (457) |
| ZTGD | 400 | 3 | 42.0 (1067) | 20.0 (508) | 47.25 (1200) | 18.0 (457) |
|  |  | 4 | 46.0 (1168) | 24.0 (610) | 51.25 (1302) ${ }^{1}$ | 22.0 (559) |
|  |  | 2 | 46.0 (1168) | 24.0 (610) | 51.25 (1302) ${ }^{1}$ | 22.0 (559) |
|  | 600 | 3 | 46.0 (1168) | 24.0 (610) | 51.25 (1302) ${ }^{1}$ | 22.0 (559) |
|  |  | 4 | 46.0 (1168) | 24.0 (610) | 51.25 (1302) ${ }^{1}$ | 22.0 (559) |
|  | 800-1200 | 3 | 66.0 (1676) | 35.0 (889) | 71.25 (1810) | 34.0 (864) |
|  | 800-1200 | 4 | 66.0 (1676) | 35.0 (889) | 71.25 (1810) | 34.0 (864) |

[^14]
### 9.5 Mounting of the handle

For more information of operating, position indication and the selection of the operating mode, see the Chapter 3.2 Operating and locking.

More information, see animation: Manual and automatic operation TruONE ${ }^{\oplus}$ ATS (https://youtu.be/ bosvSPVi2sM).


Warning
Verify the condition of power source prior to manually transferring. Manual operation may result in out-of-phase transfer when both sources are energized.

### 9.5.1 Mounting of the handle to operation position, manual mode



Fig. 9.2 Mounting the handle to the operating position; turn the slide switch to the Manual mode (Hand), lift the handle and place it to the operating position

### 9.5.2 Mounting of the HMI, automatic mode



Notice
When the slide switch is moved to the AUTO position, the ATS is functioning immediately in the automatic control mode.

Fig. 9.3 Before moving to the Automatic mode, the operating handle must set to its place. When the handle is in its place properly, the slide switch will move to the Locking mode automatically and the switch is allowed to be padlocked, if needed. From the Locking mode the slide switch can be moved to the Automatic mode
9.5.3 HMI Installation


Fig. 9.4 HMI can be mounted on the switch or the door, door drilling. HMI protective cover available as accessory, type OXEC21, provides protection against accidental contact, see Chapter 10.4, Mounting of accessories

### 9.6 Wire Connection



Notice
Lugs come pre-installed and torqued

ZTG series AL/CU UL Listed Solderless Screw-Type Terminals for External Power Connections

| Model | ATS Rating (A) | Source/Load | Lug Type | Wire Range | Cables per pole | Cables - Tightening <br> Torque ${ }^{1}$, lb-in ( $\mathrm{N}-\mathrm{m}$ ) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{aligned} & \text { ZTG } \\ & \text { ZTGD } \end{aligned}$ | 30-60 | Source 1 | OZXA-24 | 14-2/0 AWG | 1 | 50/5.7 |
|  |  | Source 2 / Load | OZXA-100 | 12-2/0 AWG | 1 | 132/15.0 |
|  | 100-200 | Source 1 | OZXA-25 | 6 AWG - 300 KCMIL | 1 | 275 / 31.1 |
|  |  | Source 2 / Load | OZXA-200 | 4 AWG - 300 KCMIL | 1 | 200/22.6 |
|  | 260-400 | Source 1 | OZXA-26 | 2 AWG - 600 KCMIL | 1 | 375 / 42.4 |
|  |  | Source 2 / Load | OZXA-400 | 2 AWG - 600 KCMIL | 1 | 375 / 42.4 |
|  | 600 | Source 1 | OZXA-800L | 2 AWG - 600 KCMIL | 2 | 500/56.5 |
|  |  | Source 2 / Load | OZXA-800E | 2 AWG - 600 KCMIL | 2 | 500/56.5 |
|  | 800-1200 | Source 1 | OZXA-1200 | 2 AWG - 600 KCMIL | 4 | 500/56.5 |
|  |  | Source 2 | OZXA-800S | 2 AWG - 600 KCMIL | 4 | 500/56.5 |
|  |  | Load | OZXA-1200 | 2 AWG-600 KCMIL | 4 | 500/56.5 |

${ }^{1}$ Do not exceed this value - may cause damage to switch, voiding warranty
Table 9.3 Power Cable Torque Requirements

### 9.7 Final Equipment Inspection

Prior to energizing the transfer switch:

1. Remove any debris incurred, with a vacuum, due to shipment or installation.
2. Verify that all cabled connections are correct and that phase rotation of both sources match.
3. Check engine start connections.
4. Verify the correct connection of all control wires.
5. Check settings of all timers and adjust as necessary.
6. Adjust any optional accessories as required.
7. Check the lug torque values of the power connections.
8. Make sure that all covers and barriers are installed and properly fastened.

For simple details on start-up refer to ZTG Quick start guide document number 1SCC303023K0201.

Each ABB Zenith transfer switch is factory wired and tested. A complete information package is furnished with each switch which includes:

- Sequence of operation.
- Description and operation of all accessories supplied.
- Power panel connection diagram and schematic.
- Description and identification of all customer field connections.

Installation of ABB Zenith transfer switches includes:

- Mounting the transfer switch cabinet.
- Connection of Source 1, Source 2, and Load cables or bus bars.
- Connection of external control circuits as required.


### 9.8 Initial Energizing

Before proceeding, refer to the information package supplied with the ATS and read and understand the information on all accessories provided, including this complete document.

## Before energizing the panel

1. Confirm that installation has been performed by a qualified person and in accordance with NFPA 70 (NEC).

## Notice

This installation should be properly operated and maintained in accordance with the safety practices of NFPA 70E.
2. Confirm rating label matches the installed application. Rating label is located inside the panel enclosure.
3. Confirm that cables are connected properly and torqued according to the ATS labeling.
4. Verify that the enclosure ground connection is properly terminated.
5. Confirm that control wiring for engine start is properly terminated to the engine start contact (located in Figure 2.1, number 8). Additionally, connect all applicable digital I/O, communications, and auxiliary contact wiring.
6. Flip slide switch (Figure 2.1, number 4) to AUTO
7. Ensure that all objects and debris are removed from enclosure, and enclosure is closed and latched.

## Energizing the panel

1. Close Source 1 circuit breaker.

NOTE: The HMI should illuminate if line voltage is present and S1 LED should light up.
2. Verify the phase to phase voltages at the Source 1 terminals.
3. Initiate auto configure from HMI default screen: Enter>Parameters>System Parameters>Start Automatic Configuration and allow a few seconds for system parameters to set.
4. Close the Source 2 circuit breaker.
5. Start the generator engine.

NOTE: If generator voltage is present at Source 2 terminals, S2 LED should light up.
6. Verify phase rotation of S1 matches that of S2.

NOTE: The ATS will not allow transfer if phase rotation does not match.
7. Shut down the generator engine.
8. Place the ATS in AUTO mode from the HMI by pressing AUTO key.
9. For additional start-up guidance for the ATS, please refer to ZTG Quick Start Guide, document number
1SCC303023K0201.

## 10. Accessories



## Warning

Any troubleshooting should be conducted by trained and authorized personnel only. Appropriate personal protectiveequipment (PPE) shall be used when troubleshooting the ATS panel.
Hazardous voltage may be present. Disconnect all power sources before performing work inside the ATS panel. Failure to do so may result in serious injury or death.

More information, see animation:
Installation of accessories - TruONE ${ }^{\circledR}$ ATS (https://youtu.be/qV2Kolv38GY).


### 10.1 Phase barriers

Phase barriers must be used to maintain a
clearance of 1 inch on the automatic
transfer switch types. They are included with the shipment of ZTG series ATS
Panel.


OXEB


Fig. 10.1 Mounting of phase barriers, type OXEB_

### 10.2 Auxiliary contact blocks

Refer to Figure 7.1 for auxiliary contact
ratings.



Fig. 10.2 Mounting of the auxiliary contact blocks, type OA_

### 10.3 Auxiliary power supply and Ekip -modules

ZTG(D) 30-1200 A, 200-480 Vac Automatic transfer switches can be equipped with Ekip-modules. Ekipmodules are mounted with a auxiliary power supply module, OXEA1. Suitable Ekip-modules are: Ekip link, signalling and connectivity modules. For more information, see Chapter 5, Electronic accessories.

The maximum number of Ekip-modules varies by panel ampacity :
-30-200 A: 3 Ekip modules
-260-400 A: 4 Ekip modules


Fig. 10.4 Mounting of the auxiliary power supply module OXEA1 and Ekip -modules


Fig. 10.5 Removing the auxiliary power supply module OXEA1 and Ekip -modules from the automatic transfer switch

### 10.4 HMI protective cover

UL Type 3R HMI protective cover, type OXEC21, provides protection against water ingress. It comes standard with NEMA 3R enclosures, and is available as a replacement part.


## 11. Replacement Parts

| ZTG series replacement parts |  |  |  |
| :---: | :---: | :---: | :---: |
| Type | Suitable for Switches | Order code | Weight (lb) |
| HMI module | ```Open transition (ZTG 30-1200 A, 200-480 Vac)``` | OXAHMI-L3 | 0.42 |
|  | $\begin{aligned} & \text { Delayed transition (ZTGD 30-1200 A, } \\ & 200-480 \mathrm{Vac} \text { ) } \end{aligned}$ | OXBHMI-L3 | 0.42 |
| Manual handle | Open transition and delayed transition (ZTG(D) 30-1200 A, 200-480 Vac) | OXHANDLE-1600 | 0.18 |
| Complete ${ }^{1}$ mechanism with electronics | Open transition (ZTG, 200-480 Vac) |  |  |
|  | 30-260 Amps | OXAMECH-2-L3 | 16.28 |
|  | 400-600 Amps | OXAMECH-3-L3 | 21.12 |
|  | 800-1200 Amps | OXAMECH-4-L3 | 23.32 |
|  | Delayed transition (ZTGD, 200-480 Vac) |  |  |
|  | 30-260 Amps | OXBMECH-2-L3 | 16.50 |
|  | 400-600 Amps | OXBMECH-3-L3 | 21.34 |
|  | 800-1200 Amps | OXBMECH-4-L3 | 23.54 |
| Phase barrier | 30-1200 Amps, 3 pole | OXEB1600/4 | 1.10 |
|  | 30-1200 Amps, 4 pole | OXEB1600/6 | 1.54 |

[^15]Fig. 11.1 Replacement parts, available in Empower

## ABB

## Contact us

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24-hour support:ABB Technical Services+1 (800) 637-1738epis.pqservice@abb.com
abb.com/lowvoltage


[^0]:    Table 2.1 The differences of level types / operation types and the suitability of Ekip-modules

[^1]:    Table 2.2 ATS features not limited to what is in the table above

[^2]:    ${ }^{1)}$ RTC capacitor must be charged before inserting Date/Time. RTC capacitor is charged from source voltage (not AUX) and takes about 10 minutes. RTC capacitor keeps the date/time saved for 48 h in case of no source voltage available.

[^3]:    Fig. 5.4 Ekip Bluetooth-module

[^4]:    Table 5.8 Information of Ekip Com Modbus RTU -module in HMI

[^5]:    Fig. 5.15 Signals of Ekip Com Profibus DB -module

[^6]:    Table 5.11 Information of Ekip Com Profibus DB -module in HMI

[^7]:    Table 6.1 Alarms-list in level 3 and 4, LCD and touch control interfaces

[^8]:    Table 6.1 Alarms-list in level 3 and 4, LCD and touch control interfaces

[^9]:    Table 6.2 Warnings-list in level 3 and 4, LCD and touch control interfaces

[^10]:    Table 6.3 Info statements in level 3 and 4, LCD and touch control interfaces

[^11]:    Table 7.1 Technical data for auxiliary contacts according to IEC 60947-5-1, for OA1G_, OA3G_

[^12]:    ${ }^{1}$ Under nominal conditions
    ${ }^{2}$ Time from source fail detection to contact closing on already-available secondary source ${ }^{3}$ All times consider that all timers are set to "O"

[^13]:    ${ }^{1}$ Enclosures Type 3R, 12, 4, and 4X weights are up to $22 \%$ greater than Type 1 Enclosures.
    ${ }^{2}$ Enclosures Type 3R, 12, 4, and 4 X dimensions differ. Consult Tech Support for details.
    ${ }^{3}$ All dimensions and weights are approximate and subject to change without notice.
    ${ }^{4}$ Packing materials must be added to weights shown. Allow $15 \%$ additional weight for cartons, skids, crates, etc.

[^14]:    1 4X enclosures add 0.05 inches to dimensions

    Table 9.2 Zenith ZTG(D) panel mounting dimensions

[^15]:    ${ }^{1}$ Includes the tested, field replaceable module complete with operating mechanism, power module, and controller

