

INSTRUCTION HANDBOOK

# Disassembling Instruction

## OT630-800



## 1. SCOPE

Scope of this document is to illustrate the basic structure and disassembly of OT630-800 switch-disconnectors. Accessories, such as shafts, clamps, shrouds, neutral links and auxiliary contacts are not included in this document.

## 2. SAFETY NOTES

Before proceeding with any disassembling operation, it's mandatory to put the switch-disconnector in open position.

Disassembling operations of switch-disconnectors must be performed by qualified and skilled personnel in the electrical field (IEV 195-04-01: person with relevant education and experience to enable him or her to perceive risks and to avoid hazards which electricity can create) and having a detailed knowledge of switch-disconnectors.

Disassembling activities must be performed in an ergonomic workspace able to ensure protection of persons demanded to perform disassembling activities.

Applicable national legislation and international standards in force at the time of disassembling of switch-disconnectors must be taken into account in addition to prescriptions illustrated in this document. ABB declines any responsibility for injury to people or damage to property resulting from a failure to comply with the instructions set out in this document and with any applicable safety standard.

## 3. PERSONAL PROTECTIVE EQUIPMENT (PPE)

When performing disassembling, the following safety Personal Protective Equipment (PPE) must be worn:



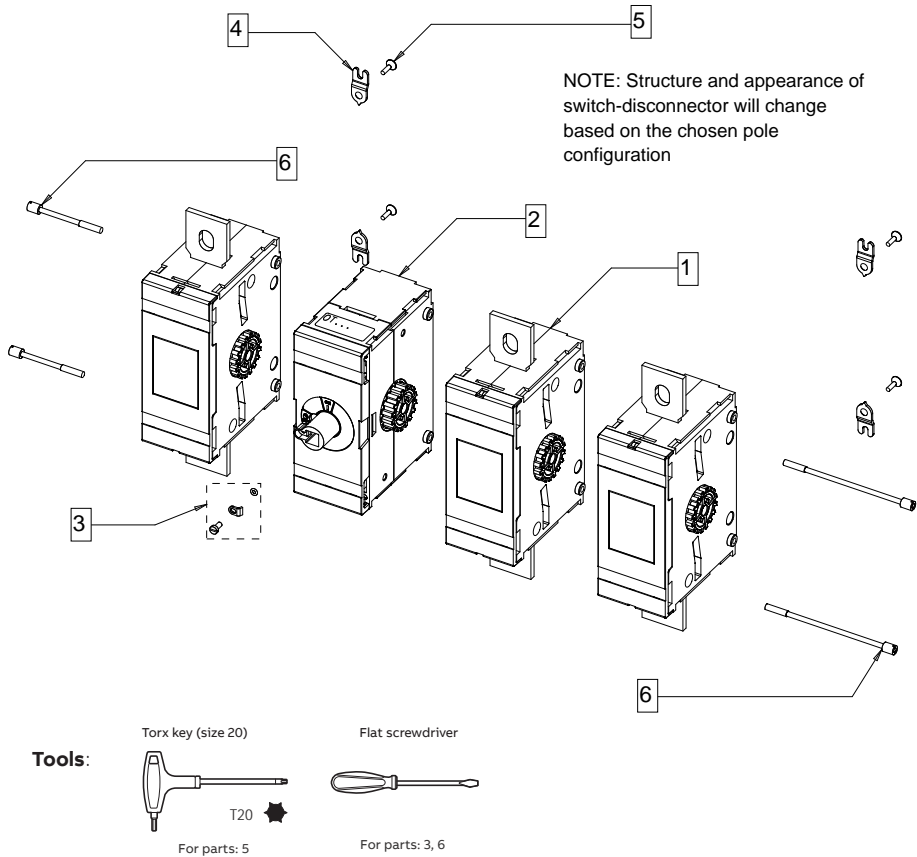
## 4. TOOLS

Disassembling operations require the use of tools (e.g. screwdriver, torx key, pliers, ...)tools to be used are specified inside each phase of the disassembling process.

5. DISASSEMBLING PROCESS

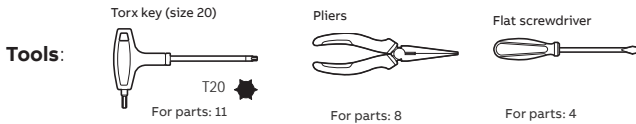
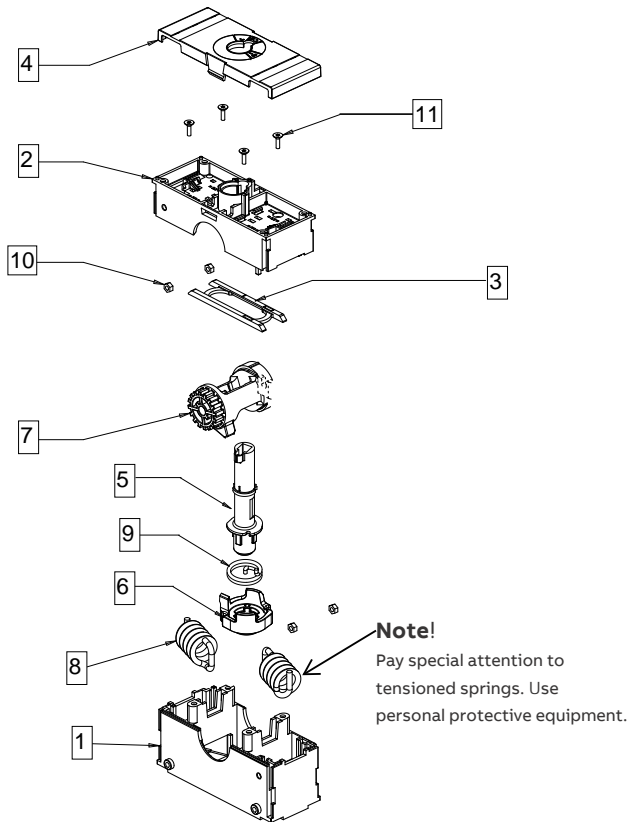
Disassembly process is to be performed following the structure shown in drawings in this chapter. Each drawing shows the components, their weight, material and quantity.

5.1 Phase 1, Switch-disconnector assembly



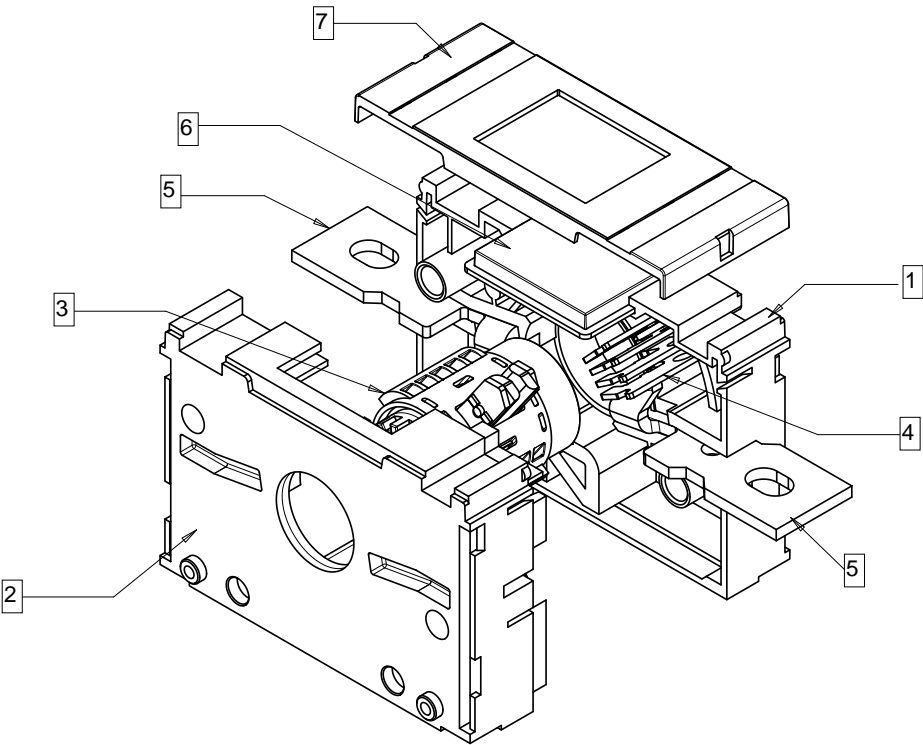
Part no.	Name	Qty	Materials	Weight (g/pc)
1	Pole	3-4	(Assembly)	1345,09
2	Mechanism	1	(Assembly)	1153,24
3	Shaft Locking	1	Steel + Rubber	1,75
4	Mounting Plate	4	Steel	9,54
5	Screw	4	Steel	1,60
6	Stud Screw	2-4	Steel	10,2-29

## 5.2 Phase 2, Mechanism Assembly



Part no.	Name	Qty	Materials	Weight (g/pc)
1	Frame	1	Polyamide	235,97
2	Frame	1	Polyamide	125,94
3	Contact Guide Support	1	Polyamide	6,97
4	Cover	1	Polycarbonate	36,06
5	Pipeshaft	1	Zinc Alloy	234,58
6	Lever	1	Zinc Alloy	147,30
7	Lever	1	Zinc Alloy	314,94
8	Spring	2	Chromium Steel	6,68
9	Rhythm Spring	1	Steel	25,68
10	Steel Hex Nut	4	Steel	1,45
11	Screw	4	Chromium Steel	1,66

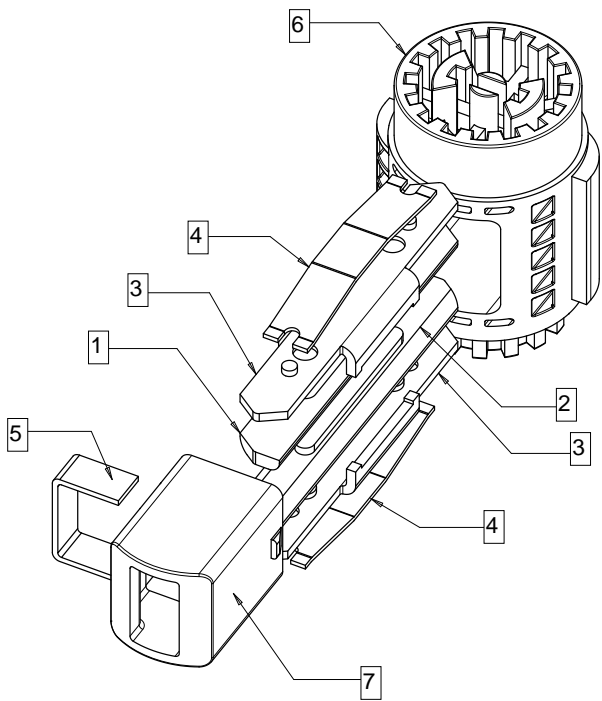
5.3 Phase 3, Pole Assembly



**Tools:** None

Part no.	Name	Qty	Materials	Weight (g/pc)
1	Frame A	1	Polyest-Resin	348,4
2	Frame B	1	Polyest-Resin	353,0
3	Contact Construction	1	(Assembly)	268,7
4	Arc Plate	8	Steel	9,7
5	Fixed Contact	2	Copper	142,1
6	Window	1	Polycarbonate	10,8
7	Cover	1	Polycarbonate	22,0

5.4 Phase 4, Contact Construction Assembly



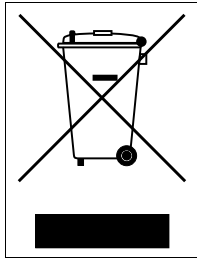
Part no.	Name	Qty	Materials	Weight (g/pc)
1	Contact Knife	1	Copper	39,5
2	Contact Knife	1	Copper	39,5
3	Contact Iron	2	Steel	33,5
4	Contact Spring	2	Chromium Steel	7,2
5	Spring Guide	1	Chromium Steel	7,9
6	Roll	1	Polyamide	87,6
7	Locking Piece	1	Polyamide	12,8

## 6. Recycling information in accordance with the WEEE

The product is marked with the wheelie bin symbol. It indicates that at the end of life the product should enter the recycling system.

You should dispose of it separately at an appropriate collection point and not place it in the normal waste stream.

The figure below shows the wheelie bin symbol indicating separate collection for electrical and electronic equipment (EEE).



The horizontal bar underneath the crossed-out wheelie bin indicates that the equipment has been manufactured after the Directive came into force in 2005.

The wheelie bin symbol is added to the type designation label of the product since 2017.



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## Contact us

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