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ABB MEASUREMENT & ANALYTICS | DATA SHEET

**LP**

# Linear pneumatic piston actuator



# **Measurement made easy**

## **Cylinder actuators**

- **High resolution, sensitivity and fast response**
- **Cylinders available with Buna-N® or Viton® seals**
- **Suitable for high temperature applications**
- **Easy adaptability to air dampers and louvers**
- **Drop-in replacement for many older piston actuators**
- **Available with 4 to 20 mA position feedback**
- **Digital features with TZIDC positioner**
- **Explosion proof application with TZIDC-200 positioners**
- **Communication with HART®/FOUNDATION Fieldbus®/PROFIBUS PA®**

## Cylinder actuators from 63.5 mm (2½ in) dia. × 127 mm (5 in) stroke to 254 mm (10 in) dia. × 406.4 mm (16 in) stroke

Linear pneumatic (LP) piston actuators are typically used to control the position of airflow regulating dampers, butterfly valves, and other similar process regulating devices on furnaces, boilers and air distribution systems. They are most often used on boiler secondary air (windbox) dampers in NO<sub>x</sub> reduction control systems.

The LP air cylinders are available with either Buna-N nitrile rubber seals or with Viton seals. The Buna-N seals offer lower internal friction, somewhat longer life, and are suitable over a wider temperature range from 4 to 85 °C (40 to 185 °F). Viton seals, while excellent at temperatures up to and exceeding 121 °C (250 °F), are not suitable for temperatures below freezing.

LP actuators can be supplied with either an AV pneumatic or electro-pneumatic positioner, or a TZIDC or EDP300 digital smart positioner. The AV positioners with 0.2 to 1 bar (3 to 15 psi) or 0.2 to 1.9 bar (3 to 27 psi) control input signals can be supplied with Viton O-rings and fluorosilicone diaphragms, making them suitable for operating temperatures up to 121 °C (250 °F). This same positioner can also be supplied with Buna-N seals suitable for up to 85 °C (185 °F). The positioners are also available in an explosion proof variation. These variations are selectable in the **Ordering information** on page 22.

The LP cylinder sizes range from 63.5 mm (2½ in) diameter × 127 mm (5 in) stroke to 254 mm (10 in) diameter × 406.4 mm (16 in) stroke. The most common sizes, 63.5 × 127 mm (2½ × 5 in) and the 101.6 × 101.6 mm (4 × 4 in), are typically available on short turn-around.

### TZIDC and EDP300 digital features and benefits

- Microprocessor-based
- Highest operating accuracy
- Local keypad, with LCD and mechanical position indicator
- Easy local configuration operation
- Configurable operating parameters
- Easy set-up of direct/reverse action, limit stops, etc.
- Integrated position feedback option
- Diagnostics and self-monitoring capabilities
- Easy trouble-shooting and preventive maintenance
- Immunity to shock and vibration
- Installation in high vibration areas

### Thrust ratings

The basic thrust rating of a pneumatic piston is equal to the area of the piston multiplied by the supply pressure. The minimum supply pressure to the positioner on the LP actuator should not be less than 276 kPa (2.7 bar) (40 psi).

The maximum supply pressure for the TZIDC should not exceed 600 kPa (6 bar) (90 psi). The maximum supply pressure for the AV and EDP300 positioners should not exceed 1000 kPa (10 bar) (145 psi).

The area of the piston is  $A = \pi D^2/4$ . Subtract about 10 % for friction losses and because the rod side of the piston has less area. Then multiply this area by the supply pressure in bar (psi). An example is given below for a 5.5 bar (80 psi) air supply.

### Notes.

- To find the lever length for 90° rotation, multiply the cylinder stroke length by 0.707.
- Torque equals thrust in Newtons (lbf) multiplied by the lever radius in meters (ft).

Operating torque/thrust characteristic	LP10	LP20	LP30	LP32	LP40	LP50	LP60
Area-retracting (rod side)	30.39 cm <sup>2</sup> (4.71 in <sup>2</sup> )	72.26 m <sup>2</sup> (11.2 in <sup>2</sup> )	172.9 m <sup>2</sup> (26.8 in <sup>2</sup> )	172.9 m <sup>2</sup> (26.8 in <sup>2</sup> )	314.84 m <sup>2</sup> (48.8 in <sup>2</sup> )	314.84 m <sup>2</sup> (48.8 in <sup>2</sup> )	490.97 m <sup>2</sup> (76.1 in <sup>2</sup> )
Area-extending (other side)	31.68 cm <sup>2</sup> (4.91 in <sup>2</sup> )	77.03 cm <sup>2</sup> (11.94 in <sup>2</sup> )	182.58 m <sup>2</sup> (28.3 in <sup>2</sup> )	182.58 m <sup>2</sup> (28.3 in <sup>2</sup> )	324.52 m <sup>2</sup> (50.3 in <sup>2</sup> )	324.52 m <sup>2</sup> (50.3 in <sup>2</sup> )	506.45 m <sup>2</sup> (78.5 in <sup>2</sup> )
Force out @ 5.5 bar (80 psi) <sup>1</sup>	1508 N (339 lbs)	3585 N (806 lbs)	8585 N (1930 lbs)	8585 N (1930 lbs)	15,631 N (3514 lbs)	15,631 N (3514 lbs)	24,372 N (5479 lbs)
Lever length for 90° rotation	89.92 mm (3.54 in)	71.88 mm (2.83 in)	143.76 mm (5.66 in)	287.53 mm (11.32 in)	143.76 mm (5.66 in)	287.53 mm (11.32 in)	287.53 mm (11.32 in)
Operating torque @ 5.5 bar (80 psi) <sup>2</sup>	92.26 N·m (71 lbf·ft)	181.68 N·m (134 lbf·ft)	871.79 N·m (643 lbf·ft)	1743.58 N·m (1286 lbf·ft)	1589.02 N·m (1172 lbf·ft)	3173.97 N·m (2341 lbf·ft)	4950.09 N·m (3651 lbf·ft)

<sup>1</sup> Use the rod side area × bar (psi) to calculate force. Subtract 10 % for friction loss.

<sup>2</sup> Torque at mid-stroke is 1.4 × torque at ±45°

## Suggested maximum operating force at minimum and maximum supply pressure

**Note.** The torque calculation values are provided based on the stroke length of the LP and the required lever arm dimension for 90° damper travel.

LP10		
Cylinder diameter x length	63.5 × 127 mm (2.5 × 5 in)	
Lever for 90°	89.66 mm (3.54 in)	
Supply pressure kPa (psi)	Force kN (lbf)	Torque Nm (lbf-ft)
276 (40)	0.75 (170)	48 (35)
310 (45)	0.85 (191)	54 (40)
345 (50)	0.94 (212)	60 (44)
379 (55)	1.04 (233)	66 (48)
414 (60)	1.13 (254)	72 (53)
448 (65)	1.23 (276)	78 (57)
483 (70)	1.32 (297)	84 (62)
517 (75)	1.41 (318)	90 (66)
552 (80)	1.51 (339)	96 (71)
586 (85)	1.60 (360)	102 (75)
621 (90)	1.70 (382)	108 (79)

LP20		
Cylinder diameter x length	101.6 × 101.6 mm (4 × 4 in)	
Lever for 90°	71.88 mm (2.83 in)	
Supply pressure kPa (psi)	Force kN (lbf)	Torque Nm (lbf-ft)
276 (40)	1.79 (403)	91 (67)
310 (45)	2.02 (454)	103 (76)
345 (50)	2.24 (504)	114 (84)
379 (55)	2.47 (554)	125 (92)
414 (60)	2.69 (605)	137 (101)
448 (65)	2.91 (655)	148 (109)
483 (70)	3.14 (706)	160 (118)
517 (75)	3.36 (756)	171 (126)
552 (80)	3.59 (806)	182 (134)
586 (85)	3.81 (857)	194 (143)
621 (90)	4.04 (907)	205 (151)

LP30		
Cylinder diameter x length	152.4 × 203.2 mm (6 × 8 in)	
Lever for 90°	143.76 mm (5.66 in)	
Supply pressure kPa (psi)	Force kN (lbf)	Torque Nm (lbf-ft)
276 (40)	4.29 (965)	436 (322)
310 (45)	4.83 (1,085)	491 (362)
345 (50)	5.36 (1,206)	545 (402)
379 (55)	5.90 (1,327)	600 (442)
414 (60)	6.44 (1,447)	654 (483)
448 (65)	6.97 (1,568)	709 (523)
483 (70)	7.51 (1,688)	763 (563)
517 (75)	8.05 (1,809)	818 (603)
552 (80)	8.58 (1,930)	872 (643)
586 (85)	9.12 (2,050)	927 (684)
621 (90)	9.66 (2,171)	981 (724)

LP32		
Cylinder diameter x length	152.4 × 406.4 mm (6 × 16 in)	
Lever for 90°	287.27 mm (11.31 in)	
Supply pressure kPa (psi)	Force kN (lbf)	Torque Nm (lbf-ft)
276 (40)	4.29 (965)	872 (643)
310 (45)	4.83 (1,085)	981 (723)
345 (50)	5.36 (1,206)	1,090 (804)
379 (55)	5.90 (1,327)	1,199 (884)
414 (60)	6.44 (1,447)	1,307 (964)
448 (65)	6.97 (1,568)	1,416 (1,045)
483 (70)	7.51 (1,688)	1,525 (1,125)
517 (75)	8.05 (1,809)	1,634 (1,205)
552 (80)	8.58 (1,930)	1,743 (1,286)
586 (85)	9.12 (2,050)	1,852 (1,366)
621 (90)	9.66 (2,171)	1,961 (1,447)

LP40		
Cylinder diameter x length	203.2 × 203.2 mm (8 × 8 in)	
Lever for 90°	143.76 mm (5.66 in)	
Supply pressure kPa (psi)	Force kN (lbf)	Torque Nm (lbf-ft)
276 (40)	7.81 (1,757)	794 (586)
310 (45)	8.79 (1,976)	894 (659)
345 (50)	9.77 (2,196)	993 (732)
379 (55)	10.75 (2,416)	1,092 (806)
414 (60)	11.72 (2,635)	1,191 (879)
448 (65)	12.70 (2,855)	1,291 (952)
483 (70)	13.68 (3,074)	1,390 (1,025)
517 (75)	14.65 (3,294)	1,489 (1,098)
552 (80)	15.63 (3,514)	1,589 (1,172)
586 (85)	16.61 (3,733)	1,688 (1,245)
621 (90)	17.58 (3,953)	1,787 (1,318)

LP50		
Cylinder diameter x length	203.2 × 406.4 mm (8 × 16 in)	
Lever for 90°	287.27 mm (11.31 in)	
Supply pressure kPa (psi)	Force kN (lbf)	Torque Nm (lbf-ft)
276 (40)	7.81 (1,757)	1,587 (1,171)
310 (45)	8.79 (1,976)	1,786 (1,317)
345 (50)	9.77 (2,196)	1,984 (1,463)
379 (55)	10.75 (2,416)	2,182 (1,610)
414 (60)	11.72 (2,635)	2,381 (1,756)
448 (65)	12.70 (2,855)	2,579 (1,902)
483 (70)	13.68 (3,074)	2,778 (2,049)
517 (75)	14.65 (3,294)	2,976 (2,195)
552 (80)	15.63 (3,514)	3,174 (2,341)
586 (85)	16.61 (3,733)	3,373 (2,488)
621 (90)	17.58 (3,953)	3,571 (2,634)

LP60		
Cylinder diameter x length	254 × 406.4 mm (10 × 16 in)	
Lever for 90°	287.27 mm (11.31 in)	
Supply pressure kPa (psi)	Force kN (lbf)	Torque Nm (lbf-ft)
276 (40)	12.19 (2,740)	2,475 (1,826)
310 (45)	13.71 (3,082)	2,784 (2,054)
345 (50)	14.23 (3,425)	3,094 (2,282)
379 (55)	16.76 (3,767)	3,403 (2,510)
414 (60)	18.28 (4,109)	3,713 (2,738)
448 (65)	19.80 (4,452)	4,022 (2,966)
483 (70)	21.33 (4,794)	4,331 (3,195)
517 (75)	22.85 (5,137)	4,641 (3,423)
552 (80)	24.37 (5,479)	4,950 (3,651)
586 (85)	25.90 (5,822)	5,260 (3,879)
621 (90)	27.42 (6,164)	5,569 (4,107)

## Positioner options for LP actuator

The following overview provides brief information on the positioner that can be selected with the LP actuator – see **Positioner type** on page 22.

### AV15

Input: 0.2 to 1 bar (3 to 15 psi)  
 Max. supply pressure: 10 bar (145 psi)  
 Temperature limits: 121 °C (250 °F) max.  
 Model code of AV15 used in LP: AV152000\_

### AV16

Input: 0.2 to 1.86 bar (3 to 27 psi)  
 Max. supply pressure: 10 bar (145 psi)  
 Temperature limits: 121 °C (250 °F) max.  
 Model code of AV16 used in LP: AV162000\_

### AV23

Input: 4 to 20 mA  
 Max. supply pressure: 10 bar (145 psi)  
 Temperature limits: -20 to 82 °C (-4 to 180 °F)  
 Model code of AV23 used in LP: AV232\_0\_

### AV11

Input: 0.2 to 1 bar (3 to 15 psi)  
 Max. supply pressure: 10 bar (145 psi)  
 Temperature limits: -40 to 180 °C (-40 to 180 °F)  
 Model code of AV11 used in LP: AV112\_0\_

### AV12

Input: 0.2 to 1.86 bar (3 to 27 psi)  
 Max. supply pressure: 10 bar (145 psi)  
 Temperature limits: -40 to 181 °C (-40 to 180 °F)  
 Model code of AV12 used in LP: AV122\_0\_

### TZIDC

Input: 4 to 20 mA HART  
 Max. supply pressure: 6 bar (90 psi)  
 Temperature limits: -40 to 85 °C (-40 to 185 °F)  
 Loss of input signal action: Fail-safe  
 Model code of TZIDC in LP: V18345.20.2.0.4.2.\_.\_.1

### TZIDC

Input: 4 to 20 mA HART  
 Max. supply pressure: 6 bar (90 psi)  
 Temperature limits: -40 to 85 °C (-40 to 185 °F)  
 Loss of input signal action: Fail-in-place  
 Model code of TZIDC in LP: V18345.20.2.0.5.2.\_.\_.1

### TZIDC-200

Input: 4 to 20 mA HART  
 Max. supply pressure: 6 bar (90 psi)  
 Temperature limits: -40 to 85 °C (-40 to 185 °F)  
 Loss of input signal action: Fail-safe  
 Model code of TZIDC in LP: V18348.20.1.2.3.3.\_.\_.1.1.0

### TZIDC-200

Input: 4 to 20 mA HART  
 Max. supply pressure: 6 bar (90 psi)  
 Temperature limits: -40 to 85 °C (-40 to 185 °F)  
 Loss of input signal action: Fail-in-place  
 Model code of TZIDC in LP: V18348.20.1.2.4.3.\_.\_.1.1.0

### TZIDC-110

Input: PROFIBUS PA  
 Max. supply pressure: 6 bar (90 psi)  
 Temperature limits: -40 to 85 °C (-40 to 185 °F)  
 Loss of input signal action: Fail-safe  
 Model code of TZIDC in LP: V18346.20.3.0.4.2.0.\_.1

### TZIDC-110

Input: PROFIBUS PA  
 Max. supply pressure: 6 bar (90 psi)  
 Temperature limits: -40 to 85 °C (-40 to 185 °F)  
 Loss of input signal action: Fail-in-place  
 Model code of TZIDC in LP: V18346.20.3.0.5.2.0.\_.1

### TZIDC-210

Input: PROFIBUS PA  
 Max. supply pressure: 6 bar (90 psi)  
 Temperature limits: -40 to 85 °C (-40 to 185 °F)  
 Loss of input signal action: Fail-safe  
 Model code of TZIDC in LP: V18349.20.1.2.3.3.\_.\_.1.0

### TZIDC-210

Input: PROFIBUS PA  
 Max. supply pressure: 6 bar (90 psi)  
 Temperature limits: -40 to 85 °C (-40 to 185 °F)  
 Loss of input signal action: Fail-in-place  
 Model code of TZIDC in LP: V18349.20.1.2.4.3.\_.\_.1.0

### TZIDC-120

Input: FOUNDATION Fieldbus  
 Max. supply pressure: 6 bar (90 psi)  
 Temperature limits: -40 to 85 °C (-40 to 185 °F)  
 Loss of input signal action: Fail-safe  
 Model code of TZIDC in LP: V18347.20.4.0.4.2.0.\_.1

### TZIDC-120

Input: FOUNDATION Fieldbus  
 Max. supply pressure: 6 bar (90 psi)  
 Temperature limits: -40 to 85 °C (-40 to 185 °F)  
 Loss of input signal action: Fail-in-place  
 Model code of TZIDC in LP: V18347.20.4.0.5.2.0.\_.1

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## ...Positioner options for LP actuator

### TZIDC-220

Input: FOUNDATION Fieldbus  
Max. supply pressure: 6 bar (90 psi)  
Temperature limits: -40 to 85 °C (-40 to 185 °F)  
Loss of input signal action: Fail-safe  
Model code of TZIDC in LP: V18350.20.1.2.3.3.\_.1.0

### TZIDC-220

Input: FOUNDATION Fieldbus  
Max. supply pressure: 6 bar (90 psi)  
Temperature limits: -40 to 85 °C (-40 to 185 °F)  
Loss of input signal action: Fail-in-place  
Model code of TZIDC in LP: V18350.20.1.2.4.3.\_.1.0

### EDP300

Input: 4 to 20 mA (HART)  
Max. supply pressure: 10 bar (145 psi)  
Temperature limits: -40 to 85 °C (-40 to 185 °F)  
Loss of input signal action: Fail-safe

- Model code of EDP300 in LP: EDP300.YO.H.2.S.2.D
- Model code of EDP300 with 4 to 20 mA feedback in LP: add code A1 to end of model code EDP300.YO.H.2.S.2.D
- Model code of EDP300 with microswitches in LP: add code F1 to end of model code EDP300.YO.H.2.S.2.D
- Model code of EDP300 with proximity switches in LP: add code F2 to end of model code EDP300.YO.H.2.S.2.D

### EDP300

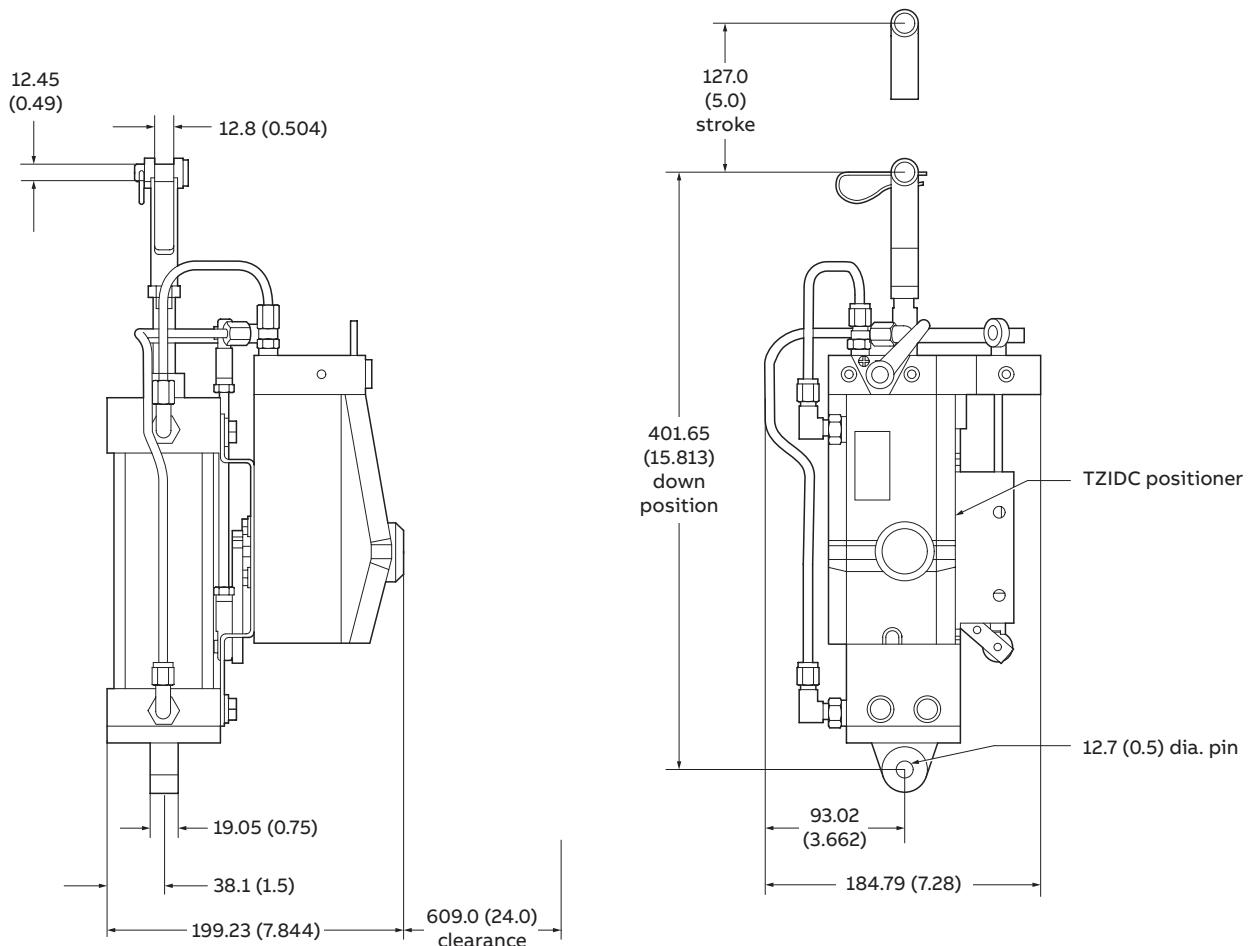
Input: 4 to 20 mA (HART)  
Max. supply pressure: 10 bar (145 psi)  
Temperature limits: -40 to 85 °C (-40 to 185 °F)  
Loss of input signal action: Fail-in-place

- Model code of EDP300 in LP: EDP300.YO.H.2.F.2.D
- Model code of EDP300 with 4 to 20 mA feedback in LP: add code A1 to end of model code EDP300.YO.H.2.F.2.D
- Model code of EDP300 with microswitches in LP: add code F1 to end of model code EDP300.YO.H.2.F.2.D
- Model code of EDP300 with proximity switches in LP: add code F2 to end of model code EDP300.YO.H.2.F.2.D

## Dimensions

**LP10 actuator fitted with TZIDC positioner with equalizing manifold**

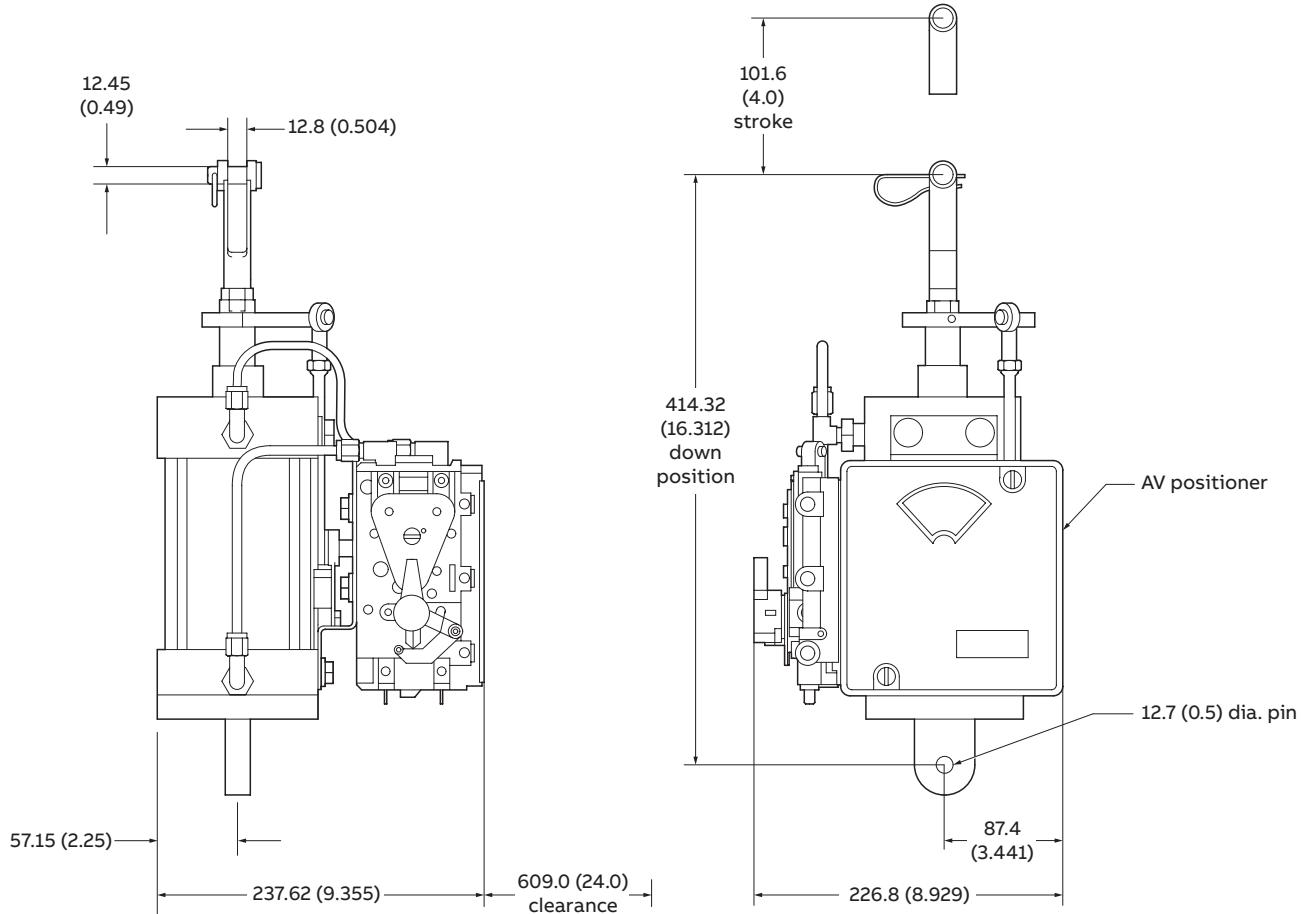
All dimensions in mm (in)



## ...Dimensions

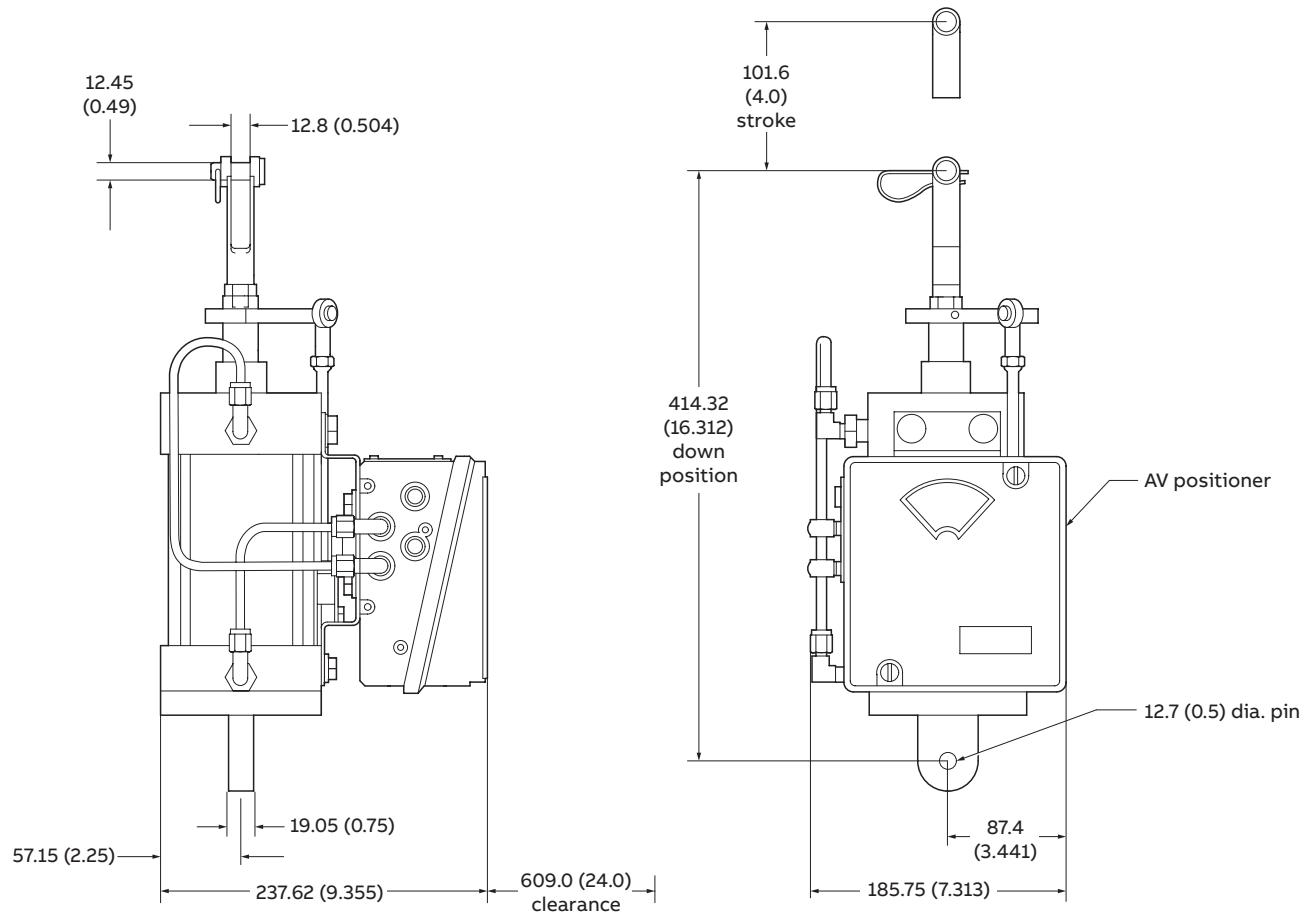
### LP20 actuator fitted with AV positioner with equalizing manifold

All dimensions in mm (in)



**LP20 actuator fitted with AV positioner without manifold**

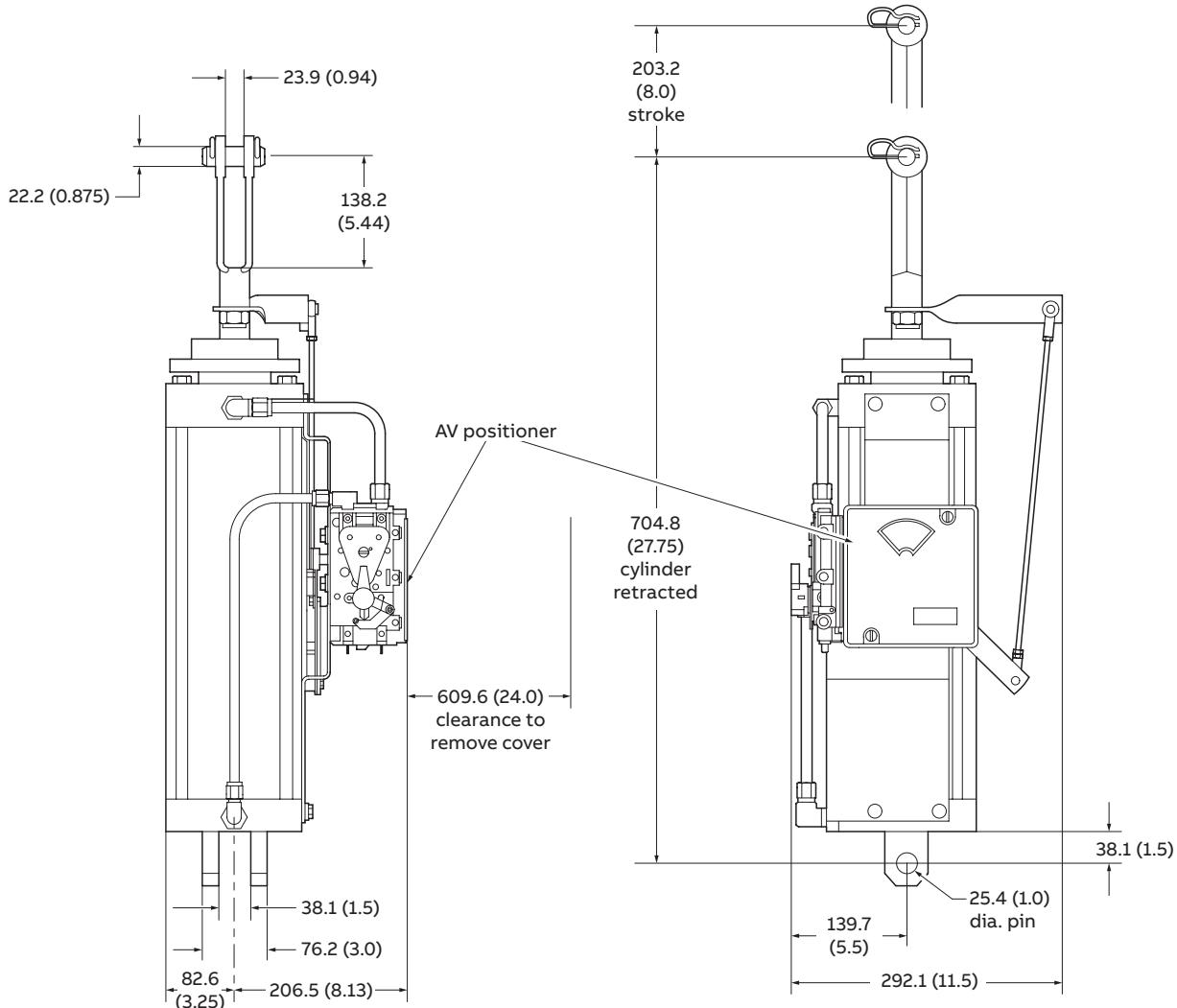
All dimensions in mm (in)



## ...Dimensions

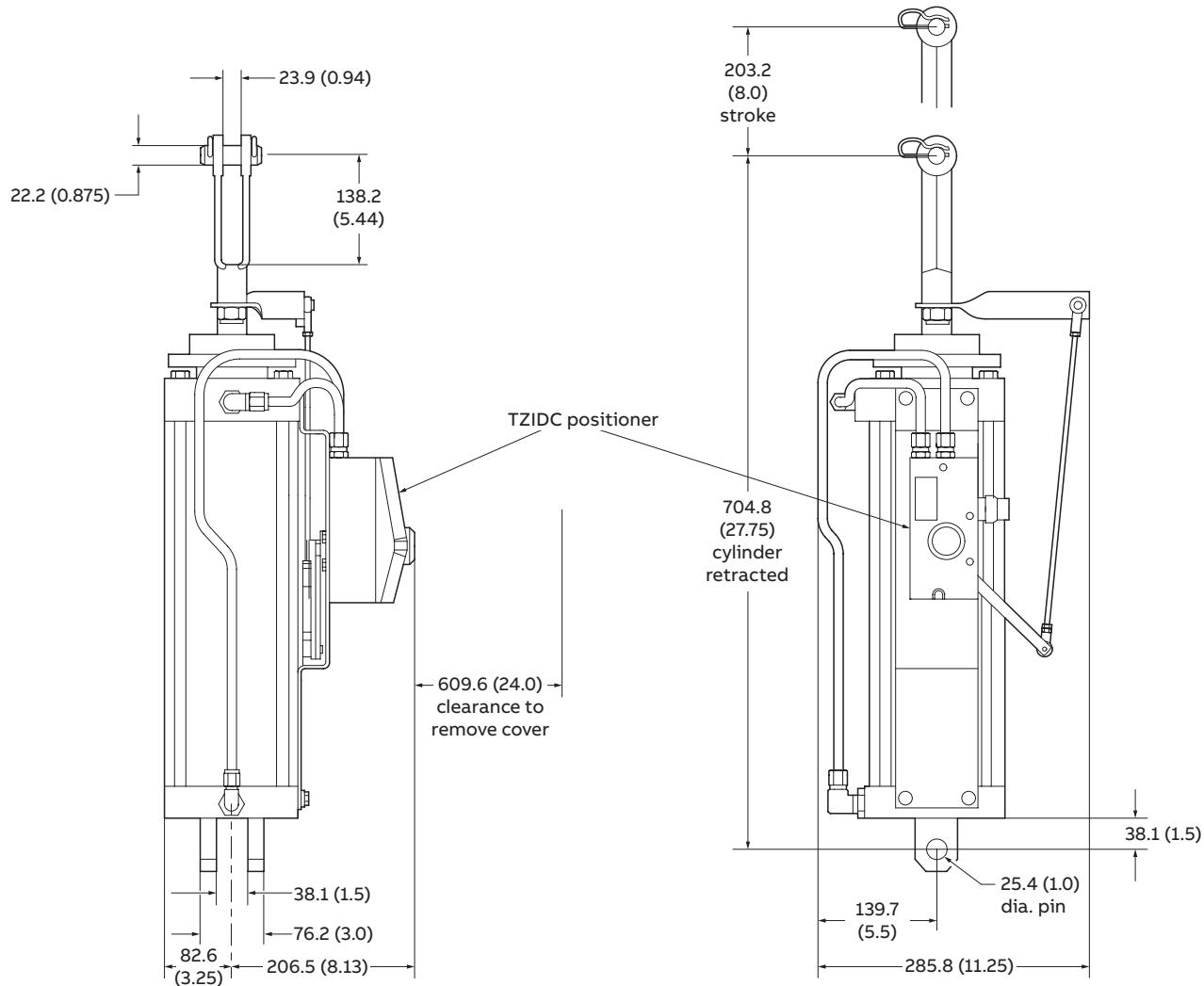
### LP30 actuator fitted with AV positioner with equalizing manifold

All dimensions in mm (in)



**LP30 actuator fitted with TZIDC positioner without manifold**

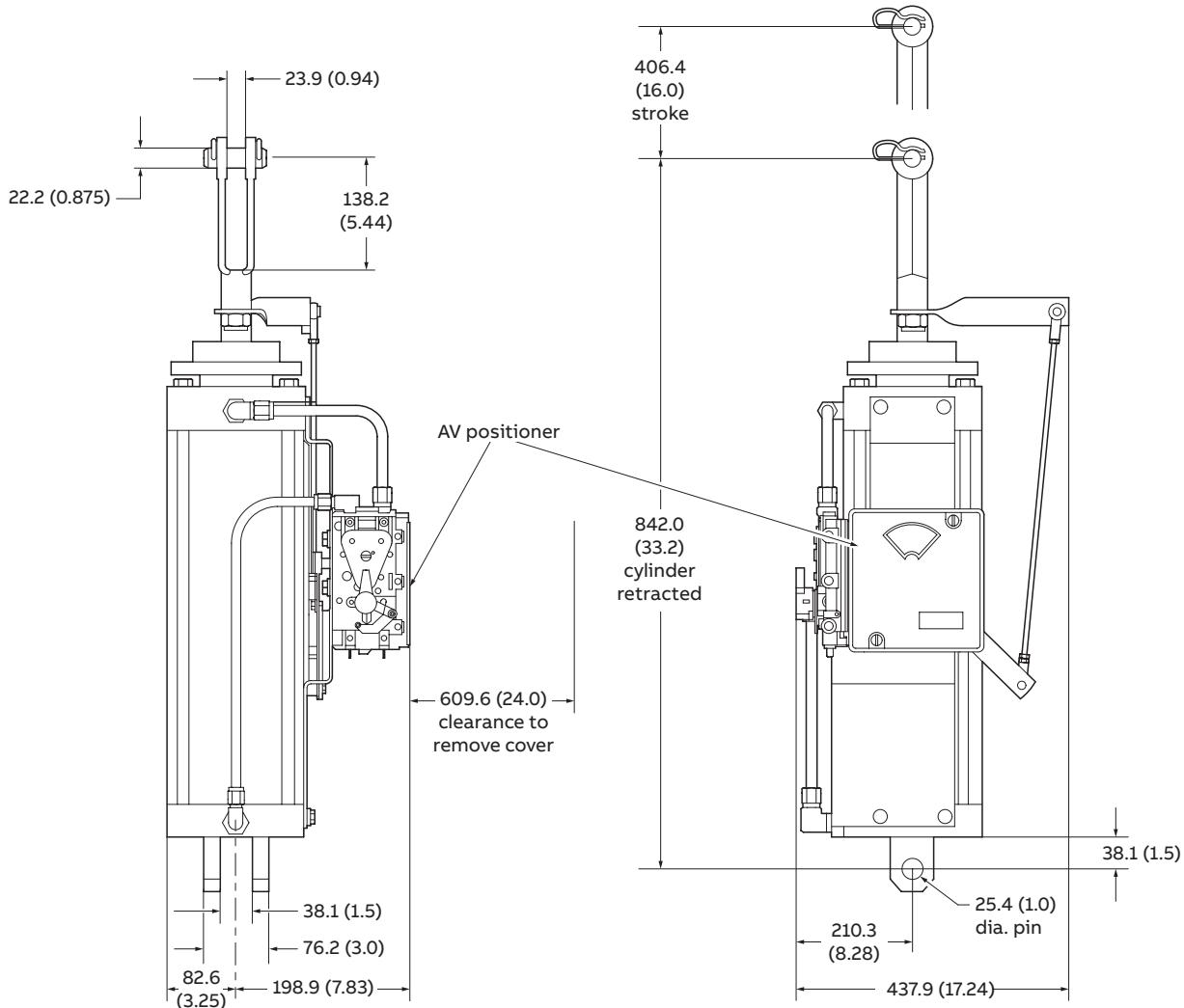
All dimensions in mm (in)



## ...Dimensions

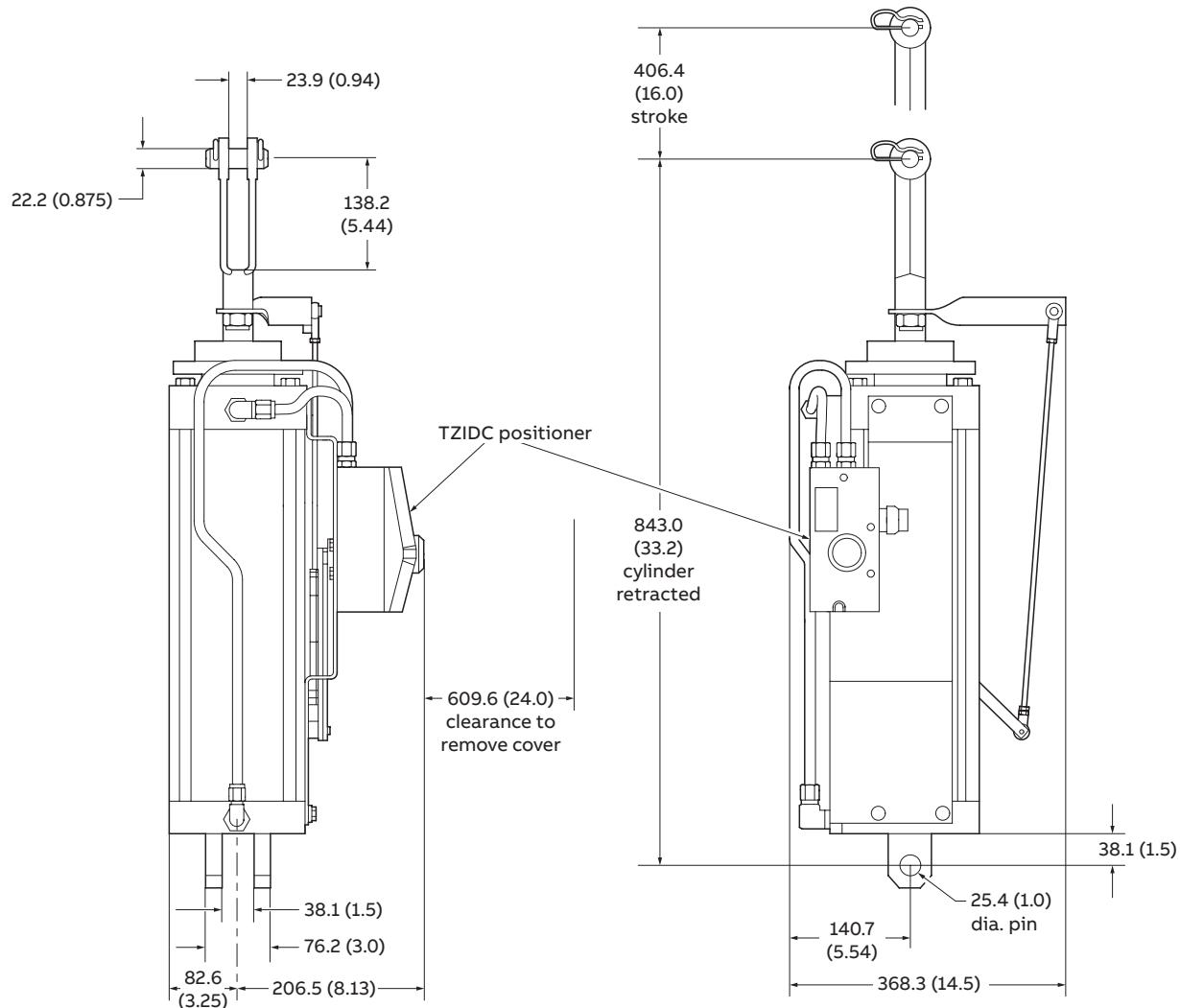
### LP32 actuator fitted with AV positioner with equalizing manifold

All dimensions in mm (in)



**LP32 actuator fitted with TZIDC positioner without manifold**

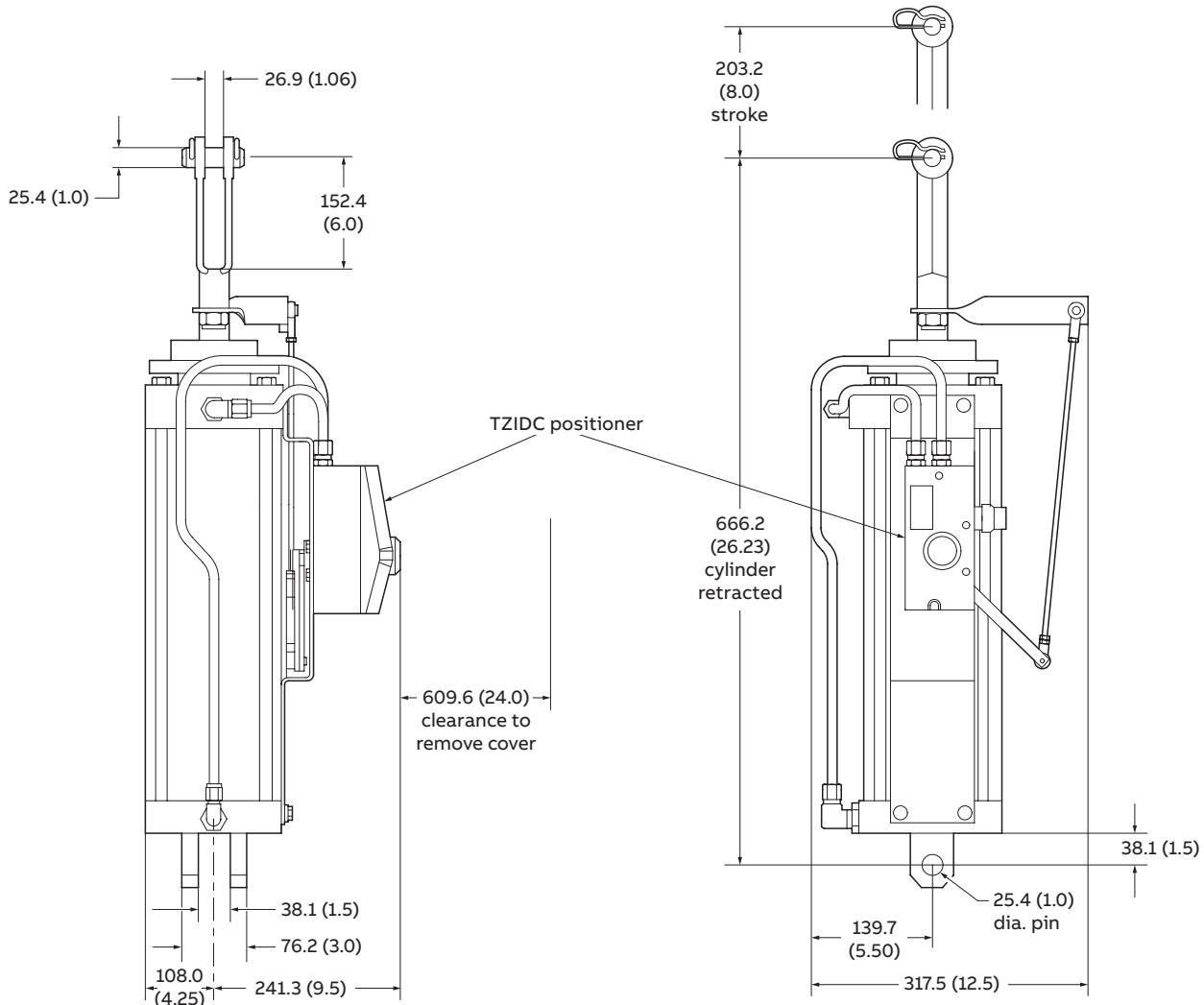
All dimensions in mm (in)



## ...Dimensions

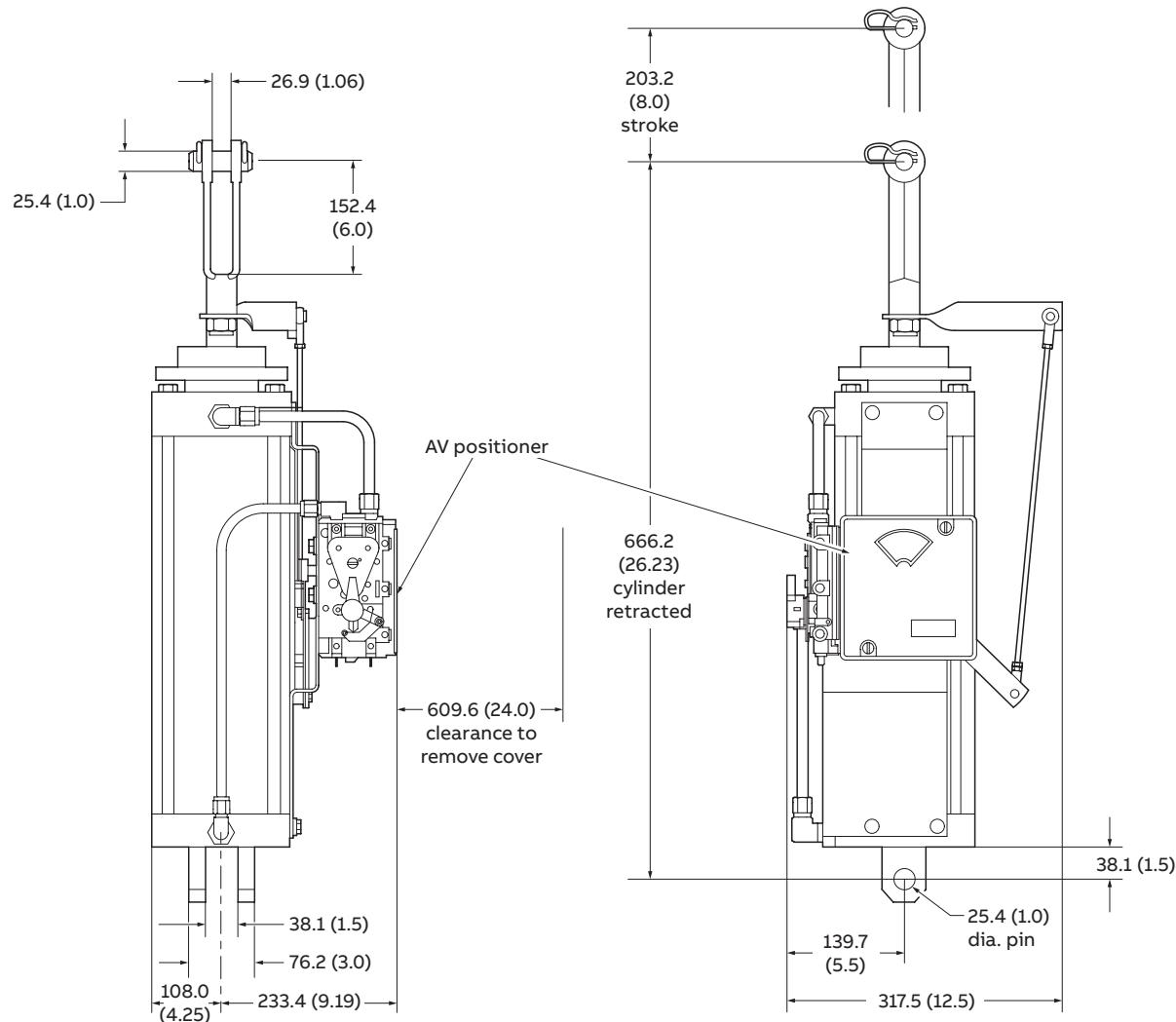
### LP40 actuator fitted with TZIDC positioner without manifold

All dimensions in mm (in)



**LP40 actuator fitted with AV positioner with equalizing manifold**

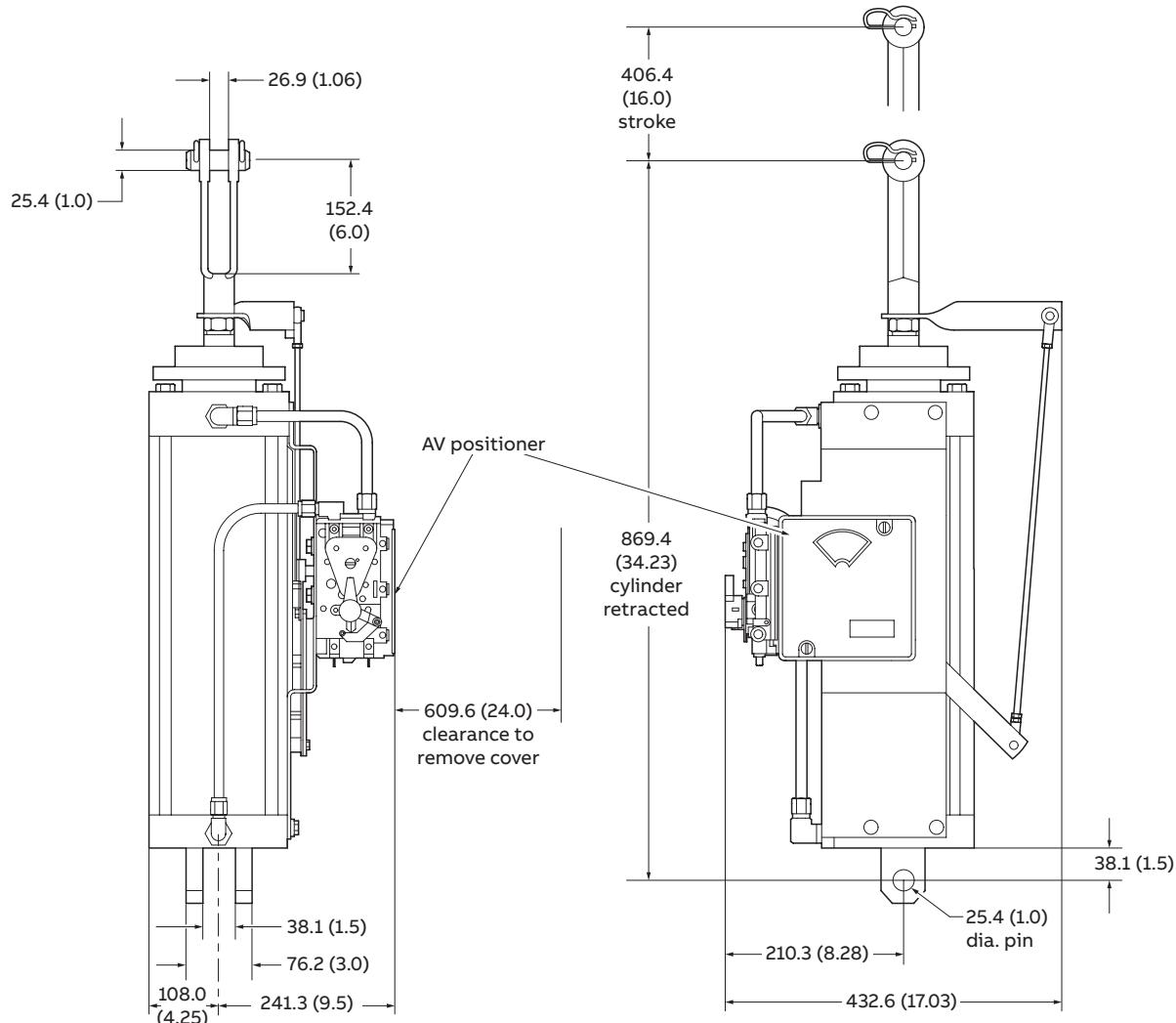
All dimensions in mm (in)



## ...Dimensions

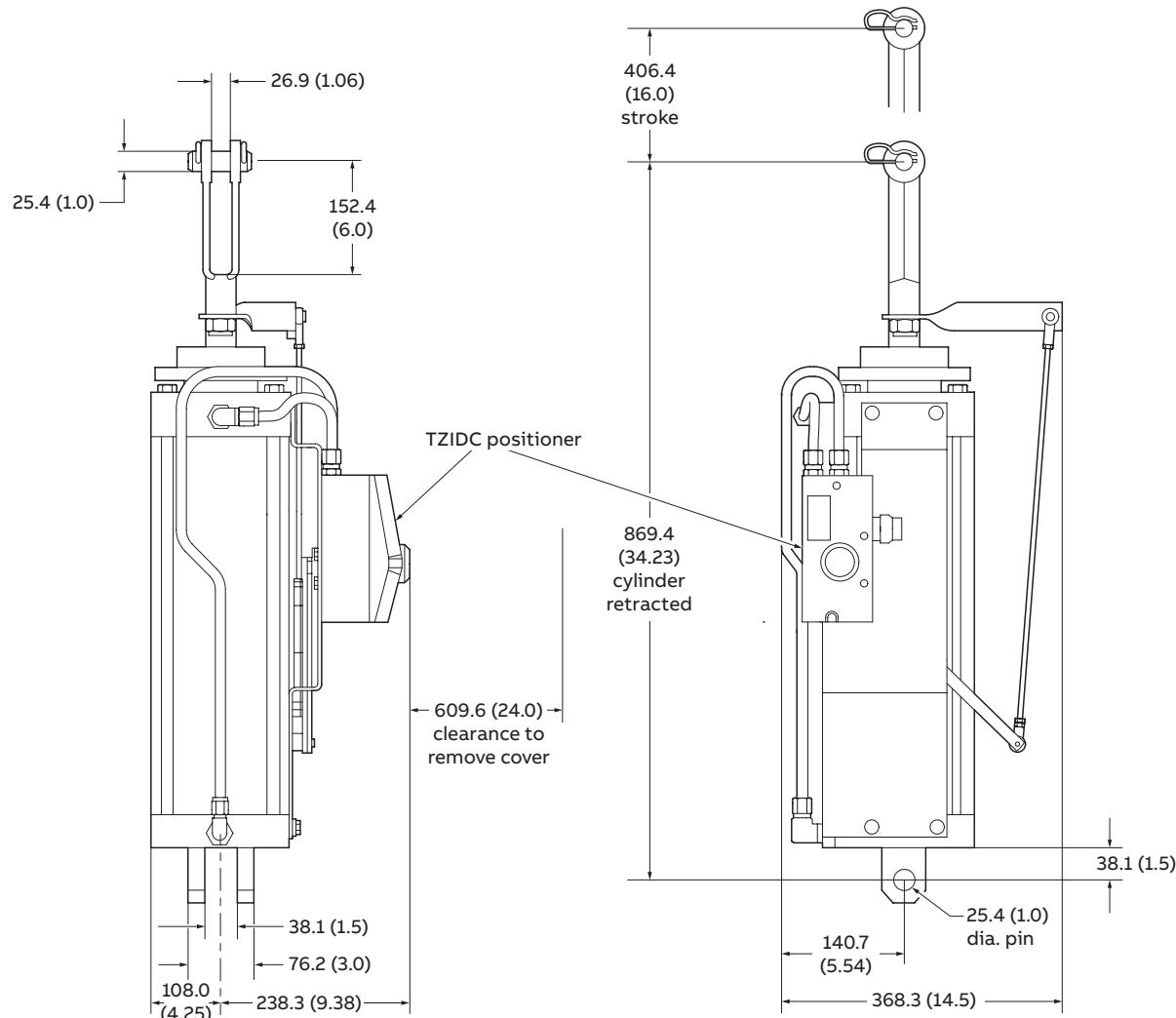
### LP50 actuator fitted with AV positioner with equalizing manifold

All dimensions in mm (in)



**LP50 actuator fitted with TZIDC positioner without manifold**

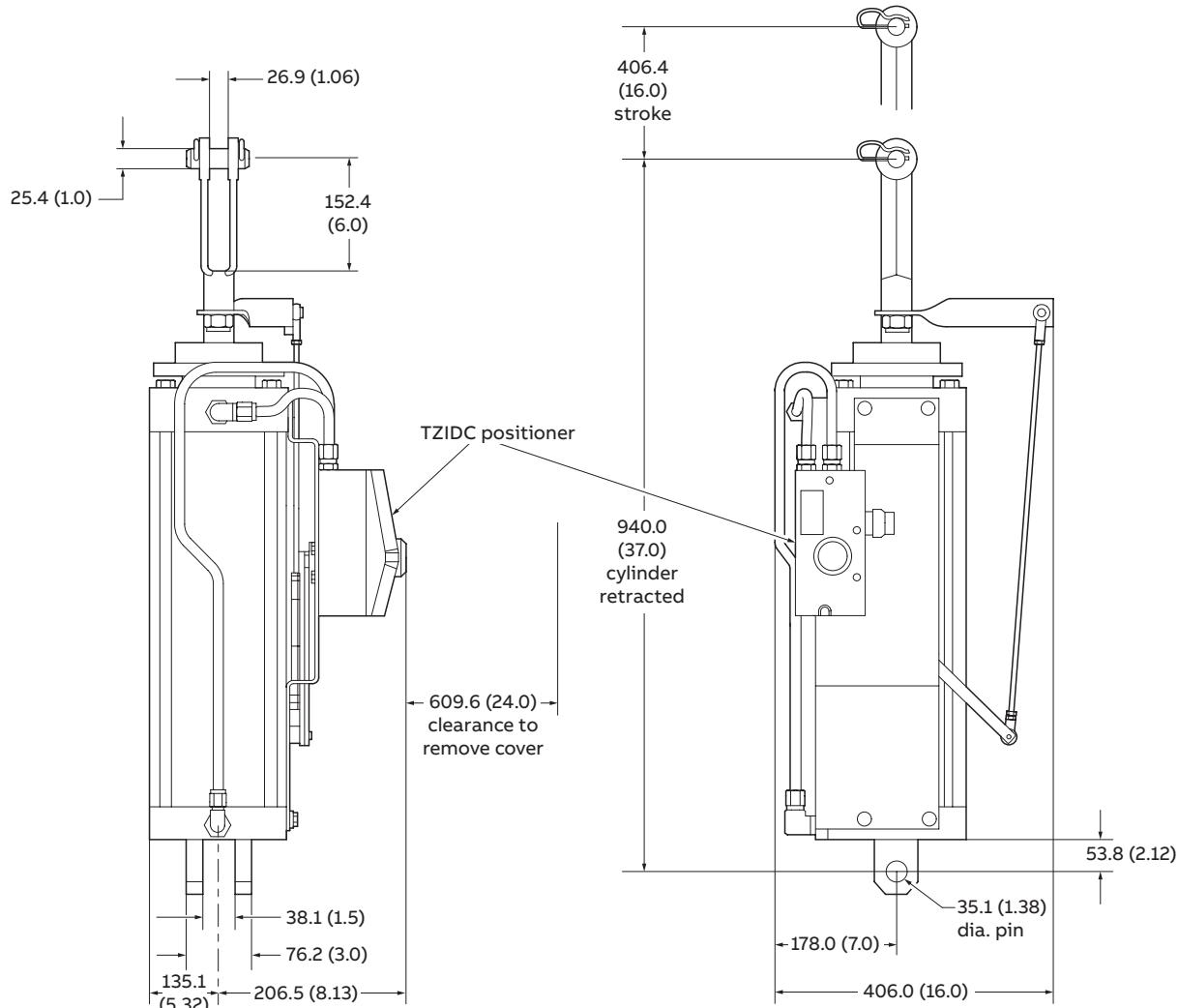
All dimensions in mm (in)



## ...Dimensions

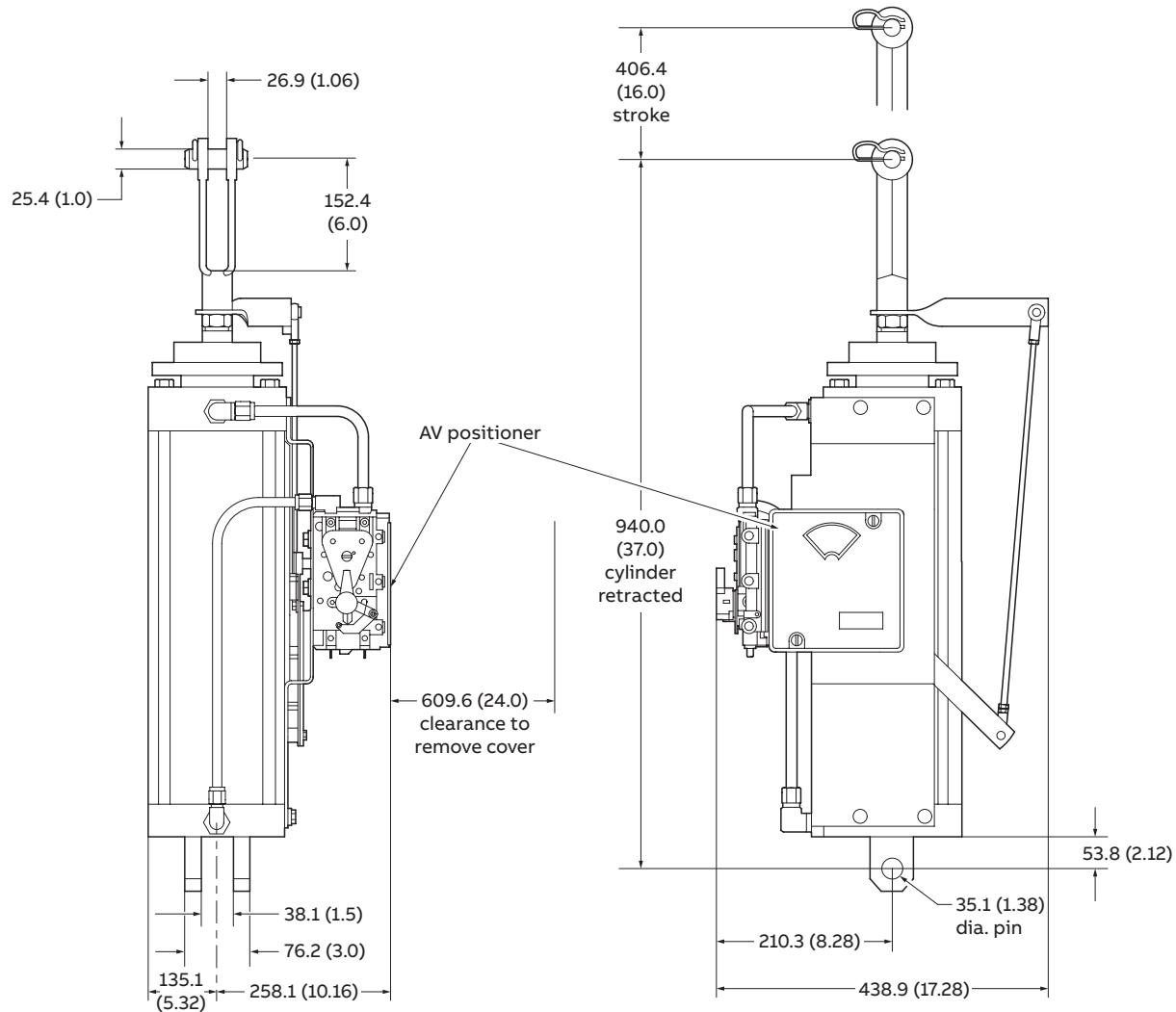
### LP60 actuator fitted with TZIDC positioner without manifold

All dimensions in mm (in)



**LP60 actuator fitted with AV positioner with equalizing manifold**

All dimensions in mm (in)



## Accessories

### Base mount pivot bracket (LP10 and LP20)

All dimensions in mm (in)

Part no.	BA	CB	CD	CW	DD	E	F	FL	L	M
353E435U04 (for LP10 and LP20)	41.4 (1.63)	19 (0.75)	12.7 (0.5)	12.7 (0.5)	9.7 (0.38) x 24 tpi	63.5 (2.5)	9.7 (0.38)	28.7 (1.13)	19 (0.75)	12.7 (0.5)
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Material – cast steel Finish – black oxide										
<b>Note.</b> Pivot bracket pins are sold separately from pivot brackets										

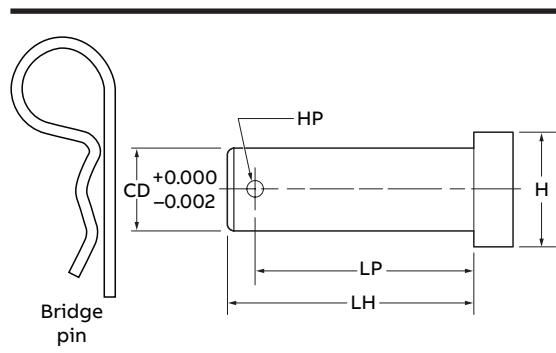
### Base mount pivot bracket (LP30 to LP60)

All dimensions in mm (in)

Part no.	BA	CB	CD	DD	E	F	FL	L	M
353E435U02 (for LP30 to LP50)	82.6 (3.25)	38.1 (1.5)	25.4 (1.0)	16.8 (0.66)	114.3 (4.5)	19 (0.75)	57.2 (2.25)	38.1 (1.5)	25.4 (1.0)
353E435U01 (for LP60)	96.78 (3.81)	50.8 (2.0)	35.1 (1.38)	16.8 (0.66)	127.0 (5.0)	22.4 (0.88)	76.2 (3.0)	54.1 (2.13)	35.1 (1.38)
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Material – cast steel Finish – black oxide									
<b>Note.</b> Pivot bracket pins are sold separately from pivot brackets									

**Pin with bridge pin for pivot bracket (LP10 to LP50)**

All dimensions in mm (in)

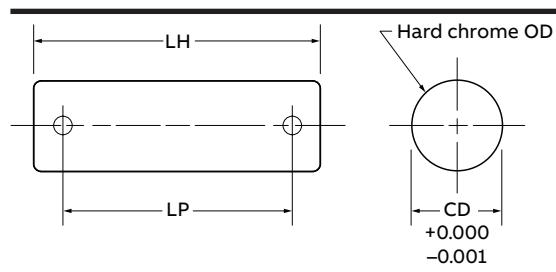


Part no.	CD	H	HP	LH	LP
398B203U03 (for LP10 and LP20)	12.7 (0.5)	16.0 (0.63)	4.06 (0.16)	57.2 (2.25)	53.1 (2.09)
398B203U02 (for LP30 to LP50)	25.4 (1.0)	30.2 (1.19)	5.08 (0.2)	88.9 (3.5)	84.1 (3.31)

Material – 1018 CRS  
Finish – black oxide

**Pin with cotter pins for pivot bracket (LP60)**

All dimensions in mm (in)



Part no.	CD	LH	LP
398B203U04 (for LP60)	35.0 (1.38)	127.0 (5.0)	108.0 (4.25)

Material – 1045 CRS  
Finish – chrome-plated OD

**Note.** Supplied with 2 cotter pins

## Ordering information

Linear pneumatic piston actuators are supplied with either type AV analog or type TZIDC or EDP300 digital positioners mounted on the cylinder. Cylinders are supplied with a threaded clevis on the rod end. Base mounting pivots can be ordered as an accessory.

A protective boot is optional. The cylinders can be supplied with either Buna-N nitrile rubber seals suitable for 93 °C (200 °F) operation or Viton seals suitable for 148 °C (300 °F) operation. The Buna-N seals have a lower breakaway pressure, offering smoother modulating control.

The operating temperature of the AV15 and AV16 is 121 °C (250 °F). All other positioners have an 85 °C (185 °F) maximum ambient operating temperature.

Buna-N seals are recommended unless operating temperatures exceed 93 °C (200 °F) where Viton is recommended.

The TZIDC-200 is for explosion proof application Class 1 Div 1 Gr C-G. Refer to the AV, TZIDC and EDP300 positioner data sheets ([DS/AV12-EN](#), [DS/TZIDC-EN](#) and [DS/EDP300-EN](#)) for positioner details and specifications.

The maximum supply pressure for actuators with TZIDC positioners is 6.2 bar (90 psi). The maximum supply pressure for actuators with AV or EDP300 positioners is 10 bar (145 psi).

Linear pneumatic piston actuator	LP	XX	X	X	X	X	X	X	X
<b>Cylinder size (diameter x stroke)</b>									
63.5 x 127 mm (2½ x 5 in)			10						
101.6 x 101.6 mm (4 x 4 in)			20						
152.4 x 203.2 mm (6 x 8 in)			30						
152.4 x 406.4 mm (6 x 16 in)			32						
203.2 x 203.2 mm (8 x 8 in)			40						
203.2 x 406.4 mm (8 x 16 in)			(Note: 1)	50					
254 x 406.4 mm (10 x 16 in)			(Note: 1)	60					
Non-standard option				XX					
<b>Cylinder seals</b>									
Buna-N for operation in temperatures of -40 to 85 °C (-40 to 185 °F)					B				
Viton for operation in temperatures of -1 to 121 °C (30 to 250 °F)					V				
Non-standard option					X				
<b>Positioner type</b>						(Note: 2)			
AV15, input 0.2 to 1 bar (3 to 15 psi), 121 °C (250 °F)						1			
AV16, input 0.2 to 1.86 bar (3 to 27psi), 121 °C (250 °F)						2			
AV232_ _00, 4 to 20 mA, 85 °C (185 °F)						3			
AV11, 0.2 to 1 bar (3 to 15 psi), 85 °C (185 °F)						4			
AV12, 0.2 to 1.9 bar (3 to 27 psi), 85 °C (185 °F)						5			
TZIDC, HART 4 to 20 mA, 85 °C (185 °F), fail-safe						A			
TZIDC, HART 4 to 20 mA, 85 °C (185 °F), fail-in-place						B			
TZIDC-200 (explosion proof), HART, 4 to 20 mA, 85 °C (185 °F), fail-safe						C			
TZIDC-200 (explosion proof), HART, 4 to 20 mA, 85 °C (185 °F), fail-in-place						D			
TZIDC-110, PROFIBUS PA, 85 °C (185°F), fail-safe						K			
TZIDC-110, PROFIBUS PA, 85 °C (185°F), fail-in-place						L			
TZIDC-210 (explosion proof), PROFIBUS PA, 85 °C (185°F), fail-safe						M			
TZIDC-210 (explosion proof), PROFIBUS PA, 85 °C (185°F), fail-in-place						N			
TZIDC-120, FOUNDATION Fieldbus, 85 °C (185°F), fail-safe						P			
TZIDC-120, FOUNDATION Fieldbus, 85 °C (185°F), fail-in-place						R			
TZIDC-220 (explosion proof), FOUNDATION Fieldbus, 85 °C (185°F), fail-safe						S			
TZIDC-220 (explosion proof), FOUNDATION Fieldbus, 85 °C (185°F), fail-in-place						T			
EDP300, HART 4 to 20 mA, 85 °C (185 °F), fail-safe						U			
EDP300, HART 4 to 20 mA, 85 °C (185 °F), fail-in-place						V			
Non-standard option						X			
<b>Position feedback and direction control</b>							(Note: 4)		
No position feedback, piston retracted at 4 mA/min input signal							0		
With 4 to 20 mA position feedback, piston retracted at 4 mA/min input signal							1		
No position feedback, piston extended at 4 mA/min input signal							2		
With 4 to 20 mA position feedback, piston extended at 4 mA/min input signal							3		
Non-standard option							X		
<b>Travel switches</b>									
None							0		
With 2 digital switches in TZIDC/EDP300							1		
With 2 micro switches in TZIDC/EDP300							2		
Non-standard option							X		
<b>Equalizing manifold/gauge block</b>									
No equalizing manifold or gauge block							0		
Equalizing manifold with gauge ports only (option only for TZIDC/EDP300)							1		
Gauge block including gauges (option only for TZIDC/EDP300) – no equalizing manifold							2		
Gauge block with gauge ports only (option only for AV) – no equalizing manifold							3		
Non-standard option							X		

Linear pneumatic piston actuator	LP	XX	X	X	X	X	X	X	X
<b>Mounting/Enclosure classification rating</b>									(Note: 10)
Standard clevis and pivot tab, NEMA 3R for AV, NEMA 4X for TZIDC/EDP300									0
Standard clevis and pivot tab with cylinder shaft protective boot, NEMA 3R for AV, NEMA 4X for TZIDC/EDP300									1
Standard clevis and pivot tab, NEMA 4X for AV									2
Standard clevis and pivot tab with cylinder shaft protective boot, NEMA 4X for AV									3
<b>Tubing</b>									
Tubing with brass fittings									(Note: 11)
Stainless steel tubing (304) with stainless steel fittings (Parker)									S
Non-standard option									X
<b>Operating instruction</b>									
One copy supplied, at no cost, with order ( <a href="#">OI/LP-EN</a> )									

## Accessories

Supply pressure alarm switch, adjustable 0 to 6.9 bar (0 to 100 psi) rated 13 amps AC, 0.5 amps DC	(Note: 12)	1941099A1
Supply air coalescing filter, 1/4 in 18 NPT for LP10/LP20/LP30/LP32/LP40	(Note: 13)	5328563D2
Supply air regulator with gauge 1/4 in 18 NPT for LP10/LP20/LP30/LP32/LP40	(Note: 13)	1951029D5
Supply air regulator/coalescing filter, with gauge, 1/2 NPT (high capacity), for LP50/LP60	(Note: 13)	1951439D1
Base mounting pivot brackets LP60		353E435U01
Base mounting pivot brackets LP30/LP32/LP40/LP50		353E435U02
Base mounting pivot brackets LP10/LP20		353E435U04
Pin and retainers for pivot bracket LP30/LP32/LP40/LP50		398B203U02
Pin and retainers for pivot bracket LP10/LP20		398B203U03
Pin and retainers for pivot bracket LP60		398B203U04
Gauge for supply pressure (1 required)	(Note: 9)	5326605A5
Gauges for outlet pressure (2 required)	(Note: 9)	5326605A6

## Spares

Cylinder seal kit for LP10B	614B069U22
Cylinder seal kit for LP10V	614B069U23
Cylinder seal kit for LP20B	614B069U24
Cylinder seal kit for LP20V	614B069U25
Cylinder seal kit for LP30B and LP32B	614B069U26
Cylinder seal kit for LP30V and LP32V	614B069U27
Cylinder seal kit for LP40B and LP50B	614B069U28
Cylinder seal kit for LP40V and LP50V	614B069U29
Cylinder seal kit for LP60B	614B069U30
Cylinder seal kit for LP60V	614B069U31

Note 1 Available only with positioner type 1, 2, 3, 4, 5, U, V

Note 2 Positioners are general purpose except where noted (see Note 3). Consult factory for hazardous application solutions

Note 3 Positioner type option C, D, M, N, S, T includes explosion proof hazardous approval FM/CSA Class 1 Div 1 Gr C-D

Note 4 Direction control refers to stroke direction of cylinder (direct action). Position feedback signal follows the input signal

Note 5 Not available with positioner code K, L, M, N, P, R, S, T

Note 6 Not available with positioner code 1, 2

Note 7 Not available with positioner code 1, 2, 3, 4, 5, K, L, M, N, P, R, S, T

Note 8 Not available with positioner code 1, 2, 3, 4, 5

Note 9 Refer to accessories for gauges, supplied separate for field installation

Note 10 Refer to accessories for mounting base/pin or retainer

Note 11 All LP10/LP20 are supplied with copper tubing as standard. Larger sizes up to LP60 are supplied with TBG-nylon tubing

Note 12 Not suitable for hazardous process applications that require FM/CSA approved equipment

Note 13 Supplied separate for field installation

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## Acknowledgments

Buna-N is the registered trademark of Pittway Corporation, Chicago.

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HART and FOUNDATION Fieldbus are registered trademarks of FieldComm Group, Austin, Texas, USA.

PROFIBUS is a registered trademark of PROFIBUS and PROFINET International (PI).

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## Notes

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