

INSTALLATION, OPERATION AND MAINTENANCE MANUAL

PX3[™] panelboard extension Surge protective device



Guide to installation and assistance

Do not HIPOT the SPD unit or the electrical system to which the SPD unit is connected without disconnecting the SPD unit's conductors, including phases, neutral and ground.

Ne procédez PAS à des ESSAIS DE RIGIDITÉ DIÉLECTRIQUE sur le SPD ou le système électrique auquel il est connecté sans déconnecter les conducteurs des SPD, y compris les phases, le neutre et la terre.



The SPD warranty is voided if the unit is damaged as a result of improper installation. Improper installation or misapplication may result in serious personal injury or damage to the electrical system. Read the complete installation instructions before proceeding with installation.

La garantie du SPD est annulée si l'appareil est endommagé à la suite d'une mauvaise installation. Une mauvaise installation, ou utilisation, peut entraîner des blessures graves ou des dégâts au système électrique. Lisez les instructions d'installation en intégralité avant de procéder à l'installation.



The equipment covered by these instructions should be installed and serviced only by competent qualified personnel utilizing proper safety practices and procedures. These instructions are written for such personnel and are not intended as a substitute for adequate training and experience in safe procedures for this type of equipment.

L'équipement couvert par ces instructions doit être installé et entretenu uniquement par un personnel compétent et qualifié, utilisant des pratiques et des procédures de sécurité appropriées. Ces instructions sont rédigées à l'intention de ce personnel et ne sauraient se substituer à une formation adéquate et à une expérience des procédures de sécurité pour ce type d'équipement.



Remove all power to the electrical panel before installing or servicing the SPD. All work must be performed by licensed and qualified personnel. Follow applicable electrical codes and regulations for the country/location in which the unit is being used.

Coupez l'alimentation du panneau électrique avant d'installer ou de procéder à l'entretien du SPD. Tous les travaux doivent être effectués par un personnel qualifié et agréé. Respectez les codes et réglementations électriques en vigueur dans le pays / lieu où l'appareil est utilisé.

Ungrounded power systems are inherently unstable and can produce excessively high line-to-ground voltages during certain fault conditions. During these fault conditions any electrical equipment, including an SPD, may be subjected to voltages, which exceed their designed ratings. This information is being provided to the user so that an informed decision can be made before installing any electrical equipment on an ungrounded power system.

Les réseaux électriques non mis à la terre sont intrinsèquement instables et peuvent produire des tensions ligne-terre excessivement élevées dans certaines conditions de défaut. Dans ces conditions de défaut, tout équipement électrique, y compris un SPD, peut être soumis à des tensions qui dépassent les valeurs nominales prévues. Cette information est fournie à l'utilisateur afin qu'il puisse prendre une décision réfléchie avant d'installer un équipement électrique sur un réseau électrique non mis à la terre.

Check to ensure that a proper bond is installed between neutral and ground at the transformer upstream from all 3-phase wye, 3-phase high-leg, 2-phase or single-phase SPD devices. If the transformer is not accessible, check the main service disconnect/panel for the NG bond. Lack of a proper bond may damage the SPD and will void the warranty. Failure to provide this bond, as required per article 250.30 of the National Electrical Code, can result in elevated phase-toground source voltage potentials. These voltages can cause damage to electrical equipment as well as safety hazards including fire, electrical shock, serious injury or death.

Vérifiez qu'une liaison correcte est installée entre le neutre et la terre au niveau du transformateur en amont de tous les SPD triphasés en étoile, triphasés en triangle ou biphasés. Si le transformateur n'est pas accessible, vérifiez la liaison NG sur le sectionneur / panneau de service principal. L'absence d'une liaison appropriée peut endommager le SPD et annuler la garantie. L'absence de cette liaison, telle que requise par l'article 250.30 du Code national de l'électricité, peut entraîner des potentiels de tension élevés entre la phase et la terre. Ces tensions peuvent causer des dégâts aux équipements électriques ainsi que des risques en matière de sécurité, notamment des incendies, des chocs électriques, des blessures graves ou la mort.

Installation by persons with electrotechnical expertise only. **WARNUNG!**

Installation nur durch elektrotechnische Fachkraft. AVERTISSEMENT!

Installation uniquement par des personned qualifiées électrotechnique.

IADVERTENCIA!

La instalación deberá ser realizada únicamente por electricistas especializados.



This device is suitable for installation where the available short circuit current is 200,000 rms symmetrical amperes at 600 V AC or less.

L'appareil convient à une installation où le courant de courtcircuit disponible est de 200 000 ampères symétriques efficaces à 600 VCA ou moins.

For units with DTS-2 tester: When unit is equipped with an Amphenol test port, power to the equipment under test (EUT) must be OFF prior to testing. Turn EUT's disconnect switch or upstream circuit breaker to "OFF" position.

POUR LES UNITÉS AVEC TESTEUR DTS-2 : Lorsqu'une unité est équipée d'un port de test Amphenol, l'alimentation de l'équipement à tester (Equipment Under Test, EUT) doit être coupée avant le test. Mettez le sectionneur de l'EUT ou le disjoncteur en amont sur la position « OFF ».

Pre-installation checklist



Confirm that the voltage(s) and service configuration shown on the PX3 product label are consistent with the voltage and service configuration of the system to which it is being attached. A model number is printed on the label affixed to the inside of the PX3 cabinet. Each model number corresponds to the voltage and service configurations as per sample model number scheme in Table 1:

Table 1

Sample model number scheme

Example of model number: PX3-050-208-3Y-MFT-M6E-F2D



Table 1: Sample model number scheme (PX3)

kA rating		Configuration**	
Available PX3 kA ratings:		1 G	1-Phase, grounded
050	050	20	2-Phase, grounded, split-phase
080	080	80	3-Phase, grounded, wye
100	100	80	3-Phase, grounded
125	125*	00	high-resistance
850	150*	3 H	3-Phase, grounded High-leg delta
200	200*	80	3-Phase, grounded, delta

Monitori	ng
M 0	No local monitoring (see remote MxX stand-alone option)
M 1	LED/phase + audible alarm, dry relay contacts
M 2	M1 + surge counter
MB	Advanced monitoring, character display, Modbus TCP
M4 E	M3 + Ethernet, Modbus RTU
M 6	Advanced monitoring, graphics display, Modbus RTU
MGE	M5 + Ethernet, Modbus TCP

Filter	
Ð	Filte
N	No filte

D	Integral disconnect
Blank	No disconnect

Panel mounted in-house

Type 2 SPD (UL 1283)

Full flush cover

Siemens, Eaton Cutler-Hammer

Test port

GE version Square D version

Optional features

0

2

3 4

6

6 0

(to be orde	(to be ordered as separate items)		
	DTS-2 diagnostic test set		
MXX	Remote monitor extensior M1X through M6EX		
	HPI cable		

Voltage**	
203	120/208
240	120/240
380	220/380
480	277/480
600	347/600*

Configuration**		
Metal, flush mount, top feed		
Metal, flush mount, bottom feed		
Metal, surface mount, top feed		
Metal, surface mount, bottom feed		
Stainless, flush mount, top feed		
Stainless, flush mount, bottom feed		
Stainless, surface mount, top feed		
Stainless, surface mount, bottom feed		

**Not available with integral disconnect.

**Consult factory for additional voltage/configuration options.

Pre-installation checklist



Check to ensure that a proper neutral-ground bond is installed between the neutral and ground terminals at the transformer upstream from all 3-phase wye, 3-phase high-leg delta, or 1-phase split-phase PX3 devices (see NEC article 250). Lack of a proper bond will damage the PX3 and void the warranty.



Confirm that the environmental conditions are consistent with the following ranges:

- Ambient temperatures: The PX3 must be installed in an area with a temperature between -13° and +140 °F (-25° and +60 °C).
- Humidity: The PX3 must be installed in an area with relative humidity between 5% and 95% non-condensing.
- Altitude: The PX3 must be installed in a location where the altitude is below 13,000 feet.



Prior to installation, ensure the system configuration and voltage is equivalent to the SPD being installed.

Avant l'installation, assurez-vous que la configuration et la tension du système sont équivalentes à celles du SPD en cours d'installation.



This device features an internal protection that will disconnect the surge protective component at the end of its useful life but will maintain power to the load now unprotected. If this situation is undesirable for the application, follow the manufacturer's instructions for replacing the device.

Cet appareil est doté d'une protection interne qui déconnectera le composant de protection contre les surtensions à la fin de sa vie utile tout en maintenant l'alimentation de la charge alors non protégée. Si cette situation n'est pas souhaitable pour l'application, suivez les instructions du fabricant pour remplacer l'appareil.

Installation methods

The PX3 is a Type 1 SPD that is suitable for use in both Type 1 and Type 2 SPD applications. The PX3 is a one-port SPD and is to be connected in parallel with the electrical system. It may be connected via a circuit breaker, molded

case switch, fused switch or connected directly to the bus of the panelboard or switchboard it is protecting. If direct bus connection is used, it is recommended that the PX3 be equipped with the optional integral disconnect switch.

Service configurations

Figures 1–4 show the electrical relationship between the PX3 and these four basic service configurations: wye, delta, high-leg delta and split-phase.





L2

Figure 1 — 3-phase, 4-wire wye

Figure 3 — 3-phase, 4-wire high-leg delta

Figure 2 — 3-phase, 3-wire delta



*Note: high-leg must be B phase





Figure 4 — 1-phase, 3-wire split-phase

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Plan your installation



Before you begin assembly, check that the supplied trim kit is appropriate for your particular installation. If you do not have the correct trim hardware, contact your supplier.

There are multiple installation options for the mechanical installation of the PX3.

Flush mounted/top feed/connected Flush mounted/bottom feed/connected

- Flush mounted, top feed, connected to the panelboard the PX3 trim plate is offset to fit underneath the panelboard's trim plate when the PX3 is mounted on the bottom of the panelboard.
- Flush mounted, bottom feed, connected to the panelboard

 the PX3 trim plate is offset to fit above the panelboard's
 trim plate when the PX3 is mounted on the top of the
 panelboard.
- Flush mounted, stand alone the PX3 trim plate does not mate with the panelboard's trim plate. (Choose "full flush cover" in options section.)

Surface mounted/top feed/connected Surface mounted/bottom feed/connected

- Surface mounted, top feed, connected to the panelboard the PX3 trim plate butts up next to the trim plate of the panelboard.
- Surface mounted, bottom feed, connected to the panelboard — the PX3 trim plate butts up next to the trim plate of the panelboard.
- Surface mounted, stand alone the PX3 trim plate does not mate with the panelboard's trim plate.



Remove the cover

Open the cover of the PX3 and carefully disconnect all cables from the circuit boards mounted on the door.

Remove the door from the enclosure by removing the screws. Set the door aside.

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Attaching the PX3 to the panelboard

It is recommended to attach the PX3 enclosure to the top or bottom of the panelboard's enclosure so that the two enclosures are joined without a barrier. It is best to do this before the panelboard is mounted to the structure.

To join the two enclosures, the top or bottom endplate of the PX3 may be removed. Similarly, the top or bottom endplate of most commercial panelboards may be removed.

If your panelboard is top-feed, remove the bottom endplate of the panelboard and the top endplate of the PX3.

If your panelboard is bottom-feed, remove the top endplate of the panelboard and the bottom endplate of the PX3.



Attach the PX3 to the panelboard using the supplied collar hardware and screws. Refer to the illustration above showing a PX3 being mounted to the bottom of a panelboard. Tip: Use of small C-clamps helps hold the parts in place while the screws are inserted and tightened.

Note: The panelboard and PX3 enclosures can also be joined together using a close nipple, lockwashers and bushings. This configuration, however, may limit the ability to pass conductors between the two enclosures.

Conduit openings

Allowable area for conduit entry



Figure 5 — standard PX3 without disconnect



Figure 6 — PX3 with disconnect

Punch conduit openings

If desired, punch holes for branch circuit conduits at this time or wait until the PX3 and panelboard are mounted to the structure.

Mount the panelboard and PX3 assembly

Mount the joined panelboard and PX3 to the building structure using construction methods and hardware appropriate for your site. Be sure to fasten both the PX3 enclosure and the panelboard enclosure to the building structure.

If you choose to mount the PX3 as a stand-alone enclosure, locate the PX3 enclosure according to the guidelines in the following section, "Electrical connections."

Conductor routing

The following factors should be addressed during the design of an installation to ensure that there is a suitable place for the PX3 reserved next to its point of connection to the electrical system. The selected mounting location should ensure short conductor runs providing a direct route with a minimum of bends. If bends are required they should be sweeping bends. Do not make sharp 90° bends for aesthetic purposes.

These illustrations show suggested conductor routing for a top-feed panelboard. Routing in bottom-feed panelboards is similar but reversed. Note that conductors from the PX3 always connect within the panelboards to lugs or breakers closest to the PX3. The lugs on the PX3 ISM may be rotated to facilitate routing.

Electrical connections

Phases, neutral* and ground

Connect the phase, neutral and ground conductors. Connect the phase conductors to the lugs labeled "A," "B" and "C" on the ISM and the ground and neutral* conductors to the lugs labeled "G" and "N." The terminal lugs of the ISM in the PX3 must be electrically connected by the installer to the appropriate terminals in the panelboard. Before making connections, read and remove the WARNING tag from the ground lug marked "G" on the ISM.

Overcurrent protection

Connect the phase conductors to circuit breakers in the panelboard. it is recommended to use a circuit breaker in the 60 to 100 amps range.

Note: If applicable, please consult specifying engineer's recommendation prior to making connections.

* Delta-configured PX3 models do not have a neutral lug.



Figure 7 — standard PX3 without disconnect

Conductor routing



Figure 8 — PX3 using breakers connected with disconnect



Figure 9 — PX3 direct bus connected with disconnect

Conduit openings

NOTICE

The SPD unit's performance will be degraded if the conductors are (a) too long, (b) are of too small a wire gauge, (c) have too many bends or (d) have sharp bends.

Les performances du SPD seront dégradées si les conducteurs sont (a) trop longs, (b) d'un calibre de fil trop faible, (c) présentent trop de courbures ou (d) ont des courbures trop prononcées.

Conductor length and sizing

Conductor length must be kept as short as possible and avoid sharp bends. Conductor length must never exceed 10 feet in length from phase bus through the PX3 to the neutral bus or ground bus. If the lead length must exceed 10 feet, it is recommended to use the HPI low impedance cable for installing the product. The following conductor sizes for phase, ground and neutral connections are recommended.

Table 2: Maximum recommended conductor size. Use conductor lengths less than 10 feet

Model	Without disconnect	With disconnect
PX3-050	#6 AWG	#6 AWG
PX3-080	#6 AWG	#6 AWG
PX3-100	#6 AWG	#6 AWG
PX3-125	#2 AWG	Product not available
PX3-150	#2 AWG	Product not available
PX3-200	#2 AWG	Product not available

NOTE: Table 2 conductor sizing recommendations ensure that the effective clamping voltage of the PX3 at the point of connection is kept to a minimum in order to maximize protection.

Overcurrent protection

As a Type 1 SPD, the PX3 does not require upstream overcurrent protection for safe operation; however, the design may require or the installer may choose to connect the PX3 to a circuit breaker, molded case switch or fused disconnect.

Also refer to Figures 1 through 4 for a schematic of connections for different service configurations.

¹⁰

Indoor installations

in the 60 to 100 amps range.

Before applying power checklist

 \checkmark

Field testing

Your PX3 has been carefully tested before leaving the factory. However, the performance of this unit as a surge suppression device can be confirmed in the field prior to startup using a portable DTS-2 tester.

Check with the owner or owner's representative to determine whether the optional DTS-2 tester or field startup testing service was purchased and required at your site.

Neutral to ground filter jumper

NEMA 1 enclosures are suitable for indoor use only.

It is recommended to feed all PX3 models with a disconnect,

If a breaker or molded case switch is used for connecting the

phase conductors, it is recommended to use a circuit breaker

circuit breaker, molded case switch or fused disconnect.

PX3 models equipped with a filter system ("-F" suffix), and which have a neutral connection, come with a green jumper wire that loops out of the 3-pin connector on the ISM and connects a filter neutral to ground. In certain medical applications, or circuits which employ GFCI protection, this neutral to ground filter connection should be removed.



Figure 10

Removal is accomplished by pulling the green jumper from the connector on the ISM. Once removed, the jumper should be placed in the clear vinyl pocket containing the unit test data for future use if desired (Figure 10).

Confirm pre-installation checklist

Confirm that the "pre-installation checklist" was completed correctly before proceeding.



Confirm line voltage

Measure the line to line voltages feeding the panelboard or disconnect and confirm they are within ±10% of the rated line voltage of the PX3. Use the following table to determine the range of acceptable voltages for each model of the PX3. The power system operating frequency should be between 47–63 Hz.



Table 3: Acceptable voltage ranges for all PX3 models

PX3 model no.	Nominal L-L voltage	-10% to +10% L-L voltage
PX3-xxx-240-2G-xxx-xx-xx	240	216 to 264
PX3-xxx-208-3Y-xxx-xx-xx	208	188 to 228
PX3-xxx-380-3Y-xxx-xx-xx	380	342 to 419
PX3-xxx-480-3Y-xxx-xx-xx	480	432 to 528
PX3-xxx-600-3Y-xxx-xx-xx	600	540 to 660
PX3-xxx-240-3H-xxx-xx-xx	240	216 to 264
PX3-xxx-240-3D-xxx-xx-xx	240	216 to 264
PX3-xxx-480-3D-xxx-xx-xx	480	432 to 528
PX3-xxx-600-3D-xxx-xx-xx	600	540 to 660

Note: First "xxx" specifies rating of 050, 080, 100, 125, 150, 200 kA



Do not apply power if the measured voltage is not within the range specified for the PX3 being installed.

Avant l'installation, assurez-vous que la configuration et la tension du système sont équivalentes à celles du PX3 en cours d'installation.

Verify proper operation

If your PX3 has M1 standard monitoring (see Figure 11): Verify that only the green indicator lights are illuminated and no red lights are illuminated. Green lights indicate a normal condition for each phase. Orange lights indicate protection of 40–75% and red lights indicate protection of <40%. Three-phase units have three (3) green indicating lights labeled "A", "B" and "C." Split-phase units should only have lights "A" and "C" illuminated. See table on following page for LED status indication.

M1 standard monitoring is equipped with a dual set of form "C" contacts (see Figure 14). The relay containing the contacts is in the "alarm condition" or normally closed when the power is off to the unit, the unit is encountering loss of power to one or more phases, or the PX3 is encountering more than 40% loss of capacity due to internal fuse operation. Test the operation of the form "C" contacts by de-energizing the PX3 and checking the state of the contacts with a continuity tester or observing the effect of the contacts on the user provided remote alarm circuits.

If your PX3 has the M2 option (See Figure 12):

The M2 option is equipped with a surge counter. The number of surges detected by the counter is displayed on a 6-digit LCD display on the front of the PX3 door. The surge counter will also increment each time power is applied to the unit after being in the "off" state. The counter can be reset by pressing the button on the front of the counter.

The M1 and M2 standard monitoring also contain an audible alarm that should not operate under normal conditions. To silence audible alarm, press alarm silence button on display.

If your PX3 is equipped with the MasterMind™ advanced monitoring option (see Figure 13):

Please refer to the MasterMind[™] manual for specifications and operation.



Figure 11: PX3 with M1 standard monitoring



Figure 12: PX3 with M2 standard monitoring with surge counter



Figure 13: PX3 with MasterMind™ advanced monitoring

Verify proper operation (continued)

Table 4: LED and display alarm status conditions

Condition	Corresponding phase LED	Alarm condition	M3 status message**	Priority *
Phase loss (<80%)	LED off	Y	Alarm: phase x loss	1A
Phase low (80 to <90%)	LED short blink green (≈25% duty)	Y	Alarm: phase x low	1B
Phase high (>110%)	LED long blink green (≈75% duty)	Y	Alarm: phase x high	1C
N-G overvoltage	N/A	Y	Alarm: N-G voltage high	2
Frequency out of range	N/A	Y	Alarm: frequency out of range	3
% Protection < XX%	LED on red	Y	Alarm: protection x low	4
Filter/cap loss	LED blink red once every 2 seconds	Y	Alarm: protection filter x loss	5
% Protection XX to YY%	LED on orange	N	Alarm: protection x reduced	6

Notes:

*1. Highest priority takes precedence: I.e. if phase is lost, LED is off, no blinking even if filter loss. Alarm condition means the audible alarm is on, dry relay contacts are off (de-energized), and system alarm LED is on.

2. % Protection levels of 40% and 75% are default settings that can be changed by the user (M3 system only). If the surge module or current rating settings are changed, the protection levels will change automatically.

**3. Subsequent status message will be displayed on M3 character and graphics displays, where "x" is corresponding phase (A, B, C or L1, L2). The highest priority condition will over-write earlier conditions. Messages may be truncated to fit screen area.

4. Red system status LED will remain on after status has returned to normal. User must clear the status by pressing the M3 cancel button.

5. Alarm conditions will be logged in the events log.

Connecting form "C" dry contacts

Dry contacts:

All PX3 models have a dual set of form "C" dry contacts available for connection to user-provided remote alarm and monitoring circuits.

The installer must provide the appropriate raceway and wiring for this circuit, observing the restrictions on conduit openings illustrated in an earlier section of this manual. The installer is responsible for mounting the monitoring conductors to the blue terminal blocks on the door-mounted circuit board. Choose the appropriate materials and routing to allow the door to open and close without pinching or stressing wires. Figure 14 shows the form "C" contact configuration. The annotations on the diagram match the markings on the blue terminal block.



Figure 14 — FCC terminal block:

Rated 1 A/30 V DC and 0.5 A/125 V AC, resistive

14–22 AWG, 4.4 in-lbs (0.5 Nm)

· Contacts shown in non-energized state

Troubleshooting

The following indications and procedures can be checked (see Table 5):

Table 5: Troubleshooting checklist

Indication	Procedure
One or more phase indicator lights are off	 Check that the external power source supplying power to unit is energized Check that the circuit breaker or switch (if appropriate) feeding the PX3 is turned "on"
Phase status lights are orange, indicating 40–75% protection Phase status lights are red, indicating <40% protection	• Check the cables connecting the door-mounted devices to the suppression module. Exercise caution as high voltage is present on door mounted PCBs
Portable diagnostic test set indications are not in range for the product (if using a DTS-2 test set, ranges are located on the underside of the DTS-2 lid)	Contact factory
Please note — If breaker is tripped	d, use a portable diagnostic test set to verify unit

Please note — If breaker is tripped, use a portable diagnostic test set to verify unit integrity before resetting the breaker.

Please contact factory for additional assistance.

Serviceability

The unit contains no serviceable parts. (Avertissement: Aucune pièce remplaçable ou réparable.)

ABB does not provide a specific schedule for periodic maintenance as conditions will vary based on location and environmental factors presented at each installation site. However, inspections should be scheduled to verify that the SPD does not indicate a failure mode. Inspections should also be made to check the integrity of the electrical supply connections and to verify the SPD is clamping surges to an acceptable level.

Options

The PX3 surge suppression system is available with the following options:

- M1 LED/phase + audible alarm, dry relay contacts
- M2 M1 + surge counter
- M3 Advanced monitoring, character display, Modbus TCP
- M4E M3 + Ethernet, Modbus RTU
- M5 Advanced monitoring, graphics display, Modbus RTU
- M6E M5 + Ethernet, Modbus TCP

Stand-alone options

- DTS DTS-2 diagnostic test set
- MxX Remote monitor extension M1X through M6EX
- HPI HPI cable

Standards and listings

The following standards and listings apply to the PX3 product line:

• UL Listed 1449 5th Edition for Type 1 and Type 2 SPD applications, cUL and UL 1283



The following standards and listings also apply (not verified by UL):

- Type 1 SPDs meet requirements for UL 96A
- Compliant to IEEE C62.41.1-2002, C62.41.2-2002 and C62.45-2002
- NFPA 70 [NEC], Article 242, Part II
- RoHS compliant
- Meets requirements for UL 96A

Appendix

Dimensional specifications





Figure 16 — PX3 125–200 and PX3 050–100 with integral disconnect

Figure	15 —	PX3	050-100	
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PX3	Inches	(mm)
н	9.00	(228.6)
W	20.00	(508.0)
D	5.75	(146.0)

PX3	Inches	(mm)
н	14.00	(355.6)
W	20.00	(508.0)
D	5.75	(146.0)

Note: All dimensions are in inches



Warranty

ABB warrants that Equipment (excluding Software) shall be delivered free of defects in material and workmanship. The Warranty Remedy Period for Equipment (excluding Software) shall end fifteen (15) years after the original date of purchase. If a nonconformity to the foregoing warranty is discovered in the Equipment during the applicable Warranty Remedy Period, as specified above, under normal and proper use and provided the Equipment has been properly stored, installed, operated and maintained and written notice of such nonconformity is provided to ABB promptly after such discovery and within the applicable Warranty Remedy Period, ABB shall, at its option, either (i) repair or replace the nonconforming portion of the Equipment or (ii) refund the portion of the price applicable to the nonconforming portion of Equipment. If any portion of the Equipment so repaired or replaced fails to conform to the foregoing warranty, and written notice of such nonconformity is provided to ABB promptly after discovery and within the original Warranty Remedy Period applicable to such Equipment or 30 days from completion of such repair, replacement or re-performance, whichever is later, ABB will repair or replace such nonconforming Equipment. The original Warranty Remedy Period shall not otherwise be extended. ABB shall not be responsible for providing temporary power, removal, installation, reimbursement for labor costs or working access to the nonconforming Equipment, including disassembly and re assembly of non-ABB supplied equipment, or for providing transportation to or from any repair facility, or for any other expenses incurred in connection with the repair or replacement, all of which shall be at Purchaser's risk and expense. ABB shall have no obligation hereunder with respect to any Equipment which (i) has been improperly repaired or altered; (ii) has been subjected to misuse, negligence or accident; (iii) has been used in a manner contrary to ABB's instructions; (iv) is comprised of materials provided by or a design specified by Purchaser; or (v) has failed as a result

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