

ABB UNIVERSITY COURSE DESCRIPTION

# **US187**

# ACS800 Multidrive Operation and Maintenance



Learn programming and troubleshooting tools to start-up, adjust, operate, maintain, troubleshoot, and repair ACS800 MultiDrive digital frequency inverter.

# Course type and methods

This is an instructor led workshop with short presentations and demonstrations, extended exercises, and hands-on sessions and discussion.

### **Student Profile**

This training is targeted to electricians, technicians and engineers who install, service and maintain ACS800 MultiDrive.

#### **Prerequisites**

Students should have basic knowledge of power electronics and computers.

#### **Course objectives**

Upon completion of this course the participants will be able to:

- Communicate with the drive using all available operator interfaces
- Commission and tune the ACS800 MultiDrive frequency inverter
- Explain the relationship and interaction between the drives hardware and software and apply this knowledge to system troubleshooting
- Trace and correct faults using available troubleshooting tools

# **Main Topics**

- Control and operation principles of AC inverters
- · Hardware and software overview
- Direct Torque Control (DTC) principles
- · Component and circuit board functions
- · Reading and interpreting circuit diagrams
- · Application software and parameter settings
- Operator panel usage (CDP312R)
- Drives Window operations
- Start-up, commissioning and fine-tuning
- · Fault tracing and trouble-shooting
- · Inverter supply sections

#### **Duration**

The duration is 4 days

| Course Outline                                              |                                                                                                           |                                                         |                                                              |                                                           |
|-------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------|---------------------------------------------------------|--------------------------------------------------------------|-----------------------------------------------------------|
| Day 1                                                       | Day 2                                                                                                     | Day 3                                                   | Day 4                                                        | Day 4 (Cont.)                                             |
| Course information and introductions     Manuals overview   | <ul><li>Hardware identification</li><li>Hardware lab exercises</li><li>Operations panel CDP312R</li></ul> | Software configuration<br>(continued)     Drives Window | Supply sections hardware<br>and software     DSU             | <ul><li>Communications</li><li>APC</li><li>AC80</li></ul> |
| System overview     DTC Motor/drive concepts                | - Actual values - Parameter handling                                                                      | - Parameter handling - Fault logger                     | - TSU<br>- ISU                                               | - Advant - Master Follower                                |
| Inverter units     Main circuit hardware                    | - Start-up exercise  - Software configuration                                                             | - Monitoring - Data logging                             | Service and troubleshooting     Fault analysis               | Troubleshooting lab     exercises                         |
| <ul><li>Control hardware</li><li>Circuit diagrams</li></ul> | <ul><li>Parameters/signals</li><li>Control software diagrams</li></ul>                                    | - Backup and restore                                    | <ul><li>Firmware loading</li><li>Board replacement</li></ul> | • Summary<br>- Review                                     |

- Commissioning

- Upload/download

- Fine tuning

- I/O configurations

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- Q&A

- Power component

removal and installation