# **Retrofitting kit** Hard Bus Retrofill for Schneider Masterpact M with ABB SACE Emax 2 Air Circuit-breakers

With only few modification actions and sustainable costs, Retrofitting kits are the perfect solution to improve a low voltage switchgear.

ABB SACE has developed new hard bus retrofill Retrofitting kits to replace and upgrade Schneider Masterpact M Air circuit-breaker in fixed and draw out version with the ABB latest family of circuit-breakers, SACE Emax 2.

ABB ensures operating continuity between Masterpact M Air circuit-breakers and the newest series of circuit-breakers SACE Emax 2.

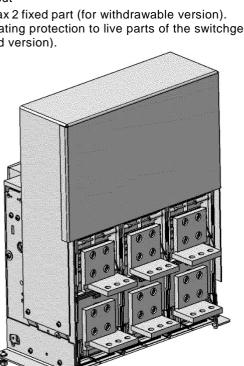
Replacement kits are designed to preserve existing switchgear performance specifications and reduce downtime to a minimum.

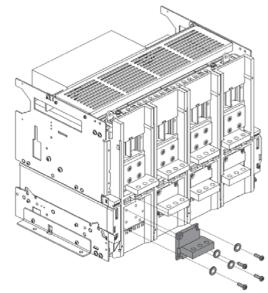
Special copper adapting kits can be mounted on SACE Emax 2 standard fixed part (with relevant moving portion) or fixed circuit breaker in order to replicate the copper bars connections of Schneider's breakers to the switchgear.

The result is a completely upgraded system with all the advantages of new technology offered by SACE Emax 2 circuit breakers.

Retrofitting kit consists of:

- 1. Dedicated plates for an easy installation of the circuitbreaker
- 2. Special SACE Emax 2 adapter busbars according to the size to be mounted on the fixed part for withdrawable or fixed breakers
- 3. Adhesive template and metal adapters for panel door cutout
- 4. Emax 2 fixed part (for withdrawable version).
- 5. Isolating protection to live parts of the switchgear (for fixed version).





## BENEFITS

- Tested solution that allows service continuity
- Increased safety
- Easy installation
- Maintenance costs reduction
- Products and spare parts long availability
- Tested solution
- Wide range of mechanical and electrical accessories with Emax 2
- Power measurement with Emax 2 advanced trip units
- Programmed signal to remind to make maintenance
- Advanced communication modules with different protocols: - Modbus RS-485
  - Modbus TCP
  - Profibus
  - DeviceNet
  - EtherNet/IP
  - IEC61850
  - Bluethooth
- Diagnosis and installation with Ekip Connect Software
- Ekip PowerController to improve energy efficiency and saving
- All Emax 2 accessories are compatible with the retrofitting kit (mechanical interlock and ATS are available only with Emax 2 circuit-breakers).



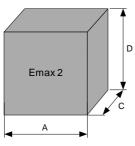
### Here below the list of Hard bus Retrofill (RF) retrofitting kits for Masterpact M versus ABB Emax 2 circuit-breakers (F=Fixed & W=Withdrawable).

| Masterpact M<br>F and W | lu [A] | Poles          | terminals | to            | Emax 2 |
|-------------------------|--------|----------------|-----------|---------------|--------|
| M08(N1-H1)              | 800    | 1              |           |               |        |
| M10(N1-H1)              | 1000   | -<br>3p/4p     | HR        | $\rightarrow$ | E4.2N  |
| M12(N1-H1)              | 1250   |                |           |               |        |
| M16(N1-H1)              | 1600   | -              |           |               | 1      |
| M08 (H2)                | 800    | -<br>3p/4p     | HR        | $\rightarrow$ |        |
| M10(H2)                 | 1000   |                |           |               | E4.2H  |
| M12(H2)                 | 1250   |                |           |               |        |
| M16 (H2)                | 1600   | 1              |           |               |        |
| M08(H1)                 | 800    | 1              |           |               |        |
| M10(H1)                 | 1000   | 20/40          | VR        | $\rightarrow$ | E4.2N  |
| M12(H1)                 | 1250   | 3p/4p          |           |               |        |
| M16 (H1)                | 1600   |                |           |               |        |
| M08 (H2)                | 800    | 3p/4p<br>3p/4p | VR        | →<br>  →      |        |
| M10 (H2)                | 1000   |                |           |               | E4.2H  |
| M12(H2)                 | 1250   |                |           |               |        |
| M16 (H2)                | 1600   |                |           |               |        |
| M20(N1)                 | 2000   |                |           |               | E4.2N  |
| M25(N1)                 | 2500   |                |           |               |        |
| M20(H1)                 | 2000   |                |           |               | E4.2H  |
| M25(H1)                 | 2500   |                |           |               |        |
| M20(H2)                 | 2000   |                |           |               |        |
| M25(H2)                 | 2500   |                |           |               |        |
| M20(N1)                 | 2000   | 1              | VR        | ÷             | E4.2N  |
| M25(N1)                 | 2500   |                |           |               |        |
| M20(H1)                 | 2000   |                |           |               |        |
| M25(H1)                 | 2500   |                |           |               | E4.2H  |
| M20(H2)                 | 2000   | 1              |           |               |        |
| M25(H2)                 | 2500   | }              |           |               |        |

| \]   000   500   000   200   200   000   000   000   000 | 3p/4p<br>3p/4p<br>3p/4p<br>3p<br>3p<br>3p                          | HR<br>VR<br>HR<br>VR<br>HR<br>VR<br>HR<br>VR<br>HR<br>VR<br>HR  | $\begin{array}{c} \rightarrow \\ \rightarrow $ | E4.2H<br>E4.2H<br>E4.2H<br>E4.2H<br>E4.2H<br>E4.2H<br>E4.2H<br>E4.2H   | In [A]<br>3000<br>3450<br>3900<br>3450                |
|--|--|---|--|--|---|
| 500<br>000<br>200<br>200<br>000<br>000                   | 3p/4p<br>3p/4p<br>3p<br>3p<br>3p                                   | VR<br>HR<br>VR<br>HR<br>VR<br>HR<br>VR  | $\begin{array}{c} \rightarrow \\ \rightarrow \end{array}$                    | E4.2H<br>E4.2H<br>E4.2H<br>E4.2H<br>E4.2H<br>E4.2H<br>E4.2H  | 3450<br>3900  |
| 000<br>200<br>200<br>000<br>000                          | 3p/4p<br>3p/4p<br>3p<br>3p<br>3p                                   | VR<br>HR<br>VR<br>HR<br>VR<br>HR<br>VR  | $\begin{array}{c} \rightarrow \\ \rightarrow \end{array}$                    | E4.2H<br>E4.2H<br>E4.2H<br>E4.2H<br>E4.2H<br>E4.2H<br>E4.2H  | 3450<br>3900  |
| 200<br>200<br>000<br>000                                 | 3p/4p<br>3p<br>3p  | HR<br>VR<br>HR<br>VR<br>HR<br>VR  | $\begin{array}{c c} \rightarrow \\ \rightarrow \\ \rightarrow \\ \rightarrow \\ \rightarrow \\ \rightarrow \end{array}$  | E4.2H<br>E4.2H<br>E4.2H<br>E4.2H<br>E4.2H<br>E4.2H   | 3450<br>3900  |
| 200<br>200<br>000<br>000                                 | 3p/4p<br>3p<br>3p  | HR<br>VR<br>HR<br>VR<br>HR<br>VR  | $\begin{array}{c c} \rightarrow \\ \rightarrow \\ \rightarrow \\ \rightarrow \\ \rightarrow \\ \rightarrow \end{array}$  | E4.2H<br>E4.2H<br>E4.2H<br>E4.2H<br>E4.2H<br>E4.2H   | 3450<br>3900  |
| 200<br>000<br>000  | Зр<br>Зр   | VR<br>HR<br>VR<br>HR<br>VR  | $\begin{array}{c} \rightarrow \\ \rightarrow \\ \rightarrow \\ \rightarrow \\ \rightarrow \end{array}$   | E4.2H<br>E4.2H<br>E4.2H<br>E4.2H   | 3450<br>3900  |
| 000<br>000   | Зр<br>Зр   | HR<br>VR<br>HR<br>VR  | $\rightarrow$<br>$\rightarrow$<br>$\rightarrow$  | E4.2H<br>E4.2H<br>E4.2H  | 3900  |
| 000  | Зр   | VR<br>HR<br>VR  | $\rightarrow$ $\rightarrow$  | E4.2H<br>E4.2H   | 3900  |
| 000  | Зр   | HR<br>VR  | $\rightarrow$  | E4.2H  | +   |
|  |  | VR  |  | -+   | 3450  |
|  |  |   | $\rightarrow$  |  |   |
| 000  | 3n/4n  |   |  | E4.20  | 3900  |
| 000  | 3n/4n  | HK  | $\rightarrow$  |  |   |
|  | 94, 40   | VR  | $\rightarrow$  | E6.2H  |   |
|  |  | HR  | $\rightarrow$  |  | 1   |
| 000  | 3p/4p  | VR  | $\rightarrow$  | E6.2V  |   |
| 300  | 3p/4p  | HR  | $\rightarrow$  | E6.2H  |   |
| 300  | 3p/4p  | HR  | $\rightarrow$  | E6.2V  | 5900  |
| 300  | 3p/4p  | VR  | $\rightarrow$  | E6.2H  | 1   |
| 300  | 3p/4p  | VR  | $\rightarrow$  | E6.2V  |   |
| ۱<br>۸]  | Poles  | terminals   | to   | Emax 2   | Derating<br>In [A]                                    |
| 200  |  | HR  | $\rightarrow$  | E4.2H  |   |
| 200  | 3p/4p  | VR  | $\rightarrow$  | E4.2H  | +   |
|  |  | HR  | $\rightarrow$  | E4.2H  | 3700  |
| 000  | Зр   |   | $\rightarrow$  |  |   |
|  |  |   | $\rightarrow$  |  | 3700  |
| 000  | Зр   |   |  | -+   |   |
|  |  |   |  |  |   |
| 000  | Зр   |   |  | E6.2H  |   |
|  | $3p \qquad \frac{HR}{VR} \rightarrow E6.2V$                        |   |  |  |   |
| 000  |  |   | $\rightarrow$  | E6.2V  |   |
|  | 300<br>300<br>300<br>300<br>200<br>200<br>200<br>200<br>200<br>200 | 300     3p/4p       300     3p/4p       300     3p/4p       300     3p/4p       300     3p/4p       200     3p       200     3p | $\begin{array}{c c c c c c c c c c c c c c c c c c c $   | 300 3p/4p VR →   300 3p/4p HR →   300 3p/4p HR →   300 3p/4p VR →   300 3p/4p VR →   300 3p/4p VR →   300 3p/4p VR →   200 3p/4p VR →   200 3p/4p HR →   200 3p HR → | $\begin{array}{c ccccccccccccccccccccccccccccccccccc$ |

#### **Recommendations:**

The following minimum dimensions of compartment need to be verified before ordering:



| Panel     | E4.2 | E6.2 |
|-----------|------|------|
| dimension | [mm] | [mm] |
| A (3p)    | 500  | 900  |
| A (4p)    | 600  | 1000 |
| A (4p/f)  | -    | 1200 |
| С         | 355  | 355  |
| D         | 500  | 500  |

#### For further information contact:

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