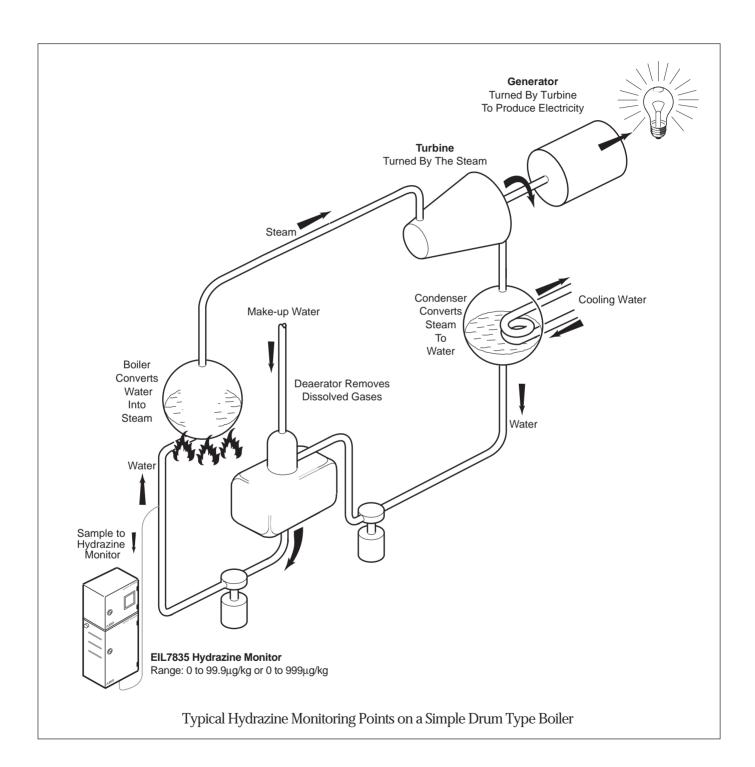
Hydrazine Monitoring in the Steam/Water Cycle





Why use hydrazine monitoring in the Steam/Water cycle?

The customer needs:

- To ensure there is sufficient hydrazine present to react with any sudden surges of oxygen and to maintain the dissolved oxygen content of the feedwater at the required concentration.
- To optimize operating costs by avoiding overdosing (or underdosing) of this expensive chemical.
- To ensure the plant operates at maximum efficiency.

Why use ABB Instrumentation?

- ABB offer greater security at a lower cost by having:
 - a worldwide network of companies and agents to ensure backup in most countries,
 - proven reliability over 100 years of process instrumentation experience,
 - full installation, commissioning and routine servicing facilities available (in the UK this is covered by the Assist™ Customer Support Programme.
- ABB provide an extensive range of analytical systems including; pH, dissolved oxygen, conductivity, chloride, phosphate, sodium and silica and all associated instrumentation.
- One stop shop for supply of all spares, electrodes, etc.
- ABB provide full details of all necessary reagents giving the client the most cost-effective procurement options.
- Established low-maintenance systems enable continuous monitoring for optimum plant performance.

What ABB products are suitable?

► EIL 7835 Hydrazine System, comprising: Model EIL7835-100 Transmitter Unit and EIL7835-200 Liquid Handling System

- Dual range system (0 to 99.9μg/kg and 0 to 999μg/kg.
- Fast response time 90% of a step change in less than 3 minutes.
- Automatic microprocessor-controlled range switching facility.
- Self-contained system with automatic calibration (manually initiated) to minimise operator intervention and reduce downtime.
- Hydrazine sensor can be easily refurbished (applicator and recharge gel supplied for first change).
- Displays include, hydrazine concentration, sample temperature, running mode and calibration information.
- Remote indication of both reading and range available via two isolated current outputs and contacts.
- Electronics unit can be separated from the liquid handling system by up to 100 metres.

Other ABB monitoring capabilities suitable for use in the Steam/Water Cycle?

Analytical Applications:

- Dissolved oxygen monitoring (using type EIL9435 monitors).
- Low level conductivity monitoring of the process water (using type 4620/25 transmitters) and associated conductivity cells.
- High level conductivity monitoring for resin bed regeneration (using type 4621/26 transmitters) and associated conductivity cells.
- pH monitoring (using type 4630/35 transmitters) and associated electrode systems.
- Sodium monitoring (using type 8036 Sodium Monitors).
- Silica monitoring (using type 8241 Silica Monitors).

Industrial Applications:

▶ Recorders and recorder/controllers (PR100, C1900, C100, C150, C200, C300).

Flow Applications:

- MagMaster flowmeters,
- Type 600T differential pressure transmitters.

Installation

- ABB Hydrazine monitors are normally close-couple mounted within the plant either on a panel/rack or against a wall preferably in an air conditioned environment.
- Sample cooling and pressure reducing equipment may be necessary, especially if particulate matter is present in the sample.
- lt may be necessary to fit a needle valve upstream of the cell to ensure the sample flow remains within the required limits.
- Reagent and calibration solutions are contained within the liquid handling section, however replacement solutions should be stored in plastic containers and where possible freshly made.



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