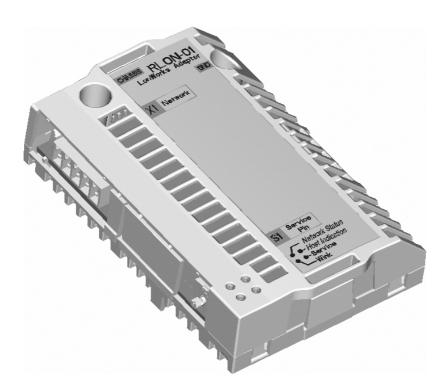
ABB Drives

User's Manual LonWorks[®] Adapter Module RLON-01





LONWORKS® Adapter Module RLON-01

User's Manual

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Safety instructions

Overview

This chapter states the safety instructions that must be followed when installing and operating the RLON-01 LONWORKS® Adapter module. The material in this chapter must be studied before attempting any work on, or with, the unit.

Warnings and notes

This manual distinguishes two sorts of safety instructions. Warnings are used to inform of conditions which can, if proper steps are not taken, lead to a serious fault condition, physical injury and death. Notes are used when the reader is required to pay special attention or when there is additional information available on the subject. Notes are less crucial than Warnings, but should not be disregarded.

Warnings

Readers are informed of situations that can result in serious physical injury and/or serious damage to equipment with the following symbols:



Dangerous Voltage Warning: warns of situations in which a high voltage can cause physical injury and/or damage equipment. The text next to this symbol describes ways to avoid the danger.



General Warning: warns of situations which can cause physical injury and/or damage equipment by means other than electrical. The text next to this symbol describes ways to avoid the danger.



Electrostatic Discharge Warning: warns of situations in which an electrostatic discharge can damage equipment. The text next to this symbol describes ways to avoid the danger.

Notes

Readers are notified of the need for special attention or additional information available on the subject with the following symbols:

WARNING! Warning aims to draw special attention to a partic-

ular issue.

Note: Note gives additional information or points out

more information available on the subject.

General safety instructions

WARNING! All electrical installation and maintenance work on the drive should be carried out by qualified electricians.

The drive and adjoining equipment must be properly earthed.

Do not attempt any work on a powered drive. After switching off the mains, always allow the intermediate circuit capacitors 5 minutes to discharge before working on the drive, the motor or the motor cable. It is good practice to check (with a voltage indicating instrument) that the drive is in fact discharged before beginning work.

The motor cable terminals of the drive are at a dangerously high voltage when mains power is applied, regardless of motor operation.

There can be dangerous voltages inside the drive from external control circuits even when the drive mains power is shut off. Exercise appropriate care when working with the unit. Neglecting these instructions can cause physical injury and death.



WARNING! There are several automatic reset functions in the drive. If selected, they reset the unit and resume operation after a fault. These functions should not be selected if other equipment is not compatible with this kind of operation, or dangerous situations can be caused by such action.

More Warnings and Notes are printed at appropriate instances along the text.

The General Safety Instructions given in the Installation and Start-up Manual of the drive should be studied before attempting any work on or with the unit.

Introduction

Overview

This chapter contains a description of the User's manual for the RLON-01 LONWORKS® Adapter module.

Intended audience

The guide is intended for people responsible for installing, commissioning, and using the RLON-01 LonWorks® Adapter module with an ABB drive. The reader is expected to have a basic knowledge of

- electrical fundamentals and wiring practices
- the drive and its control panel
- · the host controller software.

What this manual contains

The installation and start-up of the RLON-01 LONWORKS® Adapter module are introduced in this manual.

It is assumed that the drive is installed and ready to operate before starting the installation of the adapter module. For more information on the installation and start-up procedures of the drive, please refer to its user documentation.

Safety Instructions are featured in the first few pages of this manual.

Introduction contains a short description of the manual.

Overview contains a short description of the LONWORKS® system and the RLON-01 LONWORKS® Adapter module, a delivery checklist, and information on the manufacturer's warranty.

Mechanical installation contains the placing and mounting instructions for the module.

Electrical installation contains the wiring instructions.

Programming explains how to program the master station and the drive before the communication through the adapter module can be started.

Communication contains a description of how data is transmitted through the RLON-01 and information about resource files.

Fault Tracing explains how to trace faults with the Status LEDs on the RLON-01.

Network variables presents the network variable list of the RLON-01.

Technical data contains information on physical dimensions, configurable settings and connectors of the module and a specification of the fieldbus link.

Terms and abbreviations

Communication Module

Communication Module is a parameter name/parameter selection name for a device (e.g. a fieldbus adapter) through which the drive is connected to an external serial communication network (e.g. a fieldbus). The communication with the communication module is activated by a drive parameter.

CRC

Cyclic Redundancy Check

Data Words

The Control Word (sometimes called the Command Word) and the Status Word, References and Actual Values (see chapter *Communication*) are types of data words; the contents of some data words are user-definable. For more information, see the drive documentation.

Functional profile

Functional profiles may contain one or more objects that interact to perform the required profile defined operability. The Variable Speed Motor Drive Profile contains the general LONMARK® Node Object and the application specific Variable Speed Motor Drive Object.

LonMark®

Products that conform to LONMARK® Interoperability Guidelines, defined by the LONMARK® Interoperability Association, are eligible to carry the LONMARK® logo.

LonTalk®

The communication protocol in LonWorks® networks

LSB

Least significant bit

MSB

Most significant bit

nci

Network configuration variable

Neuron® ID

Every LonWorks® device or – as synonym – node must have a unique ID. This is called the Neuron® ID. This ID is, on Neuron® Chip-based nodes, stored in the chip itself and cannot be changed.

RLON-01 LonWorks® Adapter module

The RLON-01 Adapter module is one of the optional fieldbus adapter modules available for ABB drives. The RLON-01 is a device through which the drive is connected to a LONWORKS® network.

nv

Network variable

nvi

Input network variable

nvo

Output network variable

Object

Object is a set of one or more network variables implemented as SNVTs with semantic definitions relating the behaviour of the object to the network variable values, in addition to a set of configuration properties. For example, the Variable Speed Motor Drive Object and the Node Object represent two types of objects.

Parameter

A parameter is an operating instruction for the drive. Parameters can be read and programmed by using the drive control panel, or through the RLON-01 module.

Service Pin

The Service Pin is used in installing the node. Pressing the Service Pin causes the LONWORKS® node to send the so-called Service Pin Message which includes, among other things, the Neuron® ID. This informs the network or installation tool about the node.

SNVT

Standard Network Variable Type

UCPT

User Configuration Property Type

Further information

Further information is available on the WWW from www.lonmark.org and www.echelon.com.

Overview

Overview

This chapter contains a short description of the LONWORKS® system and the RLON-01 Adapter module, a delivery checklist, and warranty information.

The LONWORKS® system

The LONWORKS® system is an open serial communication solution that enables data exchange between all kinds of automation components.

A LONWORKS® network consists of intelligent devices, called nodes, connected by one or more communications media that communicate with one another using the LonTalk® protocol. A LonWorks® network can consist of up to 32385 nodes divided into 255 subnets (127 nodes/subnet). Nodes are programmed to send messages to one another in response to external events or messages they receive. Each intelligent device, for example a programmable thermostat in a building control system, is a LonWorks® node. A node is connected to other nodes with appropriate communications media, such as twisted pair cable, RF link, or power line circuit.

Each node includes a physical interface, *transceiver* that interfaces with the communication media. The RLON-01 module uses the FT-X1 Free Topology Transceiver (compatible with FTT-10A transceiver) from Echelon Corporation. This is the most commonly used twisted-pair media in building automation and this architecture supports star, bus, and loop wiring. The FT-X1 transceiver connects to a twisted pair cable with a baud rate of 78 kbit/s and appears as a high impedance to the network when unpowered, hence it does not interfere with the network communications when powered down.

LONWORKS® nodes are objects that respond to various inputs and that produce desired outputs. Connecting the inputs and outputs of these network objects enables the network to perform specific tasks.

While the function of any particular node may be quite simple, the interaction among nodes enables a LONWORKS® network to perform complex tasks. A benefit of LONWORKS® networks is that a small number of common node types may perform a broad spectrum of different functions depending on how they are configured and connected.

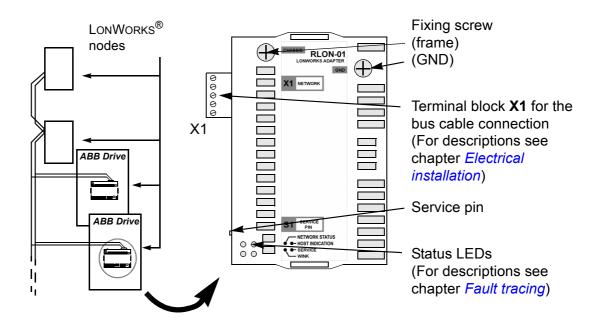
The RLON-01 LonWorks® Adapter module

The RLON-01 LONWORKS® Adapter module is an optional device for ABB drives which enables the connection of the drive to a LONWORKS® network. Through the RLON-01 LONWORKS® Adapter module it is possible to:

- give control commands to the drive (Start, Stop, Run enable, etc.)
- feed speed or frequency reference to the drive
- give a process actual value or a process reference to the PID controller of the drive
- read status information and actual values from the drive
- change drive parameter values
- reset a drive fault
- control other LONWORKS® nodes.

The network variables and functions supported by the RLON-01 LONWORKS® Adapter module are discussed in chapters *Programming* and *Communication*.

The adapter module is mounted into an option slot on the motor control board of the drive. See the *Hardware Manual* of the drive for module placement options.



The construction of the LonWorks[®] network and the module layout of the RLON-01 Adapter module.

Compatibility

The RLON-01 is compatible with

- ACS550 and ACH550
- ACS800 Standard Application Program ASXR7010 or later.

Delivery check

The option package for the RLON-01 LONWORKS® Adapter module contains

- LONWORKS® Adapter module, type RLON-01
- two screws (M3x10)
- · this manual.

Warranty and liability information

The manufacturer warrants the equipment supplied against defects in design, materials and workmanship for a period of twelve (12) months after installation or twenty-four (24) months from date of manufacturing, whichever first occurs. The local ABB office or distributor may grant a warranty period different to the above and refer to local terms of liability as defined in the supply contract.

The manufacturer is not responsible for

- any costs resulting from a failure if the installation, commissioning, repair, alternation, or ambient conditions of the drive do not fulfil the requirements specified in the documentation delivered with the unit and other relevant documentation
- · units subjected to misuse, negligence or accident
- units comprised of materials provided or designs stipulated by the purchaser.

In no event shall the manufacturer, its suppliers or subcontractors be liable for special, indirect, incidental or consequential damages, losses or penalties.

If you have any questions concerning your ABB drive, please contact the local distributor or ABB office. The technical data, information and specifications are valid at the time of printing. The manufacturer reserves the right to modifications without prior notice.

Mechanical installation



WARNING! Follow the safety instructions given in this manual and in the Hardware Manual.

Mounting

The RLON-01 is to be inserted into its option slot inside the drive. The module is held in place with plastic retaining clips and two screws. The screws also provide the earthing of the I/O cable shield connected to the module, and interconnect the GND signals of the module and the control board of the drive.

On installation of the module, the signal and power connection to the drive is automatically made through a 34-pin connector.

Mounting procedure:

- Insert the module carefully into its position inside the drive until the retaining clips lock the module into position.
- Fasten the two screws (included).

Note: Correct installation of the screws is essential for fulfilling the EMC requirements and for proper operation of the module.

Electrical installation

Overview

This chapter contains

- · cabling instructions
- instructions for bus termination
- connection instructions for the RLON-01 module and earthing instructions for the bus cable.



WARNING! Before installation, switch off the drive power supply. Wait for five minutes to ensure that the capacitor bank of the drive is discharged. Switch off all dangerous voltages connected from external control circuits to the inputs and outputs of the drive.

Cabling

Arrange the bus cables as far away from the motor cables as possible. Avoid parallel runs. Use bushings at cable entries.

Note: LONWORKS® networks require special cable. It is recommended to use cables defined by LONMARK® Layer 1-6 Guidelines. See chapter *Technical data*.

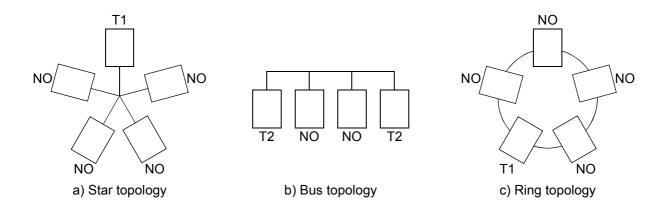
RLON-01 connections

The bus cable is connected to terminal block X1 on the RLON-01.

		X 1	Description
Remote service pin	1	SHF	RC-filtered connection to the module ground
	2	GND	Service pin ground
	3	Service pin	Remote functionality for service pin push button
	4	Net B	Network cable connection
	5	Net A	

Bus termination

The bus line is terminated with resistors connected between the network cable connection interfaces A and B when the RLON-01 module is at the end of the bus. Termination prevents signal reflections from the bus cable ends.

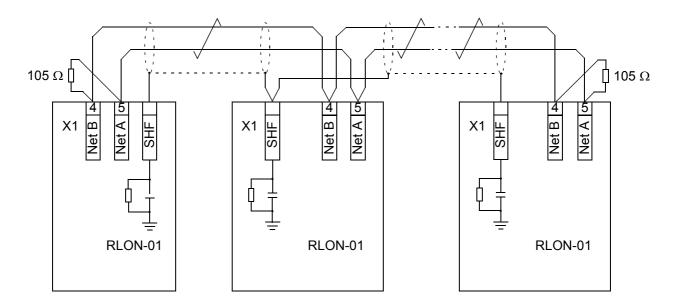


Bus termination for different network topologies

Different bus terminations		
T1	52.5 ohm termination at one of the nodes in one bus segment	
T2	105 ohm termination at both ends of the line	
NO	No termination	

Earthing the LONWORKS® cable screens

The LonWorks® cable screen can be directly earthed at one station only. At other stations the screen should be earthed via an RC filter.



Network cable connection for bus topology.

Programming

Overview

This chapter gives information on configuring the drive for operation with the LONWORKS® Adapter module.

Configuring the system

After the RLON-01 LONWORKS® Adapter module has been mechanically and electrically installed according to the instructions given in chapters 3 and 4, the LONWORKS® network and the drive must be prepared for communication and operation with the module.

The RLON-01 cannot communicate with the drive before it is configured for the LONWORKS® network. The LONWORKS® communication configuration does not require parametrisation of the drive. The LONWORKS® network is configured using a network installation tool. Please, refer to the installation tool documentation for network configuration and to chapter *Communication* for the resource files.

Configuring the drive

It is preferable to configure the drive before the RLON-01 is configured for the network. The reason for this is that the RLON-01 reads several parameter values from the drive in order to operate correctly and in order to select different modes. Furthermore, some of the configuration network variable values receive their defaults from the drive. The drive control location parameters should also be set accordingly to enable full and logical operation of the RLON-01. See chapter *Drive parameter settings*.

	RLON-01 information parameters				
Fieldbus par. no.	Parameter name	Description			
1	MODULE TYPE	Type of the module (LonWorks)			
2	NODE STATE	State of the RLON-01			
3-8	NEURON ID [50]	Neuron [®] chip ID			
9	NODE ADRESS 1	ID of the node within this subnet			
10	NODE SUBNET 1	Subnet to which the node belongs			
11-16	DOMAIN ID 1 [40]	Domain ID in a LonWorks network			
17	NODE ADRESS 2	ID of the node within this subnet			
19-24	DOMAIN ID 2 [40]	ID in a LonWorks network			
25	XMIT ERRORS	Number of CRC errors			
26	TRANS TIMEOUTS	Number of transmission failures			

Note: These parameters become visible in the drive only after the RLON-01 has been configured on the network side.

MODULE TYPE

Explanation:

Shows the module type as detected by the drive. The value cannot be adjusted by the user. (If this parameter is undefined, the communication between the drive and the module has not been established.)

NODE STATE

Explanation:

Contains the current state of the network interface. Configured on-line is the normal run-time mode and means that the node is commissioned and on-line on the network. Soft/Bypass/Hard off-line means that the node is not participating actively on the network.

- 0 = Unknown state
- 1 = Unconfigured
- 2 = Applicationless
- 3 = Configured on-line
- 4 = Configured off-line
- 5 = Soft off-line
- 6 = Configured bypass off-line
- 7 = Hard off-line, Bypass off-line

NEURON ID

Explanation:

Displays the Neuron® chip ID of the module in decimal format.

The ID is determined by the chip and cannot be changed.

NEURON ID [5] = byte 6 of the unique Neuron ID (MSB)

NEURON ID [4] = byte 5 of the unique Neuron ID

NEURON ID [3] = byte 4 of the unique Neuron ID

NEURON ID [2] = byte 3 of the unique Neuron ID

NEURON ID [1] = byte 2 of the unique Neuron ID

NEURON ID [0] = byte 1 of the unique Neuron ID (LSB)

NODE ADRESS 1

Indicates the ID of the node within the subnet.

Range:

1-127

0 means that the node address 1 is not assigned.

NODE SUBNET 1

Explanation:

Indicates to which subnet the node belongs.

Range:

1-255

0 means that the node subnet 1 is not assigned.

DOMAIN ID 1

Explanation:

Indicates the ID of the domain within this subnet. Each domain in a LonWorks® network has a unique ID of 0, 1, 3 or 6 bytes in length. If the ID is shorter than 6 bytes, it is left justified in this field.

DOMAIN ID 1 [5] = byte 6 of the domain ID (MSB)

DOMAIN ID 1 [4] = byte 5 of the domain ID

DOMAIN ID 1 [3] = byte 4 of the domain ID

DOMAIN ID 1 [2] = byte 3 of the domain ID

DOMAIN ID 1 [1] = byte 2 of the domain ID

DOMAIN ID 1 [0] = byte 1 of the domain ID (LSB)

NODE ADRESS 2

Explanation:

Indicates the ID of the node within this subnet.

Range:

1-127

0 means that the node address is not assigned.

DOMAIN ID 2

Explanation:

Indicates the ID of the domain within this subnet. Each domain in a LonWorks® network has a unique ID of 0,1,3 or 6 bytes in length. If the ID is shorter than 6 bytes, it is left justified in this field.

DOMAIN ID 2 [5] = byte 6 of the domain ID (MSB)

DOMAIN ID 2 [4] = byte 5 of the domain ID

DOMAIN ID 2 [3] = byte 4 of the domain ID

DOMAIN ID 2 [2] = byte 3 of the domain ID

DOMAIN ID 2 [1] = byte 2 of the domain ID

DOMAIN ID 2 [0] = byte 1 of the domain ID (LSB)

XMIT ERRORS

Explanation:

Indicates the number of CRC errors detected during packet reception. An increasing value may be due to collisions or noise on the transceiver input.

TRANS TIMEOUTS

Explanation:

Indicates the number of times that the node failed to receive expected acknowledgements or responses after retrying configuring number of times. An increasing value may be due to destination nodes being inaccessible on the network, transmission failures because of noise on the channel, or if any destination node has insufficient buffers or receive transaction records.

Drive parameter settings

ACx550 parameter settings

Parameter	Setting	Function
9904 MOTOR CTRL MODE	Motor control mode SPEED; SCALAR	Initialises RLON-01 operation mode.
9907 MOTOR NOM FREQ*	Motor nominal frequency	Initialises the nciNmlFreq value.
9908 MOTOR NOM SPEED*	Motor nominal speed	Initialises the nciNmlSpeed value. This value corresponds to nviSpeedStpt value 100% (of nominal speed or frequency).
1001 EXT1 COMMANDS	СОММ	Enables network control of the drive.
1003 DIRECTION	REQUEST	Enables change of direction.
1102 EXT1/EXT2 SEL	СОММ	Enables the change of external control location via nviExt1Ext2Sel
1103 REF1 SELECT	СОММ	Enables setting the reference 1 via network.
1106 REF2 SELECT	СОММ	Enables setting the reference 1 via network.
1401 RELAY OUTPUT1	СОММ	Enables control of relay output 1 via nviDigOutput and nviDigOutput1.
1402 RELAY OUTPUT2	СОММ	Enables control of relay output 2 via nviDigOutput and nviDigOutput2.
1403 RELAY OUTPUT3	СОММ	Enables control of relay output 3 via nviDigOutput and nviDigOutput1.
1601 RUN ENABLE	СОММ	Enables the run enable command via the network.

Parameter	Setting	Function
1604 FAULT RESET SEL	СОММ	Enables the fault reset command via the network.
2001 MINIMUM SPEED*	Minimum motor speed.	Initialises nciMinSpeed value.
2002 MAXIMUM SPEED*	Maximum motor speed.	Initialises nciMaxSpeed value.
2007 MINIMUM FREQ*	Minimum output frequency.	Initialises nciMinSpeed value.
2008 MAXIMUM FREQ*	Maximum output frequency.	Initialises nciMaxSpeed value.
2202 ACCELER TIME 1	Acceleration time	Initialises nciRampUpTm value.
2203 DECELER TIME 1	Deceleration time	Initialises nciRampDownTm value.
4001 GAIN*	PID gain	Initialises nciPidGain value.
4002 INTEGRATION TIME*	PID integration time	Initialises nciPidIntTime value.
4003 DERIVATION TIME*	PID derivation time	Initialises nciPidDerTime value.
9802 COMM PROT SEL	EXT FBA	Enables fieldbus communication with the drive.

*If one of the drive parameter values marked with * not using the corresponding configuration network variable is changed, the RLON-01 needs to be re-initialised in order to update it's value. For example, if the stop mode parameter is changed with the control panel, the RLON-01 needs to be either rebooted or temporarily disabled for the RLON-01 to read the updated value from the drive. The same applies if one of the marked parameters using the nciParValue configuration parameter is changed.

ACS800 parameter settings

Parameter	Setting	Function
99.02 APPLICATION MACRO*	Set to PID if corresponding network variables are to be used	Enables the updates of nciPidGain, nciPidIntTime and nciPidDerTime.
99.04 MOTOR CTRL MODE	Motor control mode DTC; SCALAR	Initialises RLON-01 operation mode.
99.07 MOTOR NOM FREQ*	Motor nominal frequency	Initialises the nciNmlFreq value.
99.08 MOTOR NOM SPEED*	Motor nominal speed	Initialises the nciNmlSpeed value. This value corresponds to nviSpeedStpt value 100% (of nominal speed or frequency).
10.01 EXT1 STRT/ STP/DIR	COMM MODULE	Enables network control of the drive.
10.03 DIRECTION	REQUEST	Enables change of direction.
11.02 EXT1/EXT2 SEL	11.09	Enables the change of external control location via pointer parameter 11.09 EXT1/EXT2 SEL PTR.
11.03 EXT REF1 SELECT	COMM MODULE	Enables network reference setting.
11.09 EXT1/EXT2 PTR	+.009.006.11	Determines the parameter 11.09 to point to signal 9.06 DS MCW bit 11, which carries the nviExt1Ext2Ctrl command.
16.01 RUN ENABLE	COMM MODULE	Enables the run enable command via the network.
16.04 FAULT RESET SEL	COMM MODULE	Enables the fault reset command via the network.

Parameter	Setting	Function
20.01 MINIMUM SPEED*	Minimum motor speed. Only in DTC mode.	Initialises nciMinSpeed value.
20.02 MAXIMUM SPEED*	Maximum motor speed. Only in DTC mode.	Initialises nciMaxSpeed value.
20.07 MINIMUM FREQ*	Minimum output frequency. Only in SCALAR mode.	Initialises nciMinSpeed value.
20.08 MAXIMUM FREQ*	Maximum output frequency (in SCALAR MODE ONLY)	Initialises nciMaxSpeed value.
22.02 ACCEL TIME1	Acceleration time	Initialises nciRampUpTm value.
22.03 DECEL TIME1	Deceleration time	Initialises nciRampDownTm value.
40.01 PID GAIN*	PID gain	Initialises nciPidGain value.
40.02 PID INTEG TIME*	PID integration time	Initialises nciPidIntTime value.
40.03 PID DERIV TIME*	PID derivation time	Initialises nciPidDerTime value.
98.02 COMM MODULE LINK	FIELDBUS	Enables fieldbus communication with the drive.
98.07 COMM PROFILE	GENERIC	Enables control of the drive via the Variable Speed Motor Drive object.

*If one of the drive parameter values marked with * not using the corresponding configuration network variable is changed, the RLON-01 needs to be re-initialised in order to update it's value. For example, if the stop mode parameter is changed with the control panel, the RLON-01 needs to be either rebooted or temporarily disabled for the RLON-01 to read the updated value from the drive. The same applies if one of the marked parameters using the nciParValue configuration parameter is changed.

Communication

Overview

This chapter describes the RLON-01 operation on a LONWORKS® network.

General

In LonWorks® networks, the network design emphasis is on designing the network variable connections. The connection design determines the amount of data flow between different nodes, thus determining the decision of transmission media and network topology overall in the network.

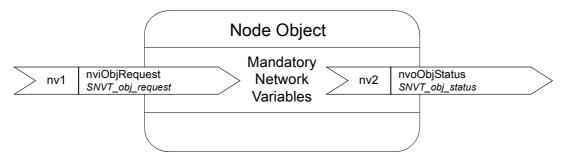
In designing the connections, the selection of protocol services is also crucial when determining the network data flow. By default, the network connections use acknowledged messaging with a certain retry count. This can, however, be changed by the installation tool to optimize the overall network performance.

To be able to realise the required operation of the whole system, a clear picture of the capabilities of individual nodes is needed. These capabilities are determined by the network variables.

LonMark objects

The RLON-01 includes two objects, a node object and a drive object. The node object is used to control the drive object. The drive object realises the LONMARK® Functional Profile: 'Variable Speed Motor Drive Version', 1.1. The profile defines a set of network variables and configuration properties. In addition, the drive object includes a set of manufacturer defined network variables and configuration properties that are defined in order to realise functions only applicable for ABB Drives.

Node object



Input network variable

NviObjRequest

Definition:

Network input SNVT_obj_request nviObjRequest

Explanation:

Enables control commands and updates from network. The status of the node is reported in nvoObjStatus.

Valid range:

Object request	Function
RQ_UPDATE_STATUS	Updates nvoObjStatus.
RQ_CLEAR_STATUS	Clears nvoObjStatus.
RQ_CLEAR_ALARM	Resets fault in the drive.
RQ_REPORT_MASK	Reports supported requests in nvoObjStatus.
RQ_NORMAL	Sets object to default state. (the normal request)
RQ_DISABLE	Stops the drive with the selected stop mode and disables the operation and object.
RQ_ENABLE	Enables the drive for operation and enables the object.

Commands not listed above will be reported as invalid_request in nvoObjStatus.

Output network variable

NvoObjStatus.

Definition:

Network output SNVT_obj_status nvoObjStatus

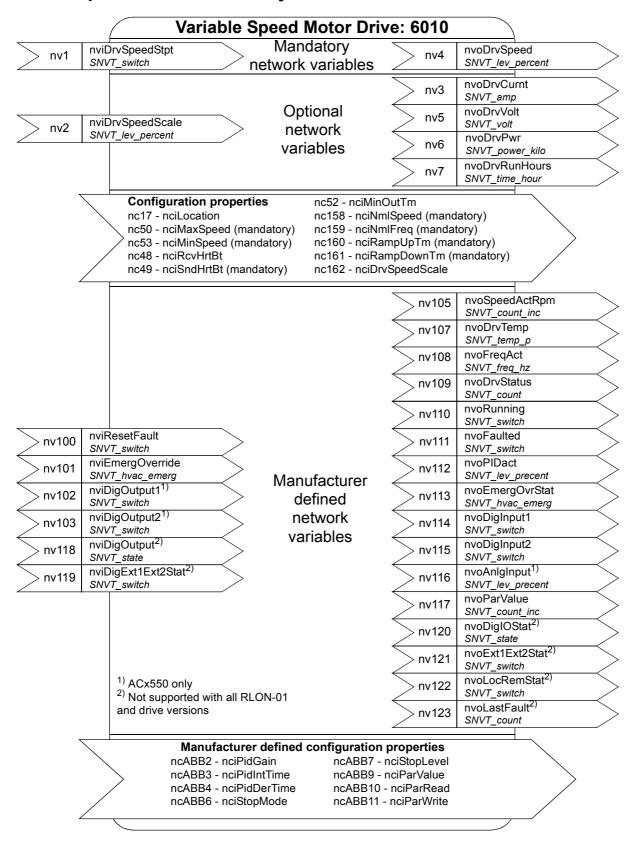
Explanation:

Reports the node object status.

Valid range:

Bit settings	Description/Function
invalid_id	Invalid node ID requested
report_mask	Reporting supported fields
disabled	If RQ_DISABLE active
electrical_fault	Fault bit in Status Word
in_alarm	Alarm bit in Status Word

Variable speed motor drive object



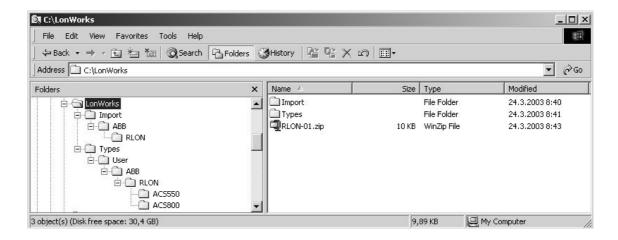
RLON-01 network variables

A detailed description of all the RLON-01 network variables and configuration properties is given in chapter *Network variables*.

Resource files

For the installation of the RLON-01 with different installation tools, resource files are needed. If you have not received these files together with the RLON-01, please consult your local ABB representative.

The downloadable application is provided for different drive types. The resource files are delivered as a compressed (*.ZIP) archive. Copy the ZIP archive to your LonWorks® directory and unpack the compressed files. The following directory structure is created:



The directory

LONWORKS\TYPES\USER\ABB\RLON

holds the user type and enumeration file (VSD_RLON01.TYP), the user type formatting file (VSD_RLON01.FMT), the functional profile template file (VSD_RLON01.FPT) and the language file (VSD_RLON01.ENU).

The directory

LONWORKS\IMPORT\ABB\RLON

holds the external interface files (*.XIF).

The directories

LONWORKS\IMPORT\ABB\RLON\ACS800 LONWORKS\IMPORT\ABB\RLON\ACS550 etc.

hold the external interface files (*XIF)

XIF version 2.0 (e.g. ACS800_V20.XIF)

XIF version 3.1 (e.g. ACS800_V31.XIF)

XIF version 4.1 (e.g. ACS800_V41.XIF)

XIF version 4.4 (e.g. ACS800_V44.XIF)

The device interface (XIF) file is a standalone file that documents the device interface for a type of device. It also documents the default values for all the configuration properties on the device. The three different *XIF files are for the different versions of the LonMaker-tool. The appropriate XIF file version is chosen depending on the installation tool used.

Network variables

Supported input network variables

The actual valid range of a network input variable can be smaller than the one reported in this manual, depending of the drive firmware. Typically the ACx550 discards the parameter changes, if the value coming from the fieldbus is outside the range of the drive parameter; ACS800 limits too large values to the highest value allowed.

Name	Description
NviDrvSpeedStpt	Low-resolution speed set point.
NviDrvSpeedScale	Scaling for nviDrvSpeedStpt.
NviResetFault	Input to the motor to clear the fault status in the drive.
NviEmergOverride	Possibility to stop the motor in case of an emergency.
NviDigOutput	Controls the state for digital output 1-8.
NviDigOutput1	Controls the state for digital output 1.
NviDigOutput2	Controls the state for digital output 2.
NviExt1Ext2Ctrl	Sets the control location that should be used (Ext1/Ext2).

NviDrvSpeedStpt

Definition:

Network input SNVT_switch nviDrvSpeedStpt

Explanation:

Provides a low-resolution speed set point. The speed set point is the result of multiplication of nviDrvSpeedStpt and nviDrvSpeedScale. For example if the value of the nviDrvSpeedStpt is 100% and the value of the nviDrvSpeedScale is -150%, the actual speed setpoint value is -150% meaning 1.5 times nominal speed in reverse direction.

Valid range:

State	Value	Equivalent percentage	Requested speed
0	Not used	Not used	STOPPED
1	0	0%	0%
1	1 to 100	1 to 100.0%	1 to 100.0%
0xFF	Not used	Not used	AUTO (invalid)

Default value:

The default value is AUTO (state = 0xFF). The value will be adapted at power-up and in case of not receiving an update within the specified Receive Heartbeat time. This input network variable may use the Receive Heartbeat function if the Receive Heartbeat function is set up for use. The actual drive speed also depends on nviDrvSpeedScale.

This value is transmitted immediately when its value has changed significantly, but no faster than the Minimum Send Time (nciMinOutTm) configuration value, if used.

Additionally, this network variable will also be transmitted as a heartbeat output on a regular basis as specified by the Maximum Send Time (nciSndHrtBt) configuration value.

NviDrvSpeedScale

Definition:

Network input SNVT lev percent nviDrvSpeedScale

Explanation:

Provides scaling for nviDrvSpeedStpt. For example if nviDrvSpeedStpt value is 100% and nviDrvSpeedScale value is -150%, then the actual speed setpoint value is -150% meaning 1.5 times the nominal speed in reverse direction.

Valid range:

-163.84% .. 163.83% (0.005% or 50 ppm)

The value 0x7FFF represents invalid data.

Default value:

Defined by nciDrvSpdScale. This value will be adopted at power-up and in case of not receiving an update within the specified Receive Heartbeat time.

NviResetFault

Definition:

Network input SNVT switch nviResetFault

Explanation:

Provides an input to the motor to clear the fault status in the drive.

Valid range:

State	Value	Command
0	0%	Enable reset fault
1	100%	Reset fault

On a transition from 0 to 1, this input network variable clears the fault condition in the drive. Following a fault reset, this variable should be set to '0' to enable the next reset fault.

Default value:

The module will power-up in the 'Enable Reset Fault' state.

NviEmergOverride

Definition:

Network input SNVT_hvac_emerg nviEmergOverride (HVAC Emergency Mode)

Explanation:

Provides the possibility to stop the motor in case of an emergency.

Valid range:

Setting	Function
EMERG_NORMAL	No emergency mode, motor control enabled.
EMERG_PRESSURIZE	Not in use
EMERG_DEPRESSURIZE	Not in use
EMERG_PURGE	Not in use
EMERG_SHUTDOWN	Emergency shutdown mode. Stops motor.
EMERG_FIRE	Not in use
EMERG_NUL	Not in use

Default value:

EMERG_NORMAL

NviDigOutput

Note: The number of digital inputs varies between the drive types.

Definition:

Network input SNVT_state nviDigOutput

Explanation:

Controls the state for digital output 1-8.

Valid range:

bit0	Sets Digital Output 1
bit1	Sets Digital Output 2
bit2	Sets Digital Output 3
bit3	Sets Digital Output 4
bit4	Sets Digital Output 5
bit5	Sets Digital Output 6
bit6	Sets Digital Output 7
bit7	Sets Digital Output 8
bit8-15	Unused

Default value:

0

NviDigOutput1

Note: For ACx550 only.

Definition:

Network input SNVT_switch nviDigOutput1

Explanation:

Controls the state for digital output 1.

Valid range:

State	Value	Command
0	0%	Set digital output to LOW state (0).
1	100%	Set digital output to HIGH state (1).

Default value:

0

NviDigOutput2

Note: For ACx550 only.

Definition:

Network input SNVT_switch nviDigOutput2

Explanation:

Controls the state for digital output 2.

Valid range:

state	value	command
0	0%	Set digital output to LOW state (0).
1	100%	Set digital output to HIGH state (1).

Default value:

0

NviExt1Ext2Ctrl

Definition:

Network input SNVT_switch nviExt1Ext2Ctrl

Explanation:

This input variable sets the control location that should be used (Ext1/Ext2).

Valid range:

state	value	command
0	0%	Ext1 selected.
1	100%	Ext2 selected.

Supported output network variables

Name	Description
NvoDrvSpeed	Speed of the drive as a percentage of the nominal speed.
NvoDrvCurnt	Drive current in Amp
NvoDrvPwr	Drive power in kilowatt
NvoDrvRunHours	Total power-on time in whole hours
NvoDrvVolt	Motor output voltage in Volts.
NvoSpeedActRpm	Output speed in rpm
NvoDrvTemp	Temperature in degrees C
NvoFreqAct	Output frequency in Hz
NvoDrvStatus	Status of the drive.
NvoRunning	Motor running state.
NvoFaulted	Information on the fault status of the drive.
NvoPidAct	PID controller feedback value
NvoEmergOvrStat	Feedback for the nviEmergOverride
NvoDigInput1	Status of Digital Input 1 (DI1).
NvoDigInput2	Status of Digital Input 2 (DI2).
NvoAnlgInput	Status of Analog Input.
NvoParValue	Data read at parameter set by nciParRead.
NvoDigIOStat	State for digital output 1-8.
NvoExt1Ext2Stat	Control location currently used (Ext1/Ext2).
NvoLocRemStat	Control mode (Local or Remote).
NvoLastFault	Latest malfunction code that has occurred.

NvoDrvSpeed

Definition:

Network output SNVT_lev_percent nvoDrvSpeed

Explanation:

Provides the speed of the drive as a percentage of the nominal speed.

Valid range:

-163.84% .. 163.83% (0.005% or 50 ppm)

A value of 0x7FFF represents invalid data.

NvoDrvCurnt

Definition:

Network output SNVT_amp nvoDrvCurnt

Explanation:

Drive current in Amp

Valid Range:

-3276.8 .. 3276.7 Amp (0.1 A)

A value of 0x7FFF represents invalid data.

NvoDrvPwr

Definition:

Network output SNVT_power_kilo nvoDrvPwr

Explanation:

Drive power in kilowatt

Valid range:

0 .. 6553.5 kW (0.1 kW)

A value of 0xFFFF represents invalid data.

NvoDrvRunHours

Definition:

Network output SNVT_time_hour nvoDrvRunHours

Explanation:

Total power-on time in whole hours

Valid range:

0 .. 65535 hour (1 hour)

A value of 0xFFFF represents invalid data.

NvoDrvVolt

Definition:

Network output SNVT_volt nvoDrvVolt

Explanation:

Motor output voltage in Volts.

Valid range:

-3276.8 .. 3276.7 Volt (0.1 V)

A value of 0x7FFF represents invalid data.

NvoSpeedActRpm

Definition:

Network output SNVT_count_inc nvoSpeedActRpm

Explanation:

Output speed in rpm

Valid range:

-32768 .. 32767 rpm (1 rpm)

NvoDrvTemp

Definition:

Network output SNVT_temp_p nvoDrvTemp

Explanation:

Temperature in degrees C

Valid range:

-274 .. 6279.5 degrees C (0.1 degrees C)

A value of 0x7FFF represents invalid data.

NvoFreqAct

Definition:

Network output SNVT_freq_hz nvoFreqAct

Explanation:

Output frequency in Hz

Valid range:

0 .. 6553.5 Hz (0.1 Hz)

NvoDrvStatus

Definition:

Network output SNVT_state nvoDrvStatus

Explanation:

Indicates the status of the drive.

Valid range:

Bit	Name	Value	Description
0	FWD	1	The motor is rotating in forward direction.
1	REV	1	The motor is rotating in reverse direction.
2	NETCTRL	1	The LonWorks network is selected as the active control source.
3	NETREF	1	The LonWorks network is selected as the active reference source.
4	RTSO	1	Inverter power section is ready to be switched on.
5	FAULT	1	The inverter has a fault.
6	ALARM	1	The inverter has an alarm.
7	REF	1	The motor is running at reference speed / frequency.
8	FORN	1	Not in use.
9	ZERO SPEED	1	The motor is running inside the zero speed window.
10	LIMIT	1	The speed, frequency or torque is out of its limits.
11	ACC	1	The motor is accelerating.
12	DEC	1	The motor is decelerating.
13	Vendor Specific 1	1	Not in use
14	Vendor Specific 2	1	Not in use
15	Vendor Specific 3	1	Not in use

NvoRunning

Definition:

Network output SNVT_switch nvoRunning

Explanation:

Indicates the motor running state.

Valid range:

TRUE, 100% Motor is running

FALSE, 0% Motor is not running

A value of 0xFF on nvoRunning.state represents invalid data.

NvoFaulted

Definition:

Network output SNVT_switch nvoFaulted

Explanation:

Provides information on the fault status of the drive.

Valid range:

TRUE, 100% Drive is in faulted mode

FALSE, 0% Normal mode

A value of 0xFF on nvoFaulted.state represents invalid data.

NvoPidAct

Definition:

Network output SNVT_lev_percent nvoPidAct

Explanation:

PID controller feedback value

Valid range:

-163.84% .. 163.83% (0.005% or 50 ppm)

A value of 0x7FFF represents invalid data.

NvoEmergOvrStat

Definition:

Network output SNVT_hvac_emerg nvoEmergOvrStat

Explanation:

Feedback for the nviEmergOverride

Valid range:

Value	Function		
EMERG_NORMAL	No emergency mode, motor control ena- bled		
EMERG_SHUTDOWN	Emergency shutdown mode. Stops motor.		

A value of EMERG_NUL represents invalid data.

NvoDigInput1

Definition:

Network output SNVT_switch nvoDigInput1

Explanation:

Indicates the status of Digital Input 1 (DI1).

Valid range:

State	Value	Command		
0	0%	low		
1	100%	high		

A value of 0xFF on nvoDigInput1.state represents invalid data.

NvoDigInput2

Definition:

Network output SNVT_switch nvoDigInput2

Explanation:

Indicates the status of Digital Input 2 (DI2).

Valid range:

State	Value	Command	
0	0%	low	
1	100%	high	

A value of 0xFF on nvoDigInput2.state represents invalid data.

NvoAnlgInput

Note: For ACx550 only.

Definition:

Network output SNVT_lev_percent nvoAnlgInput

Explanation:

Contains the status of Analog Input.

Valid range:

-163.84% .. 163.83% (0.005% or 50 ppm)

A value of 0x7FFF represents invalid data.

NvoParValue

Definition:

Network output SNVT_count nvoParValue

Explanation:

Contains the data read at parameter set by nciParRead.

Valid range:

0..65535

A value of 0xFFFF represents invalid data.

NvoDigIOStat

Note: The number of digital inputs and outputs varies between the drive types.

Definition:

Network output SNVT_switch nvoDigIOStat.

Explanation:

This output variable contains the state for digital inputs 1...8 and digital outputs 1...8.

Valid range:

bit0	Status of Digital Input 1
bit1	Status of Digital Input 2
bit2	Status of Digital Input 3
bit3	Status of Digital Input 4
bit4	Status of Digital Input 5
bit5	Status of Digital Input 6
bit6	Status of Digital Input 7
bit7	Status of Digital Input 8
bit8	Status of Digital Output 1
bit9	Status of Digital Output 2
bit10	Status of Digital Output 3
bit11	Status of Digital Output 4
bit12	Status of Digital Output 5
bit13	Status of Digital Output 6
bit14	Status of Digital Output 7
bit15	Status of Digital Output 8

Default value:

0

NvoExt1Ext2Stat

Note: For ACx550 only.

Definition:

Network output SNVT_switch nvoExt1Ext2Stat

Explanation:

This output variable shows the control location currently used (Ext1/Ext2).

Valid range:

State	Value	Command		
0	0%	Ext1 Selected		
1	100%	Ext2 Selected		

A value of 0xFF on nvoExt1Ext2Stat represents invalid data.

NvoLocRemStat

Definition:

Network output SNVT_switch nvoLocRemStat

Explanation:

This output variable shows if the drive is in Local or Remote control mode.

Valid range:

State	Value	Command				
0	0%	Drive is controlled locally				
1	100%	Drive is controlled from the network				

A value of 0xFF on nvoLocRemStat represents invalid data.

NvoLastFault

Definition:

Network output SNVT_switch nvoLastFault

Explanation:

This output variable shows the latest malfunction code that has occurred.

Valid range:

As parameter 82 in Profile Server

Supported network configuration properties

All configuration properties are defined as configuration network variables in this product. Some network management tools will show these variables as SCPT/UCPT configuration properties and some as network configuration variables. The difference in the network management tools only affects the presentation of the variables but not their functionality.

Name	Description			
SCPTmaxSendTime / nciSndHrtBt	Maximum send time for the variable nvoDrvSpeed.			
SCPTmaxRcvTime / nciRcvHrtBt	Defines the maximum allowed update interval for input network variables nviDrvSpeedStpt and nviDrvSpdScale.			
SCPTminSendTime / nciMinOutTm	Defines the minimum wait time before the network output variables can be propagated (resent).			
SCPTnomRPM / nciNmlSpeed	Sets the nominal motor speed.			
SCPTnomFreq / nciNmlFreq	Sets the nominal frequency of the motor.			
SCPTminSetpoint / nciMinSpeed	Defines the minimum speed of the motor as a percentage of the nominal speed defined by the Nominal Speed (nciNmlSpeed) configuration value.			
SCPTmaxSetpoint / nciMaxSpeed	Defines the maximum motor speed.			
SCPTrampUpTm / nciRampUpTm	Sets the ramp up time of the drive.			
SCPTrampDownTm / nciRampDownTm	Sets the ramp down time of the drive.			
SCPTlocation / nciLocation	Physical location of the node.			
SCPTdefScale / nciDrvSpdScl	Default value for nviDrvSpeedScale			

UCPTstopMode / nciStopMode	Selects between coast and ramp stop.		
UCPTstopLevel / nciStopLevel	Stop level value in ramp stop mode.		
UCPTpidGain / nciPidGain	PID controller gain in percentage.		
UCPTpidIntTime / nciPIDIntTime	PID controller integration time in seconds.		
UCPTpidDerTime / nciPidDerTime	PID controller derivation time in seconds.		
UCPTparValue / nciParValue	Value input for the user selected parameter nciParWrite.		
UCPTparRead / nciParRead	Chooses the parameter value to be read from the drive.		
UCPTparWrite / nciParWrite	Defines the parameter value to be written to the drive.		

SCPTmaxSendTime / nciSndHrtBt

Definition:

Network config input SNVT_time_sec nciSndHrtBt

Explanation:

Provides the maximum send time for the variable nvoDrvSpeed.

Valid range:

0 .. 6553.5 sec (0.1 sec)

The value 0xFFFF represents invalid data.

Default value:

0 (disabled)

SCPTmaxRcvTime / nciRcvHrtBt

Definition:

Network config input SNVT_time_sec nciRcvHrtBt

Explanation:

Defines the maximum allowed update interval for input network variables nviDrvSpeedStpt and nviDrvSpdScale. A timeout occurs, if the set update time is exceeded.

Valid range:

0 .. 6553.5 sec (0.1 sec)

The value 0xFFFF represents invalid data.

The value 0 disables the Receive Heartbeat mechanism.

Default value:

0 (disabled)

SCPTminSendTime / nciMinOutTm

Definition:

Network config input SNVT_time_sec nciMinOutTm

Explanation:

Defines the minimum wait time before the network output variables can be propagated (resent).

Valid range:

0 .. 6553.4 sec (0.1 sec)

The value 0xFFFF represents invalid data.

The value 0 disables transmission limiting.

Default value:

0 (disabled)

SCPTnomRPM / nciNmlSpeed

Definition:

Network config input SNVT_rpm nciNmlSpeed

Explanation:

Is used to set the nominal motor speed.

Valid range:

0 .. 65535 rpm (1 rpm)

The value 0xFFFF represents invalid data.

Default value:

Read from the drive. Otherwise 0.

SCPTnomFreq / nciNmlFreq

Definition:

Network config input SNVT_freq_hz nciNmlFreq

Explanation:

Is used to set the nominal frequency of the motor.

Valid range:

0 .. 6553.5 Hz (0.1 Hz)

Default value:

Read from the drive. Otherwise 0.

SCPTminSetpoint / nciMinSpeed

Definition:

Network config input SNVT_lev_percent nciMinSpeed

Explanation:

Defines the minimum speed of the motor as a percentage of the nominal speed defined by the Nominal Speed (nciNmlSpeed) configuration value.

The value of the minimum speed must be defined so that

-163.0 ≤ minimum speed ≤ maximum speed ≤ 163.0

Valid range:

-163.84% .. 163.83% (0.005% or 50 ppm)

The value 0x7FFF represents invalid data.

Default value:

Read from the drive. Otherwise 0.

SCPTmaxSetpoint / nciMaxSpeed

Definition:

Network config input SNVT_lev_percent nciMaxSpeed

Explanation:

Is used to define the maximum motor speed. The value is entered as a percent of nominal speed, as defined by the Nominal Speed (nciNmlSpeed) configuration value.

The value of the maximum speed must be defined so that

-163.0 ≤ minimum speed ≤ maximum speed ≤ 163.0

Valid range:

-163.84% .. 163.83% (0.005% or 50 ppm)

The value 0x7FFF represents invalid data.

Default value:

Read from the drive. Otherwise 0.

SCPTrampUpTm / nciRampUpTm

Definition:

Network config input SNVT_time_sec nciRampUpTm

Explanation:

Is used to provide to set the ramp up time of the drive.

Valid range:

0 .. 6553.5 sec (0.1 sec)

The value 0xFFFF represents invalid data.

Default value:

Read from the drive. Otherwise 0.

SCPTrampDownTm / nciRampDownTm

Definition:

Network config input SNVT_time_sec nciRampUpTm

Explanation:

Is used to provide to set the ramp down time of the drive.

Valid range:

0 .. 6553.5 sec (0.1 sec)

The value 0xFFFF represents invalid data.

Default value:

Read from the drive. Otherwise 0

SCPTlocation / nciLocation

Definition:

Network config input SNVT_str_asc nciLocation

Explanation:

Location Label: used to provide physical location of the node.

Valid range:

31 characters

Default value:

empty spaces

SCPTdefScale / nciDrvSpdScl

Definition:

Network config input SNVT_lev_percent nciDrvSpdScl

Explanation:

Default value for nviDrvSpeedScale

Valid range:

-163.84% .. 163.83% (0.005% or 50 ppm)

The value 0x7FFF represents invalid data.

Default value:

0

UCPTstopMode / nciStopMode

Definition:

Network config input SNVT_switch nciStopMode

UCPT type index: 6

Explanation:

Is used to select between coast and ramp stop.

Valid range:

OFF = COAST, ON = RAMP

Default value:

COAST

UCPTstopLevel / nciStopLevel

Definition:

Network config input SNVT_lev_percent nciStopLevel

UCPT type index: 7

Explanation:

Stop level value in ramp stop mode. When the speed of the drive reaches this level, a coast stop is performed. The value is relative to nvoDrvSpeed i.e. the value of 5% corresponds to nvoDrvSpeed value 5%.

Valid range:

Valid range 5-100%

-163.84% .. 163.83% (0.005% or 50 ppm)

The value 0x7FFF represents invalid data.

Default value:

5%.

UCPTpidGain / nciPidGain

Definition:

Network config input SNVT_lev_percent nciPidGain

UCPT type index: 2

Explanation:

PID controller gain in percentage.

Valid Range:

-163.84% .. 163.83% (0.005% or 50 ppm)

The value 0x7FFF represents invalid data.

Default Value:

Read from the drive. Otherwise 0.

UCPTpidIntTime / nciPIDIntTime

Definition:

Network config input SNVT_time_sec nciPidIntTime

UCPT type index: 3

Explanation:

PID controller integration time in seconds.

Valid range:

0 .. 6553.5 sec (0.1 sec)

The value 0xFFFF represents invalid data.

Default value:

Read from the drive. Otherwise 0.

UCPTpidDerTime / nciPidDerTime

Definition:

Network config input SNVT_time_sec nciPidDerTime

UCPT type index: 4

Explanation:

PID controller derivation time in seconds.

Valid range:

0 .. 6553.5 sec (0.1 sec)

The value 0xFFFF represents invalid data.

Default value:

Read from the drive. Otherwise 0.

UCPTparValue / nciParValue

Definition:

Network config input SNVT_count_inc nciParValue

UCPT type index: 9

Explanation:

This input network variable is used as a value input for the user selected parameter nciParWrite.

Valid range:

-32768 .. 32767

Default value:

0

UCPTparRead / nciParRead

Definition:

Network config input SNVT_count nciParRead

UCPT type index: 10

Explanation:

Chooses the parameter value to be read from the drive.

Valid range:

0..65535

Default value:

0

UCPTparWrite / nciParWrite

Definition:

Network config input SNVT_count nciParWrite

UCPT type index: 11

Explanation:

Defines the parameter value to be written to the drive.

Valid range:

0..65535

Default value:

0

Fault tracing

LED indications

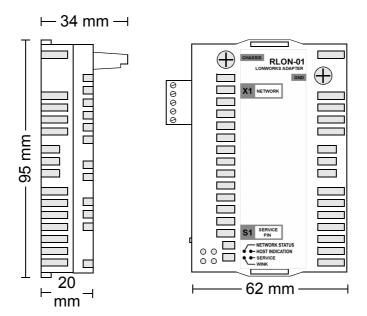
The RLON-01 module is equipped with four diagnostic LEDs. The description of the LEDs is presented below.

		Network status Host indication			
		Wink Service			
Name	Colour	Function			
Host	Green	Lit - Link functions.			
indication	Red	Lit - Link is lost permanently. Flashing - Link is lost temporarily.			
Service	Green	Off - The module is configured and installed in a network. Flashing - The module has an application but it is not yet installed in a network. Lit - The module is unconfigured and applicationless. Indicates errors detected by the Neuron self-test routine.			
Wink	Red	Off - Normal state Flashing - A wink command is received via the LonWorks® network.			
Network	Green	Lit - The module has been initialised correctly and is working properly. Off - The module is not powered.			
status	Red	Flashing - A receive heartbeat timeout has occurred. Results in a network communication loss indication to the drive.			

Technical data

RLON-01

Enclosure:



Mounting:

Into its option slot inside the drive

Degree of protection:

IP 20

Ambient conditions:

The applicable ambient conditions specified for the drive in its *Hardware Manual* are in effect.

Connectors:

- 34-pin parallel bus connector
- 5-pole screw type connector (detachable)

Current consumption:

 160 mA maximum (5 V), supplied by the control board of the drive.

General:

- Estimated minimum lifetime 100 000 h
- All materials are UL/CSA approved
- Complies with EMC Standards EN 50081-2 and EN 50082-2.

LonWorks® network

RLON-01 compatible devices:

All devices equipped with FT-X1 and FTT-10A compatible transceivers.

Size of the network:

32385 nodes divided into 127 nodes / subnet with 255 subnets / domain.

Medium:

- Special LON® cable
- Termination: $105 \Omega / 52.5 \Omega$, depending on the network topology. See *Bus termination*.
- Cable specifications: See the following tables

LONWORKS® network cable specifications					
	Control / signalling grade 16 AWG (1.3 mm)	signalling purpose grade grade 16 AWG 16 AWG 16 AWG 16 AWG (0.65 mm)		JY (St) Y 2×2×0.8 20.4 AWG (0.8 mm)	
Max. DC resistance at 20 °C loop	28.2 Ω/km	28.2 Ω/km	118 Ω/km	74.0 Ω/km	
Max. DC resistance unbalance			5%		
Max. mutual capacitance of a pair	58 nF/km	74 nF/km	56 nF/km	100 nF/km	
Max. pair-to- ground capacitance unbalance			3.28 nF/km		
Nominal impedance	95 Ω at 1.0 MHz	100 Ω at 1.0 MHz	102 Ω ±15% at 772 kHz 100 Ω ±15% at 1, 4, 8, 10, 16 and 20 MHz		
Max. attenuation at 20 °C			15 dB/km at 772 kHz 18 dB/km at 1.0 MHz 36 dB/km at 4.0 MHz 49 dB/km at 8.0 MHz 56 dB/km at 10.0 MHz 72 dB/km at 16.0 MHz 79 dB/km at 20.0 MHz		
Pair twists per metre	20 (nominal)	20 (minimum)		5 (minimum)	

LONWORKS® network cable specifications					
	Control / signalling grade 16 AWG (1.3 mm)	General purpose grade 16 AWG (1.3 mm)	Data grade level 4 22 AWG (0.65 mm)	JY (St) Y 2×2×0.8 20.4 AWG (0.8 mm)	
Cable parameters	single twisted pair stranded 19/29 unshielded Tefzel Insulation & Jacket High 150 °C max.	single twisted pair stranded 19/29 unshielded PVC Insulation & Jacket Medium 80 °C max.	twisted pair, single or multiple typically solid and unshielded	wire pair: red/black per DIN VDE 0815 4-wire helical twist solid shielded	

LONWORKS® network, maximum bus lengths					
			General purpose grade 16 AWG	Data grade level 4 22 AWG	JY (St) Y 2×2×0.8
		16 AWG (1.3 mm)	(1.3 mm)	(0.65 mm)	(0.8 mm)
Doubly terminated bus topology	Bus length	2200 m	2200 m	1150 m	750 m
	Stub length	3 m	3 m	3 m	3 m
Singly- terminated free topology	Node-to- node distance	500 m	400 m	400 m	320 m
	Total wire length	500 m	500 m	500 m	500 m

Topology:

Supports free topology wiring, and will accommodate bus, star, loop, or any combination of these topologies.

Serial communication type:

Asynchronous, half duplex

Transfer rate:

78 kbit/s

Protocol:

LonTalk®

Documents:

LONMARK® Layers 1-6 Interoperability Guidelines, version 3.3



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